

ARMY CODE No.
22715
2nd Edition
(superseding edition
issued Sept '74)

**TRUCK, UTILITY, $\frac{3}{4}$ tonne, 4x4, 109 in wb
(LANDROVER SERIES 3 MILITARY)**

ILLUSTRATED PARTS CATALOGUE

FOR USE IN THE

ARMY

ROYAL AIR FORCE

By Command of the Defence Council



Issued Feb 1978

Ministry of Defence

L 650/1A

AMENDMENT RECORD

AL number	Date of incorporation	Signature	AL number	Date of incorporation	Signature
1			31		
2			32		
3			33		
4			34		
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PREFACEIntroduction

1. This Illustrated Parts Catalogue (IPC) is designed as an aid to the identification of component parts or assemblies of parts of the equipment, and to provide the information necessary for the demanding of spares.
2. This IPC may list some or all of the parts comprising the equipment concerned, but only those parts given a NATO Stock Number or Service Catalogue or Reference Number will normally be available as spares. Should there be a requirement for an item not assigned a number, demands may be submitted quoting the Code number of the publication, item number, figure reference and item name. Where a manufacturer's number is known this should also be quoted. In the case of "NP" assemblies quote details as per text page.
3. It is suggested, that for convenient use of this catalogue, reference should first be made to the appropriate illustration, identification of the part required will then immediately transfer attention to the text by means of the plate reference number for items catalogued.

Quantities

4. The figure in the 'Number Off' column specifies the quantity required for the unit (or assembly, sub-assembly, etc.) concerned; it does not indicate the quantity to be demanded.

Demands

5. When demanding Spare Parts the following particulars must be quoted:-
 - (a) Catalogue Number (includes V.A.O.S. Section)
 - (b) Item Name
 - (c) Name of the Equipment for which the part is required.

Demands on Indent Form G.8436 (A.D.P.) Catalogue Numbers should be converted to V.R.N. format in accordance with current D.C.I.'s e.g. LV6MT3/6220-99-910-9199 becomes 6MT3/6220999109199.

Amendments

6. Amendments/changes to the catalogue will be published as and when necessary. They will be numbered consecutively and the 'Amendment Record Sheet' is to be completed for each 'Amendment List' embodied. A summary of 'Amendment Lists' distributed is published in Defence Council Instructions.

Abbreviations/Annotations

7. Abbreviations, Annotations and symbols used in this IPC have been approved and are listed separately.

Indentations

8. The indentation used in this IPC is the Dot System in which each 'dot' depicts the relationship of the item to the main assembly.

Other Information

9. Reference may be made throughout the text to the "left-hand" (lh) and "right-hand" (rh) side of the vehicle, rather than to the "near side" and "off side". The left-hand is that to the left hand when the vehicle is viewed from the rear.

Publication Information

10. Any communication regarding this IPC should be made to the controlling authority at the following address:- OIC, Army Cataloguing Agency (MT), Building 106, Chilwell, Beeston, Nottingham NG9 5HA.

Issued Feb '78

ABBREVIATIONS

A	ampere
ac	alternating current
ACA/MT	Army Cataloguing Agency Motor Transport
A/F	across flats
Ah	ampere hour
ANC	American National Coarse Thread
ANF	American National Fine Thread
ANP	American National Pipe Thread
ANPT	American National Taper Pipe Thread
AR	as required
assy	assembly
BA	British Association Screw Thread
BC	bayonet cap
BSP	British Standard Fine Thread
BSP	British Standard Pipe Thread
BSW	British Standard Whitworth Thread
C	Celsius (Centigrade)
cc	cubic centimetre(s)
c to c	centre to centre
CH	chassis
CI	cast iron
circ	circumference
contd	continued
cres	Corrosion resistant steel
c/s	cycles per second
csk hd	countersunk head
Cts	contracts
cu in.	cubic inch(s)
dc	direct current
deg	degree(s)
dia	diameter
dim.	dimension(s)
dplt	double pole, double throw
dpst	double pole, single throw
Eng	engine
ext	external
F	Fahrenheit
ft	foot (feet)
gal	gallon
galv	galvanised
gm	gramme
h	high (height)
hd	head
hex	hexagon
HT	high tension
in.	inch
int	internal
IPC	Illustrated Parts Catalogue
KPH	kilometres per hour
lg	long (length)
lh	left hand
LHD	left hand drive

ABBREVIATIONS - contd

m	metre(s)
max	maximum
MCC	miniature centre contact
MCI	malleable cast iron
MES	miniature Edison screw
min	minimum
mm	millimetre(s)
MPH	miles per hour
mtd	mounted
mtg	mounting
neg	negative
No.	number(s)
NP	Non-Provided as a spare
NPTF	American Standard Taper Pipe Thread (Dryseal)
o/a	overall
od	outside diameter
pos	positive
psi	pounds per square inch
PTFE	polytetrafluoroethelene
PVC	polyvinyl chloride
qty	quantity
rd hd	round head
rh	right hand
RHD	right hand drive
SBC	single bayonet cap
SCC	single centre contact
sect	section
SI	Systeme International (thread)
spdt	single pole, double throw
spst	single pole, single throw
sq	square
std	standard
syn	synthetic
temp	temperature
thd	thread
thk	thick(ness)
tpi	threads per inch
UNC	Unified Coarse Thread
UNF	Unified Fine Thread
UNS	Unified Special Thread
u/o	used on
u/w	used with
V	volt(s)
veh	vehicle(s)
W	watt(s)
w	width
w/	with
w/o	without
Whit	Whitworth

ADDITIONAL INFORMATION

CTS CODE	CONTENTS	VEHICLE DESIGNATION	NSN	AVC	SERVICE
A(1)	WV10704	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD	2320-99-893-2840	1710-1778	RAF
A(2)	WV10704	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD	2320-99-893-2840	1710-1778	RAF
B(1)	WV10776	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, FFR, RHD	2320-99-893-2842	1720-0778	ARMY
B(2)	WV10776	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, FFR, LHD	2320-99-893-2843	1720-5778	ARMY
C(1)	WV10786	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD	2320-99-893-2840	1710-1778	ARMY
C(2)	WV10786	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, LHD	2320-99-893-2841	1710-6778	ARMY
D(1)	WV11138	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD	2320-99-893-2840	1710-1778	ARMY
D(2)	WV11138	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, LHD	2320-99-893-2841	1710-6778	ARMY
E(1)	WV11180	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, FFR, LHD	2320-99-893-2843	1720-5778	ARMY
E(2)	WV11180	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, FFR, RHD	2320-99-893-2842	1720-0778	ARMY
F(1)	WV11099	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD	2320-99-893-2840	1710-1778	RAF
F(2)	WV11099	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, LHD	2320-99-893-2841	1710-6778	RAF
F(3)	WV11099	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD, HARD TOP; w/WINDOWS	2320-99-893-2976	1710-4778	RAF
G	WV11587	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, FFR, RHD	2320-99-893-2842	1720-0778	ARMY
H(1)	WV11402	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, FFR, RHD	2320-99-893-2842	1720-0778	ARMY
H(2)	WV11402	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, FFR, LHD	2320-99-893-2843	1720-5778	ARMY
J	WV11286	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, FFR, LHD	2320-99-893-2842	1720-5778	RAF
K(1)	WV11432	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, 24V, 90A, LHD	2320-99-893-3949	1705-5778	RAF
K(2)	WV11432	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, FFR, RHD	2320-99-893-2842	1720-0778	RAF
K(3)	WV11432	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, 24V, 90A, RHD	2320-99-893-3971	1705-0778	RAF
L	WV11285	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, LHD	2320-99-893-2841	1710-6778	RAF
M(1)	WV11437	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD	2320-99-893-2840	1710-1778	RAF
M(2)	WV11437	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD, PLAIN HARD TOP	2320-99-893-3946	1710-2778	RAF
N(1)	WV11403	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD	2320-99-893-2840	1710-1778	ARMY

ADDITIONAL INFORMATION - contd

Code No. 22715

CTS CODE	CONTENTS	VEHICLE DESIGNATION	NSN	AVC	SERVICE
N(2)	WV11403	TRUCK, UTILITY, 3/4 tonne, 109 in. wb, LHD	2320-99-893-2841	1710-6778	ARMY
P(1)	WV11713	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD	2320-99-893-2840	1710-1778	ARMY
P(2)	WV11713	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, LHD	2320-99-893-2841	1710-6778	ARMY
R(1)	WV11703	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD	2320-99-893-2840	1710-1778	ARMY
R(2)	WV11703	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, LHD	2320-99-893-2841	1710-1778	ARMY
S	WV11714	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD	2320-99-893-2840	1710-1778	RAF
T	WV11869	TRUCK, UTILITY, 3/4 tonne, 4x4, 109 in. wb, RHD	2320-99-893-2840	1710-1778	RAF

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GROUP

A

POWER UNIT

POWER UNIT

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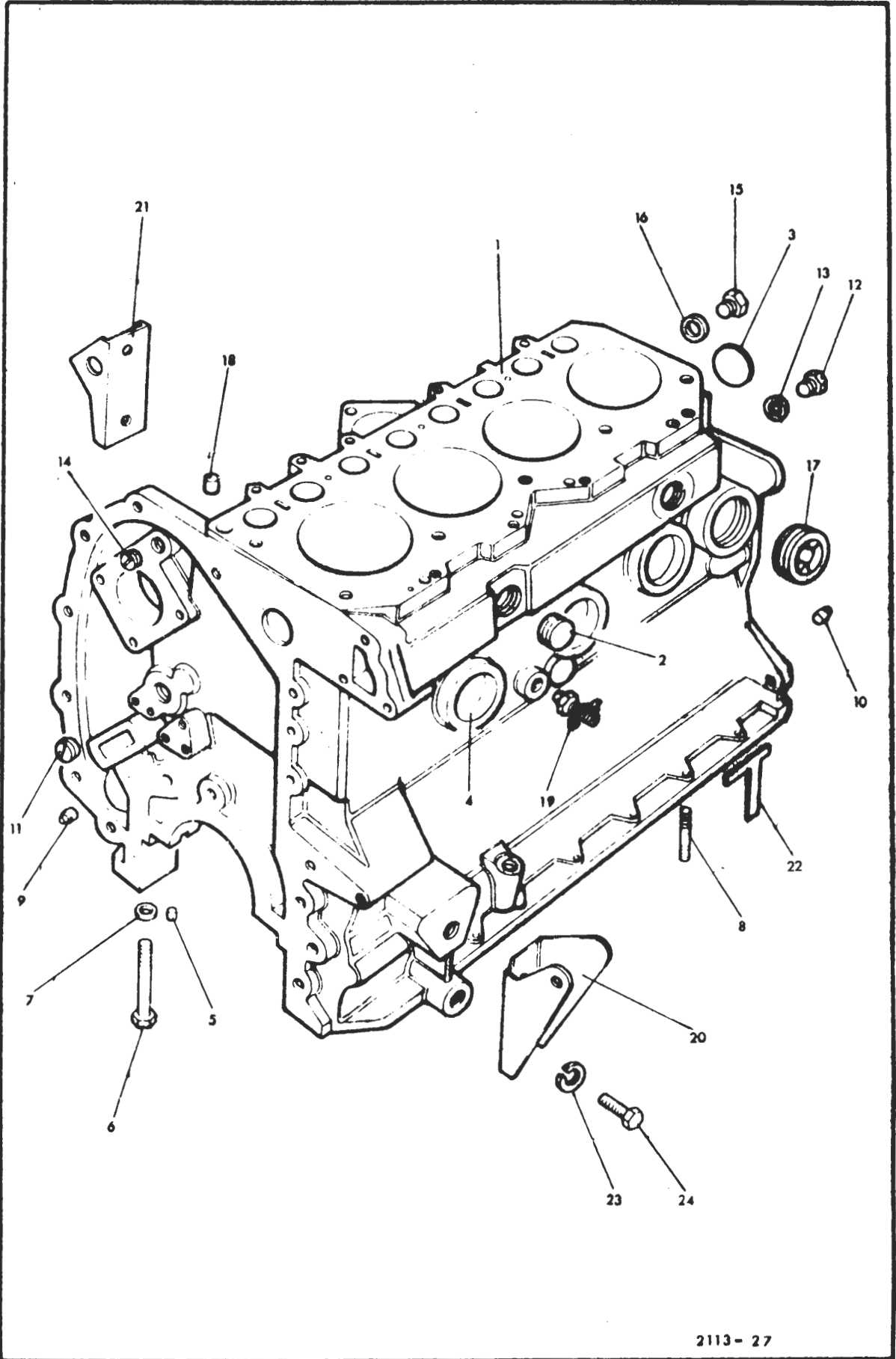
POWER UNIT ContdLIST OF ILLUSTRATIONS Contd(NOTE: THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

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SUMP	A15
TIMING CHAIN COVER	A9
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TIMING CHAIN TENSIONER	A5
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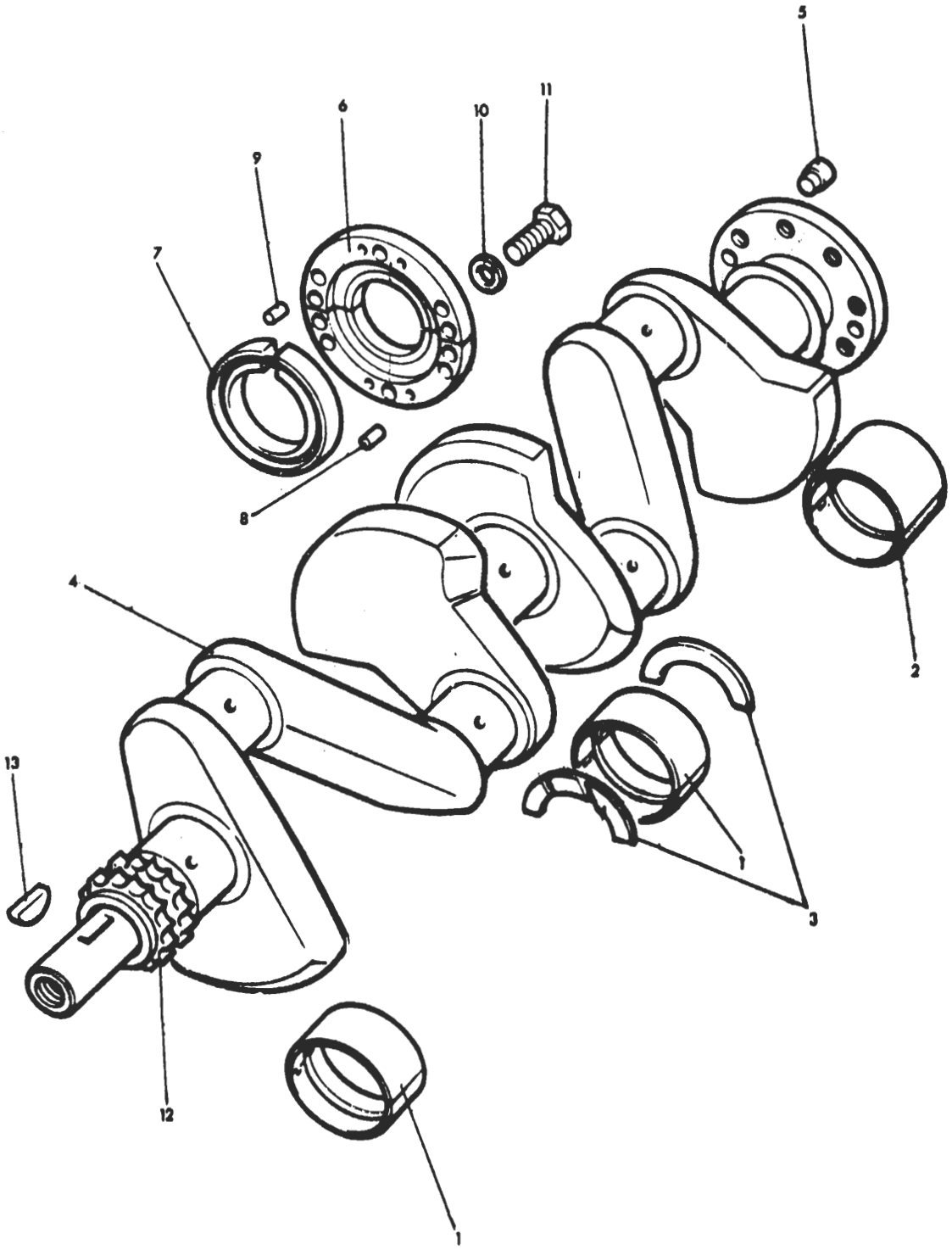
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1	LV7RU/2805-99-822-9493	ENGINE, GASOLINE, 2-1/4 litre, 12V	1		608289	} Cts A to F
2	LV7RU/2805-99-822-9494	ENGINE, GASOLINE, 2-1/4 litre, 24V	1		608326	
3	LV7RU/2805-99-825-4650	ENGINE, GASOLINE, 2-1/4 litre; w/oil cooler connections on rh side of sump	1		608289A	} Cts G to T
4	LV7RU/2805-99-827-3351	ENGINE, GASOLINE, 2-1/4 litre; w/oil cooler connections on lh side of sump	1		RTC2161	

A1

CYLINDER BLOCK



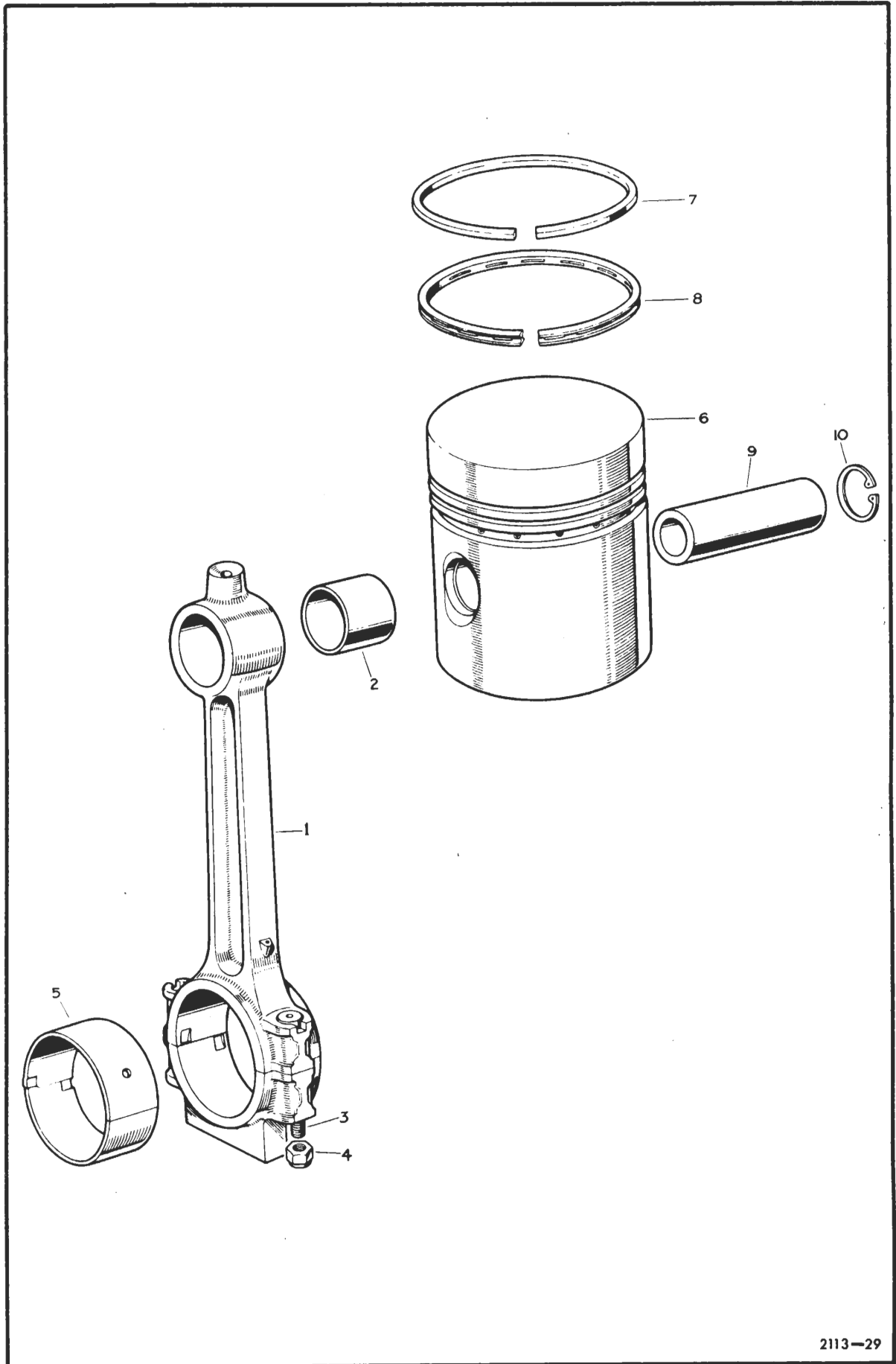
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A1		
2	LV7RU/2805-99-817-3884	.. CYLINDER BLOCK, GASOLINE ENGINE, 4 cylinder, screwed core plugs	1	1-7	596104	
3	LV7RU/5365-99-825-0397	.. PLUG, SCREWED, BSW, 1 in., 1/2 in. lg	2	2	518272	
4	LV7RU/5340-99-817-3885	.. PLUG, EXPANSION, 1-3/4 in. dia	2	3	587628	
5	LV7RU/5340-99-844-9944	.. PLUG, EXPANSION	3	4	525428	
6	LV7RU/5315-99-850-1611	.. PIN, STRAIGHT, HEADLESS, main bearing caps	6	5	501593	
7	LV7RU/5306-99-850-0493	.. BOLT, MACHINE, UNF, steel, hex hd, 9/16 in. x 3-1/4 in. lg	6	6	247755	
8	LV7RU/5310-99-850-0494	.. WASHER, LOCK	6	7	247758	
9						
10	LV7RU/2805-99-824-0457	.. CYLINDER BLOCK, GASOLINE ENGINE, 4 cylinder, cup core plugs	1	1-7	608327	
11	LV7RU/5340-99-824-7854	.. PLUG, CUP, steel, zinc coated, 25.30 mm dia, 8 mm h	2	2	597586	
12	LV7RU/5340-99-817-3885	.. PLUG, EXPANSION, 1-3/4 in. dia	2	3	587628	
13	LV7RU/5340-99-806-2193	.. PLUG, EXPANSION, steel, zinc coated, 0.950 in. dia 0.375 in. h, 16 SWG thk	1	3	525497	
14	LV7RU/5340-99-844-9944	.. PLUG, EXPANSION	3	4	525428	
15	LV7RU/5315-99-850-1611	.. PIN, STRAIGHT, HEADLESS, main bearing caps	6	5	501593	
16	LV7RU/5306-99-850-0493	.. BOLT, MACHINE, UNF, steel, hex hd, 9/16 in. x 3-1/4 in. lg	6	6	247755	
17	LV7RU/5310-99-850-0494	.. WASHER, LOCK	6	7	247758	
18						
19	LV7RU/5307-99-844-9907	.. STUD, PLAIN	1	8	252621	
20	LV7RU/5315-99-849-8855	.. PIN, SHOULDER, HEADLESS, steel, 5/16 in. x 31/64 in. lg	2	9	213700	
21	LV7RU/5315-99-850-0084	.. PIN, HOLLOW, HEADED, flywheel housing	2	10	52124	
22	LV7RU/4730-99-850-0459	.. PLUG, OIL GALLERY, FRONT	1	11	247127	
23	LV7RU/4730-99-873-7634	.. PLUG, SCREWED	1	12	536577	
24	LV7RU/5330-99-850-1592	.. GASKET	1	13	243959	
25	LV7RU/4730-99-850-1103	.. PLUG, SCREWED, UNF, steel, slotted, 9/16 in. x 1/2 in.	1	14	247861	
26	LV7RU/4730-99-850-1138	.. PLUG, SCREWED	1	15	273166	
27	LV7RU/5330-99-850-0445	.. GASKET	1	16	243968	
28	LV7RU/4730-99-874-0234	.. PLUG, redundant holes	1	17	527269	
29	LV7RU/5315-99-873-8071	.. PIN, STRAIGHT, HEADLESS	1	18	247965	
30	LV7RU/2910-99-823-5125	.. COCK, DRAIN, brass/steel, 1/4 in. BSP ext thd	1	19	602915	
31	LV7RU/2510-99-809-6470	.. FOOT, ENGINE, lh	1	20	554437	
32	LV7RU/2510-99-844-9635	.. FOOT, ENGINE, rh	1	21	516133	
33	LV7RU/2805-99-874-1185	.. PACKING, STRIP, REAR	2	22	537279	
34	G1/5310-99-941-6658	.. WASHER, LOCK, steel, split helical ring, 1/2 in.	3	23		
35	G1/5305-99-941-0566	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/2 in. x 1 in.	3	24		
36	G1/5305-99-941-0567	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/2 in. x 1-1/8 in.	1	24		
37	LV7RU/2805-99-874-0274	.. STUD, KIT, CYLINDER BLOCK	1		600245	
38	LV7RU/2815-99-827-9154	.. LINER, CYLINDER, 3.652 in. dia bore, 3.688 in. od, 7.534 in. lg	4		527351	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd		A2		
2	LV7RU/2805-99-844-9913	BEARING, MAIN, front & centre, std size	2	1	518748	
3	LV7RU/2805-99-844-9914	BEARING, MAIN, front & centre, 0.010 in. undersize	2		518749	
4	LV7RU/2805-99-844-9918	BEARING, MAIN, rear, std size	1	2	518753	
5	LV7RU/2805-99-844-9919	BEARING, MAIN, rear, 0.010 in. undersize	1		518754	
6	LV7RU/2805-99-810-0761	WASHER, THRUST, crankshaft, std size	1	3	538130	
7	LV7RU/2805-99-810-0762	WASHER, THRUST, crankshaft, 0.0025 in. oversize	1		538131	
8	LV7RU/2805-99-810-0763	WASHER, THRUST, crankshaft, 0.005 in. oversize	1		538132	
9	LV7RU/3120-99-821-0118	WASHER, THRUST, crankshaft, 0.0075 in. oversize	1		538133	
10	LV7RU/3120-99-821-0119	WASHER, THRUST, crankshaft, 0.010 in. oversize	1		538134	
11	LV7RU/2815-99-844-9946	CRANKSHAFT, ENGINE	1	4,5	527167	
12	LV7RU/5315-99-849-9291	PIN, SHOULDER, HEADLESS, flywheel	1	5	265779	
13	LV7RU/2805-99-844-9893	RETAINER, OIL SEAL, 5-1/2 in. od x 3 in. id x 9/16 in. thk	2	6	523240	
14	LV7RU/2805-99-874-0272	SEAL, OIL	1	7	542492	
15	LV7RU/5315-99-844-9930	PIN, STRAIGHT, HEADLESS, steel, 3/16 in. dia, 19/32 in. lg	2	8	519064	
16	LV7RU/5315-99-850-0352	PIN, STRAIGHT, HEADLESS: oil retainer to block	2	9	246464	
17	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, 1/4 in.	10	10		
18	G1/5305-99-941-0279	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in.	10	11		
19	LV7RU/2805-99-810-0765	SPROCKET WHEEL, roller chain, double, 21 teeth	1	12	568333	
20	LV7RU/5315-99-850-0441	KEY, WOODRUFF	2	13	235770	
21	LV7RU/2805-99-809-3720	PULLEY, GROOVE, double groove	1		530130	
22	LV7RU/2805-99-874-8962	PULLEY, GROOVE, triple groove	1		547914	
23	LV7RU/2520-99-803-5330	STARTING DOG ASSEMBLY, CRANKSHAFT	1		558156	
24	LV7RU/2805-99-850-0496	WASHER, KEY, starting dog	1		247771	

A3

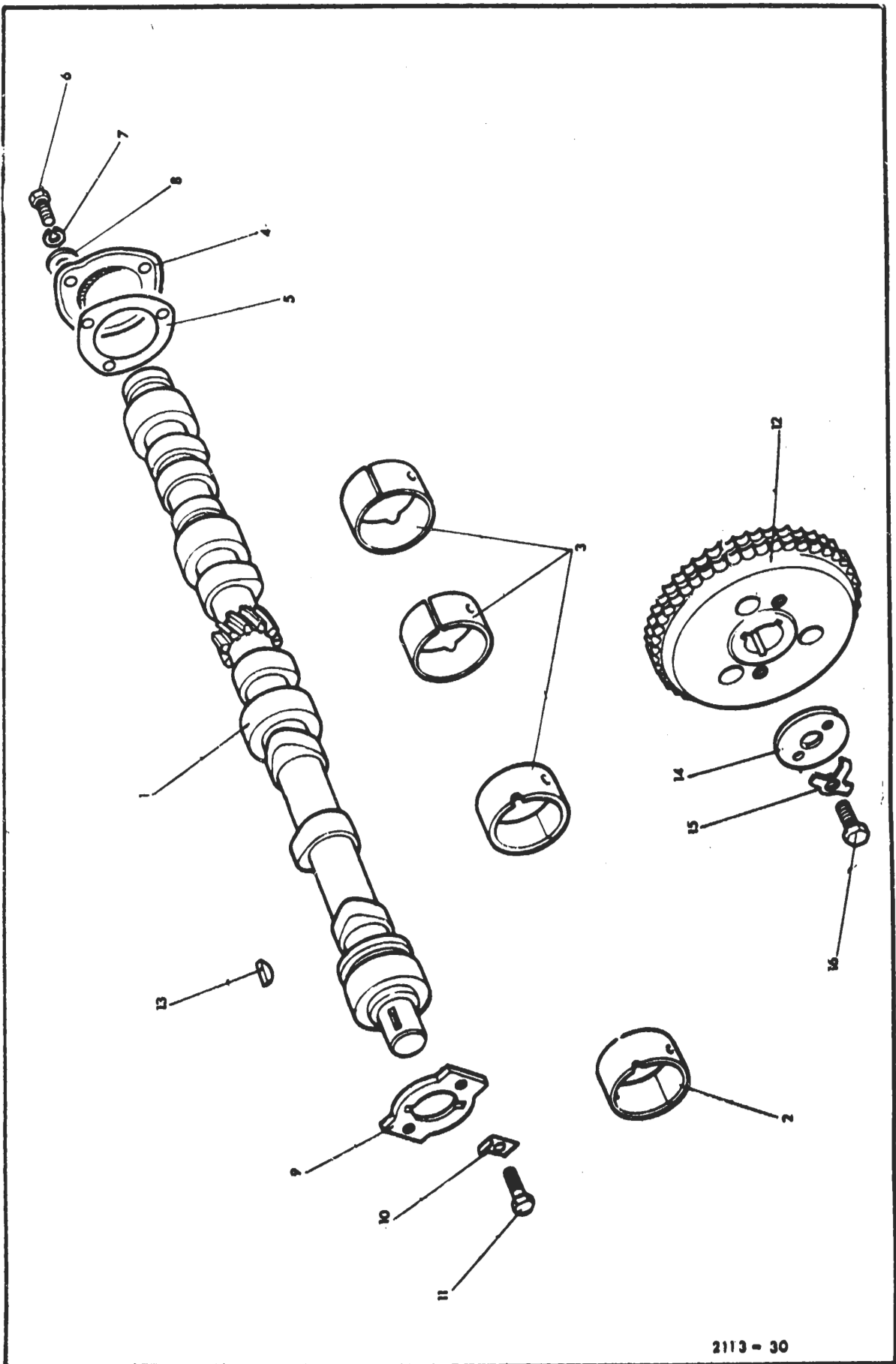
PISTON AND CONNECTING ROD



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A3		
2	LV7RU/2805-99-844-9945	.. CONNECTING, ROD PISTON	4	1-4	527164	
3	LV7RU/3120-99-844-9962	.. BEARING, SLEEVE	4	2	528004	
4	LV7RU/5306-99-844-9931	.. BOLT, ECCENTRIC HEAD, UNF, steel, flat hd, 3/8 in. x 2-15/16 in. lg	8	3	519440	
5	LV7RU/5310-99-828-1053	.. NUT, SELF-LOCKING, HEXAGON, steel, UNF, nylon insert, cadmium plated, 3/8 in.	8	4	ERC1029	
6	LV7RU/2805-99-844-9932	.. BEARING, CONNECTING ROD, std	4	5	524151	
7	LV7RU/2805-99-844-9933	.. BEARING, CONNECTING ROD, 0.010 in undersize	4		524152	
8	LV7RU/2805-99-850-1605	.. PISTON ASSEMBLY, grade A, std	4	6-10	500639	
9	LV7RU/2805-99-850-1584	.. RING, PISTON, COMPRESSION, std	8	7	278286	
10	LV7RU/2805-99-850-0465	.. RING, PISTON, SCRAPER, std	4	8	247512	
11	LV7RU/5365-99-895-1583	.. RING, RETAINING, steel, int, 1.053 in. od	8	10	265175	
12	LV7RU/2805-99-850-1601	.. PISTON ASSEMBLY, 0.020 in. oversize	4		500141	Cts, A to F
13	LV7RU/2805-99-850-1599	.. RING, PISTON, COMPRESSION, 0.020 in. oversize	4		500137	
14	LV7RU/2805-99-850-1597	.. RING, PISTON, SCRAPER, 0.020 in. oversize	4		500133	
15	LV7RU/5365-99-895-1583	.. RING, RETAINING, steel, int, 1.053 in. od	8		265175	
16						
17	LV7RU/2805-99-824-8017	.. PISTON, INTERNAL COMBUSTION ENGINE, grade D, std	4		608255	
18	LV7RU/2805-99-850-1584	.. RING PISTON COMPRESSION	8		278286	
19	LV7RU/2805-99-825-0465	.. RING, PISTON SCRAPER	4		247512	
20	LV6MT1/5365-99-520-3887	.. RING, RETAINING, steel, 1.000 in. shaft dia, 0.047 in. thk	8		1300-1	
21	LV7RU/2805-99-819-7932	.. PISTON, INTERNAL COMBUSTION ENGINE, 0.020 in. oversize	4		597501	Cts, G to T
22	LV7RU/2805-99-850-1599	.. RING, PISTON COMPRESSION, 0.020 in. oversize	8		500137	
23	LV7RU/2805-99-850-1597	.. RING, PISTON SCRAPER, 0.020 in. oversize	4		500133	
24	LV7RU/5365-99-895-1583	.. RING, RETAINING	8		265175	

A4

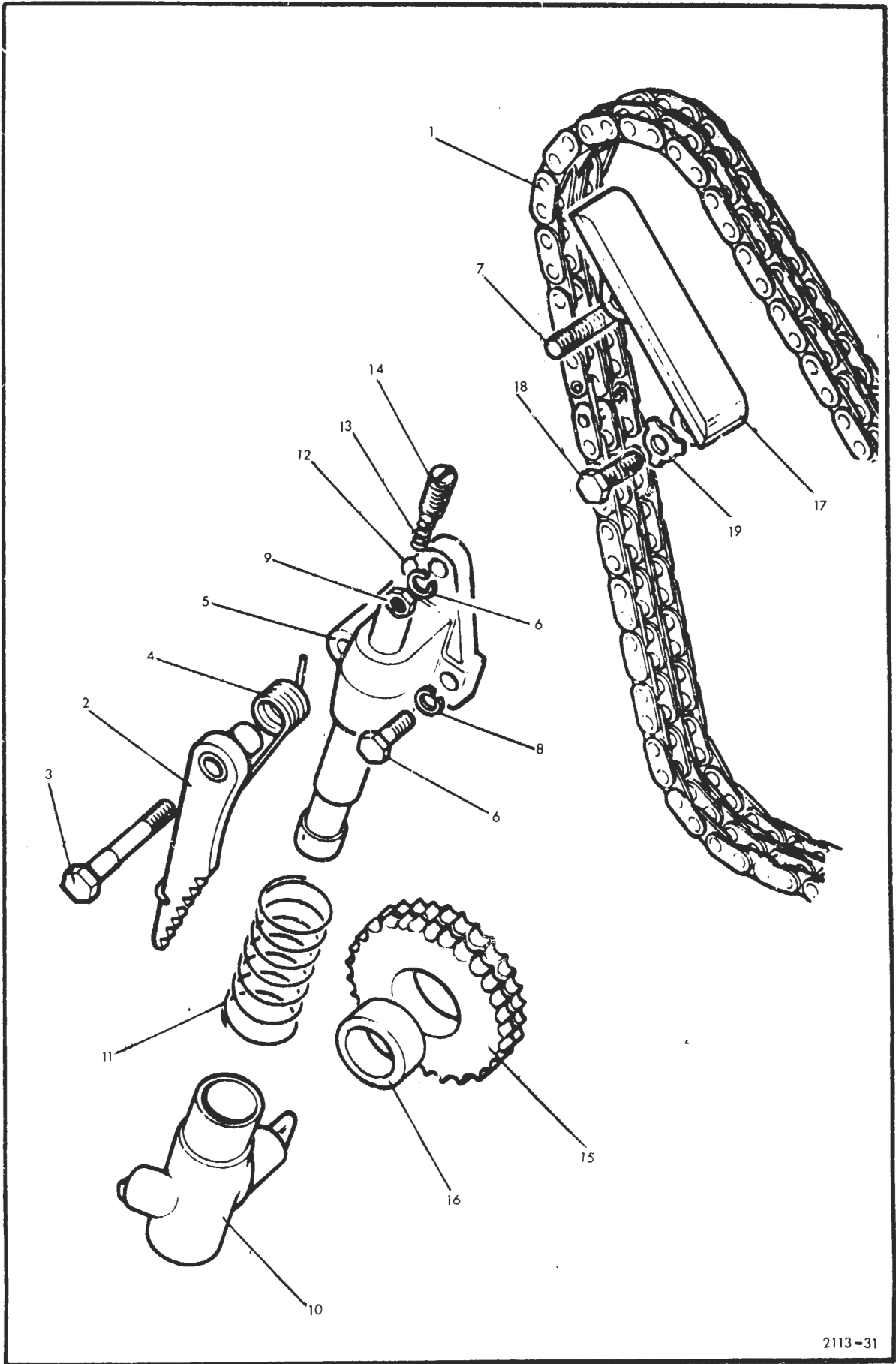
CAMSHAFT



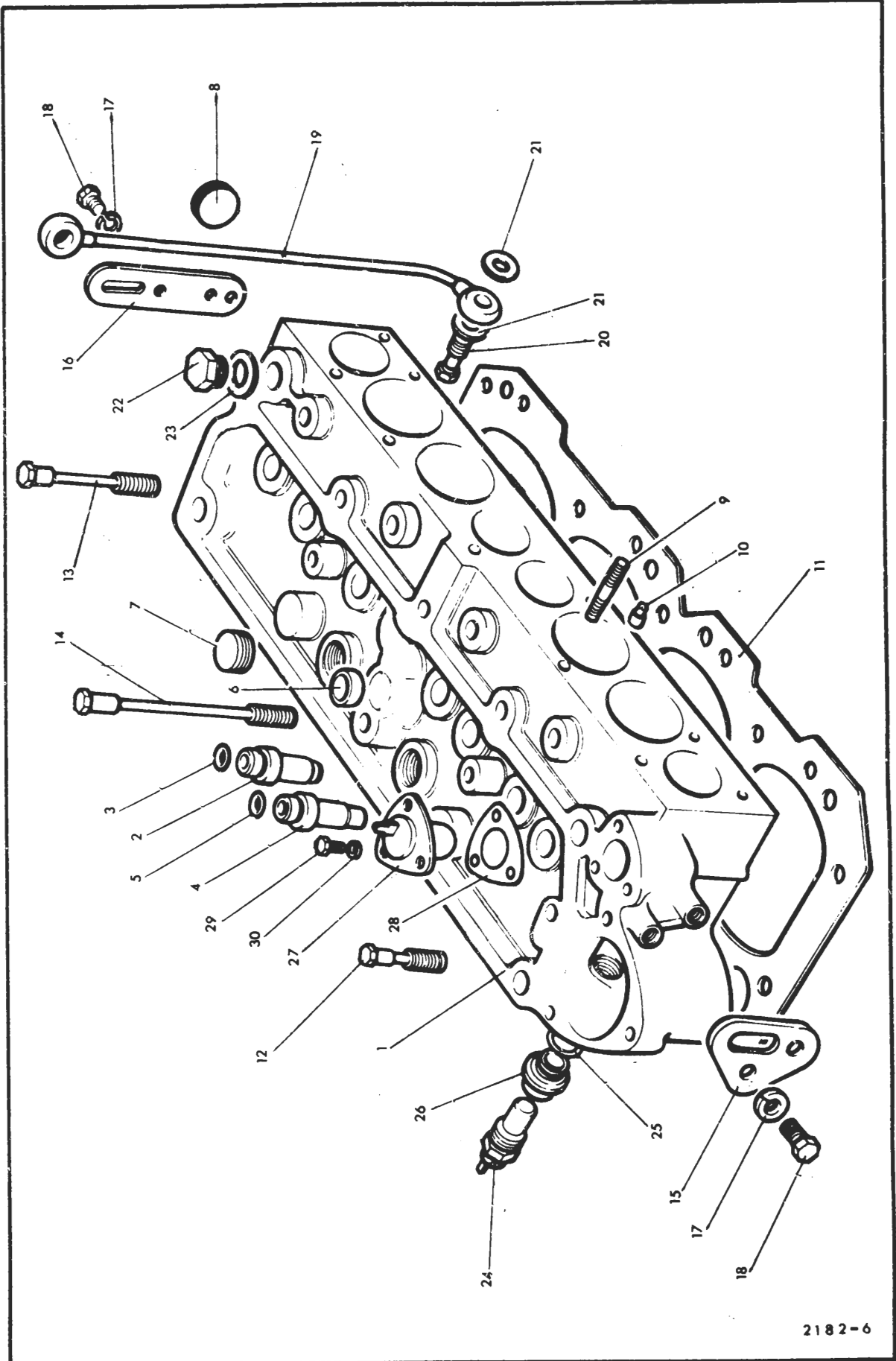
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE -- contd.		A4		
2	LV7RU/2805-99-850-0488	. CAMSHAFT, ENGINE	1	1	247709	
3	LV7RU/2805-99-844-9928	. BEARING, SLEEVE, camshaft, front	1	2	519054	
4	LV7RU/2805-99-844-9929	. BEARING, SLEEVE, camshaft, centre & rear	3	3	519055	
5	LV7RU/2805-99-874-1844	. COVER, CAMSHAFT, rear	1	4	538073	
6	LV7RU/2805-99-850-0454	. GASKET	1	5	247070	
7	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in. lg	3	6		
8	G1/5310-99-941-6654	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	3	7		
9	LV7RU/2520-99-849-8768	. WASHER, special	6	8	10882	
10	LV7RU/2805-99-874-1030	. PLATE THRUST, CAMSHAFT, CI. 3-1/2 in. x 2 in. x 7/32 in. thk	1	9	538535	
11	LV7RU/5310-99-850-0009	. WASHER, LOCK	2	10	2995	
12	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	2	11		
13	LV7RU/2805-99-810-0767	. SPROCKET WHEEL, roller chain, double, 42 teeth	1	12	568474	
14	LV7RU/5315-99-801-4424	. KEY, WOODRUFF, 7/8 in. x 1/4 in.	1	13	230313	
15	LV7RU/5310-99-850-0058	. WASHER, RETAINER	1	14	09093	
16	LV7RU/5310-99-850-0076	. WASHER, KEY, steel	1	15	09210	
17	G1/5305-99-941-0540	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 7/8 in.	1	16		

A 5

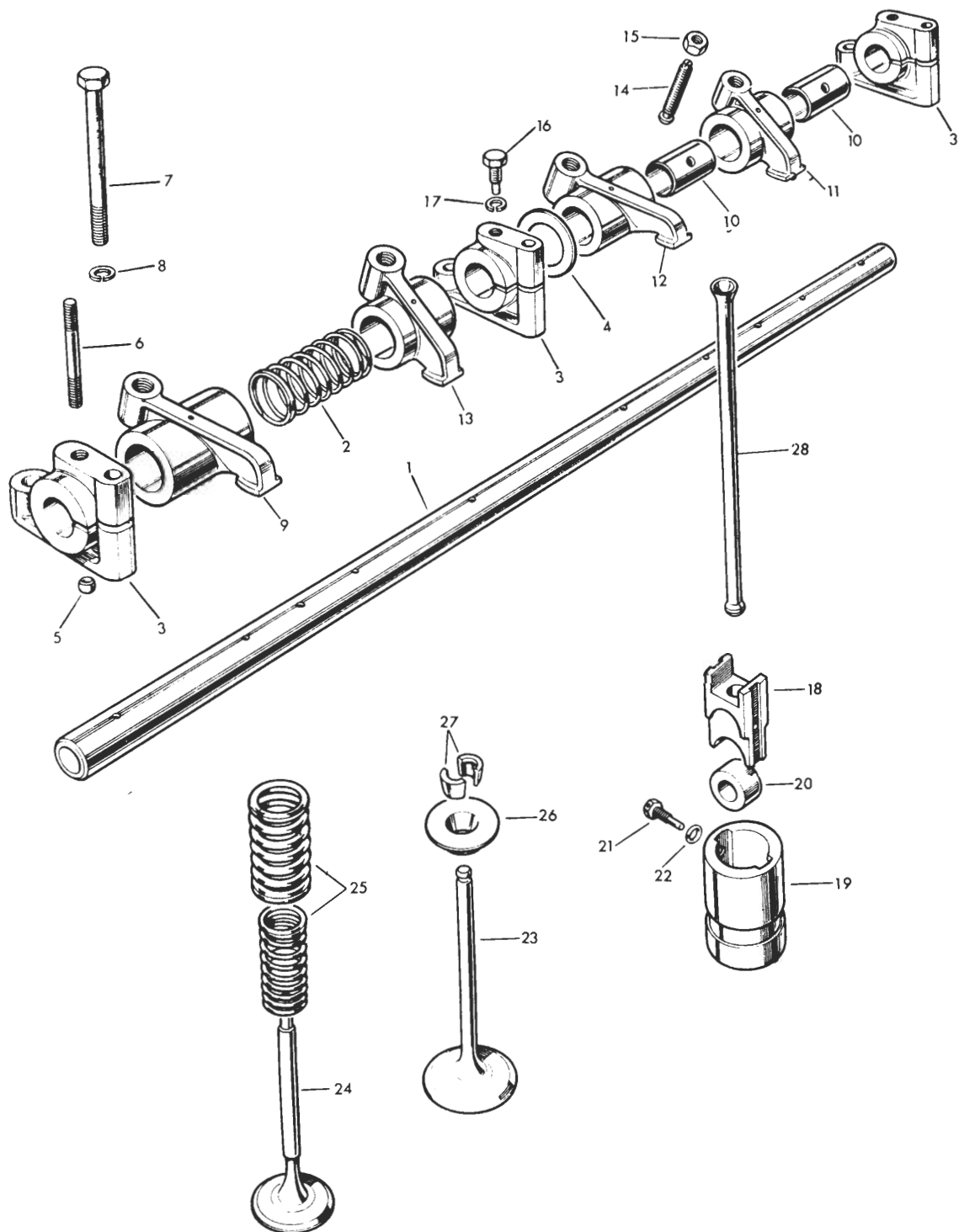
TIMING CHAIN TENSIONER



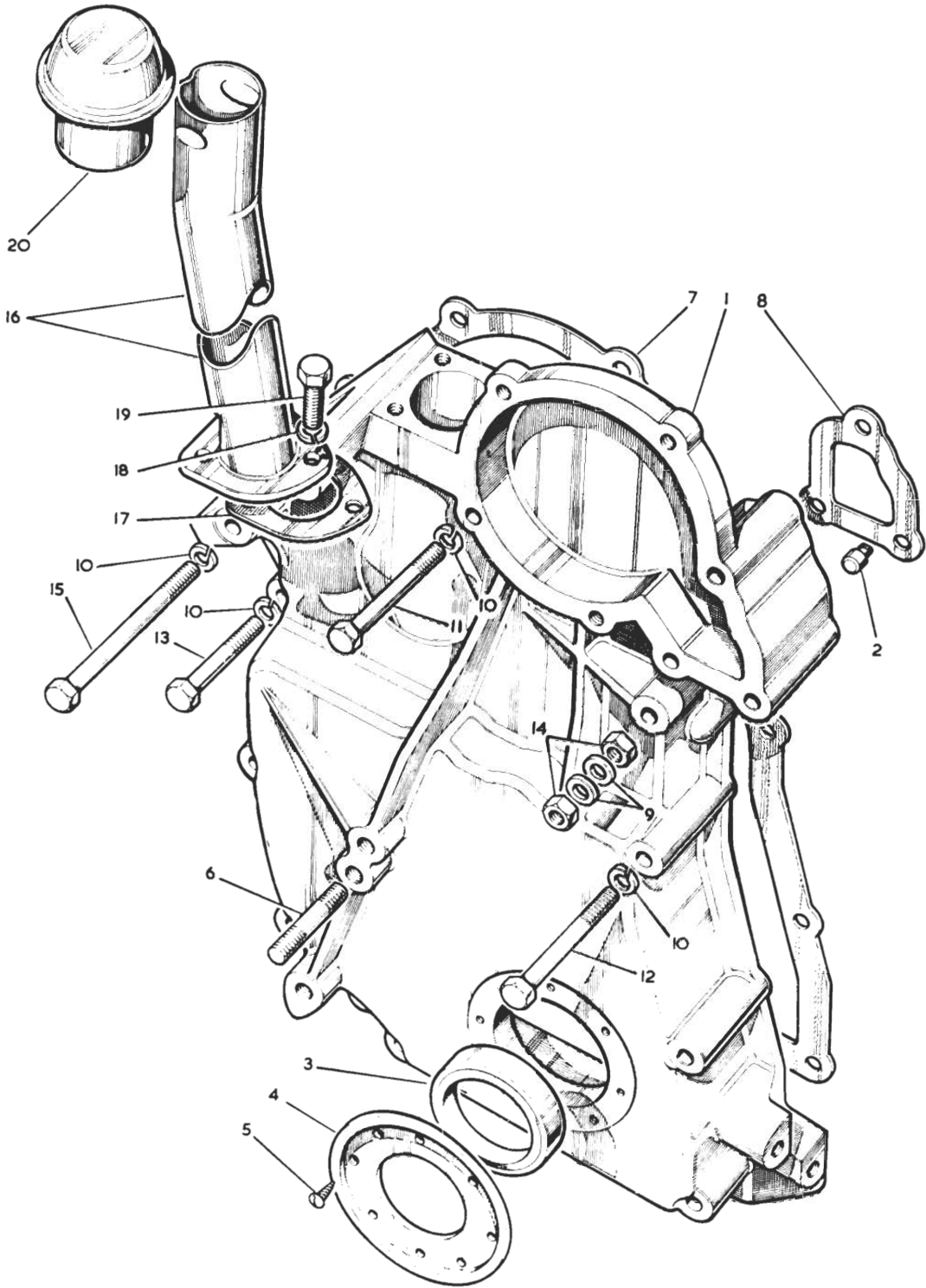
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A5		
2	LV6MT1/3020-99-807-2025	CHAIN, ROLLER, double 3/8 in. pitch x 1/4 in. roller dia	as reqd	1		
3	LV7RU/2805-99-874-0579	PAWL	1	2	546026	
4	LV7RU/5306-99-850-0462	BOLT, SHOULDER, UNF, steel, hex hd, 5/16 in. x 2-5/16 in. lg	1	3	247199	
5	LV7RU/2805-99-850-1135	SPRING, HELICAL, TORSION, steel, single coil, 3/4 in. od x 2-3/4 in. lg	1	4	267451	
6	LV7RU/2805-99-844-9861	TENSIONER, CHAIN	1	5	515323	
7	G1/5305-99-941-0297	BOLT, MACHINE, UNF, steel, hex hd, 5/16 in. x 1-1/4 in. lg	1	6		
8	LV7RU/5307-99-809-6639	STUD, PLAIN, UNF, steel, 5/16 in. x 1-7/16 in.	1	7	247144	
9	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, 5/16 in.	2	8		
10	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	1	9		
11	LV7RU/2805-99-850-1578	CYLINDER ASSEMBLY, CHAIN TENSIONER	1	10	277388	
12	LV7RU/2805-99-850-0438	SPRING, HELICAL, COMPRESSION, steel, 7 active turns, 1-3/16 in. od x 3-3/16 in. lg	1	11	233326	
13	LV6MT7/3110-99-950-0568	BALL, BEARING, steel, 7/32 in. dia	1	12		
14	LV7RU/2805-99-844-9860	SPRING, HELICAL, COMPRESSION, steel, 20 active turns, 27/64 in. od x 1-3/64 in. lg	1	13	515321	
15	LV7RU/2805-99-850-0443	SPROCKET WHEEL, roller chain, single pitch, 25 teeth	1	15,16	236067	
16	LV7RU/2805-99-844-9851	DAMPER, assy	1	17	275234	
17	G1/5305-99-941-0511	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1/2 in.	2	18		
18	LV7RU/2805-99-804-6599	WASHER, KEY, steel, 1/4 in.	2	19	557523	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.				
2	LV7RU/2805-99-813-5824	.. CYLINDER HEAD; w/screwed core plugs	1	A6 i	568757	Cts A to F
3	LV7RU/5365-99-825-0397	.. PLUG, SCREWED, BSW, aluminium, slot drive, 1 in. x 1/2 in. lg	4	7	518272	
4	LV7RU/4730-99-844-9809	.. PLUG, CORE	1	8	230250	
5	LV7RU/2805-99-824-7855	.. CYLINDER HEAD, GASOLINE ENGINE; w/cup core plugs	1	1	598089	Cts G to T
6	LV7RU/5340-99-828-9232	.. PLUG, EXPANSION, zinc coated, 1.075 in. dia, 3/8 in. h	4	7	549702	
7	LV7RU/5340-99-873-8095	.. PLUG, EXPANSION, 1.389 in. dia	1	8	524765	
8		.. CYLINDER HEAD -				
9	LV7RU/2805-99-809-2332	.. GUIDE, VALVE, INLET	4	2,3	605759	
10	LV7RU/2805-99-809-2333	.. RING, SEALING	4	3	554727	
11	LV7RU/2805-99-809-2334	.. GUIDE, VALVE, EXHAUST	4	4,5	605760	
12	LV7RU/2805-99-809-2335	.. RING, SEALING	4	5	554728	
13	LV7RU/5340-99-806-2193	.. PLUG, CUP, 1-5/16 in. dia	4	6	525497	
14	LV7RU/5307-99-807-6639	.. STUD, PLAIN, UNF, steel, phosphated, 5/16 in. x 1-1/16 in. lg	2	9	247144	
15	LV7RU/5307-99-814-0592	.. STUD, PLAIN, UNF/UNF, steel, phosphated, 5/16 in. x 1-5/8 in. lg	1		564574	
16	LV7RU/5315-99-849-8855	.. PIN, SHOULDER, HEADLESS, steel, 5/16 in. x 31/64 in. lg	2	10	213700	
17	LV7RU/2805-99-805-8604	.. GASKET, cylinder hd	1	11	GEG338	
18	LV7RU/5306-99-844-9971	.. BOLT, EXTERNALLY RELEIVED BODY, UNF, steel, hex hd, 1/2 in. x 2-15/16 in. lg	4	12	279648	
19	LV7RU/2805-99-824-7094	.. BOLT, CYLINDER HEAD, UNF, steel, hex hd, 1/2 in. x 4-9/16 in. lg	9	13	247051	
20	LV7RU/5306-99-802-5193	.. BOLT, EXTERNALLY RELEIVED BODY, UNF, steel, hex hd, 1/2 in. x 5-3/16 in. lg	5	14	554621	
21	LV7RU/2805-99-844-9901	.. BRACKET, LIFTING, FRONT, steel, 2-5/16 in. x 1-5/8 in. x 9/64 in. thk	1	15	525131	
22	LV7RU/2805-99-850-1558	.. BRACKET, LIFTING, REAR, steel	1	16	276501	
23	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, 5/16 in.	4	17		
24	G1/5305-99-941-0525	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	4	18		
25	LV7RU/2805-99-850-1554	.. PIPE, STEEL, 3/16 in. od 10-3/8 in. lg	1	19	275679	
26	LV7RU/4730-99-825-8974	.. BOLT, FLUID PASSAGE, BSP, steel, 1/8 in. x 1-1/32 in. lg	2	20	597563	
27	LV7RU/5330-99-850-0226	.. GASKET	4	21	232039	
28	LV7RU/4730-99-873-7654	.. PLUG, SCREWED, steel, BSP, 3/8 in.	1	22	536577	
29	LV7RU/5330-99-850-1592	.. GASKET	1	23	243959	
30	LV6MT4/6685-99-805-8709	.. TRANSMITTER, TEMPERATURE, ELECTRICAL RESISTANCE	1	24	TT3804/ 00A	
31	LV7RU/5330-99-850-0764	.. GASKET	1	25	231577	
32	LV6MT1/4730-99-804-6896	.. ADAPTOR	1	26	31-363-607	
33	LV7RU/2805-99-873-8567	.. THERMOMETER	1	27	545010	
34	LV7RU/5930-99-850-0442	.. GASKET, cork, 1-11/16 in. x 1-9/16 in. x 1/16 in. thk	1	28	236022	
35	G1/5305-99-941-9194	.. SCREW, MACHINE, BA, steel zinc coated, No. 2 x 3/8 in. lg	3	29		
36	G1/5310-99-941-6653	.. WASHER, LOCK, steel, single coil, 3/16 in.	3	30		



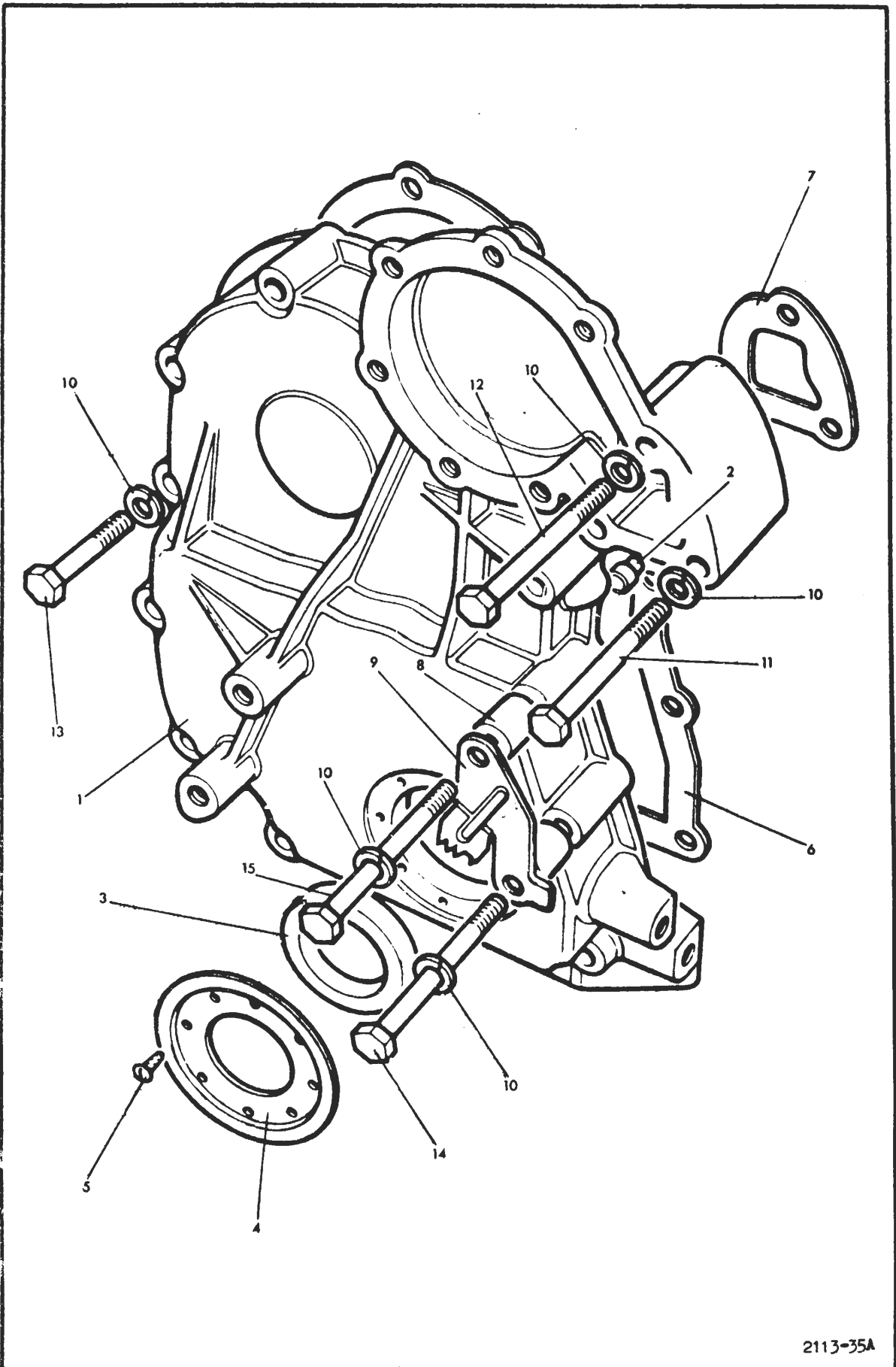
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/Part No.	Remarks
1		ENGINE - contd.		A7		
2	LV7RU/2805-99-801-8474	SHAFT, ROCKER ARM	1	1	554070	
3	LV7RU/2805-99-850-0451	SPRING, HELICAL, COMPRESSION, steel, 5-1/2 active turns 49/64 in. od x 1-11/32 in. lg	4	2	247040	
4	LV7RU/2990-99-802-2613	BRACKET, EYE, NON-ROTATING SHAFT	5	3	554602	
5	LV7RU/2805-99-844-9943	WASHER, eye bracket	6	4	523389	
6	LV7RU/5315-99-849-9661	PIN, HOLLOW	3	5	277956	
7	LV7RU/5307-99-850-1612	STUD, PLAIN, steel, UNF, 5/16 in. x 2-5/8 in. lg	3	6	502656	
8	LV7RU/5306-99-136-7595	BOLT, MACHINE, UNF, steel, hex hd, 5/16 in. x 2-5/8 in. lg	5	7	525500	
9	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, 5/16 in.	5	8		
10	LV7RU/2805-99-850-1638	ROCKER ARM, ENGINE POPPET VALVE	2	9,10	512207	
11	LV7RU/3120-99-850-0478	BEARING, SLEEVE, steel/bronze, 0.526 in. id x 0.628 in. od x 1.057 in. lg	2	10	247614	
12	LV7RU/2805-99-850-1639	ROCKER ARM, ENGINE POPPET VALVE, exhaust rh	2	10,11	512208	
13	LV7RU/3120-99-850-0478	BEARING, SLEEVE, steel/bronze, 0.526 in. x 0.628 in. od x 1.057 in. lg	2	10	247614	
14	LV7RU/2805-99-850-1636	ROCKER ARM, ENGINE POPPET VALVE, inlet lh	2	10,12	512205	
15	LV7RU/3120-99-850-0478	BEARING, SLEEVE, steel/bronze, 0.526 in. id x 0.628 in. od x 1.057 in. lg	2	10	247614	
16	LV7RU/2805-99-850-1637	ROCKER ARM, ENGINE POPPET VALVE, inlet, lh	2	10,13	512206	
17	LV7RU/3120-99-850-0478	BEARING, SLEEVE, steel/bronze, 0.526 in. x 0.628 in. od x 1.057 in. lg	2	10	247614	
18	LV7RU/2805-99-850-1640	SCREW, ADJUSTING, ROCKER ARM, steel, UNF, 5/16 in. x 0.406 in. lg	8	14	506814	
19	G1/5310-99-127-5700	NUT, PLAIN, HEXAGON	8	15	254881	
20	LV7RU/5305-99-128-6281	SCREW, MACHINE, steel, UNF, hex hd, 5/16 in. x 0.665 in. lg	1	16	525390	
21	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, 5/16 in.	1	17		
22	LV7RU/2805-99-850-1622	ROLLER AND SET BOLT, TAPPET GUIDE	8	18-22	507829	
23	LV7RU/2805-99-895-1607	TAPPET, ENGINE POPPET VALVE	8	18	507026	
24	LV7RU/2805-99-804-6596	GUIDE, ENGINE POPPET, VALVE TAPPET	8	19	502473	
25	LV7RU/2805-99-804-6597	ROLLER, ROCKER ARM CAM FOLLOWER	8	20	517429	
26	LV7RU/5305-99-804-6598	SCREW, MACHINE, UNF, steel, hex hd, phosphated, 5/16 in. x 11/32 in. lg	8	21	507025	
27	LV7RU/5310-99-895-2066	WASHER, FLAT, copper	8	22	273069	
28	LV7RU/2815-99-440-7613	VALVE, INLET	4	23	277593	
29	LV7RU/2805-99-809-2336	VALVE, EXHAUST	4	24	557967	
30	LV7RU/2815-99-806-8890	SPRING, VALVE, inner & outer	8	25	568550	
31	LV7RU/2805-99-850-1136	SEAT, COMPRESSION HELICAL SPRING	8	26	268292	
32	LV7RU/2805-99-850-1137	COLLET, SPLIT	8	27	268293	
33	LV7RU/2805-99-874-1855	PUSH ROD, ENGINE POPPET VALVE	8	28	546798	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A8		
2	LV7RU/2805-99-874-0697	. COVER ASSEMBLY, FRONT, w/oil filter pipe	1	1-6	549532	
3	LV7RU/5315-99-850-0027	.. PIN, SHOULDER, HEADLESS	1	2	6395	
4	LV6MT1/5330-99-805-4361	.. SEAL, PLAIN, ENCASED, 1-29/32 in. id x 2.509 in. od x 1/2 in. w	1	3	516028	
5	LV7RU/2805-99-850-0495	.. DEFLECTOR, DIRT AND LIQUID, steel, 3-9/16 in. od	1	4	247766	
6	G1/5305-99-941-6134	.. SCREW, DRIVE, steel, rd hd, cadmium plated, No. 4 x 1/4 in.	8	5		
7	G1/5307-99-120-3189	.. STUD, PLAIN, UNC/UNF, steel, zinc coated, 5/16 in. x 1-3/8 in.	1	6		
8	LV7RU/2805-99-873-8123	. GASKET, paper, 1/64 in. thk	1	7	538039	
9	LV7RU/2815-99-873-7635	. GASKET, parabestos, coolant inlet	1	8	538038	
10		. WASHER, FLAT, steel, 5/16 in.	5	9		
11	G1/5310-99-120-1027	. WASHER, LOCK, steel, single coil, sq sect, 5/16 in.	5	10		
12	G1/5306-99-941-0305	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3 in.	7	11		
13	G1/5306-99-941-0306	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3-1/4 in.	3	12		
14	G1/5306-99-941-0301	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 2 in.	1	13		
15	G1/5310-99-941-0925	. NUT, PLAIN, HEXAGON, UNF, steel, hex hd, zinc coated, 5/16 in.	2	14		
16	G1/5306-99-941-0307	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3-1/2 in. lg	2	15		
17	LV7RU/2805-99-823-5130	. PIPE, OIL, FILLER	1	16	596820	
18	LV7RU/2920-99-874-0685	. GASKET, asb, filler neck	1	17	542636	
19	G1/5310-99-941-6654	. WASHER, LOCK, steel, single coil, sq sect, 1/4 in.	3	18		
20	G1/5305-99-941-0687	. SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	3	19		
21	LV7RU/2805-99-819-3062	. CAP, FILLER, OIL	1	20	1571943	

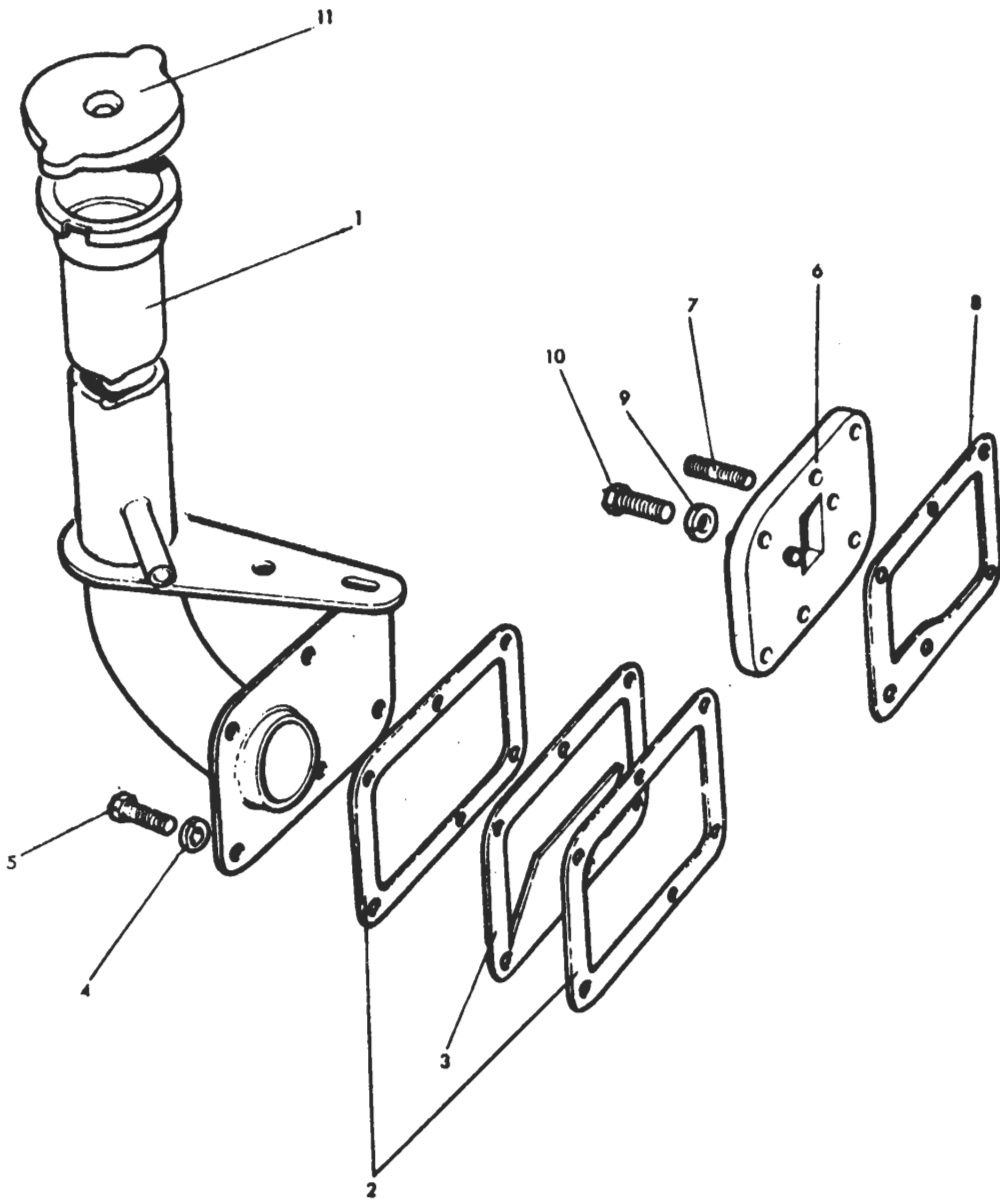
A9

TIMING CHAIN COVER

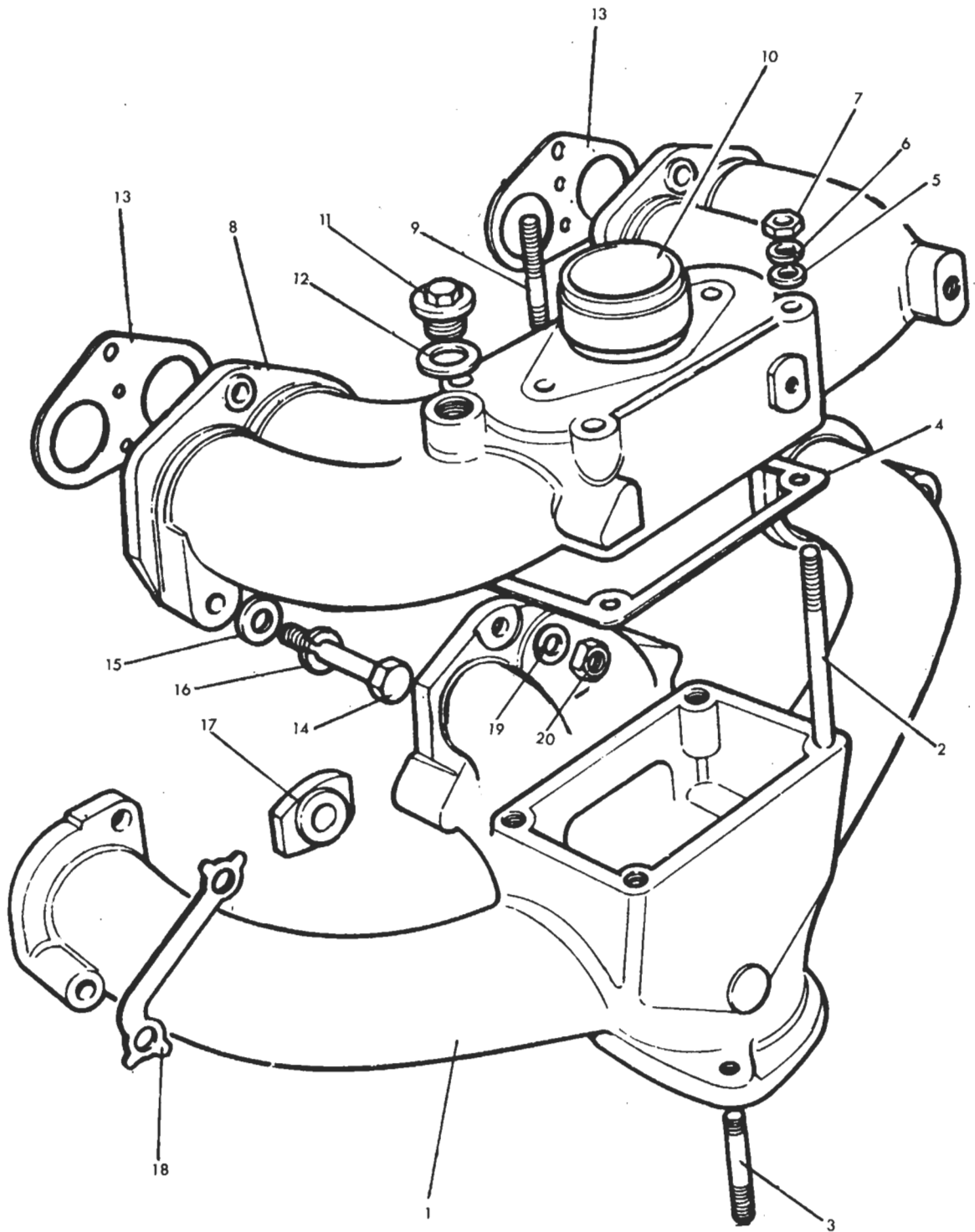


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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE -- contd.		A9		
2	LV7RU/2805-99-825-8980	COVER ASSEMBLY, FRONT	1	1-5	ERC0819	
3	LV7RU/5315-99-850-0027	.. PIN, SHOULDER, HEADLESS	2	2	6395	
4	LV6MT1/5330-99-805-4361	.. SEAL, PLAIN, ENCASED, 1-29/32 in. id, 2.509 in. od, 1/2 in. w	1	3	516028	
5	LV7RU/2805-99-850-0495	.. DEFLECTOR, DIRT AND LIQUID, steel, 3-9/16 in. od	1	4	247766	
6	G1/5305-99-941-6134	.. SCREW, DRIVE	8	5		
7	LV7RU/2805-99-873-8123	.. GASKET, paper	1	6	538039	
8	LV7RU/2815-99-873-7635	.. GASKET, coolant inlet	1	7	538038	
9	LV7RU/2805-99-823-5127	.. TIMING POINTER	1	9	587696	
10	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, 5/16 in.	13	10		
11	G1/5306-99-941-0305	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3 in.	2	11		
12	G1/5306-99-941-0306	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3-1/4 in.	2	12		
13	G1/5305-99-941-0532	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 2 in.	7	13		
14	G1/5306-99-941-0307	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/12 in.	1	14		
15	G1/5306-99-120-4203	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3-3/4 in.	1	15		



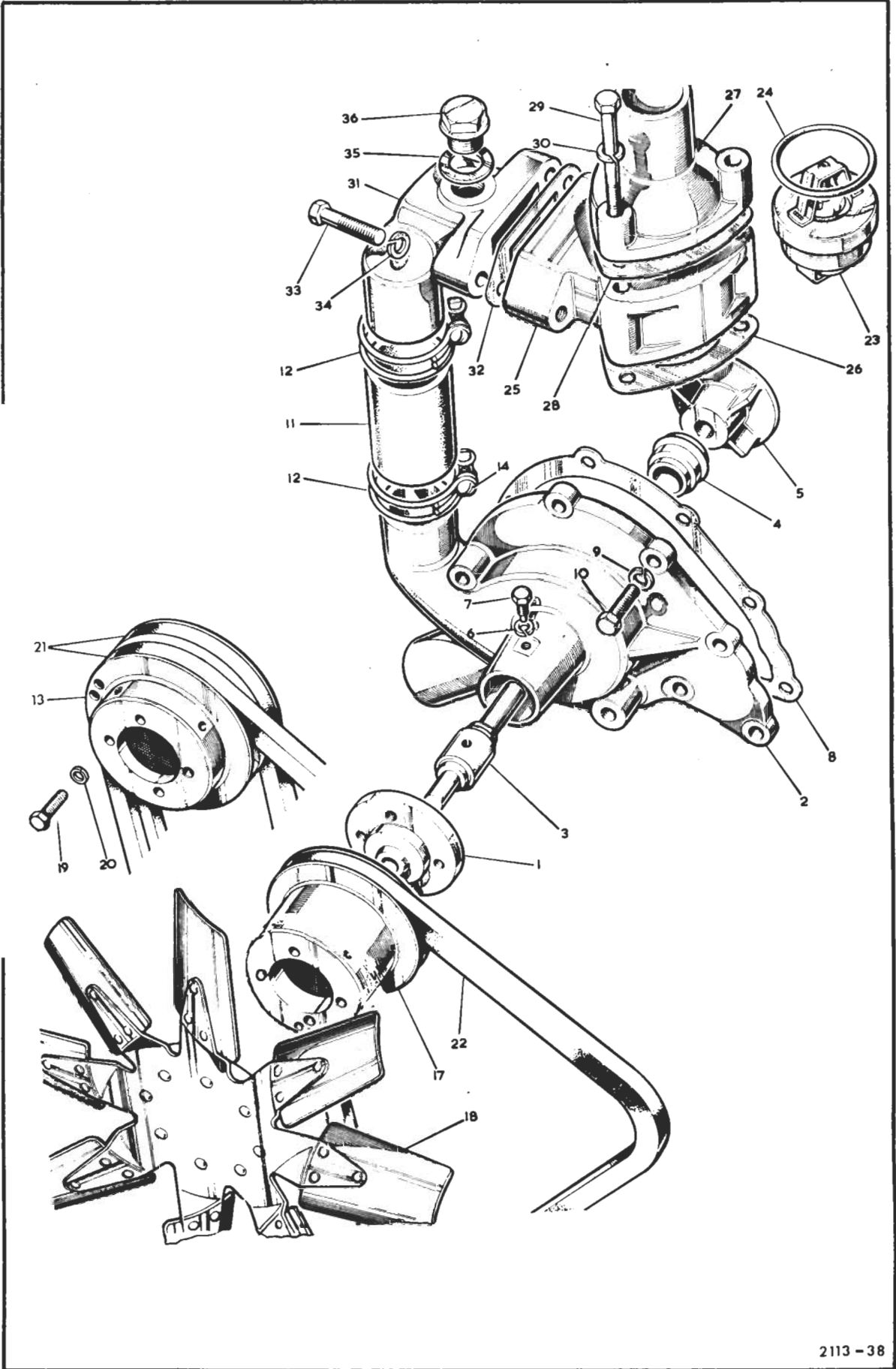
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A10		
2		. COVER PLATE, ACCESS; w/oil filler pipe	1	i	546592	} Engines; w/side oil filler
3	LV7RU/2805-99-850-0473	. GASKET, asb, 4-3/8 in. x 3-1/2 in. x 1/32 in. thk	2	2	247555	
4	LV7RU/2805-99-874-0681	. BAFFLE, SIDE COVER, steel, 3-1/2 in. x 4-3/8 in. x 3/64 in. thk	1	3	529394	
5						
6	LV7RU/2805-99-873-7916	. COVER PLATE, ACCESS; w/o oil filler pipe	1		541010	} Engine; w/front oil filler
7	LV7RU/2805-99-850-0473	. GASKET, asb, 4-3/8 in. x 3-1/2 in. x 1/32 in. thk	1		247555	
8						
9	G1/5310-99-120-1027	. WASHER, LOCK, steel, single coil, sq sect, 1/4 in.	6	4		
10	G1/5305-99-941-0526	. BOLT, MACHINE, UNF, steel, zinc coated, 5/16 in. x 7/8 in.	6	5		
11	LV7RU/2805-99-874-0684	. COVER, FUEL PUMP MOUNTING	1	6	542600	
12	G1/5307-99-941-7015	. STUD, PLAIN, UNF, steel, zinc coated, 5/16 in. x 1-1/2 in.	2	7		
13	LV7RU/2805-99-850-0472	. GASKET, parabestos, 4-15/32 in. lg x 3-1/2 in. x 1/32 in.	1	8	247554	
14	G1/5310-99-941-3525	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, 5/16 in.	2			
15	G1/5310-99-941-6655	. WASHER, LOCK, steel, single coil, sq sect, 5/16 in.	6	9		
16	G1/5305-99-941-0295	. SCREW, MACHINE, UNF, steel, zinc coated, 5/16 in. x 1 in.	6	10		
17	LV7RU/2805-99-819-3065	. CAP, FILLER, oil	1	11	1571943	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		All		
2	LV7RU/2805-99-824-7526	MANIFOLD, EXHAUST, ENGINE	1	1	598473	
3	LV7RU/5307-99-809-6424	STUD, PLAIN, UNF, steel, phosphated, 5/16 in. x 3-11/16 in. lg	4	2	574048	
4	LV7RU/5307-99-809-6639	STUD, PLAIN, UNF, steel, 5/16 in. x 1.650 in. lg	3	3	568664	
5	LV7RU/5340-99-850-1100	GASKET: inlet to exhaust manifold'	1	4	247824	
6	G1/5310-99-941-8386	WASHER, FLAT, steel, 5/16 in.	4	5		
7	G1/5310-99-120-1027	WASHER, LOCK, steel, split helical ring, zinc coated, 5/16 in.	4	6		
8	G1/5310-99-136-1515	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	4	7		
9	LV7RU/2805-99-823-1170	MANIFOLD, INDUCTION, ENGINE	1	8-12	596000	
10	G1/5307-99-120-3190	STUD, PLAIN, UNF/UNC, steel, zinc coated, 5/16 in. x 2 in.	2	9		
11	LV7RU/2805-99-850-1583	LINER, INLET MANIFOLD, steel, 1-3/4 in. od x 1-37/64 in. id x 1-1/2 in. lg	1	10	278161	
12	LV7RU/5365-99-823-1171	PLUG, SCREWED	1	11	596069	
13	LV7RU/5330-99-850-0344	GASKET, copper	1	12	243958	
14	LV7RU/2805-99-804-7840	GASKET: manifold to cylinder hd	2	13	GEG661	
15	G1/5305-99-941-0304	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 2-3/4 in.	2	14		
16	G1/5305-99-941-0532	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 2 in.	2	14		
17	G1/5305-99-941-0528	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1-1/8 in.	2	14		
18	LV7RU/5310-99-814-0069	WASHER, FLAT, steel, 5/16 in.: thin	5	15	587405	
19	G1/5310-99-941-8608	WASHER, FLAT, steel, 5/16 in.: thk	4	15		
20	G1/5310-99-120-1027	WASHER, LOCK, steel, split helical ring, zinc coated, 5/16 in.	8	16		
21	LV7RU/2805-99-813-4209	CLAMP, MANIFOLD, steel, 3/4 in. w, 7/16 in. thk, 1-3/8 in. lg; w/hole 11/32 in. dia	2	17	564308	
22	LV7RU/2805-99-824-8722	PLATE, LOCKING, exhaust manifold, steel, 0.340 in. dia, 3.125 in. C to C	2	18	596490	
23	G1/5310-99-120-1027	WASHER, LOCK, steel, split helical ring, zinc coated, 5/16 in.	3	19		
24	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, 5/16 in.	3	20		
25	LV7RU/2990-99-813-4210	SHIELD, EXHAUST MANIFOLD	1		587095	
26	G1/5305-99-941-0525	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/4 in. lg	1			} Shield to bracket
27	G1/5310-99-941-8386	WASHER, FLAT, steel, zinc coated, 5/16 in.	2			
28	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, sq section, 5/16 in.	1			
29	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON	1			
30	G1/5305-99-941-0690	SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	1			} Shield to inlet exhaust manifold
31	G1/5310-99-941-8386	WASHER, FLAT, steel, zinc coated, 5/16 in.	1			
32	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, sq section, 5/16 in.	1			} Shield to exhaust manifold
33	LV7RU/5365-99-824-6823	SPACER, SLEEVE, steel, 0.328 in. id, 0.625 in. od, 0.375 in. lg	1		515505	
34	G1/5305-99-849-9580	SCREW, MACHINE, UNC, steel hex hd, phosphated, 5/16 in. x 5/8 in.	1			} Shield to inlet manifold
35	G1/5310-99-941-8386	WASHER, FLAT, steel, zinc coated, 5/16 in.	1			
36	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, sq section, 5/16 in.	1			

A12

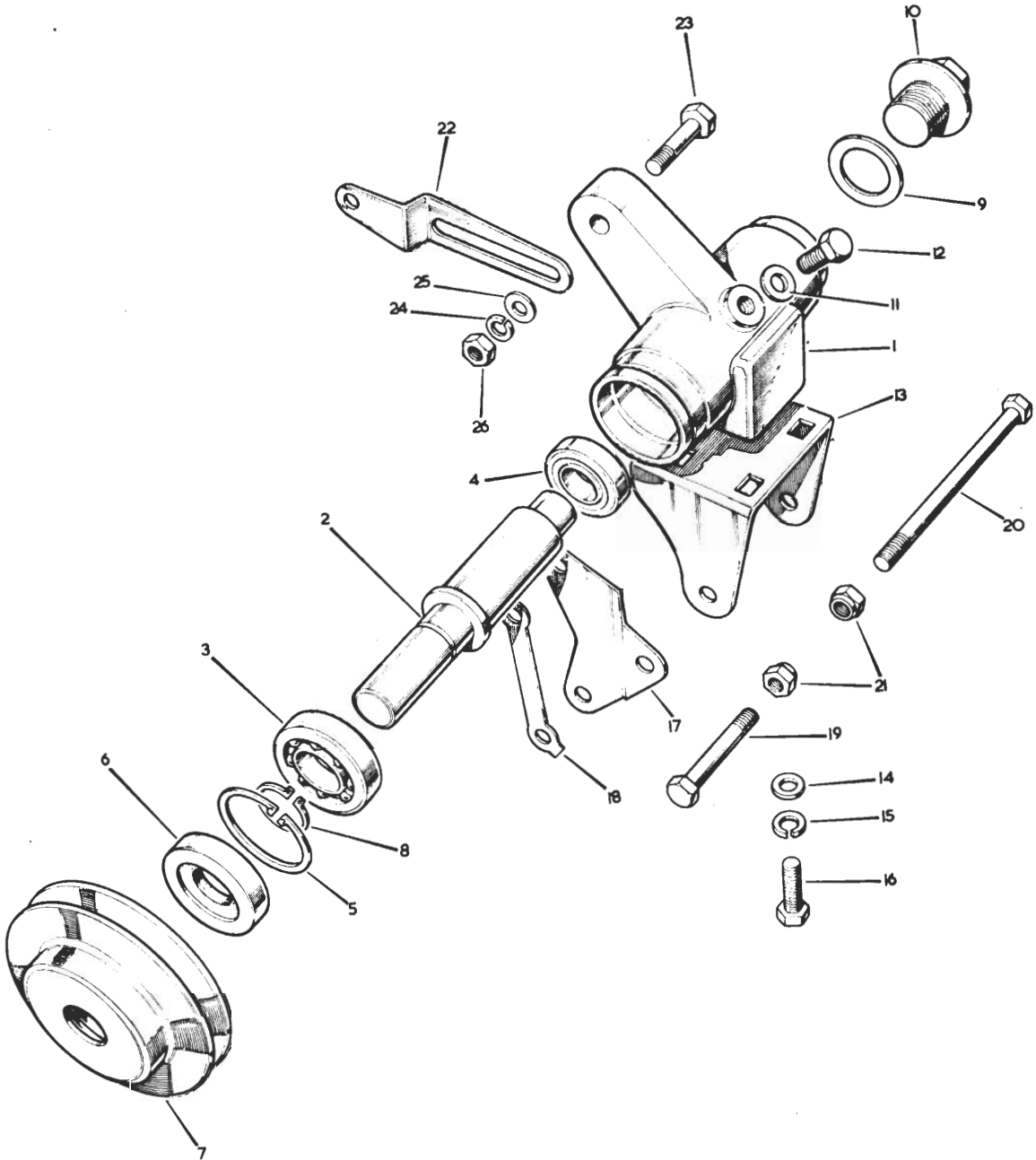
COOLANT PUMP AND THERMOSTAT



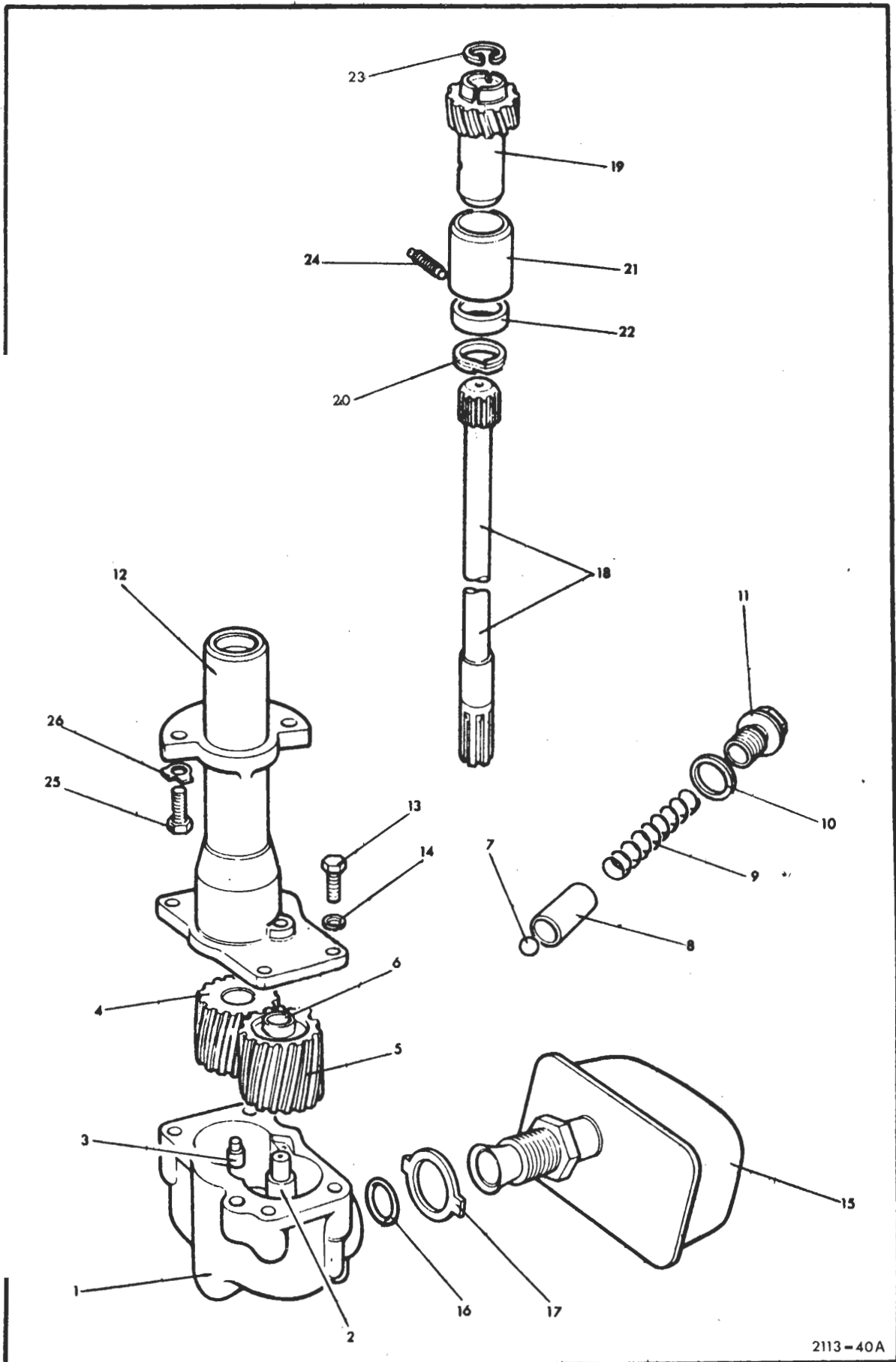
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A12		
2	LV7RU/2930-99-874-1863	PUMP, CONTRIFUGAL	1	1-7	549735	12V
3	LV7RU/2930-99-874-1862	HUB, FAN PULLEY	1	1	549733	
4						
5	LV7RU/2930-99-873-8843	PUMP, CENTRIFUGAL	1		542687	24V
6	LV7RU/2930-99-808-4863	HUB, FAN PULLEY	1		566688	
7						
8		PUMP -				
9	LV7RU/2930-99-845-0063	SPINDLE AND DEFLECTOR WASHER	1	3	523354	
10	LV6MT1/2930-99-810-0768	SEAL, CARBON	1	4	568301	
11	LV7RU/2930-99-850-0707	IMPELLER PUMP, CENTRIFUGAL, CI. 6 blade	1	5	247916	
12	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, sq sect. 1/4 in.	1	6		
13	LV7RU/5305-99-844-9812	SCREW, SET	1	7	247078	
14	LV7RU/2930-99-873-8013	GASKET	1	8	538671	
15	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, sq sect. 1/4 in.	3	9		
16	G1/5306-99-941-1521	BOLT, MACHINE, UNC, steel, hex hd, zinc coated, 1/4 in. x 1-1/4 in.	3	10		
17	LV7RU/5306-99-845-0088	BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3-3/4 in. lg	1		256233	
18	LV7RU/4720-99-823-5129	HOSE, PREFORMED, rubber	1	11	574871	
19	LV6MT1/4730-99-420-3231	CLAMP, HOSE, worm drive, 1-1/8 in. to 1-5/8 in.	2	12		
20	LV7RU/2920-99-844-9951	PULLEY, GROOVE, double, CI, 5-13/64 in. od	1	13	530304	
21	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, sq sect. 1/4 in.	4	15		12V
22	G1/5305-99-941-0513	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	4	16		
23	LV7RU/2930-99-873-7932	PULLEY, GROOVE, single, CI, 4-5/8 in. dia	1	17	542686	
24	G1/5306-99-941-0281	BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-1/8 in.	4			24V
25	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, sq sect, 1/4 in.	4			
26	LV7RU/2930-99-873-7914	FAN, BALANCED BLADE, 8 blade	1	18	541008	
27	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4	19		
28	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, sq sect, 1/4 in.	4	20		
29	LV7RU/3030-99-822-6036	BELT, 'V', ENDLESS, MATCHED SET	1	21	587086	12V
30	LV7RU/3030-99-873-7903	BELT, 'V', ENDLESS, MATCHED SET	1	22	538393	24V
31	LV6MT1/6620-99-806-6850	THERMOSTAT, FLOW CONTROL, wax type, 70 to 75 deg C	1	23		
32	LV7RU/5330-99-874-0233	RING, SEALING, TOROIDAL, rubber, 1.825 in. id x 0.139 in. h	1	24		
33	LV7RU/2930-99-850-0747	HOUSING, THERMOSTAT	1	25	516059	
34	LV7RU/2805-99-873-8097	GASKET, thermostat housing	1	26	527110	
35	LV7RU/2815-99-873-8096	CONNECTION, OUTLET, COOLANT	1	27	527109	
36	LV7RU/5330-99-850-1105	GASKET	1	28	247874	
37	G1/5305-99-941-0521	SCREW, MACHINE, UNF, hex hd, zinc coated. 1/4 in. x 2-1/2 in.	2	29		
38	G1/5306-99-941-0289	BOLT, MACHINE, UNF, steel, hex hd, zinc coated. 1/4 in. x 2-3/4 in. lg	1			
39	G1/5310-99-941-6654	WASHER, LOCK, steel, single coil, sq sect, 1/4 in.	3	30		
40	LV7RU/2930-99-844-9949	PIPE, BYE-PASS, COOLANT	1	31	530476	
41	LV7RU/2805-99-850-0746	GASKET, rubber/asb	1	32	511958	
42	G1/5305-99-941-0295	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1 in.	2	33		
43	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, sq sect. 5/16 in.	2	34		
44	LV7RU/5330-99-850-1592	GASKET, copper	1	35	243959	
45	LV7RU/4730-99-873-7634	PLUG, SCREWED, BSP, 3/8 in.	1	36	536577	

A13

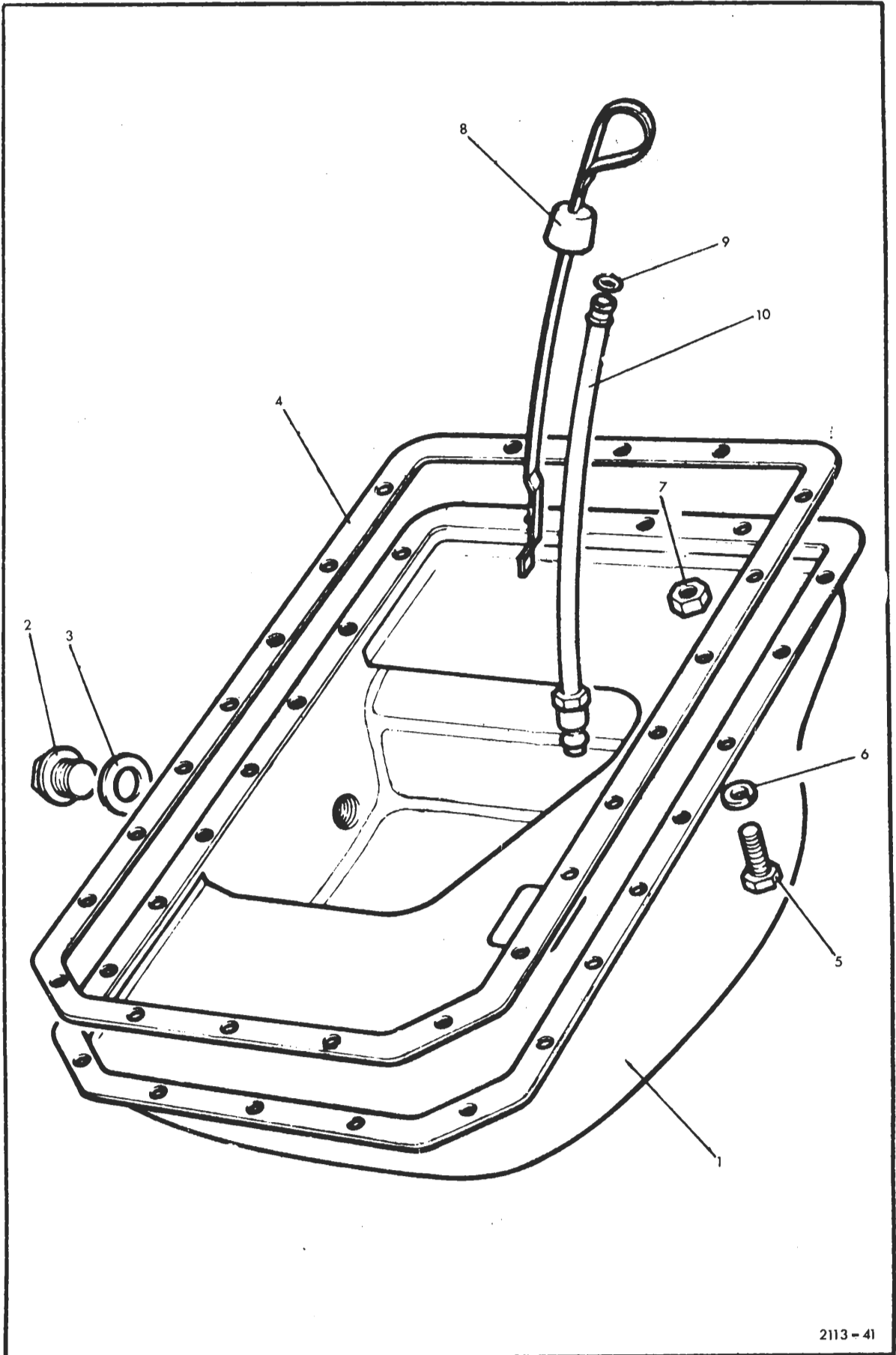
FAN BELT ADJUSTMENT PULLEY



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A13		
2	LV7RU/2930-99-874-1861	. PULLEY ASSEMBLY, IDLER WHEEL, single groove	1	1-16	549700	
3	LV7RU/2590-99-873-7920	.. BODY, IDLER WHEEL	1	1	541753	
4	LV7RU/2930-99-874-0298	.. SHAFT, SHOULDERED, steel, 3/4 in. x 3-11/32 in. lg	1	2	532063	
5	LV6MT7/3110-99-942-5752	.. BEARING, BALL, JOURNAL, single row, 15 mm x 35 mm x 11 mm, 'oo' fit	1	3		
6	LV6MT7/3110-99-950-1177	.. BEARING, BALL, JOURNAL, single row. 1/2 in. bore, 1-1/8 in. od x 1/4 in. w, 'oo' fit	2	4		
7	LV6MT1/5365-99-910-8286	.. RING, RETAINING	1	5		
8	LV6MT1/5330-99-408-6673	.. SEAL, OIL, 15 mm id x 35 mm od x 8 mm, w	1	6		
9	LV7RU/2930-99-874-0699	.. PULLEY, GROOVE, CI, V groove, 3-3/4 in. od	1	7	549701	
10	LV6MT1/5365-99-874-0295	.. RING, RETAINING, steel, ext, 14.3 mm	1	8		
11	LV7RU/5330-99-845-0011	.. GASKET	1	9	243960	
12	LV7RU/4730-99-850-0655	.. PLUG, SCREWED	1	10	10713	
13	LV7RU/5330-99-849-9236	.. GASKET	1	11	232038	
14	G1/5305-99-941-0522	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/8 in.	1	12		
15	LV7RU/2930-99-845-0033	.. BRACKET, IDLER WHEEL	1	13	531724	
16	G1/5310-99-134-2496	.. WASHER, FLAT, steel, 5/16 in.	4	14		
17	G1/5310-99-120-1027	.. WASHER, LOCK, steel, single coil, 5/16 in.	4	15		
18	G1/5305-99-941-0525	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	4	16		
19	LV7RU/2920-99-845-0029	. LINK, ADJUSTING	1	22	519215	
20	G1/5305-99-941-0528	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1-1/8 in.	1	23		
21	G1/5310-99-941-6654	. WASHER, LOCK, steel, single coil, sq sect, 5/16 in.	1	24		
22	G1/5310-99-941-0914	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	1	26		
23	LV7RU/3030-99-822-6036	. BELT, V, ENDLESS, MATCHED SET	1		587086	



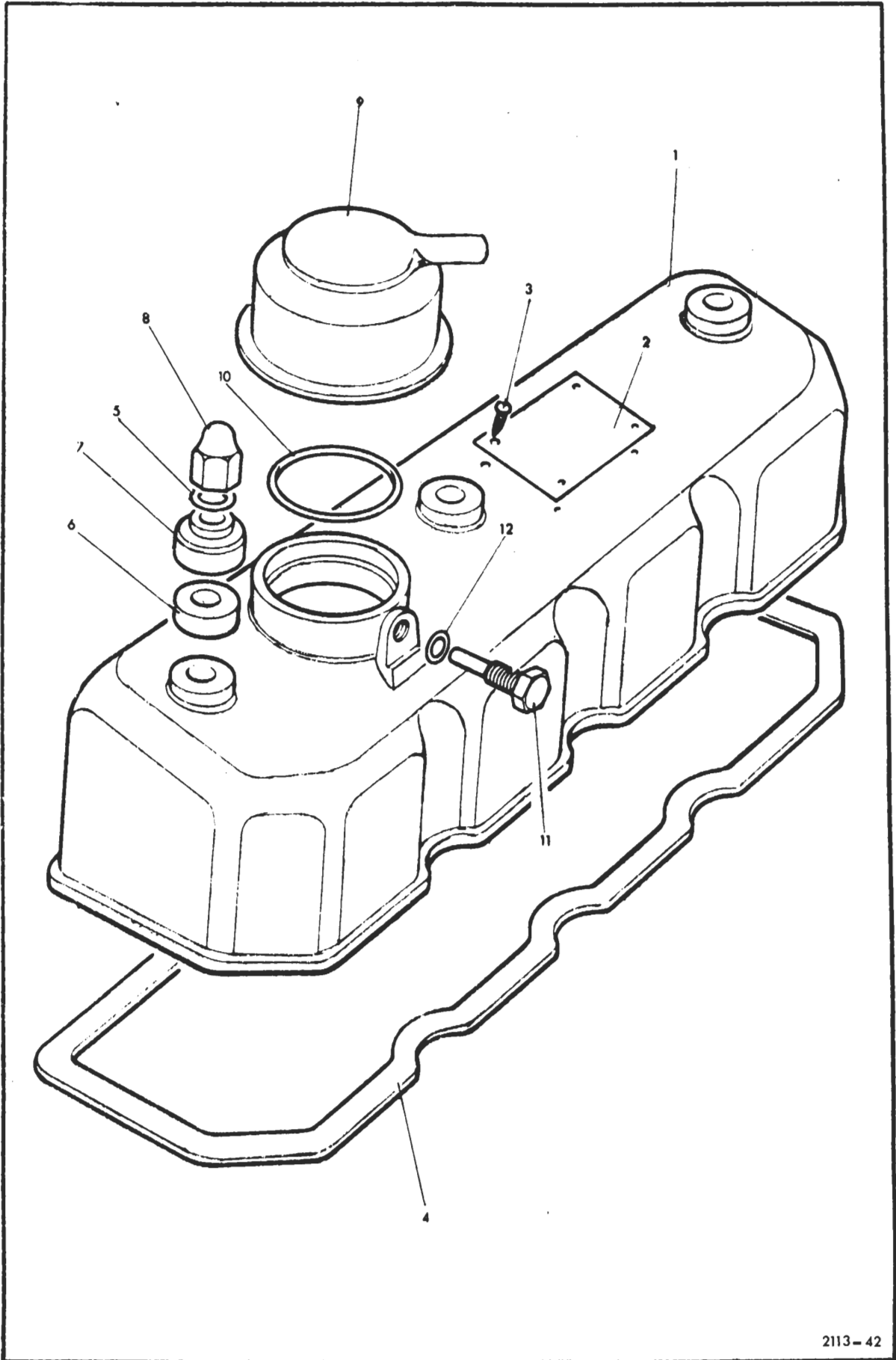
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A14		
2	LV7RU/2805-99-874-0700	.. PUMP, ROTARY, POWER DRIVEN, oil	1	1-17	549731	
3	LV7RU/2805-99-844-9909	.. SPINDLE, IDLER GEAR	1	2	502209	
4	LV7RU/5315-99-850-0089	.. PIN, SHOULDER, HEADLESS, steel, 1/4 in. dia shoulder, 21/32 in. lg	2	3	52710	
5	LV7RU/2805-99-844-9849	.. GEAR, HELICAL, steel, 14 teeth, splined bore, lh, 1-11/16 in. od x 1-11/16 in. lg	1	4	240555	
6	LV7RU/2805-99-844-9852	.. GEAR, IDLER	1	5,6	278109	
7	LV7RU/2805-99-844-9885	... BEARING, SLEEVE, bronze, 1/2 in. id, 3/4 in. od, 1-9/16 in. lg	1	6	214995	
8	LV6MT7/3110-99-950-0576	.. BALL, BEARING, steel, 9/16 in. dia	1	7		
9	LV7RU/2805-99-850-1141	.. PLUNGER, OIL RELIEF VALVE, steel, 1 1/16 in. dia, 1-1/2 in. lg	1	8	273711	
10	LV7RU/5360-99-806-2194	.. SPRING, HELICAL, COMPRESSION, steel, 18 turns, 33/64 in. od, 2-27/32 in. lg	1	9	564456	
11	LV7RU/2805-99-804-6594	.. GASKET, copper, 0.765 id, 0.925 in. od, 0.080 in. thk	1	10	232044	
12	LV7RU/5340-99-808-4734	.. PLUG, SCREWED, UNF, steel, hex hd, 3/4 in. x 3/8 in.	1	11	564455	
13	G1/5305-99-941-0526	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	1	13		
14	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, 5/16 in.	1	14		
15	LV7RU/2805-99-850-0485	.. FILTER, OIL PUMP	1	15	247664	
16	LV6MT1/5330-99-850-0450	.. RING, SEALING, TOROIDAL, rubber, 3/4 in. id, 5/32 in. h	1	16		
17	LV7RU/5310-99-850-0449	.. WASHER, KEY, steel: filter to pump	1	17	244487	
18	LV7RU/2815-99-844-9856	.. SHAFT, SHOULDERED, steel, 12-1/2 in. lg	1	18	511680	
19	LV7RU/2805-99-874-1846	.. GEAR AND BUSH, drive shaft, 3-7/16 in.	1	19-23	541181	
20	LV7RU/2805-99-874-0585	.. RING, RETAINING	1	20	530179	
21	LV7RU/2805-99-874-0582	.. BEARING, SLEEVE, bronze, 1-11/64 in. id, 2-3/4 in. od, 1-7/8 in. lg	1	21	522745	
22	LV7RU/2805-99-874-0584	.. SPACER, SLEEVE, steel, 1.059 in. id, 1.343 in. od, 0.375 in. lg	1	22	530178	
23	LV6MT1/5365-99-804-3575	.. RING, RETAINING, steel, phosphated, int, 19/32 in.	1	23		
24	LV7RU/5305-99-844-9965	.. SCREW, GRUB, SELF-LOCKING, UNF, steel, slotted, 5/16 in. x 1-1/8 in. lg	1	24	524760	
25	G1/5305-99-941-0295	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1 in.	2	25		
26	G1/5310-99-417-9303	.. WASHER, LOCK, steel int, flat, 5/16 in.	2	26		



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A15		
2	LV7RU/2805-99-844-9956	. SUMP, ENGINE; w/rh connections	1	1-3	529826	Up to Eng No. 95106356A
3	LV7RU/4730-99-873-7634	.. PLUG, SCREWED, BSP, steel, 3/8 in.	1	2	536577	
4	LV7RU/5330-99-850-1592	.. GASKET, 0.589 in. id, 0.836 in. od, 0.075 in.	1	3	243959	
5	LV7RU/2805-99-824-6639	. SUMP, ENGINE; w/lh connections	1		598331	Eng No. 95106357A - on
6	LV7RU/4730-99-873-7634	.. PLUG, SCREWED, BSP, steel, 3/8 in.	1	2	536577	
7	LV7RU/5330-99-850-1592	.. GASKET, 0.589 in. id, 0.836 in. od, 0.075 in.	1	3	243959	
8	LV7RU/2815-99-874-1918	. GASKET, 20-1/64 in. lg x 10-1/4 in. w x 1/16 in. thk	1	4	GEG537	
9	G1/5305-99-941-0526	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	21	5		
10	G1/5310-99-941-6655	. WASHER, LOCK, steel, single coil, 5/16 in.	22	6		
11	G1/5310-99-941-0925	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	1	7		
12	LV7RU/2805-99-850-1146	. DIPSTICK, LIQUID QUANTITY, steel, 26-7/16 in. lg	1	8	274154	
13	LV6MT1/5330-99-805-8677	. RING, SEALING, TOROIDAL, rubber, 5/16 in. id x 3/32 in. h	1	9	532387	
14	LV7RU/2805-99-874-0268	. TUBE ASSEMBLY, DIPSTICK, 3/8 in. od x 12-5/8 in. lg	1	10	541860	

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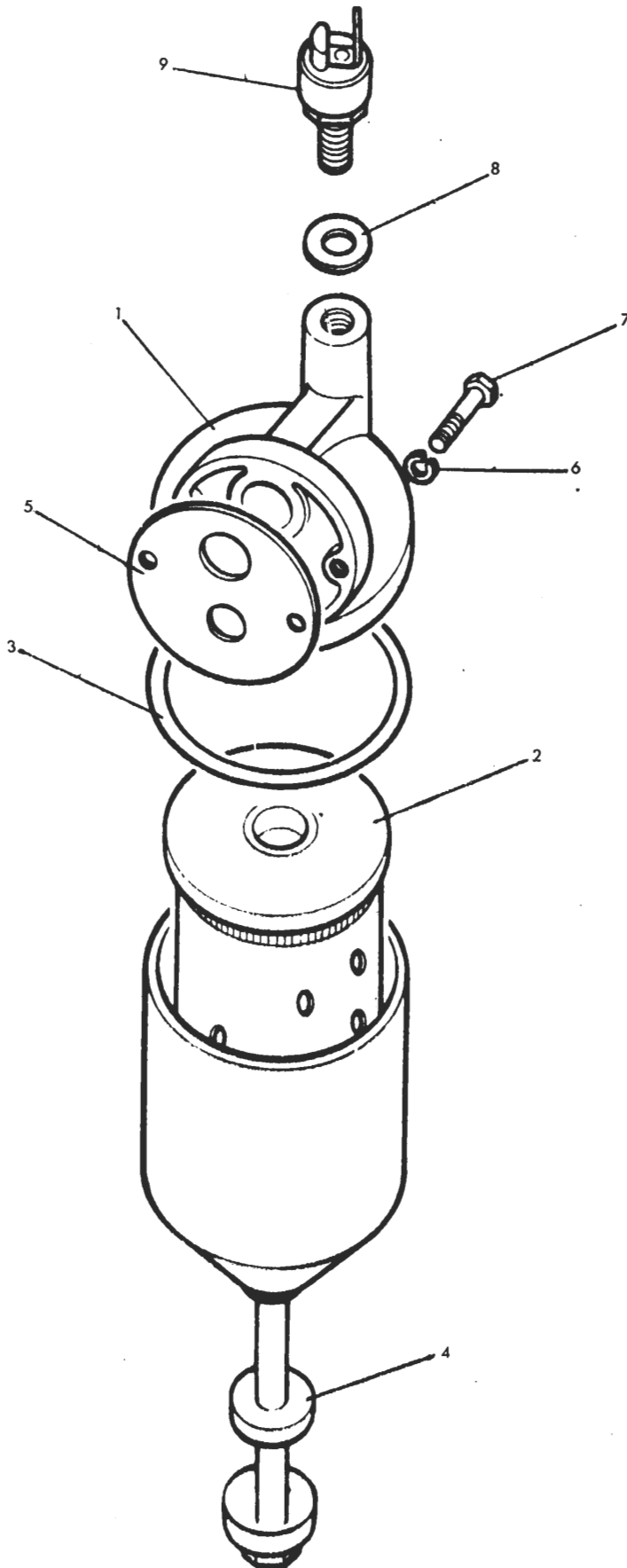
ROCKER COVER



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A16		
2	LV7RU/2805-99-844-9940	COVER, ROCKER TOP	1	1-3	524846	
3	G1/5305-99-941-6134	SCREW, DRIVE	4	3		
4	LV7RU/2805-99-850-1149	GASKET, cork, 19-1/2 in. lg x 4-3/4 in. w x 3/32 in. thk	1	4	274173	
5	LV7RU/5310-99-895-2066	WASHER	3	5	273069	
6	LV7RU/5340-99-850-1635	BUSHING, RUBBER, rocker cover	3	6	506069	
7	LV7RU/2805-99-850-0480	COVER, RUBBER WASHER, steel, 1-1/4 in. od x 3/8 in. x 13/32 in. thk	3	7	247624	
8	LV7RU/5310-99-895-1542	NUT, PLAIN, CAP	3	8	247121	
9	LV6MT1/2805-99-808-3199	FILTER, BREATHER, rocker cover	1	9	247631	
10	LV7RU/5330-99-850-0569	RING, SEALING, TOROIDAL	1	10	268887	
11	LV7RU/5305-99-844-9812	SCREW, SET	1	11	515291	
12	LV7RU/5330-99-801-3934	GASKET	1	12	232037	

A17

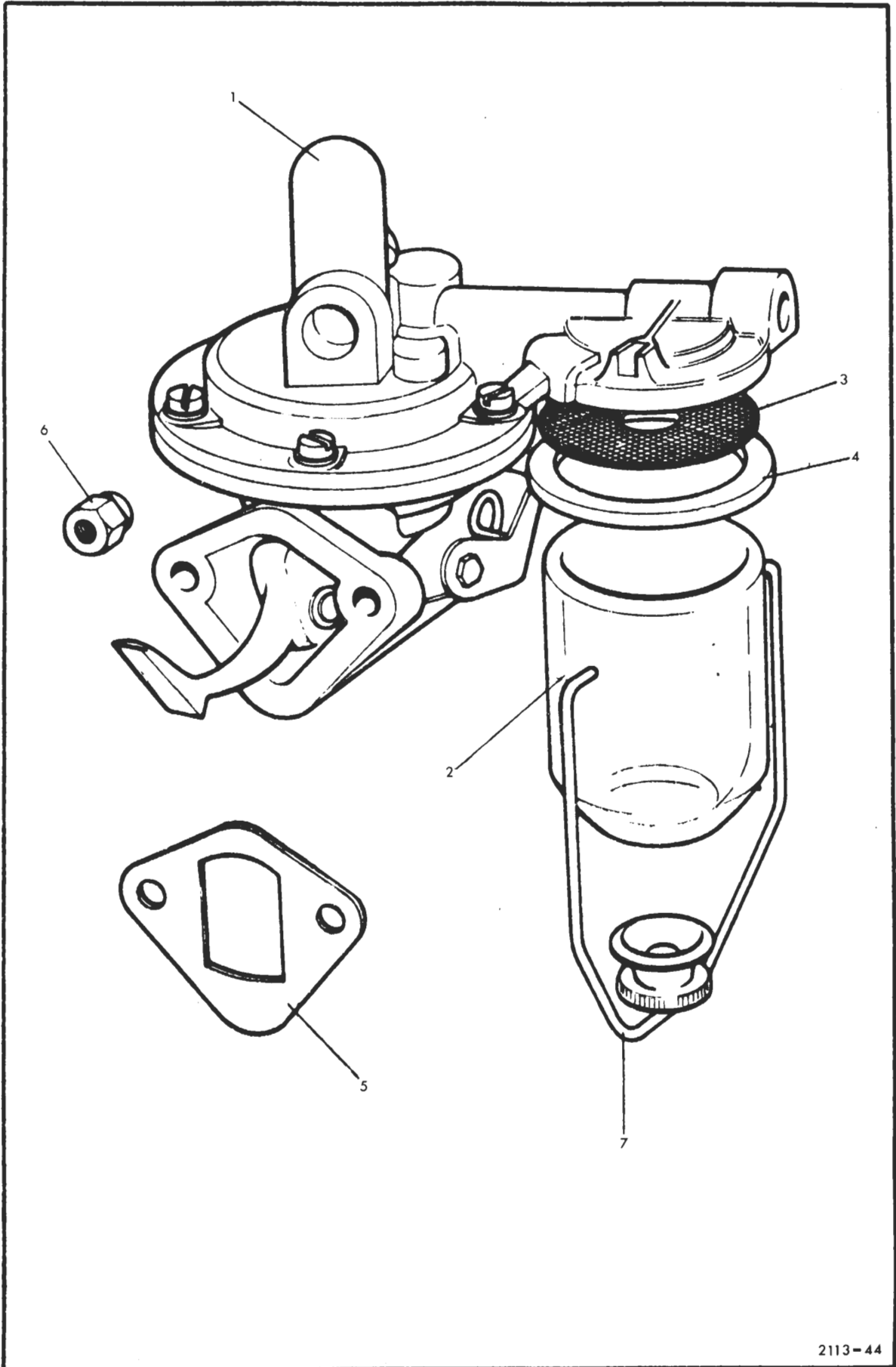
OIL FILTER



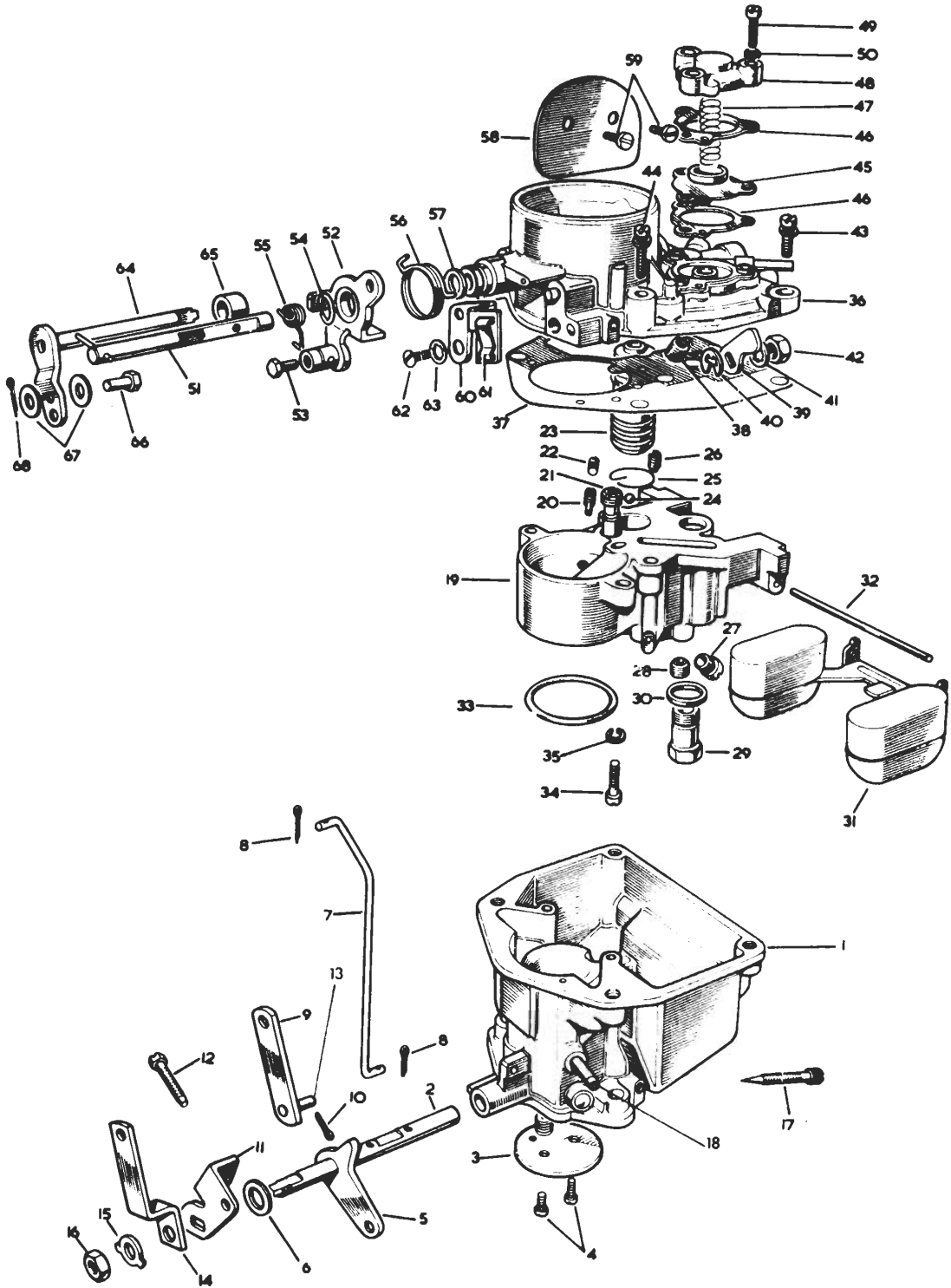
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE — contd.		A17		
2	LV6MT1/2940-99-802-0830	.. FILTER, oil	1	1-3	537229	
3	LV6MT1/2940-99-819-3425	.. ELEMENT, FILTER, FLUID PRESSURE; c/w gasket	1	2		
4	X3/5330-99-915-5640	.. GASKET, rubber	1	3	1530250	
5	LV6MT1/5330-99-800-8344	.. WASHER, rubber, centre bolt	1	4	1531098	
6	LV7RU/2940-99-850-0790	.. ADAPTOR, oil filter, aluminium, 3 in. dia x 1-5/8 in. h	1		247753	
7	LV7RU/2940-99-850-0783	.. GASKET, oil filter	1	5	272839	
8	G1/5310-99-941-6657	.. WASHER, LOCK, steel, single coil, 7/16 in.	1	6		
9	LV7RU/5306-99-845-0280	.. BOLT, MACHINE, UNF, steel, hex hd, steel, 7/16 in. x 2-7/8 in.	2	7	253921	
10	LV7RU/4730-99-850-0791	.. DOUBLE-ENDED UNION, PIPE, MALE	1		264529	
11	LV7RU/5330-99-850-0764	.. GASKET, adaptor	1		231577	
12	LV7RU/2805-99-874-1838	.. PIPE, STEEL, 3/8 in. od x 13 in. lg	1		534994	
13	LV7RU/5330-99-850-0226	.. WASHER, joint, oil pressure switch	1	8	232039	
14	LV6MT4/5930-99-809-0175	.. SWITCH, OIL, PRESSURE	1	9	7954237	

A18

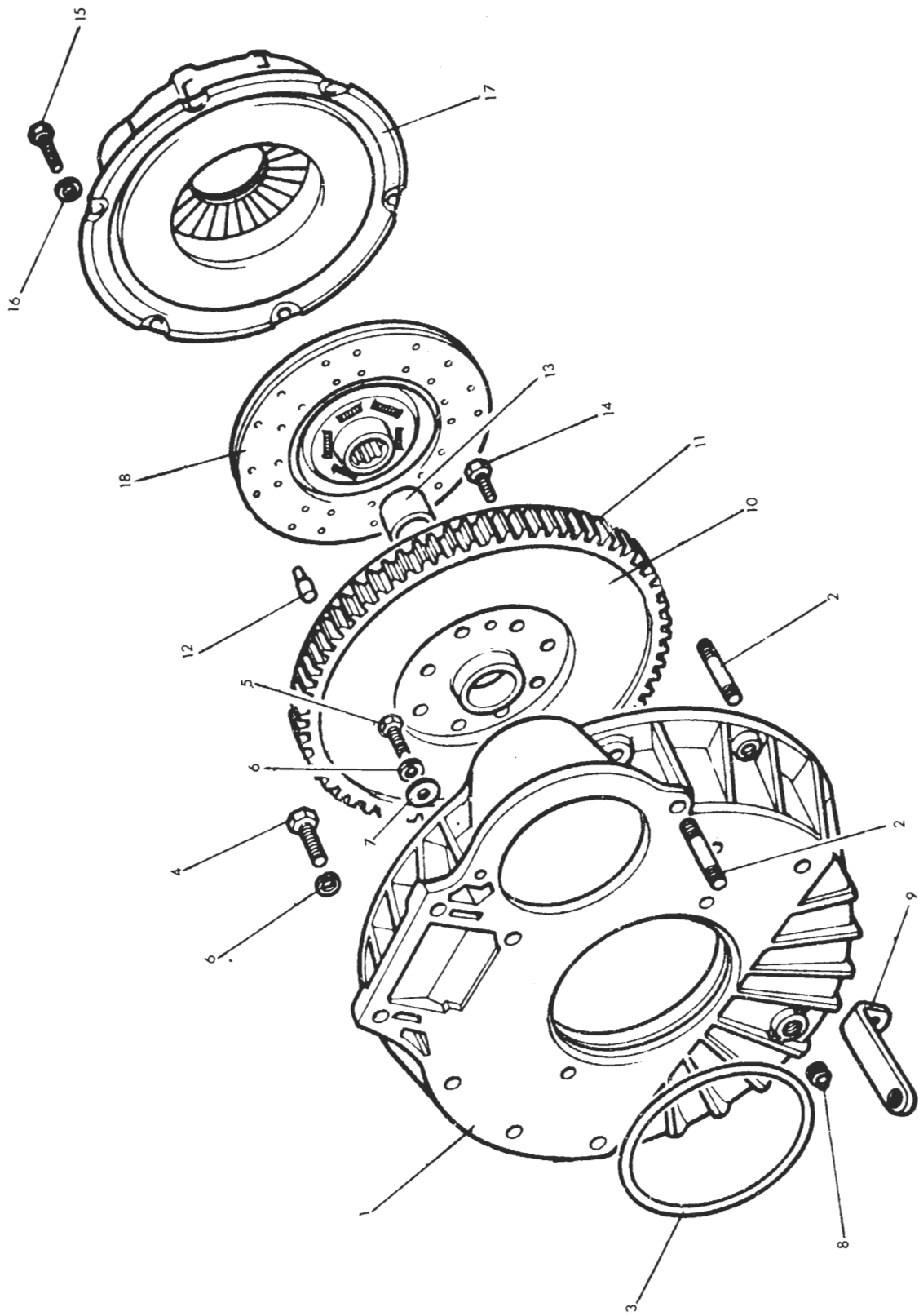
FUEL PUMP



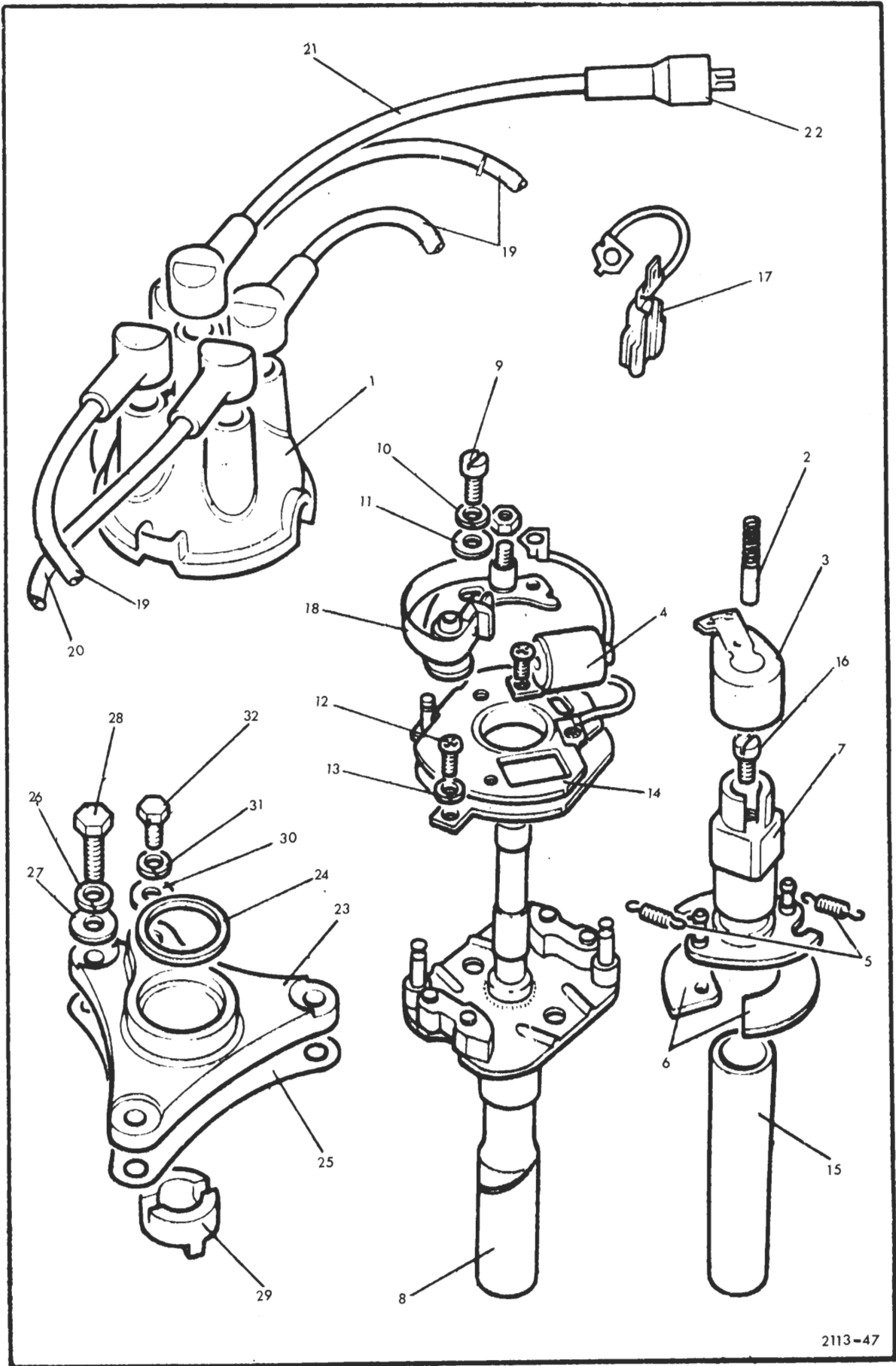
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE — contd.		A18		
2	LV6MT12/2910-99-807-8997	.. PUMP, MECHANICAL, fuel	1	1-4	7950446	
3	X3/5330-99-401-0226	.. GASKET, valve	2		1521953	
4	LV6MT12/2805-99-874-0367	.. VALVE ASSEMBLY	2		5593866	
5	LV6MT12/2910-99-807-7191	.. DIAPHRAGM	1		1524628	
6	LV6MT12/2910-99-807-7136	.. WASHER, oil seal	2		1524261	
7	LV6MT12/2910-99-807-7104	.. BOWL, SEDIMENT, glass	1	2	1523620	
8	LV6MT12/2910-99-807-7027	.. FILTER, SEDIMENT BOWL	1	3	854009	
9	LV6MT12/5330-99-807-7484	.. GASKET, sediment bowl	1	4	5593321	
10	LV6MT12/2910-99-850-0576	GASKET, paper, 2-1/2 in. x 2-1/16 in. x 1/64 in. thk	1	5	275565	
11	G1/5310-99-941-3525	NUT, SELF-LOCKING HEXAGON, UNF, steel, nylon insert, 5/16 in.	2	6		



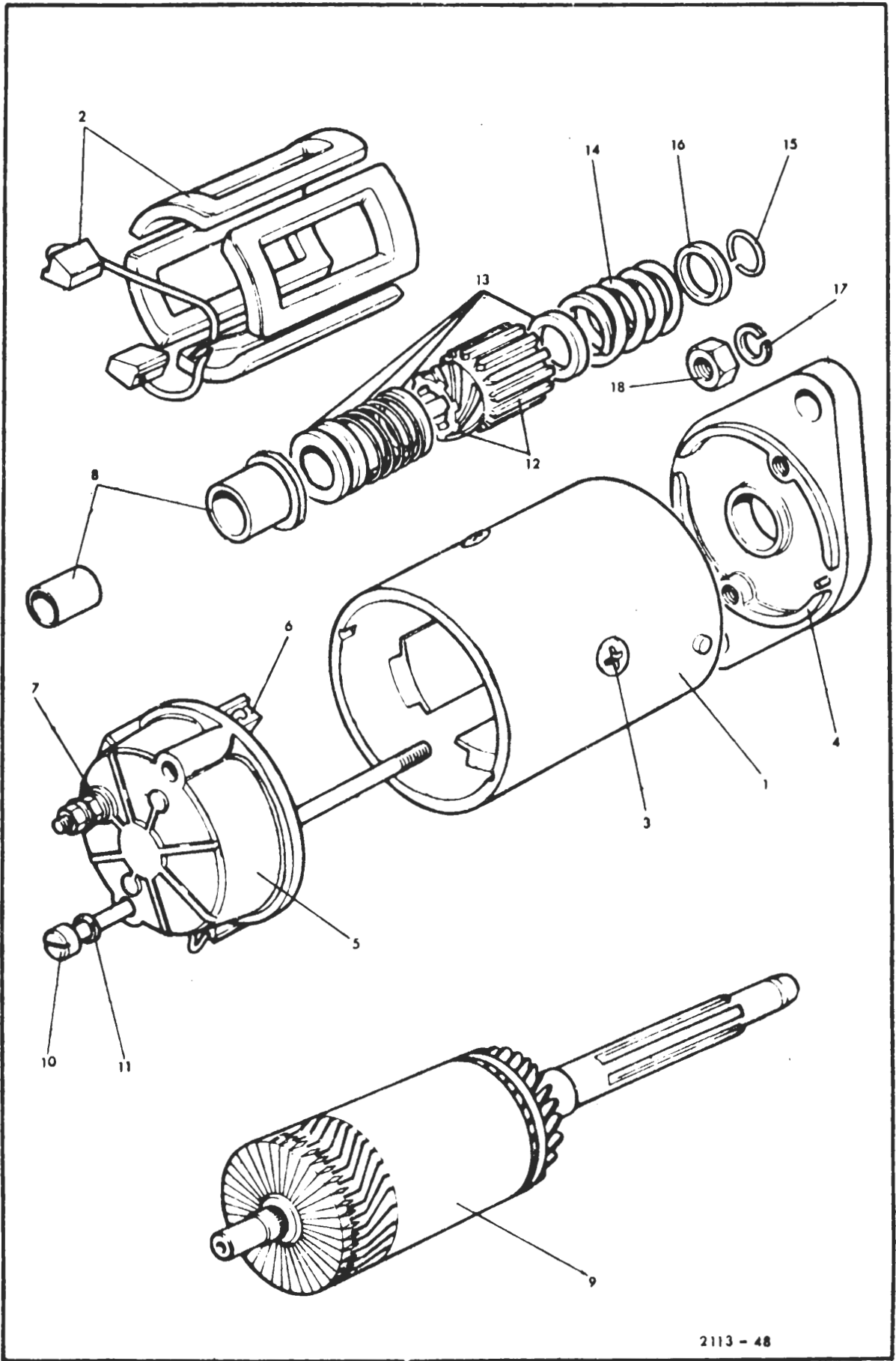
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A19		
2	LV6MT12/2910-99-823-0236	. CARBURETTOR, FLOAT TYPE	1	1-68	361V-3479	} Alternatives
3	LV6MT12/2910-99-824-7530	. CARBURETTOR, FLOAT TYPE	1		361V-3617	
4		. CARBURETTOR -				
5	LV6MT12/5305-99-807-4936	.. SCREW, MACHINE	1	4	010350	
6	LV6MT12/5305-99-808-4669	.. SCREW, SET, ISO, metric, steel, hex hd, slotted, core point, 5 mm x 0.75 mm	1	12	016543	
7	X3/5310-99-200-1882	.. NUT, PLAIN, HEXAGON, ISO, metric, steel, 5 mm x 0.75 mm	1		B16022	
8	LV6MT12/5310-99-808-4698	.. NUT, PUMP LEVER	1	16	016411	
9	LV6MT12/2910-99-804-6899	.. SCREW, VOLUMN CONTROL	1	17	020458	
10	LV6MT12/2910-99-809-3863	.. NUT, column control screw	1		L1003	
11	LV6MT12/2910-99-804-6900	.. JET, ACCELERATOR PUMP	1	20	020371/65	
12	LV6MT12/2910-99-804-6902	.. PISTON, accelerator pump	1	23	020164	
13	LV6MT12/2910-99-804-6903	.. BALL, BEARING, bronze, 5/32 in. dia	1	24	09061	
14	LV6MT12/5365-99-804-6904	.. RING, RETAINING, steel, ext cadmium plated, 14 mm	1	25	020157	
15	LV6MT12/2910-99-804-6905	.. JET, METERING, CARBURETTOR, slow running	1	26	17563/60	
16	LV6MT12/2910-99-804-6906	.. JET, METERING, CARBURETTOR, main	1	27	012751/125	
17	LV6MT12/2910-99-804-6907	.. JET, METERING, CARBURETTOR, enrichment	1	28	B16914/195	
18	LV6MT12/2910-99-827-8249	.. NEEDLE VALVE, CARBURETTOR	1	29	B17256	
19	LV6MT12/5310-99-804-7057	.. WASHER, FIAT	1	30	016622	
20	LV6MT12/2910-99-810-0759	.. FLOAT, CARBURETTOR, twin floats	1	31	B17001	
21	LV6MT12/5330-99-804-7060	.. RING, SEALING, TOROIDAL, rubber, 1/4 in. id	1	33	020646	
22	LV6MT12/5305-99-806-8044	.. SCREW, MACHINE	1	34	020196	
23	X3/5310-99-465-4485	.. WASHER, LOCK, steel, 3/16 in.	1	35	L1474	
24	LV6MT12/5310-99-808-4698	.. NUT, PUMP LEVER	1	42	016411	
25	LV6MT12/5305-99-124-9922	.. SCREW, ASSEMBLED WASHER	1	43	018108	
26	LV6MT12/2530-99-804-7063	.. SCREW, ASSEMBLED WASHER	1	44	018252	
27	LV6MT12/5305-99-807-4444	.. SCREW, MACHINE	1	49	07087	
28	LV6MT12/5310-99-804-7065	.. WASHER, LOCK	1	50	04692	
29	LV6MT12/5305-99-807-5173	.. SCREW, MACHINE	1	53	012754	
30	LV6MT12/2910-99-804-7066	.. SPRING, HELICAL, TORSION, choke lever	1	55	B17122	
31	LV6MT12/2910-99-804-7061	.. SPRING, HELICAL, TORSION	1	56	018462	
32	LV6MT12/5310-99-808-4818	.. WASHER, STRANGLER SPINDLE	1	57	018697	
33	LV6MT12/5305-99-807-4796	.. SCREW, MACHINE	1	62	09200	
34	LV6MT12/2910-99-823-0237	. PARTS KIT, CARBURETTOR, gaskets	1		243	
35	LV6MT12/2910-99-808-0720	. PARTS KIT, overhaul	1		B17333	
36	LV7RU/2910-99-850-0585	. GASKET: manifold to adaptor	2		278163	
37	LV7RU/2910-99-823-0238	. ADAPTOR, CARBURETTOR	1		574749	
38	G1/5307-99-137-3595	.. STUD, PLAIN, UNF, steel, 5/16 in. x 1-1/8 in. lg	2		252514	
39	LV7RU/4730-99-823-0239	.. ADAPTOR, STRAIGHT, PIPE TO HOSE	1		546590	
40	LV7RU/5330-99-850-0344	.. GASKET, copper	1		243958	
41	G1/5310-99-941-6656	.. WASHER, LOCK, steel, single coil, 3/8 in.	2			
42	G1/5310-99-941-0926	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 3/8 in.	2			
43	LV7RU/2910-99-804-6534	. GASKET; carburettor to adaptor	1		554163	
44	LV7RU/2910-99-850-0584	. GASKET	1		278162	
45	LV7RU/4720-99-819-4028	. HOSE, PREFORMED: elbow to air cleaner	1		517903	
46	LV7RU/4720-99-823-0242	. HOSE ASSEMBLY, rubber	1		587684	
47	G1/5306-99-941-0281	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-1/8 in.	1			
48	G1/5310-99-901-7838	. WASHER, FLAT, steel, zinc coated, 1/4 in.	1			
49	G1/5310-99-941-6654	. WASHER, LOCK, steel, 1/4 in.	1			
50	G1/5310-99-941-0924	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1			
51	LV7RU/4730-99-823-5132	. HOSE ASSEMBLY, NONMETALLIC, nylon, 0.207 in. id x 31-1/8 in. lg	1		587683	Pump to carburettor
52	LV6MT1/4730-99-420-3207	. CLAMP, HOSE	2		572833	
53	LV7RU/2910-99-823-7729	. PIPE ASSEMBLY, SUCTION: distributor to carburettor	1		554144	
54	LV6MT1/2910-99-819-3914	. SLEEVE, VACUUM PIPE, plastics, 1.093 in. lg	1		178160	
55	LV7RU/5340-99-804-6531	. CLAMP, LOOP, steel, 1/4 in. grip dia, 1-11/16 in. lg	2		512646	
56	LV7RU/5325-99-850-0563	. GROMMET, RUBBER, clamp	2		214229	
57	LV7RU/5340-99-850-0510	. CLAMP, LOOP, steel, 1/2 in. grip dia x 1-3/8 in. lg	1		214228	



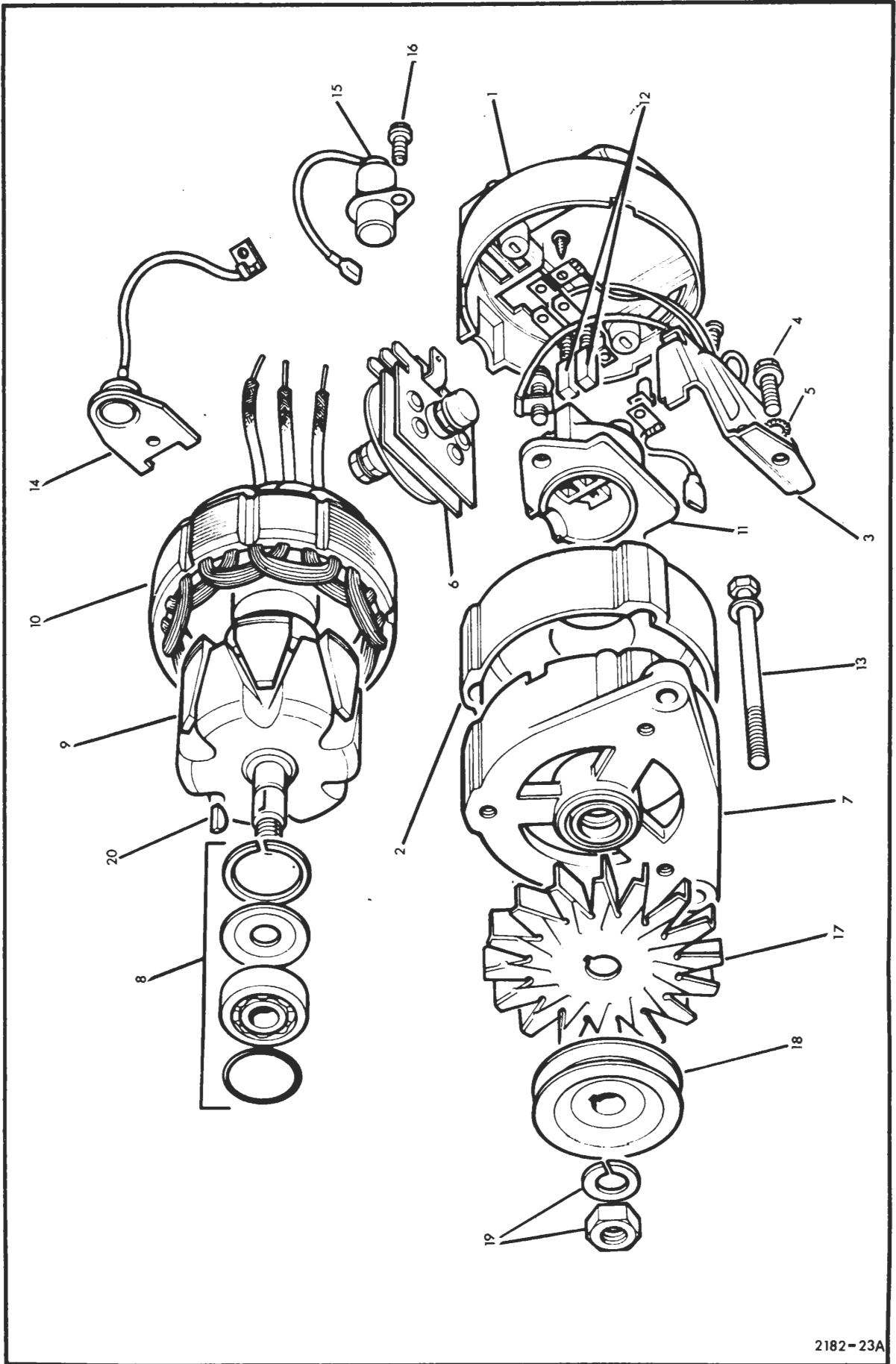
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE -- contd.		A20		
2	LV7RU/2520-99-806-8961	HOUSING, FLYWHEEL	1	1-3	564394	
3	LV7RU/5307-99-849-9282	.. STUD, PLAIN, UNF, steel, phosphated, 3/8 in. x 1-5/8 in. lg	14	2	247145	
4	LV7RU/5330-99-849-9280	.. RING, SEALING, TOROIDAL, rubber, 5-1/2 in. id x 3/16 in. h	1	3	246169	
5	G1/5305-99-941-0312	BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 1-3/8 in. lg	2	4		
6	G1/5305-99-941-0310	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 1-1/8 in. lg	6	5		
7	G1/5310-99-941-6656	WASHER, LOCK, steel, single coil, 3/8 in.	8	6		
8	LV7RU/5310-99-941-8609	WASHER, FLAT, steel, 3/8 in.	6	7	2219	
9	LV6MT1/4730-99-802-8060	PLUG, SCREWED, BSP, steel, sq hd, 1/4 in.	1	8		
10	LV7RU/5340-99-849-9359	BRACKET, ANGLE, drain plug	1	9	276511	
11	LV7RU/2520-99-874-0273	FLYWHEEL, assy	1	10-13	600243	
12	LV7RU/2805-99-844-9973	.. RING, STARTER, ENGINE, steel, 97 teeth, 12-3/8 in. od x 11-9/32 in. id x 7/16 in. thk	1	11	506799	
13	LV7RU/5315-99-849-9366	.. PIN, SHOULDER, HEADLESS	2	12	502116	
14	LV7RU/3120-99-850-0035	.. BEARING, SLEEVE, bronze, 0.878 in. id x 1.065 in. od x 0.835 in. lg	1	13	08566	
15	LV7RU/5306-99-123-3718	BOLT, MACHINE, UNF, steel, phosphated, 7/16 in. x 0.850 in. lg	8	14	247135	
16	G1/5305-99-849-9288	SCREW, MACHINE, UNF, steel, hex hd, phosphated, 5/16 in. x 7/8 in. lg	6	15		
17	LV6MT10/2520-99-818-9082	COVER, CLUTCH	1	17	75699/11	
18	LV6MT10/2520-99-825-8108	PLATE, CLUTCH	1	18	HB1636	



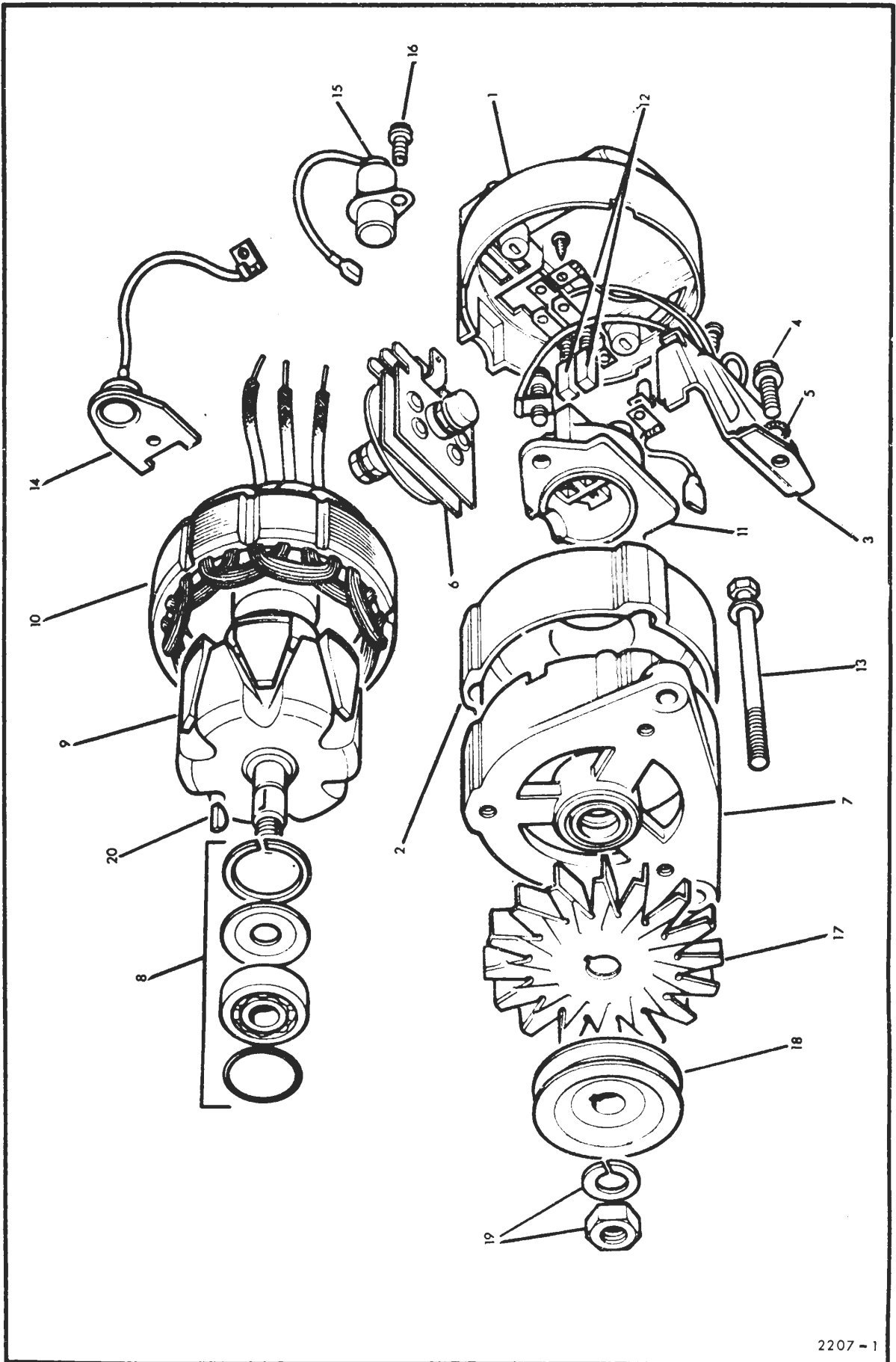
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE -- contd.				
2	LV6MT8/2920-99-828-8127	.. DISTRIBUTOR, IGNITION SYSTEM, anti clock rotation, 12V	1	1-8	ERC3249	
3	LV6MT8/2920-99-809-5947	.. CAP, IGNITION DISTRIBUTOR: c/w brush and spring	1	1.2	54417214	
4	LV6MT8/5977-99-806-5534	... BRUSH, ELECTRICAL CONTACT	1	2	418856	
5	LV6MT8/2920-99-806-5060	.. ROTOR ARM, IGNITION DISTRIBUTOR	1	3	400051	
6	LV6MT8/5910-99-806-6483	.. CAPACITOR	1	4	423871	
7	LV6MT8/2920-99-806-6526	.. SPRING, HELICAL, EXTENSION, auto advance	1	5	54411631	
8	LV6MT8/2920-99-806-6630	.. WEIGHT, IGNITION DISTRIBUTOR, auto advance	1	6	54413073	
9	LV7RU/2920-99-823-7730	.. VACUUM CONTROL IGNITION	1		606583	
10	LV6MT8/2920-99-824-5621	.. VACUUM UNIT, DISTRIBUTOR	1		54423308	
11	LV7RU/2920-99-823-8100	.. CAM, IGNITION DISTRIBUTOR	1	7	605785	
12	LV6MT8/2920-99-806-6495	.. SHAFT AND ACTION PLATE	1	8	54410290	
13	LV6MT8/2920-99-825-8976	.. BUSH, DISTRIBUTOR SHAFT	1	15	41930	
14	LV6MT8/2920-99-806-4001	.. COUPLING, HALF SHAFT, distributor drive	1		410601	
15	LV6MT8/2920-99-806-6512	.. COUPLING SHAFT, RIGID	1		420620	
16	LV6MT8/2920-99-807-0118	.. LEAD, ELECTRICAL	1	17	54413549	
17	LV6MT8/2920-99-806-6334	.. PLATE, SECURING, distributor to housing	1		420663	
18	LV6MT8/2920-99-402-2519	.. FLANGE, SECURING, distributor to housing	1		421191	
19	LV6MT8/2920-99-813-5873	.. CONTACT SET, DISTRIBUTOR	1	18	54419946	
20	LV6MT8/2920-99-828-8128	.. LEAD, ELECTRICAL, HT, No. 1, 2, & 3 sparking plugs	3	19	ERC3259	
21	LV6MT8/2920-99-828-8129	.. LEAD, ELECTRICAL, HT, No. 4 sparking plugs	1	20	ERC3260	
22	LV7RU/2920-99-828-8130	.. LEAD, ELECTRICAL: coil to distributor	1	21	ERC3261	} Alternatives
23	LV7RU/2920-99-824-7969	.. LEAD, ELECTRICAL: coil to distributor	1		ERC0623	
24	LV6MT8/2920-99-806-6482	.. COVER, IGNITION, SUPPRESSOR, rubber	4	22	512363	
25	LV6MT4/2920-99-802-4046	.. PLUG, SPARKING, 14 mm, 3/4 in. each. 13/16 in. A/F	4		UN127	
26	LV6MT1/5330-99-801-3987	.. GASKET, asb/copper, 18 mm od x 14 mm id x 1/8 in. thk	4		N422	
27	LV6MT8/2920-99-806-5566	.. PARTS KIT, IGNITION DISTRIBUTOR	1		419644	
28	LV7RU/2920-99-874-1859	.. HOUSING, DISTRIBUTOR	1	23	549610	
29	LV7RU/5330-99-850-0087	.. WASHER, NONMETALLIC, cork, 1-1/16 in. id x 1-5/16 in. od x 3/16 in. thk	1	24	52278	
30	LV7RU/2910-99-850-0619	.. GASKET, asb	1	25	247212	
31	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, sq section. 5/16 in.	3	26		
32	G1/5310-99-120-4032	.. WASHER, FLAT, steel, 5/16 in.	3	27		
33	G1/5305-99-121-6559	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated. 5/16 in. x 7/8 in.	3	28		
34	LV7RU/2920-99-874-1860	.. COUPLING, SHAFT, RIGID	1	29	549611	
35	G1/5310-99-136-4900	.. WASHER, FLAT, steel, 1/4 in.	1	30		
36	G1/5310-99-941-6654	.. WASHER, LOCK, steel, single coil, sq section. 1/4 in.	1	31		
37	G1/5305-99-941-0526	.. BOLT, MACHINE, UNC, steel, 5/16 in. x 7/8 in.	1	32		



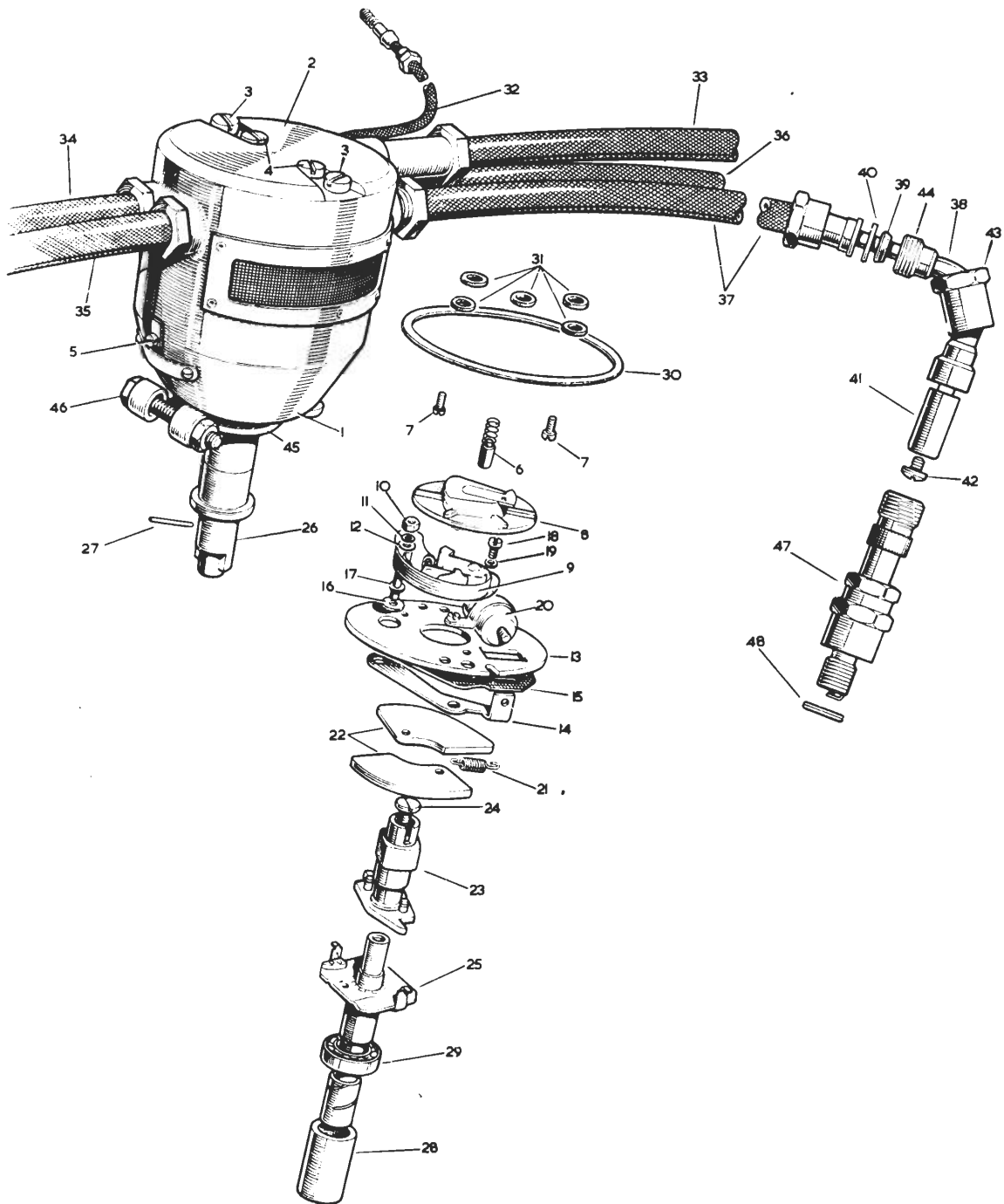
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A22		
2	LV6MT4/2920-99-818-9025	. STARTER, ENGINE, ELECTRICAL, 12V (Model 2M100)	1	1-16	25668A	
3	LV6MT4/2920-99-820-3995	.. PARTS KIT, ELECTRICAL, ENGINE STARTER	1	2,3	54246977	
4	LV6MT4/2920-99-820-3996	.. PARTS KIT, ENGINE STARTER	1	6,7	54246258	
5	LV6MT4/3120-99-820-3997	.. BEARING SET, SLEEVE	1	8	60600175	
6	LV6MT4/2920-99-822-6042	.. ARMATURE, MOTOR	1	9	54245075	
7	LV6MT4/2920-99-820-3998	.. PARTS KIT, ELECTRICAL, ENGINE STARTER	1	10,11	60600174	Through bolts
8	LV6MT4/2920-99-803-7700	.. PINION AND SLEEVE	1	12	255194	
9	LV6MT4/2920-99-815-6040	.. PARTS KIT, ELECTRICAL, ENGINE STARTER	1	13	54247183	
10	LV6MT4/5360-99-803-7798	.. SPRING, HELICAL COMPRESSION	1	14	5325-340	
11	LV6MT4/5365-99-817-8924	.. SEAT, COMPRESSION HELICAL SPRING, steel, 1-1/4 in. od, 39/64 in. id	1	15	54243785	
12	LV6MT4/5365-99-817-8923	.. RING, LOCKING, steel, 0.521 in. id, 0.080 in. h: w/gap 1/32 in. w	1	16	54243786	
13	LV6MT4/2920-99-820-3999	. PARTS KIT, ELECTRICAL, ENGINE STARTER	1		54246438	
14	LV6MT4/2920-99-804-1355	. CABLE: switch to starter motor	1		54943031	
15	LV6MT4/2920-99-803-9601	. CABLE: starter motor to earth	1			



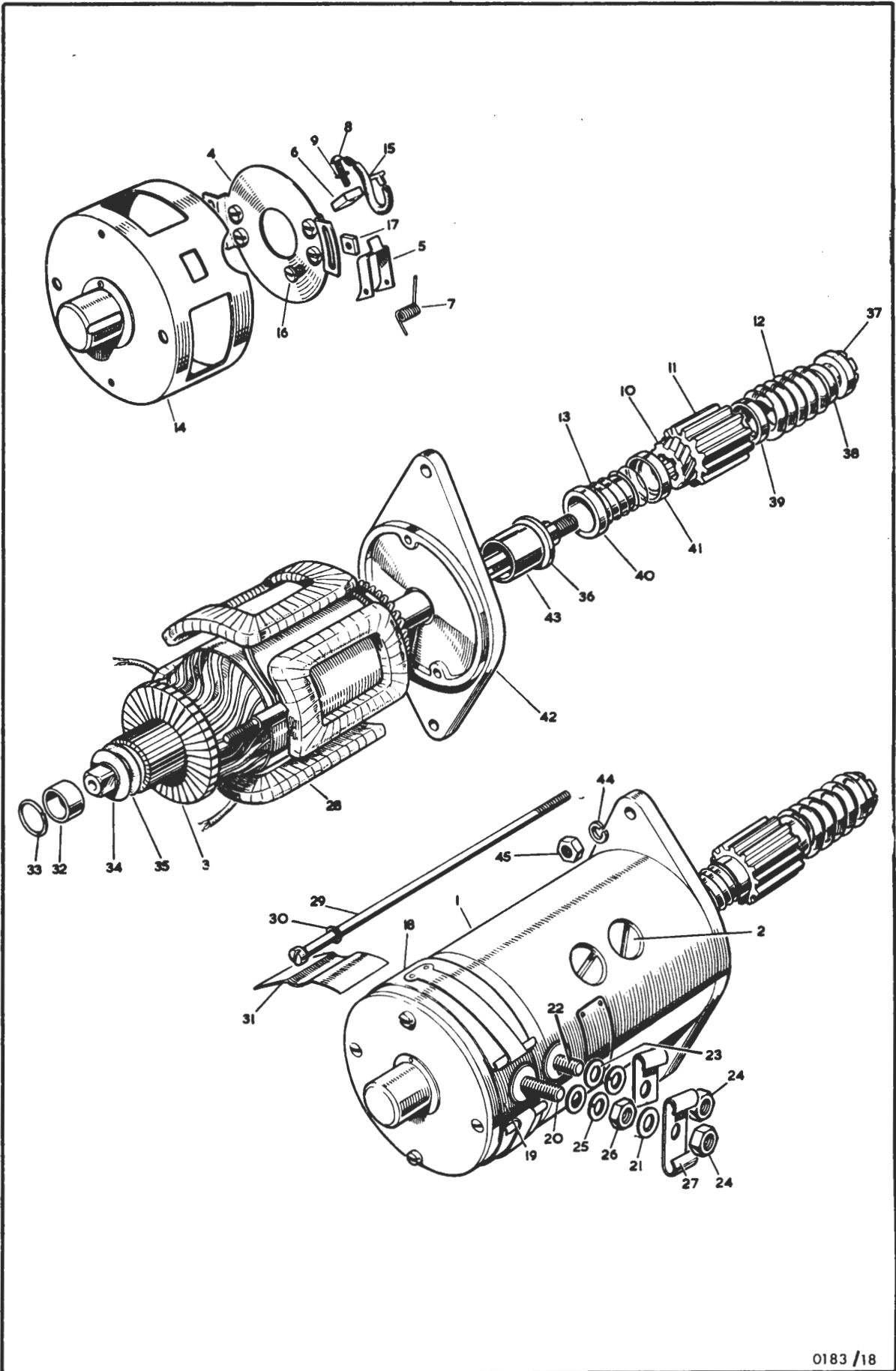
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A23		
2	LV6MT4/2920-99-819-1860	.. GENERATOR, ENGINE ACCESSORY	1	1-13	23685A	Cts A to F
3	LV6MT4/2920-99-815-5906	.. REGULATOR, ENGINE GENERATOR	1	3	37565	
4	LV6MT4/6130-99-819-1861	.. RECTIFIER, METALLIC	1	6	83166	
5	NP	.. BRACKET, drive end	1	7-8	54219416	
6	LV6MT4/2920-99-819-1862	... PARTS KIT, ENGINE GENERATOR	1	8	54219310	
7	LV6MT4/2920-99-824-5245	.. ROTOR, GENERATOR	1	9	54218284	
8	LV6MT4/2920-99-819-1863	... RING, ELECTRICAL CONTACT	1		54219372	
9	LV6MT4/2920-99-813-1263	... PARTS KIT, ENGINE GENERATOR BEARING	1			
10	LV6MT4/5977-99-819-1864	.. HOLDER, ELECTRICAL CONTACT BRUSH	1	11-12	54200349	
11	LV6MT4/5977-99-813-5089	... BRUSH SET, ELECTRICAL CONTACT: c/w leaf spring	1	12	54219368	
12	LV6MT4/5306-99-819-1865	.. BOLT, MACHINE: through bolt	3	13	54113722	
13	LV6MT4/6150-99-813-5093	FAN, ELECTRICAL ROTATING EQUIPMENT, 13 blades, 4-19/32 in. dia	1	17	54217652	
14	LV7RU/3020-99-819-3921	PULLEY, GROOVE, single groove, 3.250 in. dia	1	18	587522	
15	LV7RU/5305-99-136-4901	.. SCREW, MACHINE, UNF, steel, No. 10 x 5/16 in. lg	3		257014	Generator mtg
16	LV7RU/5307-99-136-4902	.. POST, ELECTRICAL MECHANICAL EQUIPMENT, steel, phosphated, hex section, UNF No. 12 x 5/16 in. lg; 1.281 in. post lg	1		562746	
17	LV7RU/5307-99-136-4903	.. POST, ELECTRICAL MECHANICAL EQUIPMENT, steel, phosphated, UNF, No. 12 x 5/16 in. lg; 1.031 in. lg	1		569898	
18	G1/5305-99-941-0526	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	1			Mtg bracket
19	G1/5310-99-120-1027	.. WASHER, LOCK, steel, single coil, sq section, zinc coated, 5/16 in.	1			
20	G1/5310-99-941-0925	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	1			
21	G1/5305-99-941-0527	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1 in.	2			Mtg bracket to cylinder block
22	G1/5310-99-941-1027	.. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	2			
23	G1/5310-99-941-8386	.. WASHER, FLAT, steel, zinc coated, 5/16 in.	2			



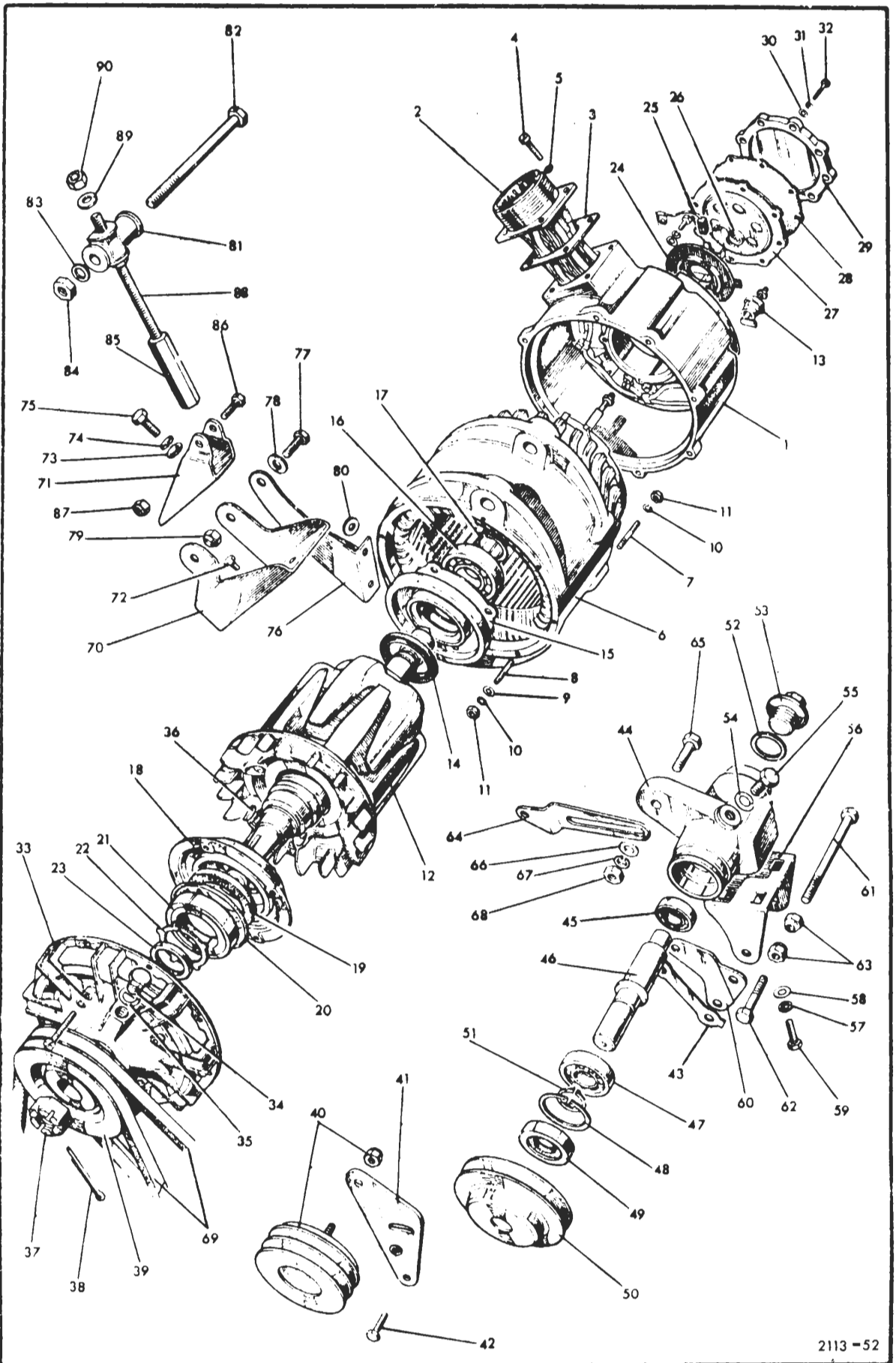
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A24		
2	LV6MT4/2920-99-824-9751	. GENERATOR, ENGINE ACCESSORY	1	1-16	23747A	Cts G to T
3	LV6MT4/2920-99-821-5602	.. END SHIELD, ELECTRICAL ROTATING EQUIPMENT, slip ring end	1	2	54200781	
4	LV6MT4/2920-99-823-2046	.. STABILIZER, VOLTAGE	1	3	37590	
5	LV6MT4/6130-99-823-2047	.. RECTIFIER, METALLIC	1	6	83295	
6	X3/2920-99-207-6623	.. END SHIELD, ELECTRICAL ROTATING EQUIPMENT, drive end	1	7,8	54200544	
7	LV6MT4/2920-99-819-1862	... PARTS KIT, ENGINE GENERATOR	1	8	54219310	
8	LV6MT4/2920-99-824-5245	.. ROTOR, GENERATOR	1	9	54218284	
9	LV6MT4/2920-99-813-5092	... RING, ELECTRICAL CONTACT	1		54217372	
10	LV6MT4/5977-99-819-1864	.. HOLDER, ELECTRICAL CONTACT BRUSH	1	11,12	54200369	
11	LV6MT4/5977-99-813-5089	... BRUSH SET, ELECTRICAL CONTACT	1	12	54219368	
12	LV6MT4/5306-99-819-1865	.. BOLT, MACHINE: through bolt	3	13	54113722	
13	LV6MT4/2920-99-823-2048	.. DIODE, ANTI-SURGE; c/w heat sink & lead	1	14	54486144	
14	LV6MT4/2920-99-819-3422	.. CAPACITOR, SUPPRESSION	1	15	54200297	
15	LV7RU/3020-99-825-4825	. PULLEY, GROOVE, single groove, 2-7/8 in. od	1	18	597934	
16	LV7RU/3020-99-822-6032	. PULLEY, GROOVE, 2 grooves	1		574870	
17	LV6MT4/2920-99-813-5088	PARTS KIT, ENGINE GENERATOR	1	19,20	54218702	



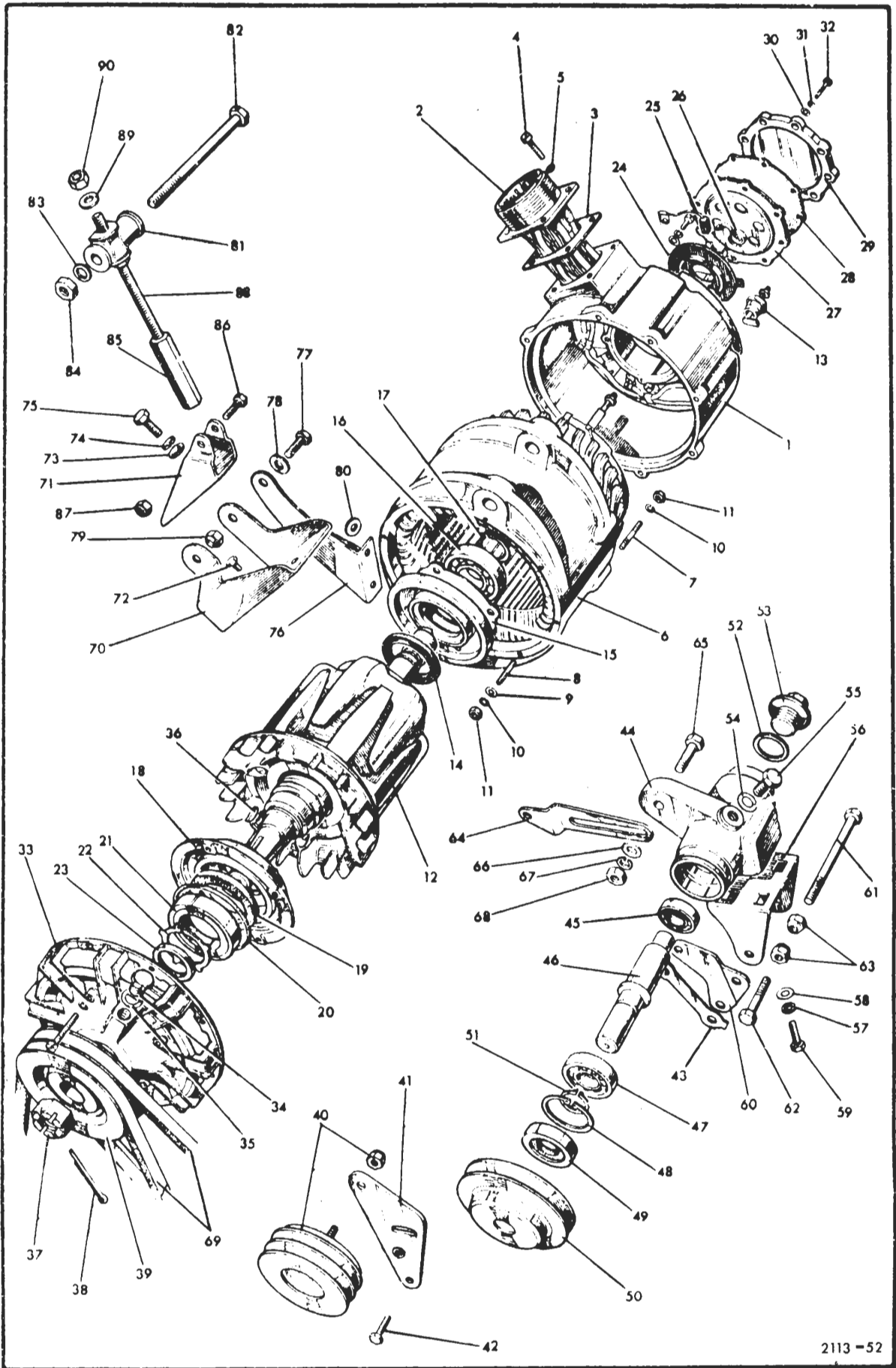
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A25		
2	LV6MT8/2920-99-819-5224	.. DISTRIBUTOR, IGNITION SYSTEM, DZS4, 24V	1	1-46	40753	
3	LV6MT8/2920-99-806-5310	.. SCREEN, IGNITION, DISTRIBUTOR; c/w felt & gauze	1	2-4	410608	
4	LV6MT8/2920-99-806-5518	.. CAP, IGNITION, DISTRIBUTOR, plastics	1	7	418055	
5	LV6MT8/5977-99-806-4008	... BRUSH, ELECTRICAL CARBON CONTACT; c/w spring	1	6	404435	
6	LV6MT8/5305-99-806-5106	... SCREW, SET, BA, steel, flat fillister hd, cadmium plated, No. 3 x 0.555 in. lg	5	7	403236	
7	LV6MT8/2920-99-806-5076	.. ROTOR ARM, IGNITION DISTRIBUTOR	1	8	400477	
8	LV6MT8/2920-99-806-5309	.. CONTACT SET, DISTRIBUTOR	1	9-12	410607	
9	LV6MT8/2920-99-806-5077	.. PLATE, IGNITION CONTACT BREAKFR BASE	1	13-17	400485	
10	LV6MT8/2920-99-806-6295	... CONNECTOR, CONTACT BREAKER BASE	1	14	400481	
11	LV6MT8/2920-99-806-6296	... INSULATOR, CONTACT BREAKER BASE	1	15	400482	
12	LV6MT8/5970-99-806-6297	... INSULATOR, BUSHING	1	16	400483	
13	LV6MT8/2920-99-806-6298	... PILLAR, SPRING CONTACT, BREAKER BASE	1	17	400484	
14	LV6MT8/5910-99-806-5802	.. CAPACITOR, FIXED, PAPER DIELECTRIC	1	20	484342	
15	LV6MT8/2920-99-806-6466	.. SPRING, HELICAL, EXTENSION, set of two	1	21	54410187	
16	LV6MT8/2920-99-806-5267	.. WEIGHT, IGNITION DISTRIBUTOR, set of two	1	22	410033/S	
17	LV6MT8/2920-99-806-5586	.. CAM, IGNITION DISTRIBUTOR	1	23,24	420017	
18	LV6MT8/5305-99-806-5415	... SCREW, MACHINE, BA, steel, flat fillister hd, zinc coated, No. 2 x 17/32 in. lg	1	24	412480	
19	LV6MT8/2920-99-806-5075	.. SHAFT AND ACTION PLATE	1	25	400468	
20	LV6MT8/2920-99-806-5079	.. COUPLING, SHAFT, RIGID	1	26,27	400488	
21	LV6MT8/5315-99-806-5080	... PIN, STRAIGHT, HEADLESS, steel, zinc coated, 1/8 in. dia x 1 1/16 in. lg	1	27	400489	
22	LV6MT1/3120-99-806-4002	.. BEARING, SLEEVE, bronze, 1/2 in. id x 5/8 in. od x 13/16 in. lg	1	28		
23	LV6MT7/3110-99-950-1177	.. BEARING, BALL JOURNAL, single row, 1/2 in. x 1-1/8 in. x 1/4 in. 'oo' fit	1	29		
24	LV6MT8/5330-99-806-5078	.. WASHER, NONMETALLIC, rubber, 3-1/16 in. id x 3-7/32 in. od x 0.175 in. thk	1	30	404486	
25	LV6MT8/5330-99-804-5339	.. WASHER, NONMETALLIC, rubber, 7/32 in. id x 9/16 in. od x 1/16 in. thk	5	31	410958	
26	LV6MT8/2920-99-806-6595	.. CABLE ASSEMBLY, POWER, ELECTRICAL, LT: distributor to coil	1	32	54948909	
27	LV6MT8/2920-99-806-6594	.. CABLE AND CONDUIT ASSEMBLY ELECTRICAL, HT: distributor to coil	1	33	54414110	
28	LV6MT8/2920-99-806-5650	.. CABLE AND CONDUIT ASSEMBLY, ELECTRICAL, HT: distributor to No. 1 plug	1	34	423935	
29	LV6MT8/2920-99-806-5651	.. CABLE AND CONDUIT ASSEMBLY, ELECTRICAL, HT: distributor to No. 2 plug	1	35	423936	
30	LV6MT8/2920-99-806-5652	.. CABLE AND CONDUIT ASSEMBLY, ELECTRICAL, HT: distributor to No. 3 plug	1	36	423937	
31	LV6MT8/2920-99-806-5653	.. CABLE AND CONDUIT ASSEMBLY, ELECTRICAL, HT: distributor to No. 4 plug	1	37	423938	
32	LV6MT8/2920-99-806-4155	.. ELBOW, plug, screened ignition, 90 deg	4	38	1744	
33	LV6MT8/5330-99-806-4629	.. PACKING PREFORMED, rubber, 9/32 in. id x 33/64 in. od x 3/16 in. h	4	39	RN4	
34	LV6MT8/2920-99-806-4024	.. WASHER, steel, retaining packing	4	40	LO/CW1	
35	LV6MT8/5970-99-806-4030	.. INSULATOR, BOWL STETITE	4	41	SS4	
36	LV6MT8/5940-99-806-4022	.. FERRULE, ELECTRICAL CONDUCTOR, steel, zinc coated, 0.095 in. id x 0.325 in. od x 0.203 in. lg	4		CG1S	
37	LV6MT8/5310-99-806-4023	.. WASHER, RECESSED, steel, tin plated, 3/16 in. id x 3/8 in. od x 5/64 in. h	4		CG1W	
38	LV6MT8/5999-99-806-5519	.. PLATE MOUNTING, ELECTRICAL EQUIPMENT	1	44,45	418063	
39	LV6MT8/5306-99-806-6455	.. BOLT, MACHINE, BSF, steel, zinc coated, 1/4 in. dia x 1-5/8 in. lg	1	46	401119	
40	LV6MT4/2920-99-813-5825	.. PLUG, SPARKING, 14 mm thk; w/screen & suppressor	4	47,48	RSN1:7	
41	LV6MT1/5330-99-801-3987	.. GASKET, asb/copper, 14 mm id x 18 mm od x 2 mm thk	4	48		
42	LV7RU/2920-99-804-6524	.. ADAPTOR, DISTRIBUTOR	1		554898	
43	LV7RU/2805-99-844-9819	.. SEAL OIL: distributor to adaptor	1		278116	
44	LV7RU/2805-99-873-9373	.. GASKET, aluminium: adaptor to cylinder block	1		541817	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A26		
2	LV6MT4/2920-99-804-1768	STARTER, ENGINE, ELECTRICAL, SCA150, 24V	1	1-43	SCA150	
3	NP	YOKE AND POLE ASSEMBLY	1	1.2	5538-22D	
4	LV6MT4/5305-99-803-8008	SCREW, MACHINE, BSW, steel, flat, csk hd, slotted, 3/8 in. dia x 21/32 in. lg	4	2	5333-58	
5	LV6MT4/2920-99-804-1775	ARMATURE, STARTER	1	3	A679	
6	LV6MT4/5977-99-801-3528	HOLDER ASSEMBLY, ELECTRICAL CONTACT BRUSH	1	4-9	5325-77A	
7	LV6MT4/5977-99-804-1769	HOLDER, BRUSH	1	5	5325-27	
8	LV6MT4/5977-99-401-5756	BRUSH SET	1	6	6068-19	
9	LV6MT4/2920-99-803-9660	SPRING, HELICAL, TORSION	4	7	5325-130	
10	Z2/5305-99-101-1745	SCREW, MACHINE, BA, steel, flat fillister hd, cadmium plated, No. 2 x 9/16 in.	4	8		
11	Z2/5310-99-941-6689	WASHER, LOCK, bronze, single coil, sq section, BA, No. 2	4	9		
12	LV6MT4/2920-99-804-1780	SLEEVE, SCREWED	1	10	5325-342	
13	LV6MT4/2920-99-804-1781	PINION	1	11	5325-343	
14	LV6MT4/5360-99-803-7798	SPRING, HELICAL, COMPRESSION, main	1	12	5325-340	
15	LV6MT4/5340-99-804-1783	SPRING, HELICAL, COMPRESSION, pinion retaining	1	13	5325-344	
16	LV6MT4/2920-99-803-9663	ENDSHIELD, ELECTRICAL ROTATING EQUIPMENT, commutator end	1	14	5325-151	
17	LV6MT4/2920-99-804-1773	LEAD, ELECTRICAL	2	15	5325-357	
18	Z2/5305-99-120-2639	SCREW, MACHINE, BA, steel, flat csk hd, cadmium plated, No. 2 x 1/4 in.	2	16	5333-2	
19	LV6MT4/5310-99-805-7428	NUT, PLAIN, RECTANGULAR, BA, steel, zinc coated, No. 2	2	17	5314-82	
20	LV6MT4/2920-99-803-7980	COVER, ELECTRICAL CONTACT, BRUSH ACCESS	1	18	5324-99	
21	LV6MT4/5340-99-803-9662	CLIP, SPRING TENSION, brush access cover	1	19	5325-149	
22	LV6MT4/2920-99-804-1772	TERMINAL POST, pos	1	20	5325-143C	
23	G1/5310-99-120-5771	WASHER, FLAT, steel, 25/64 in. id x 3/4 in. od x 3/64 in. thk	1	21	5279-9	
24	LV6MT4/5940-99-401-4456	TERMINAL POST, neg	1	22	5325-20	
25	G1/5310-99-120-5771	WASHER, FLAT, steel, 25/64 in. id	1	23		
26	G1/5310-99-945-7724	NUT, PLAIN, HEXAGON, BSF, steel, cadmium plated, 3/8 in.	2	24		
27	G1/5310-99-944-0550	WASHER, LOCK, steel, single coil, sq section, 3/8 in.	2	25		
28	LV6MT4/5310-99-805-7429	NUT, PLAIN, HEXAGON	2	26	5330-13	
29	LV6MT4/5340-99-804-1777	CLAMP, LOOP, 3/8 in. dia hole	2	27	5325-67	
30	LV6MT4/2920-99-804-1774	COIL, FIELD	4	28	F439	
31	LV6MT4/5305-99-803-7216	BOLT, through fixing	2	29	5325-40	
32	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, sq section, 1/4 in.	2	30		
33	LV6MT4/5970-99-803-9665	INSULATOR PLATE	2	31	5325-184	
34	LV6MT4/3120-99-803-9668	BEARING, SLEEVE, 1/2 in. id x 7/8 in. lg	1	32	5325-254	
35	LV6MT4/2920-99-803-7985	RING, PACKING, sleeve bearing	1	33	5325-34A	
36	LV6MT4/5310-99-803-7983	WASHER, FLAT, brass, 1/2 in. id x 1-1/16 in. od x 3/64 in. thk	1	34	5325-31A	
37	LV6MT4/5310-99-803-7984	WASHER, FLAT, 1/2 in. id x 1-1/16 in. od x 1/32 in. thk	1	35	5325-32A	
38	LV6MT4/5310-99-803-9775	WASHER, FLAT, drive end	1	36	5339-409	
39	LV6MT4/5310-99-804-1785	NUT, PLAIN, ROUND, armature shaft	1	37	5325-347	
40	LV6MT4/2920-99-803-8062	WASHER	1	38	5435-39	
41	LV6MT4/5310-99-804-1779	WASHER, FLAT	1	39	5325-341	
42	LV6MT4/2920-99-822-1401	GUIDE, PINION RETAINING SPRING	1	40	5325-375	
43	LV6MT4/5310-99-822-1683	WASHER, RECESSED, steel, 7/8 in. x 1-1/8 in. x 1/16 in.	1	41	5325-376	
44	LV6MT4/2920-99-804-1787	ENDSHIELD, ELECTRICAL ROTATING EQUIPMENT, drive end	1	42	5325-352	
45	LV6MT4/3120-99-804-1786	BEARING, SLEEVE, brass, 1 in. id x 1-1/4 in. od	1	43	5325-351	
46	G1/5310-99-941-6656	WASHER, LOCK, steel, single coil, sq section, 3/8 in.	2	44		
47	G1/5310-99-941-0926	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated	2	45		

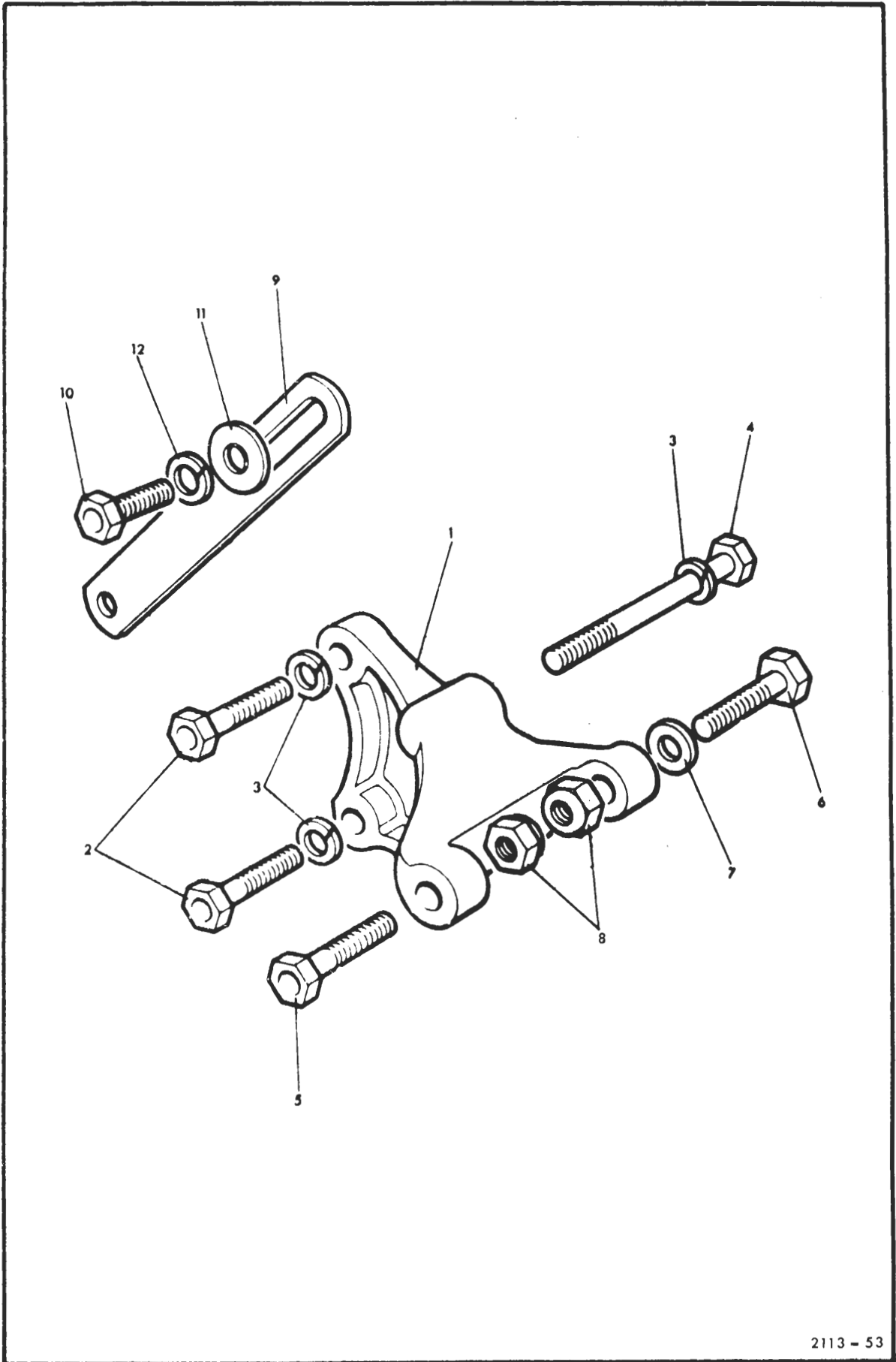


Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE -- contd.		A27		
2	LV6MT4/2920-99-881-2966	.. GENERATOR, ENGINE ACCESSORY, No. 10, Mk 2, 90A, 24V	1	1-35	FV546125	
3	LV6MT4/2920-99-881-2976	.. ENDSHIELD, ELECTRICAL ROTATING EQUIPMENT	1	1	6019-415	
4	LV6MT4/5935-99-800-9957	.. PLUG, ELECTRICAL	1	2	FV585037	
5	G1/5305-99-941-2324	.. SCREW, MACHINE, UNC, steel, fillister hd, slotted, cadmium plated, No. 8 x 1/2 in.	4	4		
6	LV6MT4/2920-99-881-2977	.. STATER	1	6	6019-416	
7	LV6MT4/2920-99-881-9682	.. ROTOR AND SLIP RING	1	12.13	6019-426	
8	LV6MT4/5960-99-881-2998	... DEVICE, SEMI CONDUCTOR, DIODE, DD716A	3	13	6019-451	
9	LV6MT4/5960-99-881-2996	... DEVICE, SEMI CONDUCTOR, DIODE, DD716	3		6019-319	
10	LV6MT4/5960-99-881-2992	... DEVICE, SEMI CONDUCTOR, DIODE, DD3026A	3		6208-23A	
11	LV6MT4/5305-99-810-8849	.. SCREW, MACHINE, fixing slip ring shield	3		5335-677E	
12	LV6MT1/5330-99-881-2959	.. SEAL, PLAIN, ENCASED	1	14	6019-290	
13	LV6MT4/5330-99-881-2975	.. GASKET	1	15	6019-406	
14	LV6MT7/3110-99-914-4250	.. BEARING, slip ring end	1	16		
15	LV6MT1/5365-99-910-8242	.. RING, RETAINING, slip ring end	1	17		
16	LV6MT1/5330-99-811-4612	.. SEAL OIL, drive end, inner	1	18	6019-290A	
17	LV6MT1/5330-99-801-6684	.. RING	1	20	5855-30A	
18	LV6MT7/3110-99-806-0667	.. BEARING, PARALLEL ROLLER JOURNAL, 1-1/4 in. x 2-3/4 in. x 11/16 in. 00 fit	1	21		
19	LV6MT4/5365-99-804-1551	.. RING, RETAINING	1	22	5886-200	
20	LV6MT1/5334-99-913-0709	.. SEAL PLAIN ENCASED, 1-1/8 in. x 1-1/2 in. x 1/4 in.	i	23	112-150-8PA	
21	LV6MT4/2920-99-881-2997	.. HOLDER ASSEMBLY, brush gear	1	24-26	6019-373	
22	LV6MT4/5977-99-881-2971	... BRUSH, ELECTRICAL CONTACT	2	25	6019-372	
23	LV6MT4/2920-99-804-1563	... SPRING, BRUSH	2	26	5886-32	
24	LV6MT4/2920-99-881-2968	.. PLATE, DIAPHRAGM, steel, 3.656 in. dia	1	27	6019-286	
25	LV6MT4/2920-99-802-7451	.. DIAPHRAGM, BREATHER	1		6019-547	
26	LV6MT4/2920-99-881-2969	.. DIAPHRAGM, CHAMBER, GENERATOR, rubber, 3.656 in. dia, 0.031 in. thk	1	28	6019-289	
27	LV6MT4/5330-99-881-2970	.. GASKET, rubber, 2.656 in. id, 3.375 in. od, 0.031 in. thk; w/8 1/4 in. dia holes	1		6019-292	
28	LV6MT4/2920-99-881-2973	.. COVER, PLATE	1	29	6019-404	
29	LV6MT1/5330-99-942-9953	.. RING, SEALING, TOROIDAL, rubber, 1/8 in. id x 1/16 in. h	8	30		
30	G1/5310-99-943-6079	.. WASHER, SPRING TENSION, copper, 0.203 in. id x 0.375 in. od x 0.012 in. thk	8	31		
31	G1/5305-99-943-7068	.. SCREW, MACHINE, UNC, steel, hex hd, cadmium plated, No. 6 x 11/16 in.	8	32		
32	LV6MT4/2920-99-881-2979	.. ENDSHIELD, ELECTRICAL ROTATING EQUIPMENT, drive end	1	33	6019-446	
33	LV6MT4/2920-99-803-8025	.. PLUG, oil hole, drive end shield	1	34	5337-36	
34	LV6MT4/5310-99-401-4594	.. WASHER, oil plug	1	35	5339-868	
35	LV6MT1/5315-99-943-5954	.. KEY, WOODRUFF, 5/8 in. x 5/32 in.	1	36		
36	LV6MT4/5310-99-805-7408	.. NUT, SLOTTED, HEXAGON, UNF, steel, zinc coated, 3/4 in.	1	37	5330-313	
37	G1/5315-99-944-0185	.. PIN, COTTER, SPLIT, steel, phosphated, 1/8 in. x 2-1/4 in.	1	38		
38	LV7RU/3020-99-801-3536	.. PULLEY, GROOVE, CI, V, double groove, 3-7/8 in. dia x 1-11/32 in. lg, tapered bore	1	39	554286	
39	LV7RU/2920-99-802-1586	.. PULLEY, GROOVE, CI, V, double groove, 3-1/8 in. dia x 1-7/16 in. lg; c/w spindle	1	40	554971	
40	LV7RU/2920-99-816-1726	.. MOUNTING PLATE, DAMPER PLATE	1	41	587180	
41	LV7RU/2940-99-850-0750	.. WASHER, PACKING: damper pulley to plate	1		4095	
42	G1/5310-99-941-8668	.. WASHER, FLAT: damper pulley to plate	1			
43	G1/5305-99-941-0699	.. SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	1	42		
44	G1/5310-99-970-3203	.. WASHER, FLAT: mtg plate to front cover	1	43		
45	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, 5/16 in.	1	44		
46	LV7RU/2930-99-874-1861	.. PULLEY ASSEMBLY, IDLER WHEEL, V, single groove	1	44-59	549700	
47	LV7RU/2930-99-874-0298	.. SHAFT, SHOULDERED, steel	1	46	532063	
48	LV6MT7/3110-99-942-5752	.. BEARING, BALL JOURNAL, single row, 15 mm bore, 35 mm od, 11 mm w, 00 fit	2	47		
49	LV6MT1/5365-99-910-8286	.. RING, RETAINING	i	48		
50	LV6MT1/5330-99-408-6673	.. SEAL, OIL, 15 mm shaft dia, 35 mm od x 8 mm w	1	49	529223	
51	LV7RU/2930-99-874-0699	.. PULLEY GROOVE, CI, V single groove, 3-3/4 in. od x 1-9/32 in. lg, straight bore	1	50	54970	
52	LV6MT1/5365-99-874-0295	.. RING, RETAINING, steel, ext, 14.3 mm id	1	51	519241	
53	LV7RU/5330-99-845-4500	.. GASKET, body	1	52	243960	
54	LV7RU/4730-99-850-0655	.. PLUG, SCREWED	1	53	10713	
55	LV7RU/5330-99-849-9236	.. GASKET, plug	1	54	232038	
56	G1/5305-99-941-0522	.. SCREW, MACHINE, UNF, steel, hex hd, 5/16 in. x 3/8 in.	1	55		
57	LV7RU/2930-99-845-0033	.. BRACKET IDLER WHEEL BODY	1	56	531724	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE -- contd.		A27		
2		. PULLEY ASSEMBLY, IDLER WHEEL, V, single groove -- contd.				
3	G1/5310-99-941-6655	.. WASHER, LOCK	4	57		
4	G1/5310-99-970-3203	.. WASHER, FLAT	4	58		
5	G1/5305-99-941-0525	.. SCREW, MACHINE, UNF, steel, 5/16 in. x 3/4 in.	4	59		
6	LV7RU/2920-99-850-0627	. BRACKET, ANCHOR, IDLER BODY	1	60	278000	
7	G1/5305-99-941-0307	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3-1/2 in.	1	61		
8	G1/5305-99-941-0527	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1 in.	1	62		
9	G1/5310-99-120-0697	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, zinc coated, 5/16 in.	2	63		
10	LV7RU/2920-99-845-0029	. LINK ADJUSTING, IDLER PULLEY	1	64	519215	
11	G1/5306-99-941-0297	. BOLT, MACHINE, UNF, steel, zinc coated, 5/16 in. x 1-1/4 in.	1	65		
12	LV7RU/3030-99-873-7903	. BELT, V, ENDLESS MATCHED SET, 2 belts	1	69	538393	
13	LV7RU/2920-99-874-0692	. BRACKET, MOUNTING, ALTERNATOR	1	70	547765	
14	LV7RU/2920-99-874-0691	. BRACKET, ANCHOR ADJUSTING ARM	1	71	547752	
15	G1/5305-99-941-0714	. SCREW, MACHINE, UNF, steel, hex hd, 3/8 in. x 1 in.	2	72		
16	LV7RU/5310-99-850-0894	. WASHER, FLAT	4	73	2251	
17	G1/5310-99-120-2304	. WASHER, LOCK, steel, single coil, 3/8 in.	4	74		
18	G1/5305-99-941-0715	. BOLT, MACHINE, UNC, steel, hex hd, 3/8 in. x 1-1/8 in.	2	75		
19	LV7RU/2920-99-874-0693	. BRACKET, SUPPORT GENERATOR	1	76	547849	
20	LV7RU/5306-99-874-1764	. BOLT, MACHINE, UNF, steel, hex hd, 1/2 in. x 1-7/8 in.	2	77	256082	
21	G1/5310-99-941-8637	. WASHER, FLAT, steel, zinc coated, 1/2 in.	1	78		
22	G1/5310-99-943-4300	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, 1/2 in.	2	79		
23	G1/5310-99-941-8608	. WASHER, FLAT, steel, 5/16 in.	2	80		
24	LV7RU/2920-99-874-0690	. ADJUSTMENT BAR, GENERATOR	1	81	547692	
25	G1/5310-99-941-0353	. BOLT, MACHINE, UNF, steel, hex hd, 1/2 in. x 4-3/4 in. lg	2	82		
26	G1/5310-99-941-8637	. WASHER, FLAT	2	83		
27	G1/5310-99-943-4300	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, 1/2 in.	1	84		
28	LV7RU/2920-99-873-7887	. BLOCK, LOCATING, ADJUSTMENT BAR	1	85	534368	
29	G1/5306-99-913-6154	. BOLT, MACHINE, UNF, steel, hex hd, 3/8 in. x 1-5/8 in.	1	86		
30	G1/5310-99-941-9123	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, 3/8 in.	1	87		
31	LV7RU/5307-99-873-7928	. STUD, PLAIN, UNF, steel, phosphated, 7/16 in. dia x 7-3/8 in. lg	1	88	534367	
32	G1/5310-99-971-2810	. WASHER, FLAT, steel, 7/16 in.	2	89		
33	G1/5310-99-941-7917	. NUT, PLAIN, HEXAGON, UNF, steel, 7/16 in.	2	90		
34	H1/8030-99-220-3407	. SEALING COMPOUND				

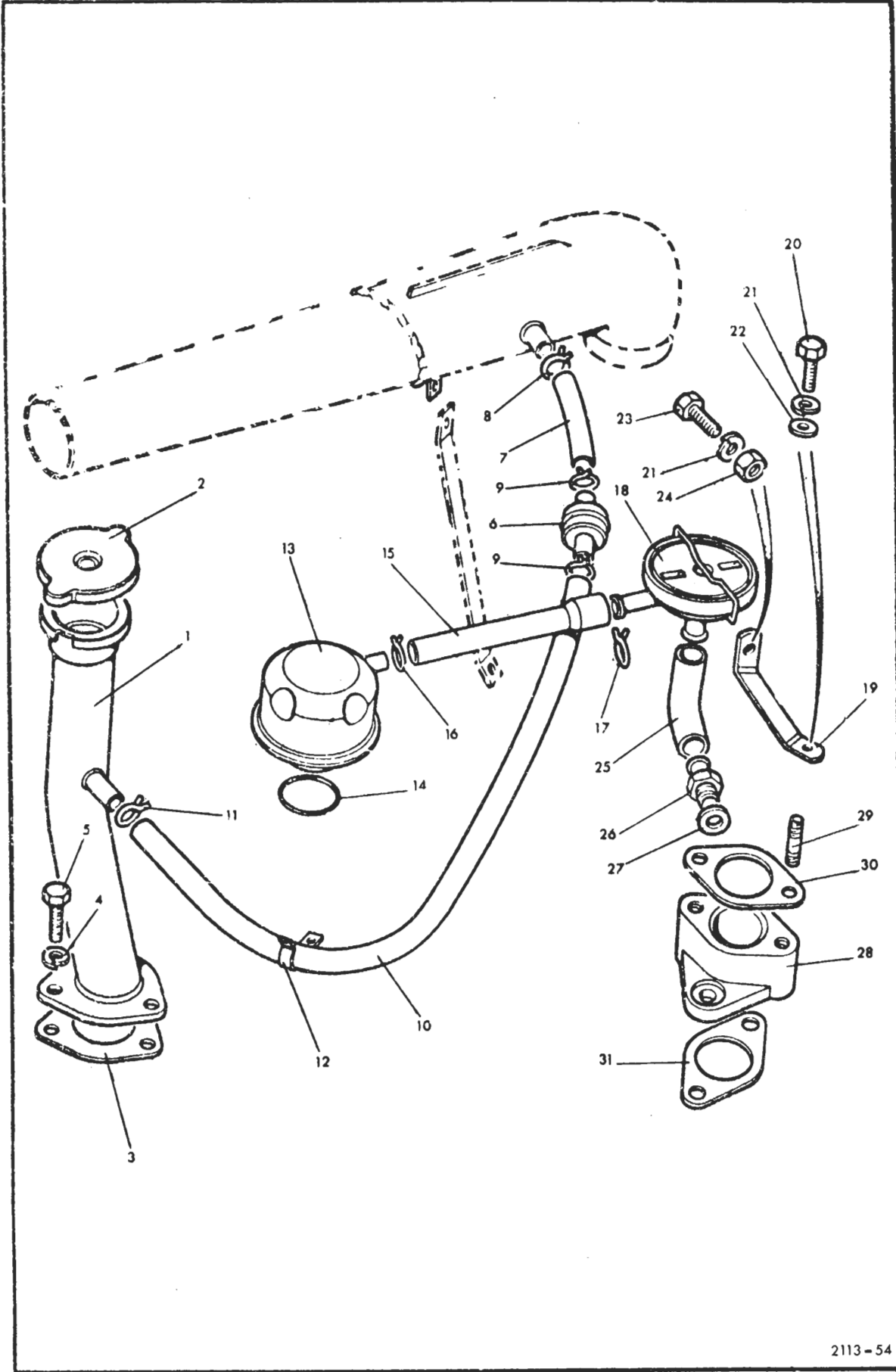
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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A28		
2	LV7RU/2920-99-823-8102	. BRACKET, ENGINE GENERATOR	1	1	574855	
3	LV7RU/2920-99-874-0691	. ANCHOR BRACKET, ADJUSTING ARM	1		547752	
4	G1/5305-99-941-0528	. BOLT, MACHINE: bracket to cylinder block	2	2		
5	G1/5310-99-120-1027	. WASHER, LOCK	3	3		
6	G1/5306-99-941-0306	. BOLT, MACHINE, UNF, steel, 5/16 in. x 3-1/4 in.	1	4		
7	G1/5306-99-941-0299	. BOLT, MACHINE, UNF, steel, 5/16 in. x 1-1/2 in.	1	5		
8	G1/5306-99-941-8125	. BOLT, MACHINE, UNF, steel, 5/16 in. x 1-7/8 in.	1	6		
9	G1/5310-99-941-8608	. WASHER, FLAT, steel, 5/16 in.	1	7		
10		. NUT, PLAIN, HEXAGON, UNF, steel, 5/16 in.	2	8		
11	LV7RU/2920-99-823-8103	. ARM, ADJUSTING, GENERATOR	1	9	568789	
12		. BOLT, MACHINE	1	10		
13		. WASHER, FLAT	2	11		
14	G1/5310-99-120-1027	. WASHER, LOCK	1	12		
15	LV7RU/2920-99-823-8104	. PACKING PIECE: adjusting link to front cover	2		274948	
16	G1/5310-99-120-1338	. WASHER, LOCK	1			
17	LV7RU/5306-99-845-0088	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3-3/4 in. lg	1		256233	
18	G1/5305-99-941-0314	. BOLT, MACHINE, UNF, hex hd, 3/8 in. x 1-3/8 in.	1			
19	G1/5310-99-941-9123	. NUT, PLAIN, HEXAGON, steel, 3/8 in.	1			
20	LV7RU/2590-99-822-6033	. DAMPER, PULLEY	1		587586	
21	LV7RU/2920-99-816-1726	. MOUNTING PLATE, DAMPER PULLEY	1		587180	
22	LV7RU/2940-99-850-0750	. WASHER, PACKING: pulley to plate	1		4095	

CRANKCASE EMISSION CONTROL EQUIPMENT

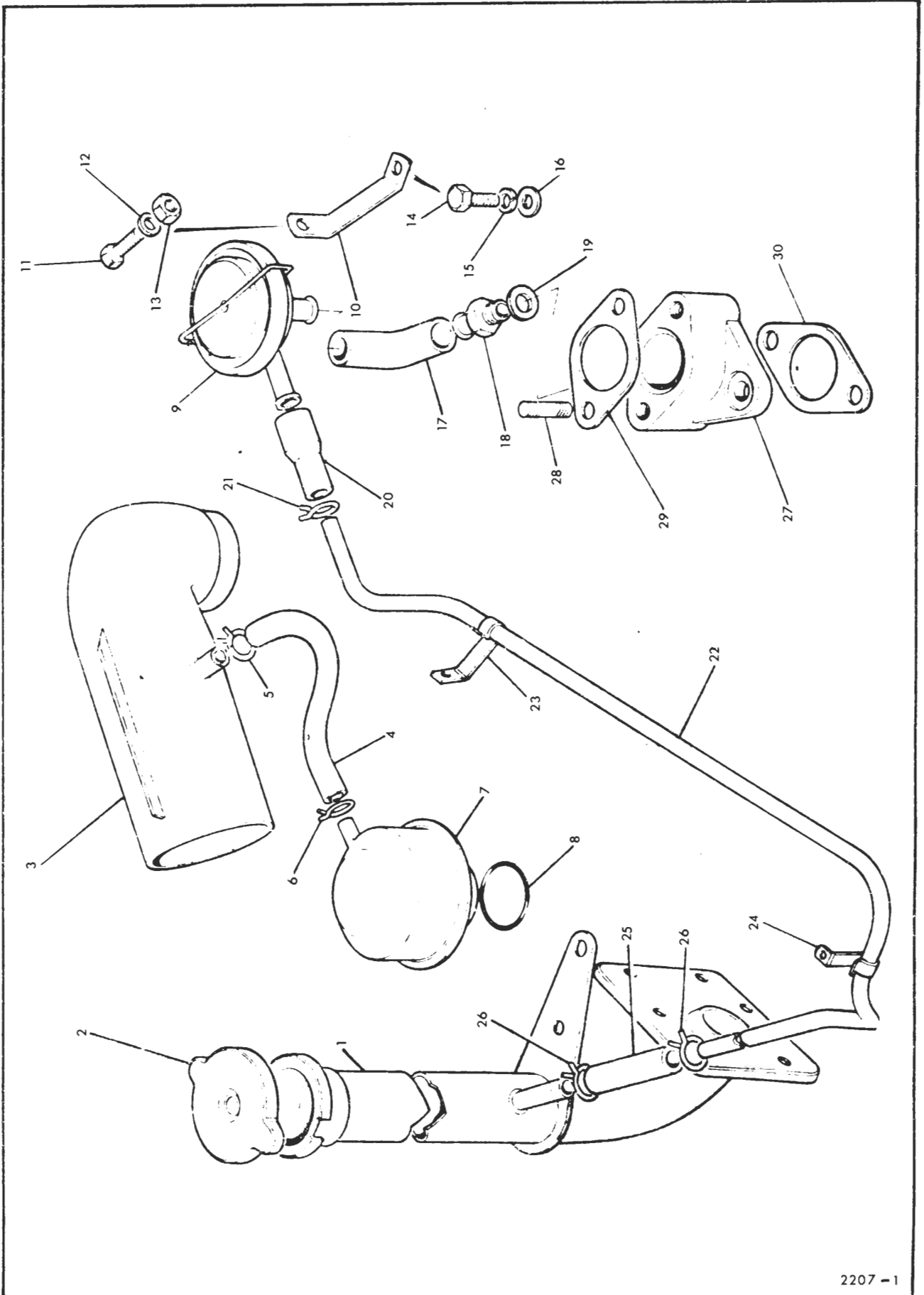
A29



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.			A29	
2	LV7RU/2805-99-823-5130	. PIPE, OIL FILLER	1	1	596820	
3	LV7RU/2805-99-819-3062	. CAP, OIL FILLER PIPE	1	2	1571943	
4	LV7RU/2920-99-874-0685	. GASKET, ash, filler neck	1	3	542636	
5	G1/5310-99-941-6654	. WASHER, LOCK, steel, single coil, sq sect., 1/4 in.	3	4		
6	G1/5305-99-941-0687	. SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	3	5		
7	LV7RU/2805-99-822-7806	. TRAP, FLAME	1	6	603330	
8	LV7RU/4710-99-822-7805	. PIPE, PLASTICS, SEMIRIGID: elbow to flame trap	1	7	587120	
9	LV6 MT1/4730-99-823-0234	. CLAMP, HOSE, steel, zinc coated, 0.104 in. dia wire, 5/8 in. loop	1	8	546211	
10	LV7RU/4730-99-823-2381	. CLAMP, HOSE, steel, zinc coated, 11/16 in. id	2	9	572548	
11	LV7RU/4720-99-822-6309	. HOSE, PREFORMED: flame trap to oil filler pipe	1	10	596821	
12	LV6MT1/4730-99-823-0234	. CLAMP, HOSE, steel, zinc coated, 0.104 in. dia wire, 5/8 in. loop	1	11	546211	
13	LV7RU/5340-99-822-7808	. STRAP, RETAINING: hose to water outlet	1	12	596142	
14	LV7RU/2805-99-823-2382	. BREATHER, ENGINE	1	13	596203	
15	LV7RU/5330-99-850-0569	. RING, SEALING, TOROIDAL	1	14	268887	
16	LV7RU/4710-99-822-7807	. PIPE, PLASTICS, SEMIRIGID: breather to control valve	1	15	596153	Engines: w/front oil filler tube
17	LV6MT1/4730-99-823-0235	. CLAMP, HOSE, steel, zinc coated, 3/32 in. dia wire, 9/16 in. id	1	16	546210	
18	LV7RU/4730-99-822-7809	. CLAMP, HOSE, steel, zinc coated, 0.110 in. dia wire, 3/4 in. id	1	17	554260	
19	LV7RU/2805-99-822-7802	. CONTROL VALVE, CRANKCASE EMISSION	1	18	542410	
20	G1/5305-99-941-0686	. SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	1	20		
21	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, 1/4 in.	2	21		
22	LV7RU/5310-99-849-9333	. WASHER, FLAT, steel, 1/4 in.	1	22		
23	G1/5305-99-941-0513	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	1	23		
24	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	1	24		
25	LV7RU/4720-99-822-7803	. HOSE, PREFORMED: valve to adaptor	1	25	574263	
26	LV7RU/4730-99-823-0239	. ADAPTOR, STRAIGHT, PIPE TO HOSE	1	26	546590	
27	LV7RU/5330-99-850-0344	. GASKET	1	27	243958	
28	LV7RU/2910-99-823-0238	. ADAPTOR, CARBURETTOR	1	28,29	574749	
29	G1/5307-99-137-3595	. STUD, PLAIN, UNF, steel, 5/16 in. x 1-1/8 in. lg	1	29		
30	LV7RU/2910-99-804-6534	. GASKET	1	30	554163	
31	LV7RU/2910-99-850-0585	. GASKET	1	31	278163	

CRANKCASE EMISSION CONTROL EQUIPMENT

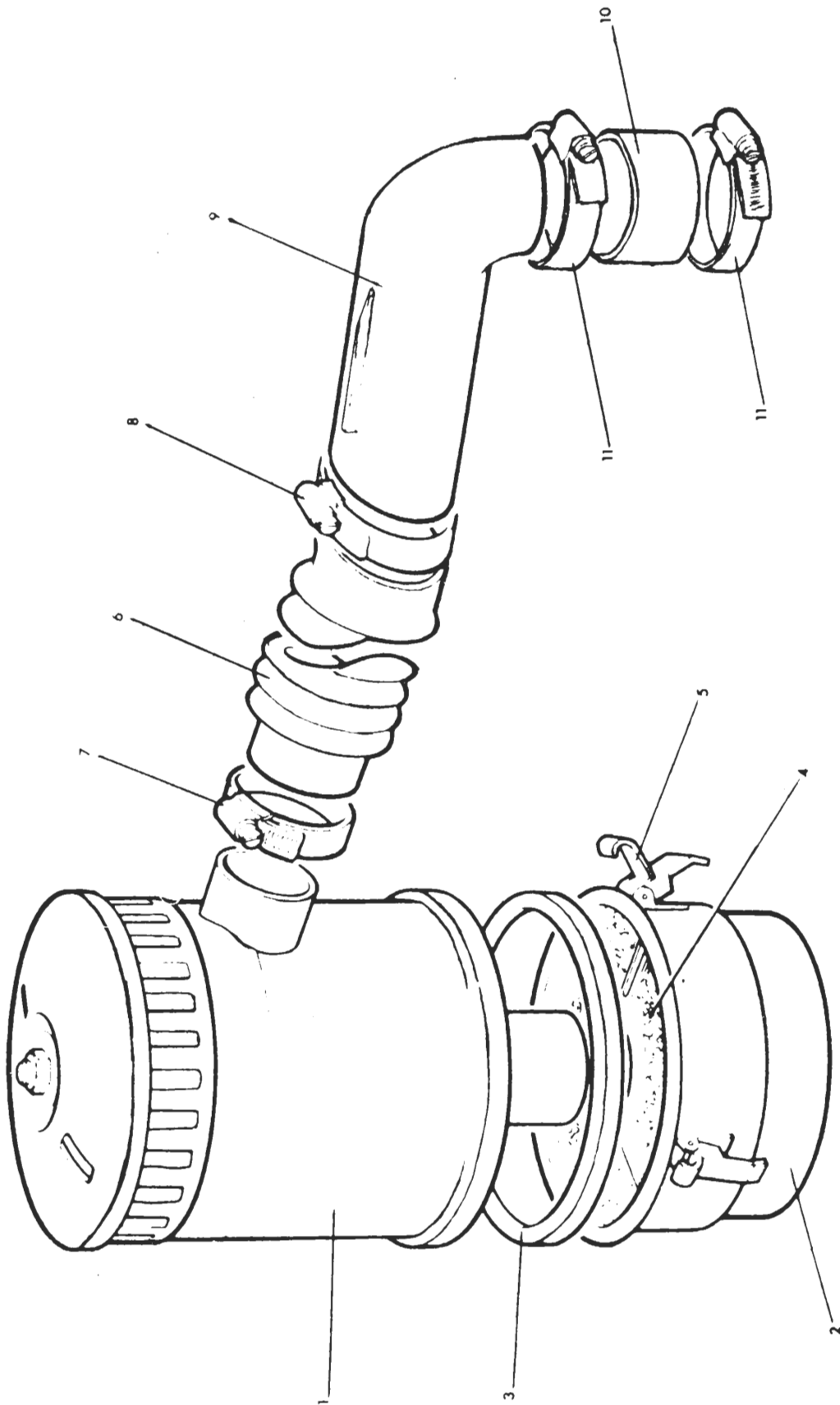
A30



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.		A30		
2	LV7RU/2805-99-825-8975	FILLER NECK, oil; c/w front side cover	1	1	546592	Engines: w/ side oil filler tube
3	LV7RU/2805-99-823-9354	CAP, OIL FILLER, steel, zinc coated, 2.350 in. od: c/w rubber seal	1	2	598231	
4	LV7RU/4720-99-824-9559	HOSE: air filter elbow to rocker cover breather	1	4	546548	
5	LV6MT1/4730-99-823-0234	CLAMP, HOSE, steel, zinc coated, 0.104 in. dia wire, 5/8 in. loop dia	1	5	U10	
6	LV6MT1/4730-99-420-3206	CLAMP, HOSE, steel, zinc coated, 3/8 in. to 1/2 in.	1	6		
7	LV7RU/2805-99-824-9553	BREATHER, rocker cover	1	7	546277	
8	LV7RU/5330-99-850-0569	RING, SEALING, TOROIDAL, rubber, 1.555 in. id, 0.100 in. h	1	8	268887	
9	LV7RU/2805-99-822-7802	CONTROL VALVE, CRANKCASE EMISSION	1	9	542410	
10	LV7RU/2540-99-825-0061	BRACKET, BREATHER UNIT	1	10	574264	
11	G1/5305-99-941-0513	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	1	11		
12	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, 1/4 in.	1	12		
13	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated	1	13		
14	G1/5305-99-941-0686	SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	1	14		
15	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, 1/4 in.	1	15		
16	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	1	16		
17	LV7RU/4720-99-827-4419	HOSE, PREFORMED, rubber, 0.480 in. bore, 0.730 in. od	1	17	574750	
18	LV7RU/4730-99-823-0239	ADAPTOR, STRAIGHT, PIPE TO HOSE, steel, phosphated, BSP, 1/4 in., 1/2 in. od	1	18	546590	
19	LV7RU/5330-99-850-1592	GASKET, copper, 0.589 in. id, 0.836 in. od, 0.075 in. thk	1	19	243958	
20	LV7RU/4720-99-824-9554	HOSE, PREFORMED, rubber, 1 1/32 in. id, one end, 15/32 in. id other end; 2 in. lg	1	20	546588	
21	LV6MT1/4730-99-823-0234	CLAMP, HOSE, steel, zinc coated, 0.104 in. dia wire, 5/8 in. loop dia	1	21	U10	
22	LV7RU/4720-99-824-9555	PIPE, STEEL, 3/8 in. od	1	22	574262	
23	LV7RU/5340-99-824-9556	CLIP, pipe, steel, phosphated, 1/32 in. thk, 1/2 in. w; w/mtg hole 9/32 in. dia	1	23	546541	
24	LV7RU/5340-99-824-9557	CLIP, pipe, steel, phosphated, 1/32 in. thk, 1/2 in. w; w/mtg hole 9/32 in. dia	1	24	546540	
25	LV7RU/4720-99-824-9558	HOSE: pipe to oil filler	1	25	547968	
26	LV6MT1/4730-99-823-0234	CLAMP, HOSE, steel, zinc coated, 0.104 in. dia wire, 5/8 in. loop dia	2	26	U10	
27	LV7RU/2910-99-823-0238	ADAPTOR, assy: carburettor to manifold	1	27, 28	574749	
28	G1/5310-99-120-2304	STUD, PLAIN, UNF/UNC, steel, phosphated, 5/16 in. x 1-5/8 in.	2	28		
29	LV7RU/2910-99-804-6534	GASKET, fibre, 1-1/2 in. id, 2 in. w, 3-17/32 in. lg, 1/64 in. thk	1	29	554163	
30	LV7RU/2910-99-850-0585	GASKET, fibre, 2-7/16 in. w, 3-25/32 in. lg, 1/64 in. thk	2	30	278163	

A31

AIR FILTER



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.			A31	
2	LV6MT12/2940-99-808-2933	. FILTER, AIR, INTAKE	1	1-5	7955030	
3	LV6MT12/2940-99-808-2768	.. GASKET, cork	1	3	1574943	
4	LV6MT12/2940-99-808-2881	.. FILTER, ELEMENT, AIR INTAKE	1	4	7222911	
5	LV6MT12/5340-99-808-2929	.. CATCH, TOGGLE, LEVER	3	5	1579211	
6	LV7RU/4720-99-819-4028	HOSE, PREFORMED	1	6	517903	
7	LV6MT1/4730-99-406-2141	. CLAMP, HOSE, steel, cadmium plated, 2-3/8 in. to 3-1/8 in.	1	7		
8	LV7RU/4730-99-850-0058	. CLAMP, HOSE, steel, zinc coated, 2-27/32 in. to 3-3/4 in.	1	8	279653	
9	LV7RU/2910-99-804-6526	ELBOW, CARBURETTOR	1	9	554383	12V
10	LV7RU/2910-99-805-8065	ELBOW, CARBURETTOR	1		554417	24V
11	LV7RU/2540-99-825-1037	. ELBOW, AIR INTAKE, steel, 2.312 in. id mtg, 7.417 in. lg: 12 V	1		554414	} u/w emission control
12	LV7RU/2805-99-827-2213	. PIPE, INTAKE, carburettor elbow: 24 V	1		596159	
13	LV7RU/2910-99-804-6525	. HOSE, PREFORMED, rubber, 1-7/32 in. id x 2-11/32 in. od x 1-1/4 in. lg	1	10	554418	
14	LV6MT1/4730-99-420-3204	. CLAMP, HOSE, steel, zinc coated, 2 in. to 2-3/4 in.	2	11		
15						
16	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	3			} Air cleaner support frame
17	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, zinc coated, 1/4 in.	3			
18	G1/5310-99-804-7941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	3			

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ENGINE - contd.				
2	LV7RU/5340-99-844-9720	MOUNT, RESILIENT, RUBBER, ENGINE			526777	
3	LV7RU/5310-99-850-0894	MOUNTING	2		2251	
4	G1/5310-99-941-6656	WASHER, FLAT	3			
5	G1/5310-99-120-2302	WASHER, LOCK, steel, single coil, 3/8 in.	4			
6	LV7RU/5340-99-849-8627	NUT, PLAIN, HEXAGON, BSF, steel, 3/8 in.	4			
		SUSPENSION RUBBER	2		272191	

GROUP

B

COOLING SYSTEM

COOLING SYSTEM

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RADIATOR	B1

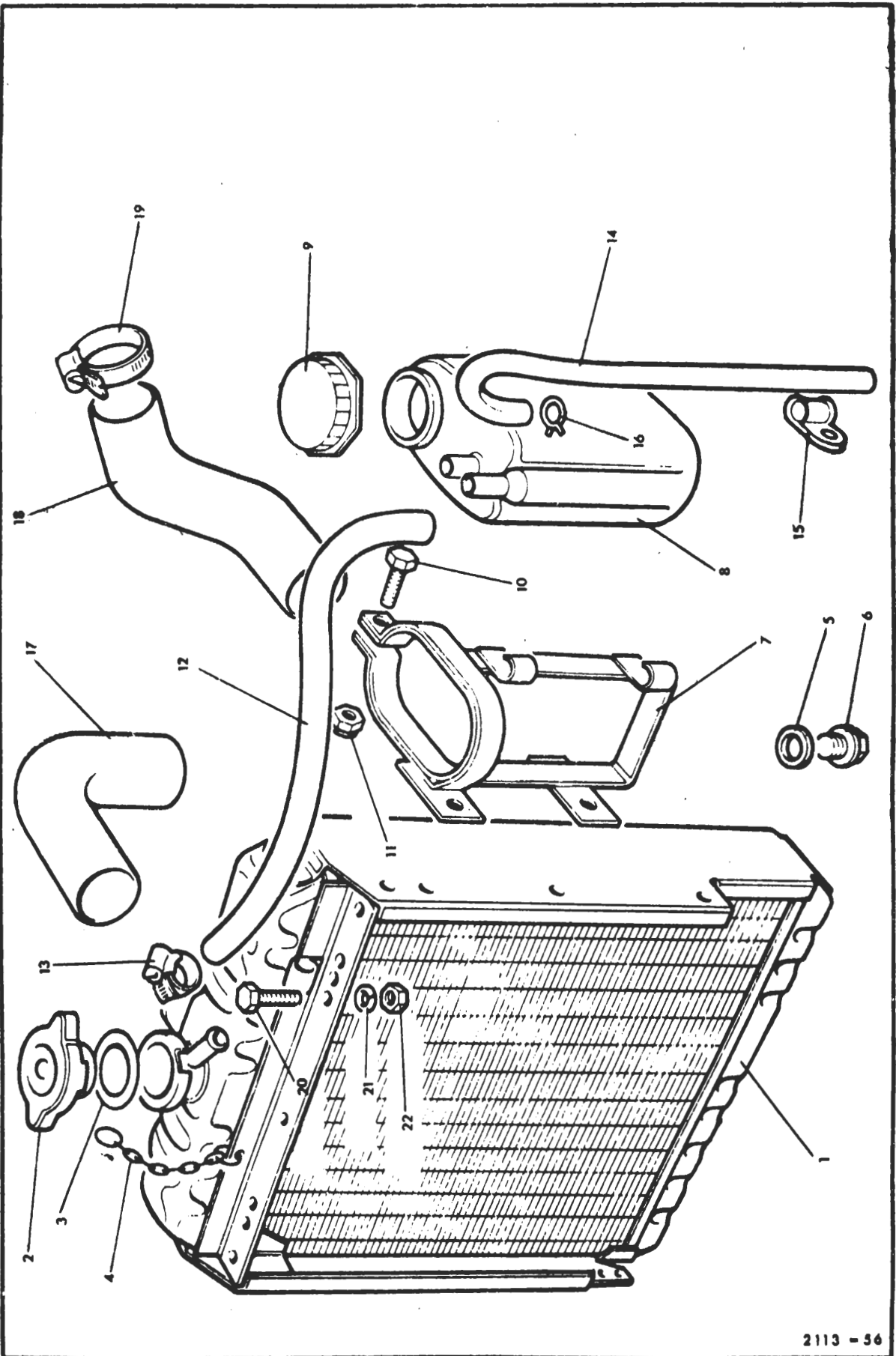
LIST OF ILLUSTRATIONS

(NOTE: THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

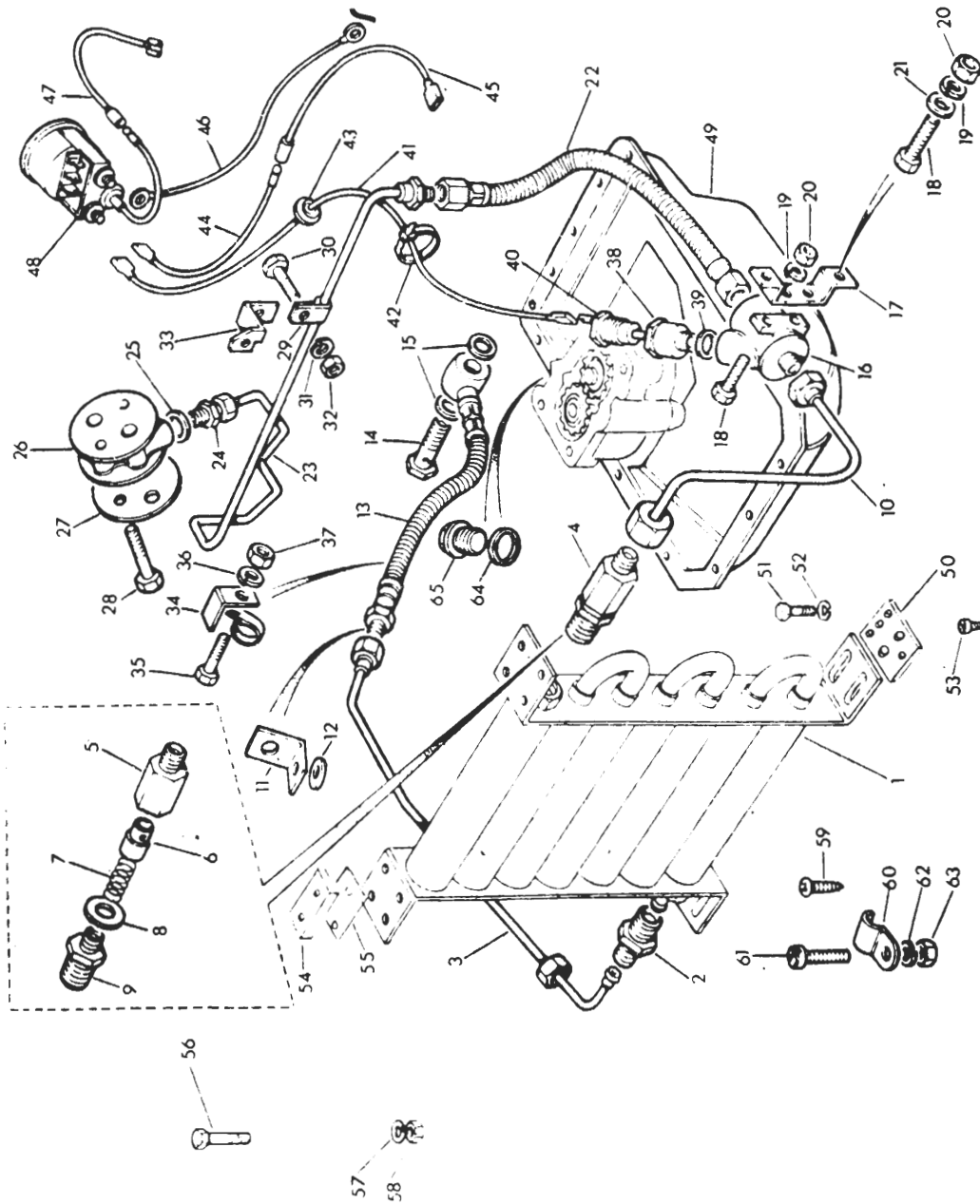
	Plate
OIL COOLER	B2
OIL COOLER	B3
RADIATOR	B1

B1

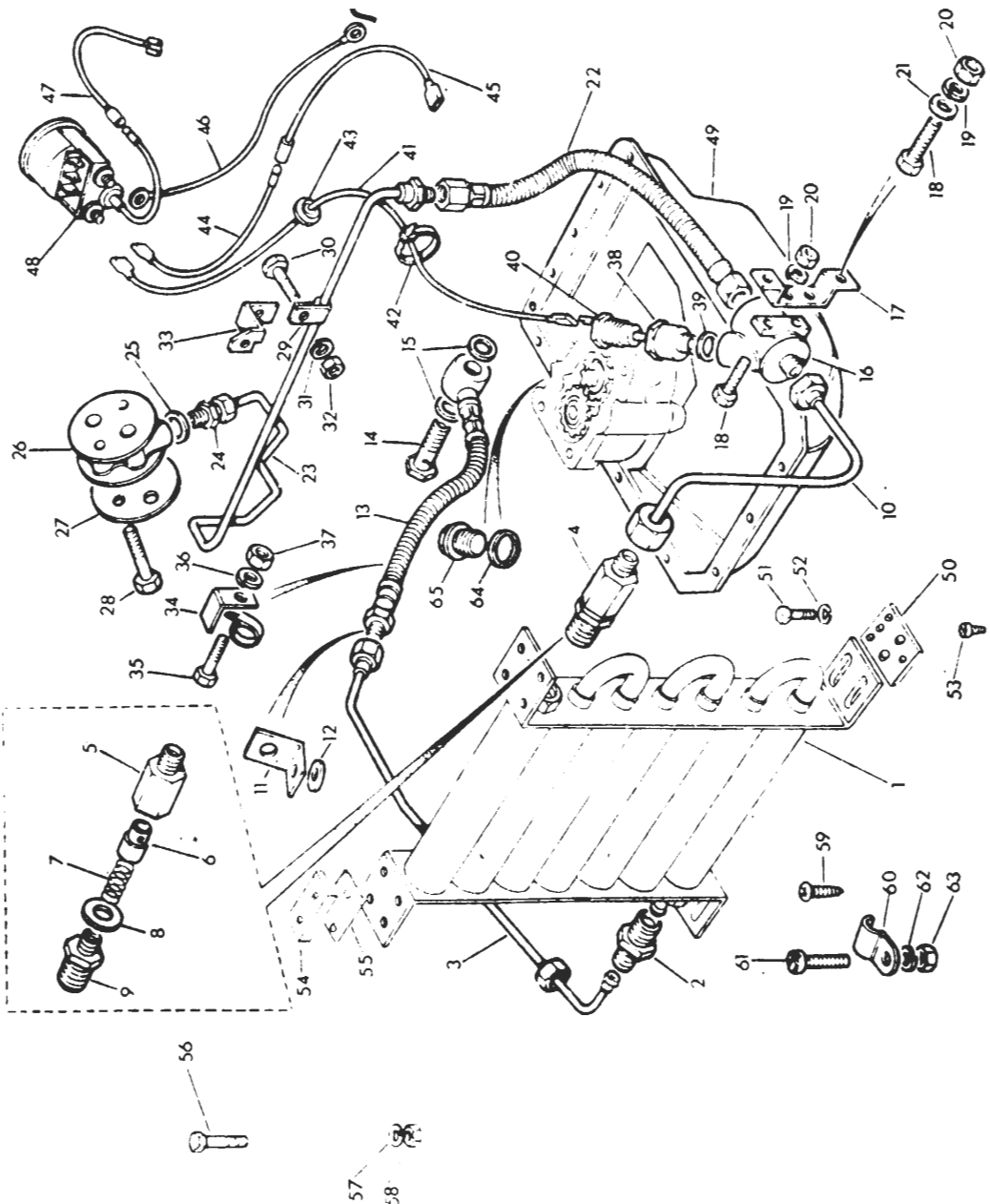
RADIATOR



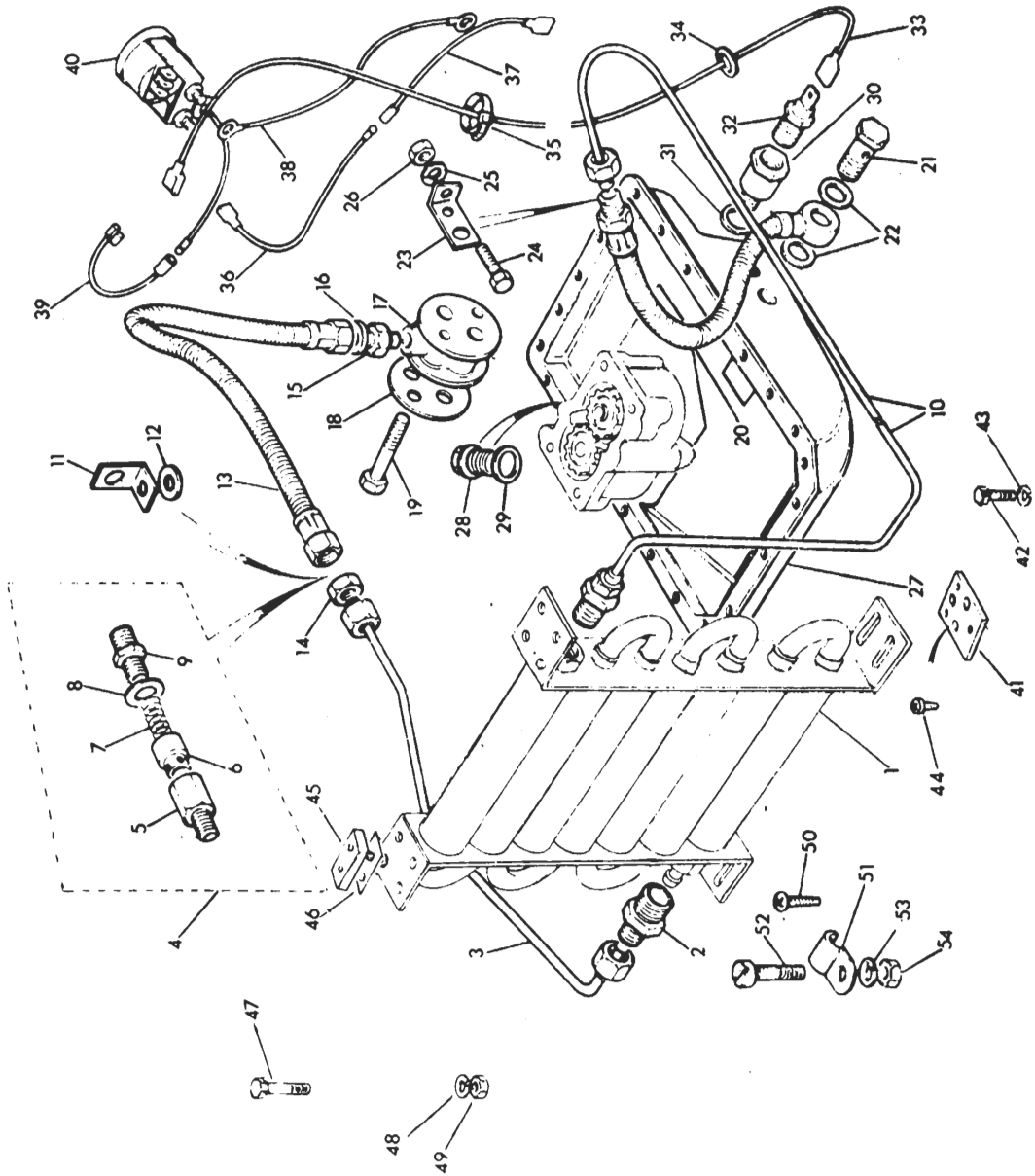
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		COOLING SYSTEM --			B1	
2	LV7RU/2930-99-813-5212	RADIATOR, ENGINE COOLANT	1	1-6	577609	
3	LV7RU/2930-99-812-0318	CAP, RADIATOR	1	2,4	GRC118	
4	LV6MT1/5310-99-810-1882	WASHER FLAT, rubber/asbestos, 1-3/8 in. id, 2-15/64 in. od, 1/32 in. thk	1	3		
5	LV7RU/2930-99-895-2194	CHAIN, CAP	1	4	509769	
6	LV6MT1/5330-99-895-1483	GASKET, 0.518 in. id, 0.768 in. od, 0.093 in. thk	1	5	213959	
7	LV7RU/5365-99-824-6611	PLUG, SCREWED, BSP, brass, hex hd, 1/4 in.	1	6	569047	
8	LV7RU/2930-99-824-6612	CARRIER, OVERFLOW BOTTLE, steel, 7.875 in. lg, 4.560 in. w, 3 in. h	1	7	564717	
9	LV7RU/2930-99-806-7378	BOTTLE, OVERFLOW, ENGINE COOLANT, plastics, 9.3/8 in. x 4-1/2 in. x 3 in.	1	8,9	564718	
10	LV7RU/2930-99-806-7379	CAP, OVERFLOW BOTTLE	1	9	564719	
11	G1/5305-99-941-0279	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 7/8 in.	1	10		
12	G1/5310-99-941-0902	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1	11		
13	LV6MT6/4720-99-805-7762	HOSE, RUBBER, 5/16 in. bore	as reqd	12	FV1042	
14	LV6MT1/4730-99-420-3206	CLAMP, HOSE, steel, zinc coated, 3/8 in. to 1/2 in.	2	13		
15	LV6MT6/4720-99-805-7762	HOSE, RUBBER, 5/16 in. bore	as reqd	14	FV1042	
16	LV6MT4/5340-99-103-9484	CLAMP, LOOP, steel, 7/16 in. loop id; w mtg hole 1 1/32 in. dia	1	15	187081	
17	LV7RU/4730-99-824-2725	CLIP, HOSE, steel, zinc coated, 7/16 in. dia loop	1	16	577082	
18	LV7RU/2930-99-813-9921	HOSE, PREFORMED, radiator top	1	17	577346	
19	LV7RU/2930-99-813-5822	HOSE, PREFORMED, radiator bottom	1	18	577344	
20	LV6MT1/4730-99-420-3230	CLAMP, HOSE, steel, zinc coated, 1-1/2 in. to 2-1/8 in.	4	19	GHC913	
21	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	13	20		
22	G1/5310-99-941-6654	WASHER, LOCK, steel, split helical ring, 1/4 in.	13	21		
23	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	13	22		
24	LV7RU/2510-99-813-6138	DUCT, AIR, VEHICULAR	1		577342	
25	LV7RU/5305-99-136-9510	SCREW, SHOULDER, SELFTAPPING, steel, slot drive, 0.212 in. x 0.583 in. lg	9		562979	u/w Air duct
26	G1/5305-99-124-8120	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, No. 10 x 5/8 in.	4			u/w; Shroud
27	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2BA	4			
28	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	1			u/w; Shroud steady strip
29	G1/5310-99-120-4032	WASHER, FLAT steel, zinc coated, 1/4 in.	1			
30	G1/5310-99-941-6654	WASHER, LOCK, steel, split helical ring, 1/4 in.	1			
31	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1			
32	G1/5320-99-105-0867	RIVET, BLIND, aluminium, 1/8 in. x 3/8 in.	4			Patch plate top baffle



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		COOLING SYSTEM - contd.		B2		
2		OIL COOLER -				
3	LV7RU/2940-99-844-9831	COOLER, OIL VEHICULAR, 16 in. x 12-3/4 in. x 2-1/4 in.	1	1	232212	
4	LV7RU/4730-99-844-9835	REDUCER, PIPE, OIL COOLER, outlet	1	2	232141	
5	LV7RU/2990-99-815-6194	VALVE, RELIEF	1	4-9	569926	
6	LV7RU/5330-99-850-0764	GASKET, copper, 0.675 in. id, 0.825 in. od, 0.080 in. thk	1	8	231577	
7	LV7RU/2805-99-808-4996	PIPE, STEEL, 3/8 in. od; c/w BSP 3/8 in. female union nut, & nipple	1	10	568989	
8	G1/5310-99-941-8154	WASHER, FLAT, steel, cadmium plated, 3/8 in.	1	12		
9	LV7RU/2930-99-813-5817	HOSE ASSEMBLY, RUBBER, 18-5/8 in. lg	1	13	569799	
10	LV7RU/4730-99-844-9827	BOLT, FLUID PASSAGE	1	14	232349	
11	LV7RU/5330-99-844-9826	GASKET	2	15	232042	
12	LV7RU/2805-99-804-4120	POCKET ASSEMBLY, THERMOMETER	1	16	551879	
13	LV7RU/2805-99-844-9841	BRACKET, thermometer pocket	1	17	279811	
14	G1/5305-99-941-6834	SCREW, MACHINE, BA, steel, hex hd, cadmium plated, No. 2 x 5/8 in.	2	18		
15	G1/5310-99-944-0547	WASHER, LOCK, steel, single coil, cadmium plated No. 2 BA	2	19		
16	G1/5310-99-941-7070	NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 2	2	20		
17	G1/5310-99-120-0071	WASHER, FLAT, steel, cadmium plated, No. 2 BA	1	21		
18	LV7RU/2805-99-874-0563	HOSE ASSEMBLY, RUBBER, 5/16 in. bore, 9/16 in. od, 12 in. lg	1	22	537516	
19	LV7RU/2805-99-874-1838	PIPE, STEEL, 3/8 in. od, 13 in. lg	1	23	534994	
20	LV7RU/4730-99-850-0791	DOUBLE ENDED UNION, PIPE, MALE	1	24	264529	
21	LV7RU/5330-99-850-1592	GASKET	1	25	243959	
22	LV7RU/2940-99-850-0790	ADAPTOR, OIL FILTER, aluminium, 3 in. dia, 1-5/8 in. h	1	26	247753	
23	LV7RU/2940-99-824-2473	GASKET, fibre, 3 in. dia, 1/32 in. thk; w/2 holes 3/4 in. dia. & 2 holes 15/32 in. dia	1	27	598354	
24	LV7RU/5306-99-845-0280	BOLT, MACHINE, UNF, steel, hex hd, 7/16 in. x 2-7/8 in. lg	2	28	253921	
25	LV7RU/5340-99-844-9838	CLAMP, LOOP, steel, 3/8 in. dia loop	1	29	264528	
26	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	1	30		
27	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, 1/4 in.	1	31		
28	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	1	32		
29	LV7RU/2805-99-844-9969	BRACKET, DOUBLE ANGLE	1	33	533855	
30	LV6MT1/4730-99-804-6896	ADAPTOR, STRAIGHT, PIPE, steel, 3/8 in. BSP, male, 5/8 in./18 tpi female	1	38	31-363-607	u/w rh sump connections
31	LV7RU/5330-99-850-0764	GASKET, copper, 0.675 in. id, 0.825 in. od, 0.080 in. thk	1	39	231577	
32	LV6MT1/6685-99-805-8709	TRANSMITTER, TEMPERATURE, ELECTRICAL RESISTANCE, UNF, 5/8 in. thd; 5/8 in. A/F, 1.090 in. lg	1	40	TT3804/00A	
33	LV7RU/2920-99-825-6349	LEAD, ELECTRICAL	1	41	560520	
34	LV6MT4/5340-99-820-5371	CABLE, TIE, plastics, 5.937 in. lg, 0.180 in. w, 0.070 in. thk	10	42	60150079	
35	LV6MT4/5325-99-804-8111	GROMMET, RUBBER, groove 3/4 in. od, 1/16 in. w; 1/4 in. h, 1 in. dia	1	43	859462	
36	LV7RU/2920-99-825-5091	LEAD, ELECTRICAL, terminal both ends; 6 in. lg	1	44	545326	
37	LV7RU/2920-99-825-6303	LEAD, ELECTRICAL: connector to switch	1	45	589272	
38	LV7RU/2920-99-825-0395	WIRING HARNESS; 2 leads, 1 black, 1 red/ w/white tracer, 2 connectors: 3 ft 9 in. total lg	1	47	579220	
39	LV6MT1/6685-99-819-1548	INDICATOR, TEMPERATURE, THERMOCOUPLE	1	48	589136	
40	LV7RU/2940-99-874-1848	TAPPING PLATE, OIL COOLER, steel, 2 in. x 1-5/8 in. x 1/4 in.	2	50	543335	
41	G1/5305-99-941-0511	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1/2 in.	4	51		
42	G1/5310-99-941-6654	WASHER, LOCK, steel, split helical ring, zinc coated, 1/4 in.	4	52		
43	G1/5305-99-124-8120	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, cadmium plated, No. 10 x 5/8 in.	6	53		
44	LV7RU/2805-99-844-9832	PACKING PIECE, steel, 1-15/16 in. x 5/8 in. x 1/2 in.	2	54	278766	
45	G1/5306-99-941-0283	BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-3/8 in.	4	56		
46	G1/5310-99-941-6654	WASHER, LOCK, steel, split helical ring, zinc coated, 1/4 in.	4	57		
47	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4	58		
48	G1/5305-99-137-6175	SCREW, TAPPING, THREAD CUTTING, UNC, steel, slot drive, cadmium plated, No. 4 x 3/8 in.	2	59		
49	LV7RU/5340-99-446-6158	CLIP	2	60	519602	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		COOLING SYSTEM – contd.		B 2		
2		.. OIL COOLER – contd.				
3	LV7RU/5340-99-825-6348	.. CLAMP, LOOP	3	60	570351	
4	G1/5305-99-941-9195	.. SCREW, MACHINE, BA, steel, flat fillister hd, slot drive cadmium plated No. 4 x 3/8 in.	3	61		u/w rh sump connections
5	G1/5310-99-941-6652	.. WASHER, LOCK, steel, split helical ring, 5/32 in.	3	62		
6	G1/5310-99-120-0118	.. NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 4	3	63		



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		COOLING SYSTEM - contd.		B3		
2		.. OIL COOLER - contd.				
3	LV7RU/2940-99-844-9831	.. COOLER, OIL VEHICULAR, 16 in. x 12-3/4 in. x 2-1/4 in.	1	1	232212	
4	LV7RU/4730-99-844-9834	.. REDUCER, PIPE, OIL COOLER, outlet	1	2	232141	
5	LV7RU/4820-99-825-5087	.. VALVE, SAFETY-RELIEF	1	4-9	624094	
6	G1/5310-99-941-8154	.. WASHER, FLAT, steel, cadmium plated, 3/8 in.	1	12		
7	LV7RU/2805-99-874-0563	.. HOSE ASSEMBLY, RUBBER, 5/16 in. bore, 9/16 in. od, 12 in. lg	1	13	537516	
8	LV7RU/4730-99-825-5086	.. UNION, PIPE, brass, BSP/BSP, 1/4 in./3/8 in., 1 in. lg	1	15	592017	
9	LV7RU/5330-99-850-1592	.. GASKET	1	16	243959	
10	LV7RU/2940-99-850-0790	.. ADAPTOR, OIL FILTER, aluminium, 3 in. dia, 1-5/8 in. h	1	17	247753	
11	LV7RU/2940-99-824-2473	.. GASKET, fibre, 3 in. dia, 1/32 in. thk; w/2 holes 3/4 in. dia & 2 holes 15/32 dia	1	18	264354	
12	LV7RU/5306-99-845-0280	.. BOLT, MACHINE, UNF, steel, hex hd, 7/16 in. x 2-7/8 in. lg	2	19	253921	
13	LV7RU/4730-99-844-9827	.. BOLT, FLUID PASSAGE	1	21	232349	
14	LV7RU/5330-99-844-9826	.. GASKET	2	22	232042	
15	G1/5305-99-941-0512	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	2	24		
16	G1/5310-99-941-6654	.. WASHER, LOCK, steel split helical ring, zinc coated, 1/4 in.	2	25		
17	G1/5310-99-804-7941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	2	26		
18	LV7RU/4730-99-825-5090	.. ADAPTOR, STRAIGHT. PIPE TO HOSE, steel, UNF/UNF, 5/8 in. female/1 in. male; 3/4 in. lg	1	30	598332	
19	LV7RU/5330-99-850-0764	.. GASKET, copper, 0.675 in. od, 0.825 in. od, 0.080 in. thk	1	31	231577	
20	LV6MT1/6685-99-805-8709	.. TRANSMITTER, TEMPERATURE, ELECTRICAL RESISTANCE, UNF, 5/8 in. thd; 5/8 in. A/F, 1.090 in. lg	1	32	TT3804/00A	
21	LV7RU/2920-99-825-6349	.. LEAD, ELECTRICAL	1	33	560520	
22	LV6MT4/5325-99-804-8111	.. GROMMET, RUBBER, groove 3/4 in. od, 1/16 in. w; 1/4 in. h, 1 in. dia	1	34	859462	
23	LV6MT4/5340-99-820-5371	.. CABLE, TIE, plastics, 5.937 in. lg, 0.180 in. w, 0.070 in. thk	10	35	60150079	
24	LV7RU/2920-99-825-5091	.. LEAD, ELECTRICAL, terminal both ends: 6 in. lg	1	36	545326	
25	LV7RU/2920-99-825-6303	.. LEAD, ELECTRICAL: connector to switch	1	37	589272	
26	LV7RU/2920-99-825-0395	.. WIRING HARNESS: 2 leads, 1 black, 1 red w/white tracer, 2 connectors: 3 ft 9 in. total lg	1	39	579220	
27	LV6MT1/6685-99-819-1548	.. INDICATOR, TEMPERATURE, THERMOCOUPLE	1	40	589136	
28	LV7RU/2940-99-874-1848	.. TAPPING PLATE, OIL COOLER, steel, 2 in. x 1-5/8 in. x 1/4 in.	2	41	543335	
29	G1/5305-99-941-0511	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1/2 in.	4	42		
30	G1/5310-99-941-6654	.. WASHER, LOCK, steel, split helical ring, zinc coated, 1/4 in.	4	43		
31	G1/5305-99-124-8120	.. SCREW, TAPPING, THREAD FORMING, steel, pan hd. slot drive, cadmium plated, No. 10 x 5/8 in.	6	44		
32	LV7RU/2805-99-844-9832	.. PACKING PIECE, steel, 1-15/16 in. x 5/8 in. x 1/2 in.	2	45	278766	
33	G1/5306-99-941-0283	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-3/8 in.	4	47		
34	G1/5310-99-941-6654	.. WASHER, LOCK, steel, split helical ring, zinc coated, 1/4 in.	4	48		
35	G1/5310-99-804-7941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4	49		
36	G1/5305-99-137-6175	.. SCREW, TAPPING, THREADCUTTING, UNC, steel, slot drive, zinc coated, No.8 x 3/8 in.	2	50		
37	LV7RU/5340-99-446-6158	.. CLIP	2	51	519602	
38	LV7RU/5340-99-825-6348	.. CLAMP, LOOP	3	51	570351	
39	G1/5305-99-941-9195	.. SCREW, MACHINE, BA, steel, flat fillister hd, slot drive, cadmium plated, No. 4 x 3/8 in.	3	52		
40	G1/5310-99-941-6652	.. WASHER, LOCK, steel, split helical ring, 5/32 in.	3	53		
41	G1/5310-99-120-0118	.. NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 4	3	54		

u/w lh sump connections

GROUP

C

FUEL SYSTEM

FUEL SYSTEM

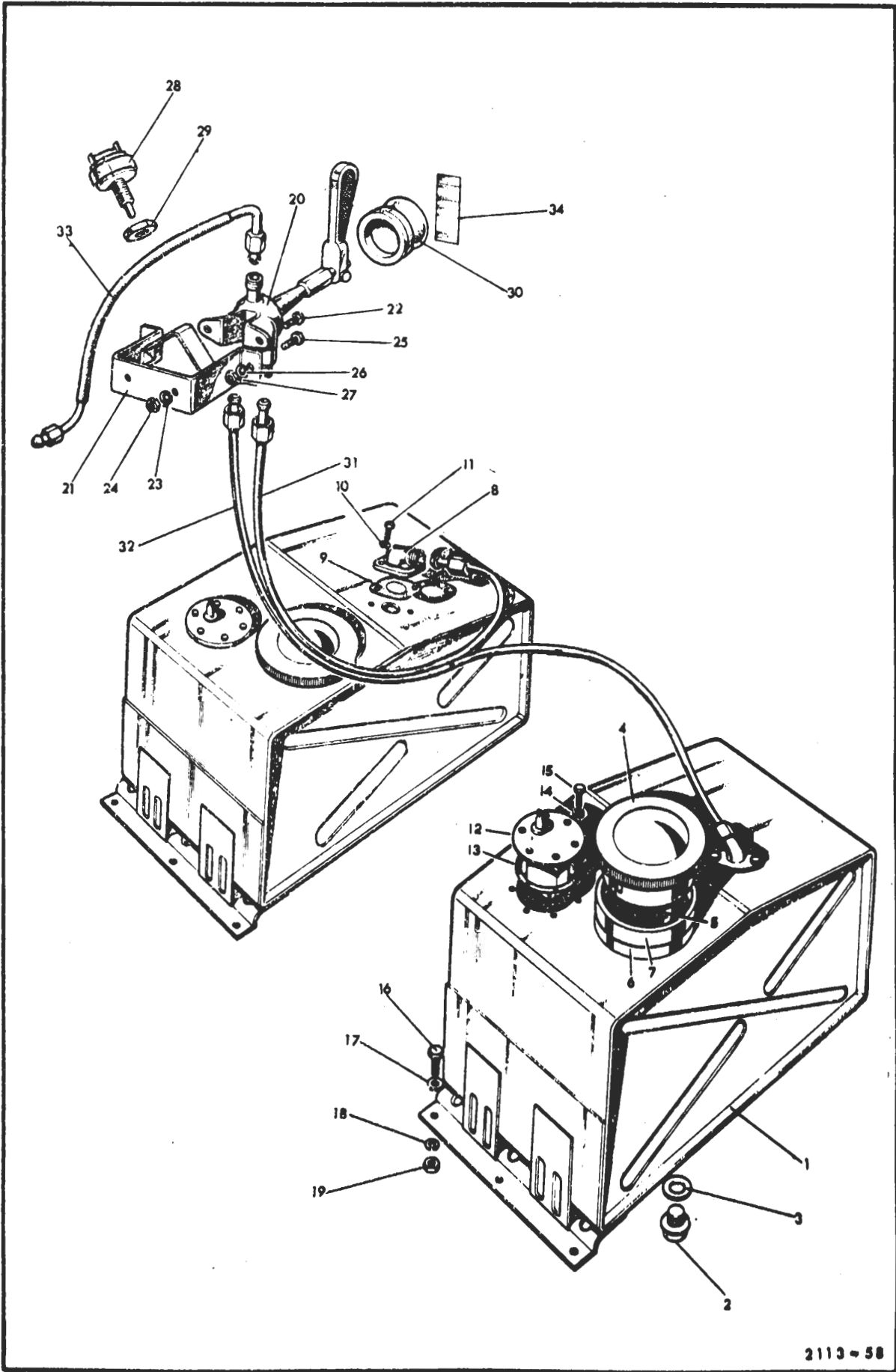
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(NOTE: THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

	Plate
FUEL TANKS	C1



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		FUEL SYSTEM --			C1	
2	LV7RU/2910-99-806-9005	TANK, FUEL, ENGINE	2	1-7	552176	
3	LV7RU/4730-99-874-1845	PLUG, SCREWED	2	2	540870	
4	LV7RU/5330-99-849-9375	GASKET, plug	2	3	515599	
5	LV7RU/2910-99-809-1991	CAP, FUEL TANK, 4-11/16 in. dia	2	4	559627	
6	LV6MT1/2910-99-850-0532	FILLER, NECK	2	6	231188	
7	LV7RU/5330-99-824-6614	GASKET, filler cap, rubber, 92.50 mm id, 98.90 mm od, 3.20 mm thk	2	7	624425	
8	LV7RU/2910-99-850-0592	ELBOW AND PIPE, assy	2	8	503492	
9	LV7RU/2910-99-850-0558	GASKET	2	9	267837	
10	G1/5310-99-941-6652	WASHER, LOCK, steel, single coil, 5/32 in.	4	10		
11	G1/5305-99-121-1444	SCREW, MACHINE, BA, steel, flat fillister hd, slotted, No. 4 x 5/8 in. lg	4	11		
12	LV6MT1/6680-99-804-9852	TRANSMITTER, LIQUID QUANTITY, 12 V	2	12	TB1114/001	
13	LV6MT1/6680-99-822-6068	TRANSMITTER, LIQUID QUANTITY, 24 V	2		TM1113/002	
14	LV6MT1/2910-99-804-9853	GASKET, cork, 2 in. id x 2-3/4 in. x 1/16 in. thk	2	13	31-754-119	
15	G1/5310-99-941-6652	WASHER, LOCK, steel, single coil, 5/32 in.	12	14		
16	Z2/5305-99-101-4416	SCREW, MACHINE, BA, steel, flat fillister hd, slotted, cadmium plated, No. 3 x 3/8 in.	12	15		
17	G1/5305-99-941-0525	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	12	16		
18	G1/5310-99-134-2496	WASHER, FLAT, steel, cadmium plated, 5/16 in.	24	17		
19	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	12	18		
20	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	12	19		
21	LV7RU/5306-99-806-9006	BOLT, SHOULDER, UNF, steel, hex hd, 5/16 in. x 1-1/2 in. lg	2		543803	
22	G1/5310-99-941-8635	WASHER, FLAT, steel, zinc coated, 3/8 in.	2			
23	LV7RU/5340-99-805-8623	BUSHING, RUBBER, synthetic, 1/2 in. id x 15/16 in. od x 13/32 in. lg	4		508545	
24	LV7RU/2910-99-806-9007	PLATE, STIFFENER, steel, 2 in. lg x 7/8 in. w x 13 SWG: tank to frame	2		543808	Tank to body
25	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	2			
26	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2			
27	LV7RU/2910-99-850-1778	TAP, FUEL, REMOTE CONTROL, two-way fuel tap	1	20	526783	
28	LV7RU/2910-99-850-1788	BRACKET, FUEL TAP	1	21	526786	
29	G1/5305-99-941-0513	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	2	22		
30	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	2	23		Fuel top to bracket
31	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	2	24		
32	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, 1/4 in. x 5/8 in.	2	25		
33	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	2	26		
34	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	2	27		
35	LV6MT4/5930-99-825-1031	SWITCH, PUSH	2	28	12SA31893	
36	G1/5310-99-941-0902	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4			
37	LV7RU/2590-99-824-3030	WIRING HARNESS, BRANCHED, fuel change over tap	1		579157	
38	LV7RU/5325-99-850-1779	GROMMET, RUBBER, petrol tap spindle	1	30	90312305	
39	LV7RU/2910-99-824-2733	PIPE STEEL: rh tank to fuel tap	1	31	577529	
40		PIPE, plastics, 5/16 in. od	as reqd			
41	LV7RU/4730-99-825-0505	NUT, UNION, PIPE	1		277331	
42	LV6MT1/4730-99-825-0506	FERRULE, BRAZING - SOLDERING, PIPE FITTING	1		270131/A	
43	LV6MT1/4710-99-943-8887	PIPING, STEEL, 1/4 in. od, 0.028 in. wall thk, copper finish	as reqd			
44	LV6MT1/4730-99-825-0507	CAP NUT AND NIPPLE	1			
45	LV7RU/2910-99-825-1034	PIPE, FUEL, steel/plastic; lh tank to 2 way tap	1	32	624280	
46	LV7RU/4730-99-825-1033	SLEEVE, COMPRESSION, PIPE-HOSE FITTING, brass, 0.314 in. id, 0.409 in. od, 0.260 in. lg	2		542846	
47	LV7RU/4730-99-137-8827	NUT, UNION, PIPE, BSP, steel, zinc coated, 1/4 in.	2		542845	
48	LV7RU/2910-99-824-2735	PIPE, STEEL: 2 way tap to pump	1	33	577531	
49		PIPE, plastics, 5/16 in. od	as reqd			
50	LV7RU/4730-99-825-0505	NUT, UNION, PIPE	1		277331	
51	LV6MT1/4730-99-825-0506	FERRULE, BRAZING-SOLDERING, PIPE FITTING	1		270131/A	
52	LV6MT1/4730-99-805-8064	INVERTED NUT, UNION, PIPE, steel, hex, zinc coated, 1/2 in. - 20 UNF, 1/4 in. id	1			
53	LV7RU/4730-99-805-8620	SLEEVE, COMPRESSION, PIPE-HOSE FITTING	1		557531	

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		FUEL SYSTEM - contd.				
2	LV7RU/4720-99-823-5132	HOSE ASSEMBLY, NONMETALLIC, nylon: fuel pump to carburettor	1		587686	
3		PIPE, plastics, 5/16 in. od	as reqd			
4	LV7RU/4730-99-805-8620	SLEEVE, COMPRESSION, PIPE-HOSE FITTING	1		557531	
5	LV6MT1/4730-99-805-8064	INVERTED NUT, UNION, PIPE	1			
6	LV6MT1/4710-99-801-0702	PIPING, STEEL, 5/16 in. od	as reqd			
7	LV6MT4/5340-99-820-5371	CABLE, TIE, plastics, 0.010 in. thk, 0.180 in. w 6 in. lg	6		60150079	
8	LV7RU/2590-99-895-1937	CLIP	5			
9	G1/5305-99-941-9966	SCREW, MACHINE, UNF, steel, cadmium plated, No. 10 x 35/64 in.	5			
10	G1/5310-99-941-6867	WASHER, FLAT, steel, cadmium plated, No. 2BA	5			lh fuel pipe to heelboard
11	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2BA	5			
12	G1/5310-99-944-0547	WASHER, LOCK, steel, single coil, cadmium plated, No. 2BA	5			
13	G1/5310-99-941-2419	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	5			
14	LV7RU/5340-99-849-9448	STRAP, RETAINING: fuel pipes to sidemember	2			
15	G1/5305-99-941-8362	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, No. 8 x 3/8 in. lg	1			
16	LV7RU/4720-99-823-0242	HOSE ASSEMBLY, RUBBER, 15/64 in. id x 2-1/2 in. lg braided; fuel pipe to carburettor	1		587684	
17	LV6MT1/4730-99-420-3205	CLAMP, HOSE, steel, zinc coated, 1/2 in. to 5/8 in.	2			Pipe to chassis
18	LV6MT4/5340-99-881-9938	CLAMP, LOOP, steel, cadmium plated, 0.281 in. loop dia, 0.615 in. w; w/mtg hole 0.343 in. dia	1		219676	
19	LV7RU/5340-99-825-8979	CLIP, PIPE, steel, 5/16 in. grip dia; w/mtg hole 17/64 in. dia	1			
20	G1/5310-99-941-7072	WASHER, FLAT, steel, cadmium plated, 1/4 in.	1			
21	LV7RU/5340-99-828-4090	STRAP, RETAINING:	1		509414	
22	G1/5305-99-137-8577	SCREW, TAPPING, THREAD CUTTING, steel, rd hd, No. 8 x 1/2 in.	1			
23	G1/5305-99-941-6834	SCREW, MACHINE, BA, steel, hex hd, cadmium plated, No. 2 x 5/8 in.	1			Pipe mtg bracket to chassis
24	G1/5310-99-941-6653	WASHER, LOCK, steel, split helical ring, 3/16 in.	1			
25	G1/5310-99-941-7070	NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 2	1			
26	G1/5305-99-941-1096	SCREW, MACHINE, UNF, steel, hex hd cadmium plated, 3/8 in. x 1 in.	1			
27	G1/5310-99-941-6656	WASHER, LOCK, steel, split helical ring, 3/8 in.	1			
28	G1/5310-99-135-6785	NUT, PLAIN, HEXAGON, UNF, steel, 3/8 in.	1			
29	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	1			Pipe clip to chassis
30	G1/5310-99-941-6654	WASHER, LOCK, steel, split helical ring. 1/4 in.	1			

GROUP

D

EXHAUST SYSTEM

EXHAUST SYSTEM

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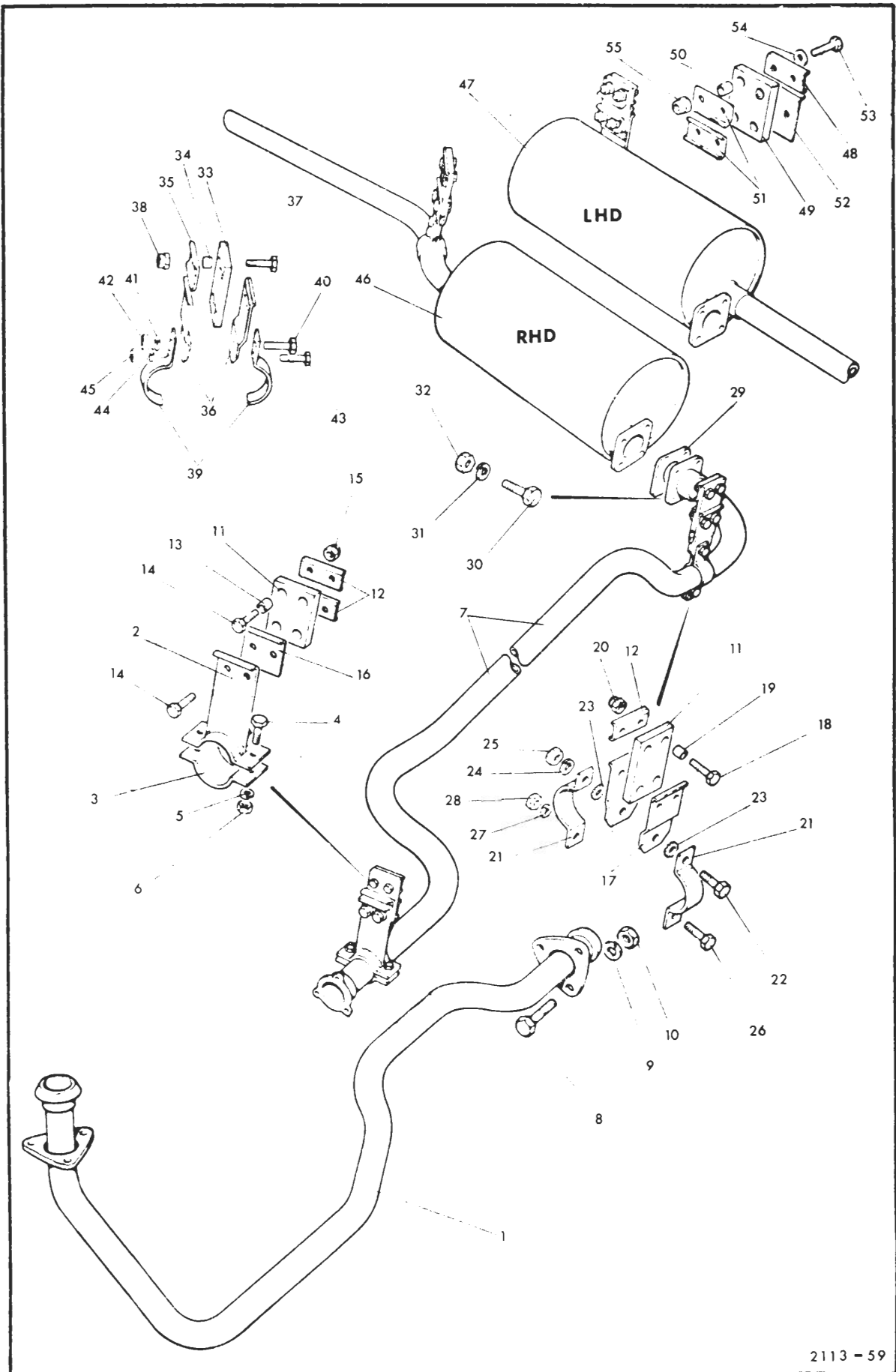
LIST OF ILLUSTRATIONS

(NOTE: THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

	Plate
EXHAUST HEAT SHIELD	D2
EXHAUST SYSTEM	D1

D1

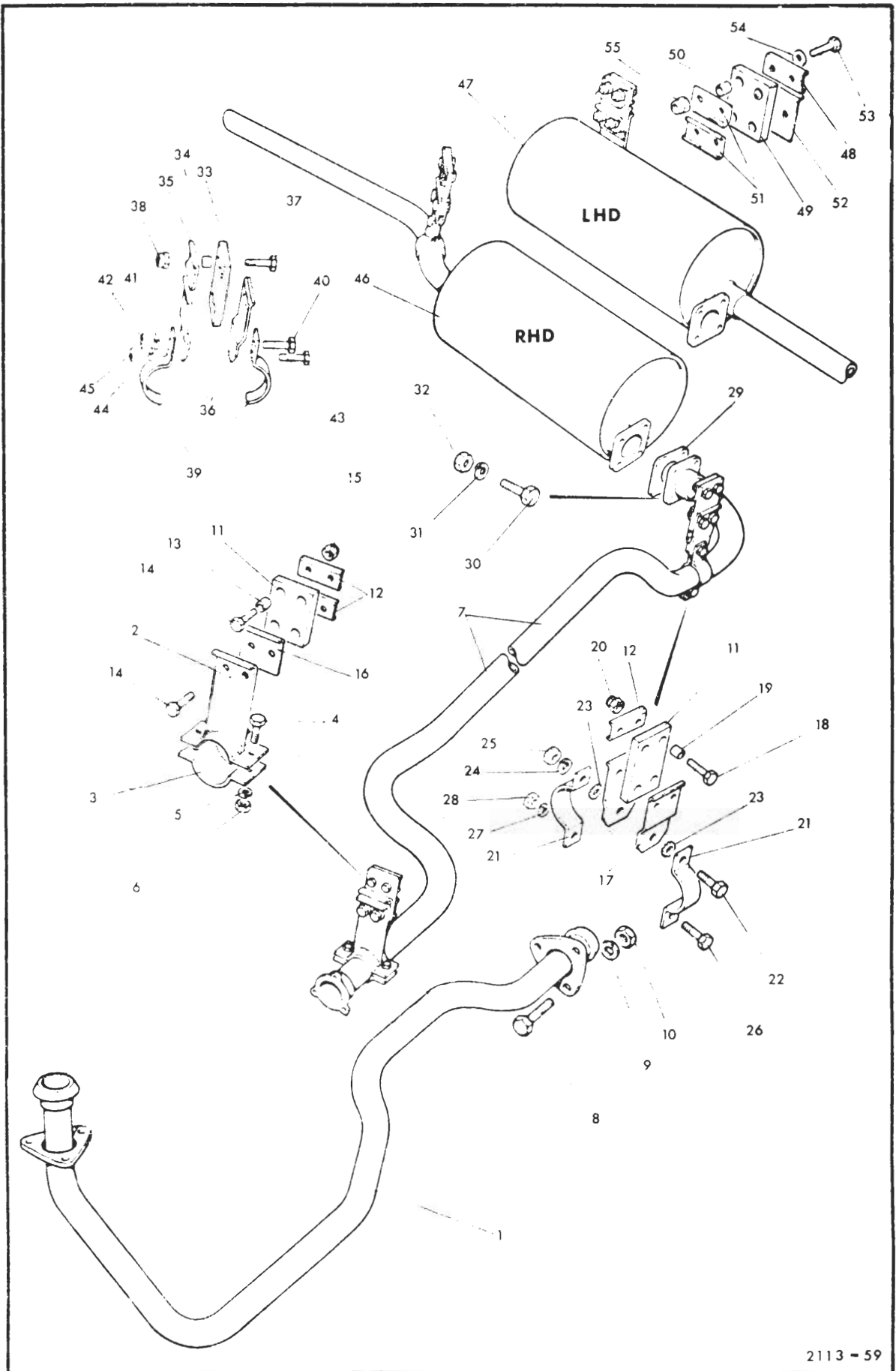
EXHAUST SYSTEM



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		EXHAUST SYSTEM -		D1		
2	LV7RU/2990-99-850-0918	PIPE EXHAUST, front	1	1	GEX1372	
3	LV7RU/2805-99-895-1551	NUT, exhaust pipe to manifold	3		253809	
4	G1/5310-99-941-6655	WASHER, LOCK, steel, split helical ring, 5/16 in.	3			
5	LV7RU/5340-99-850-0888	BRACKET, PIPE CLAMP, steel, 4-3/4 in. x 3-3/4 in. 1-1/2 in.	1	2	264886	
6	LV7RU/5340-99-850-0889	STRAP, RETAINING, steel, single, 7/8 in.	1	3	264889	
7	G1/5305-99-941-0527	SCREW, MACHINE, steel, hex hd, zinc coated, 5/16 in. x 1 in.	2	4		
8	G1/5310-99-120-1027	WASHER, LOCK, steel, zinc coated, 5/16 in.	2	5		
9	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2	6		
10						
11	LV7RU/2990-99-850-0901	PIPE, EXHAUST, intermediate	1	7	501221	
12	G1/5306-99-941-0299	BOLT, MACHINE, UNF, steel, zinc coated, 5/16 in. x 1-1/2 in.	3	8		
13	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil, 5/16 in.	3	9		
14	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, 5/16 in.	3	10		
15	LV7RU/5340-99-822-2280	MOUNT, RESILIENT	1	11	GEX7325	
16	LV7RU/5340-99-850-0873	STRAP, RETAINING, steel, single	1	12	239715	
17	LV7RU/5340-99-850-0876	SPACER, SLEEVE, steel, 9/32 in. id x 3/32 in. od x 5/16 in.	4	13	244009	
18	G1/5306-99-941-6580	BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-1/8 in.	2	14		
19	G1/5310-99-941-3524	NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 1/4 in.	2	15		
20	LV7RU/2990-99-850-0870	PLATE, FLEXIBLE MOUNTING, steel, galv	2	17	239710	
21	G1/5306-99-941-0936	BOLT, MACHINE, UNF, steel, zinc coated, 1/4 in. x 1 in.	2	18		
22	G1/5310-99-941-3524	NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 1/4 in.	2	20		
23	LV7RU/5340-99-850-0871	STRAP, RETAINING, steel	2	21	239711	
24	G1/5305-99-941-0527	BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1 in.	1	22		
25	G1/5310-99-417-9303	WASHER, LOCK, steel, flat, int, zinc coated, 5/16 in.	2	23		
26	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil, 5/16 in.	1	24		
27	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	1	25		
28	G1/5306-99-941-0936	BOLT, MACHINE, UNF, steel, hex hd, cadmium plated, 1/4 in. x 1 in.	1	26		
29	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, 1/4 in.	1	27		
30	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	1	28		
31	LV7RU/2990-99-850-0862	GASKET, asb/copper	1	29	GEX723	
32	G1/5306-99-941-0527	BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1 in.	4	30		
33	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil, 5/16 in.	4	31		
34	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	4	32		
35	LV7RU/5340-99-822-2280	MOUNT, RESILIENT	1	33	GEX7325	
36	LV7RU/5340-99-850-0876	SPACER, SLEEVE, steel, 9/32 in. id x 3/8 in. od x 5/16 in. lg	4	34	244009	
37	LV7RU/5340-99-850-0873	STRAP, RETAINING, upper	1	35	239715	
38	LV7RU/2990-99-850-0870	PLATE, FLEXIBLE MOUNTING	2	36	239710	
39	G1/5306-99-941-0936	BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1 in.	4	37		
40	G1/5310-99-137-3316	NUT, SELF-LOCKING, HEXAGON, UNF, steel, all metal, 1/4 in.	4	38		
41	LV7RU/5340-99-850-0871	STRAP, RETAINING, steel	2	39	239711	
42	G1/5305-99-941-0527	SCREW, MACHINE, UNF, steel, hex hd, 5/16 in. x 1 in.	2	40		
43	G1/5310-99-941-9141	WASHER, LOCK, steel, int, flat, 5/16 in.	4			
44	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil, sq section, 5/16 in.	2	41		
45	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, 5/16 in.	2	42		
46	G1/5306-99-941-0936	BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1 in.	2	43		
47	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, 1/4 in.	2	44		
48	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	2	45		
49	LV7RU/2990-99-806-8950	SILENCER, EXHAUST, RHD	1	46	GEX3301	
50	LV7RU/5340-99-874-0547	STRAP, RETAINING, TAILPIPE, 3.222 in. lg, 0.750 in. w; w/2 mtg holes 0.160 in. dia	2		517567	
51	LV7RU/2990-99-850-0870	PLATE, FLEXIBLE MOUNTING, 2-13/16 in. x 2 in. x 11/32 in.	2		239710	Plate & upper clamp

D1

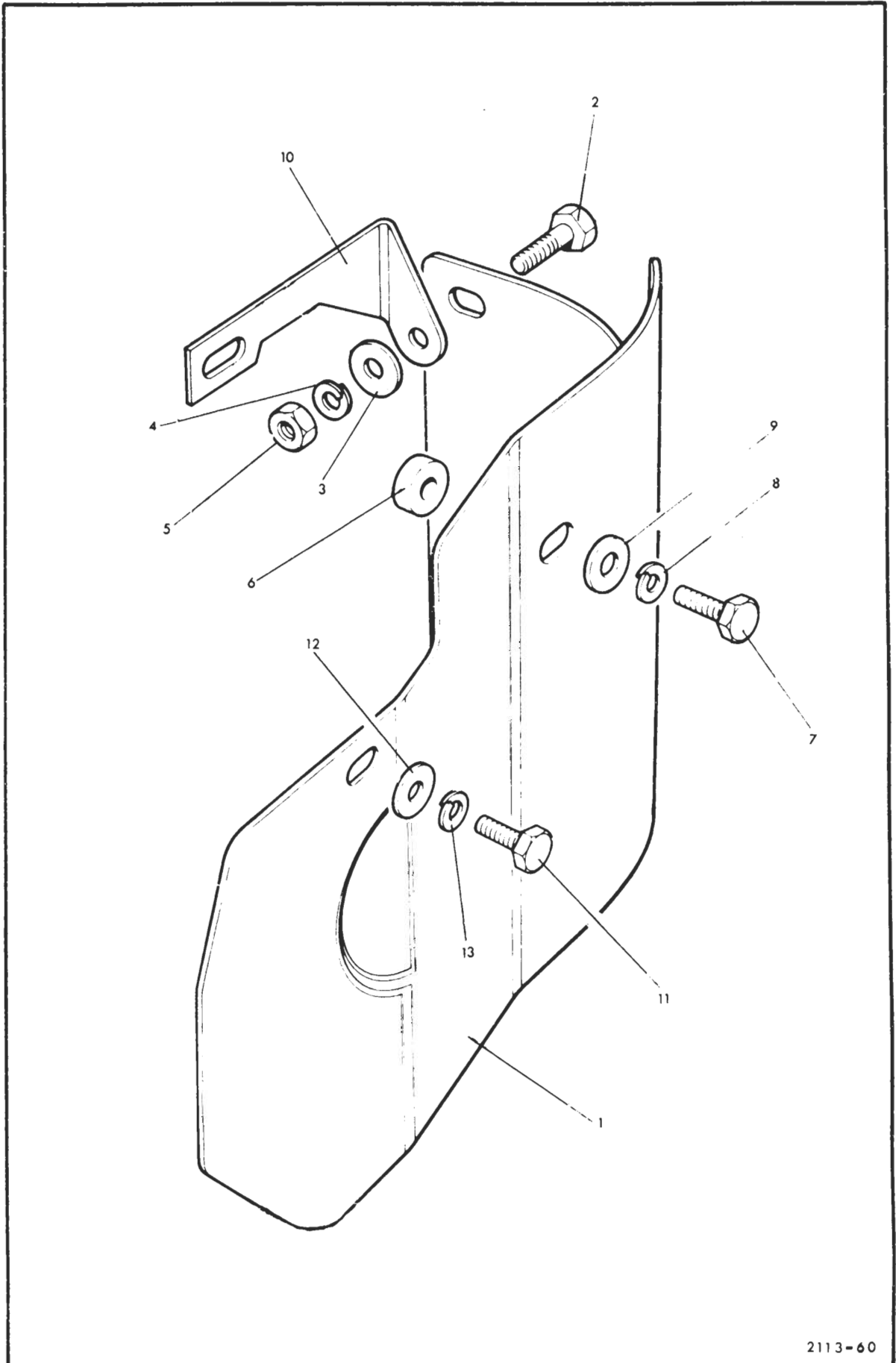
EXHAUST SYSTEM



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		EXHAUST SYSTEM -- contd.		D1		
2	G1/5306-99-941-0527	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. lg	1			} Plate & upper clamp
3	G1/5310-99-941-6655	WASHER, LOCK, steel, split helical ring, 5/16 in.	1			
4	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	1			
5	G1/5305-99-941-0279	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 7/8 in.	1			
6	G1/5310-99-120-1338	WASHER, LOCK, steel, split helical ring, 1/4 in.	1			} Plate & lower clamp
7	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1			
8	LV7RU/5340-99-822-2280	MOUNT, RESILIENT	1		GEX7325	
9	LV7RU/5340-99-850-0876	SPACER, SLEEVE, steel, 9/32 in. id. 3/8 in. od 5/16 in. lg	4		244009	} Flexible mtg to plate clamp
10	G1/5306-99-941-0936	BOLT, MACHINE, UNF, steel, hex hd, cadmium plated, 1/4 in. x 1 in.	4			
11	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	4			
12	G1/5310-99-941-0902	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4			
13						
14	LV7RU/2990-99-824-2520	SILENCER, EXHAUST, LHD	1	47	598540	} LHD
15	LV7RU/5340-99-874-0677	STRAP, RETAINING	2	48	266034	
16	LV7RU/5340-99-874-0676	MOUNT, RESILIENT, rubber, 3-1/4 in. lg x 2-9/16 in. w x 3/16 in. thk	2	49	265601	
17	LV7RU/5340-99-850-0876	SPACER, SLEEVE, steel, 9/32 in.	2	50	244009	
18	LV7RU/2990-99-820-7958	PLATE, FLEXIBLE MOUNTING	2	51	559705	
19	G1/5306-99-941-0936	BOLT, MACHINE, UNF, steel, hex hd, 1/4 in. x 1 in.	2			
20	G1/5310-99-941-3524	NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 1/4 in.	2			
21	G1/5305-99-941-0527	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1 in.	1			
22	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil, 5/16 in.	1			
23	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	1			
24	LV7RU/5340-99-850-0871	STRAP, RETAINING, steel	2		239711	
25	G1/5305-99-941-0280	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1 in.	1			
26	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	1			
27	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1			
28	LV7RU/5340-99-874-0678	SPACER, SLEEVE, steel, 13/32 in. id x 3/4 in. od x 13/32 in. lg	2		266035	
29	LV7RU/5365-99-808-0276	SPACER, SLEEVE, steel, 3/8 in. id x 1/2 in. x 0.343 in. lg	2		266036	

D2

EXHAUST HEAT SHIELD



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		EXHAUST SYSTEM – contd			D2	
2	LV7RU/2990-99-813-4210	. SHIELD, EXHAUST	1	1	587095	
3	G1/5305-99-941-0525	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	1	2		
4	G1/5310-99-941-8386	. WASHER, FLAT, steel, zinc coated, 5/16 in.	1	3		
5	G1/5310-99-941-6655	. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	1	4		
6	G1/5310-99-941-0925	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	1	5		
7	LV7RU/5365-99-824-6823	. SPACER, SLEEVE, steel, 0.328 in. id, 0.625 in. od, 0.375 in. lg	1	6	515505	
8	G1/5305-99-941-0699	. SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	1	7		
9	G1/5310-99-941-6655	. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	1	8		
10	G1/5310-99-941-8386	. WASHER, FLAT, steel, single coil, sq section, 5/16 in.	1	9		
11		. BRACKET	1	10	515506	
12	G1/5306-99-941-1534	. BOLT, MACHINE, UNC, steel, hex hd, zinc coated, 5/16 in. x 1 in.	1	11		
13	G1/5310-99-941-8386	. WASHER, FLAT, steel, single coil, sq section, 5/16 in.	1	12		
14	G1/5310-99-941-6655	. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	1	13		

GROUP

F

TRANSMISSION

TRANSMISSION

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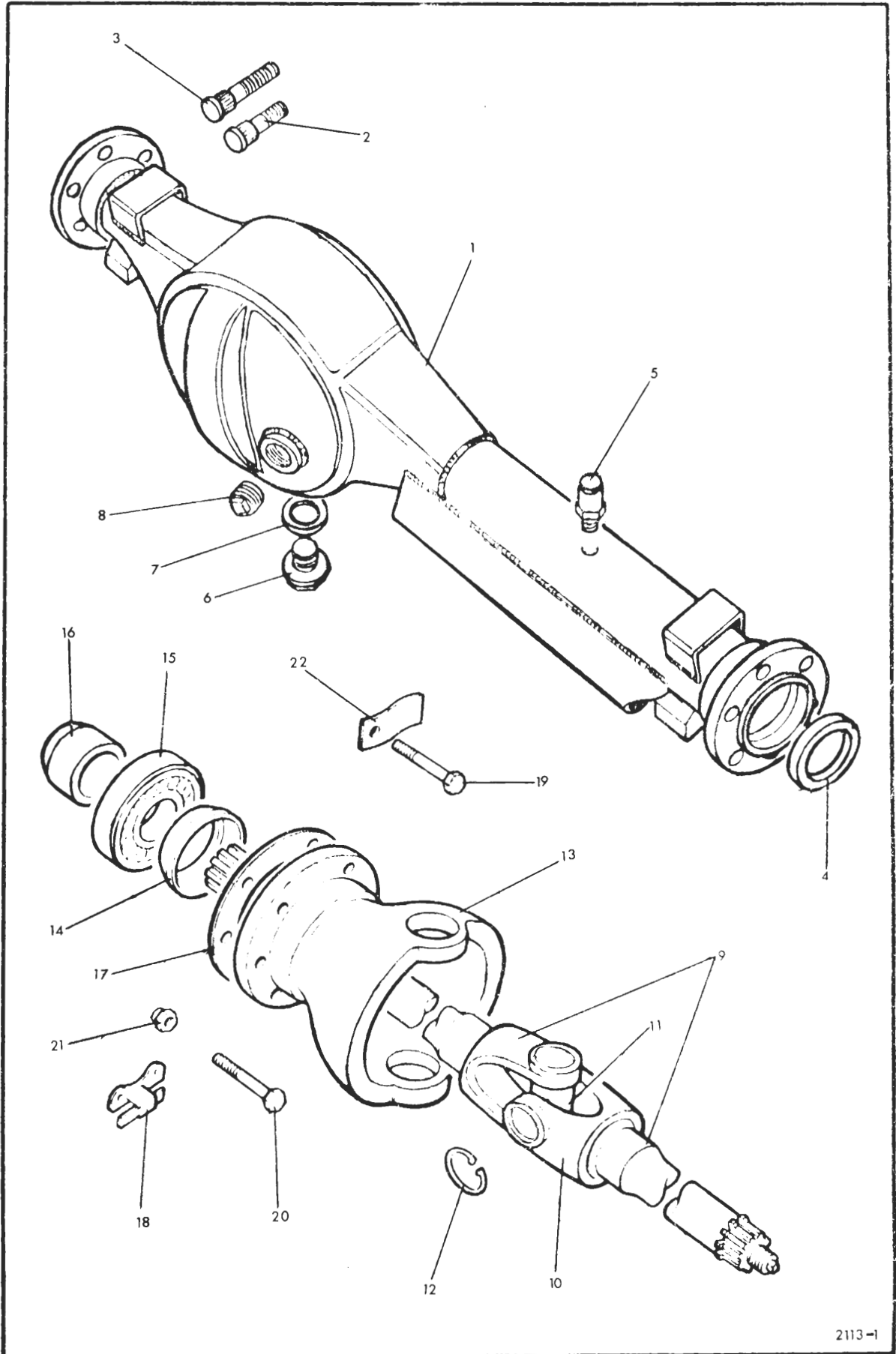
(NOTE: THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

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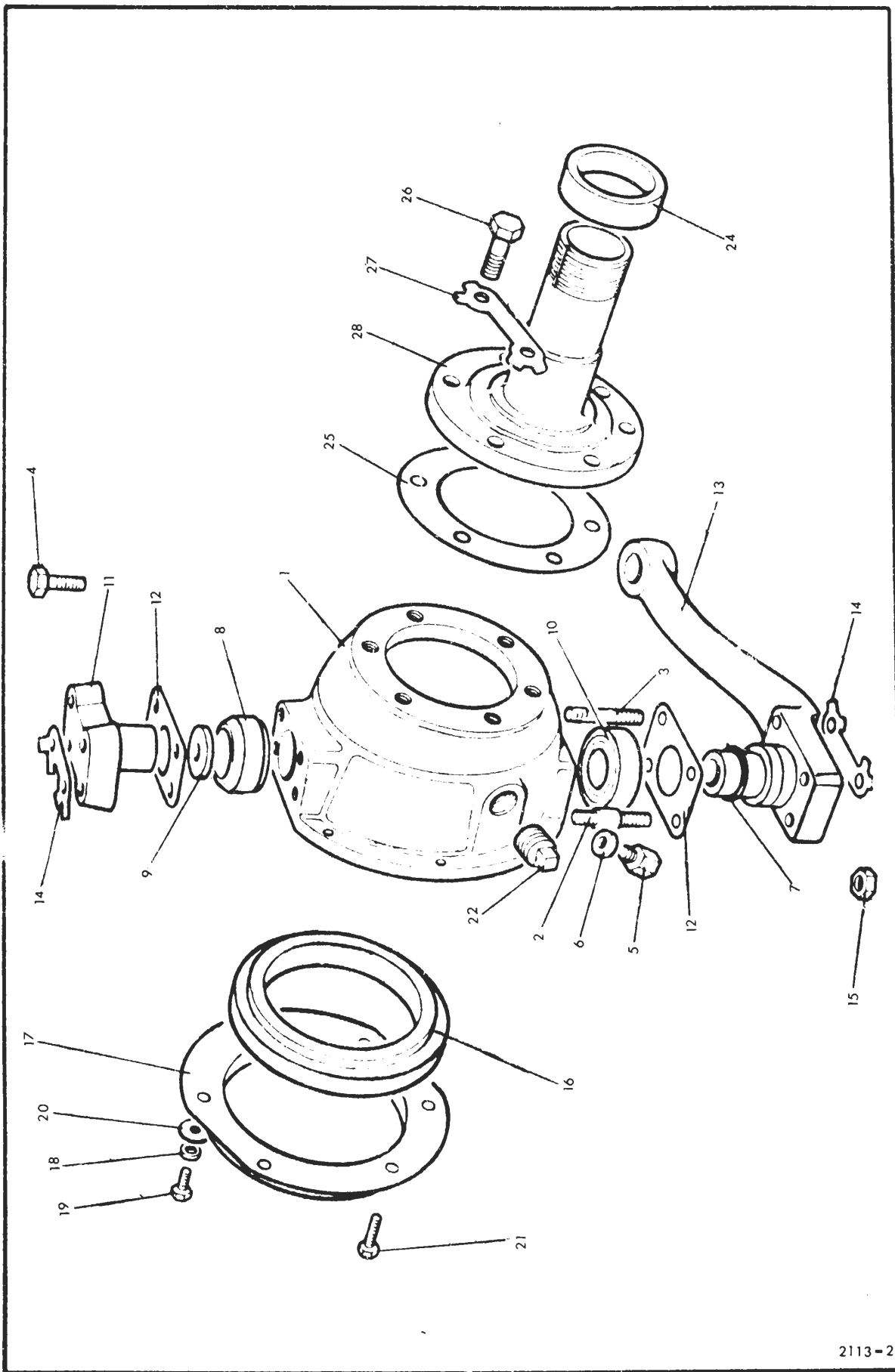
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION –				
2	LV7RU/2520-99-819-5240	. AXLE ASSEMBLY, AUTOMOTIVE DRIVING, front, RHD	1		591286	} Cts A to F
3	LV7RU/2520-99-819-5229	. AXLE ASSEMBLY, AUTOMOTIVE DRIVING, front, LHD	1		591287	
4						
5	LV7RU/2520-99-827-3428	. AXLE ASSEMBLY, AUTOMOTIVE DRIVING, front, RHD	1		622295	} Cts G to T
6	LV7RU/2520-99-827-3429	. AXLE ASSEMBLY, AUTOMOTIVE DRIVING, front, LHD	1		622296	

F1

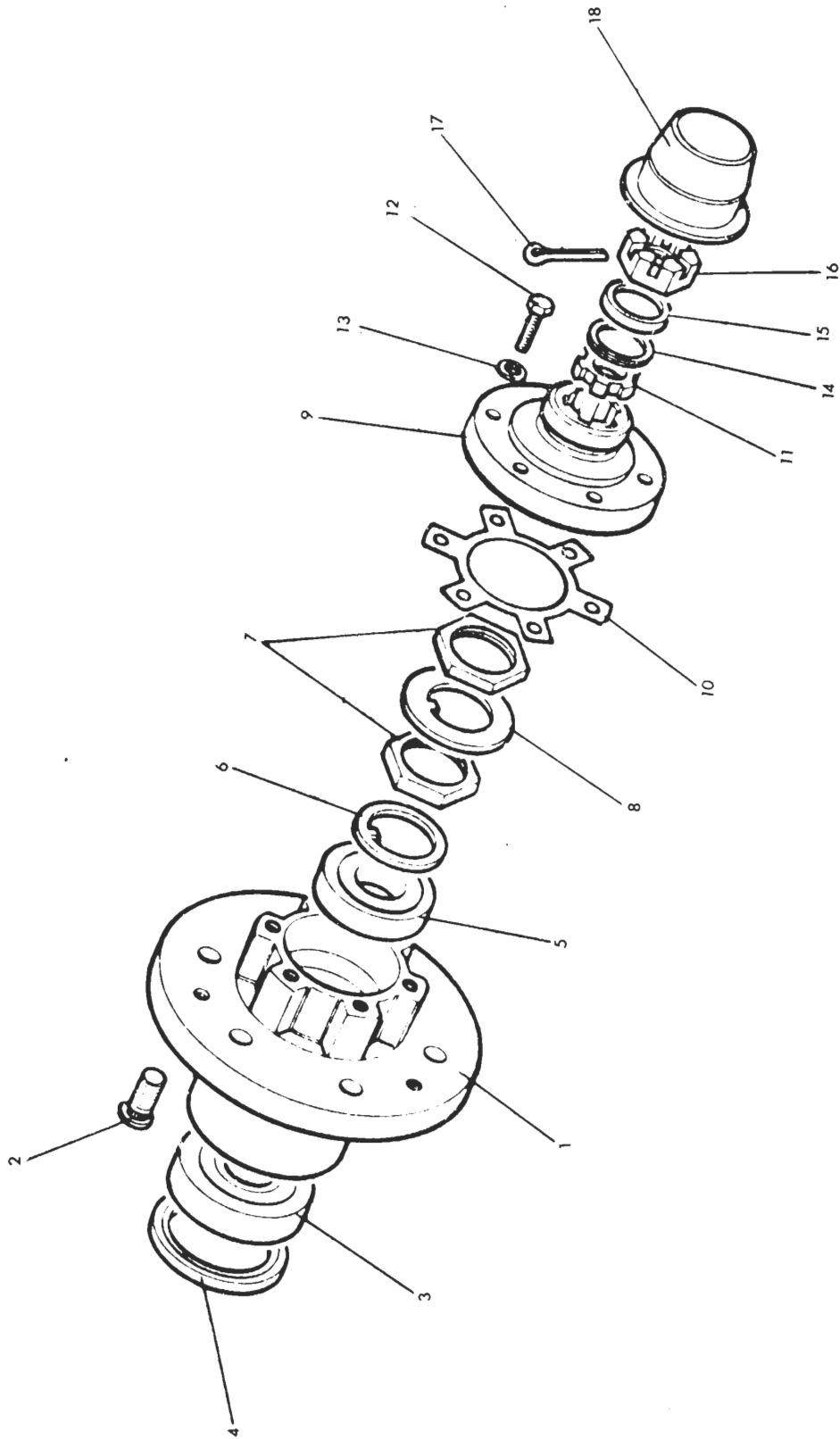
FRONT AXLE



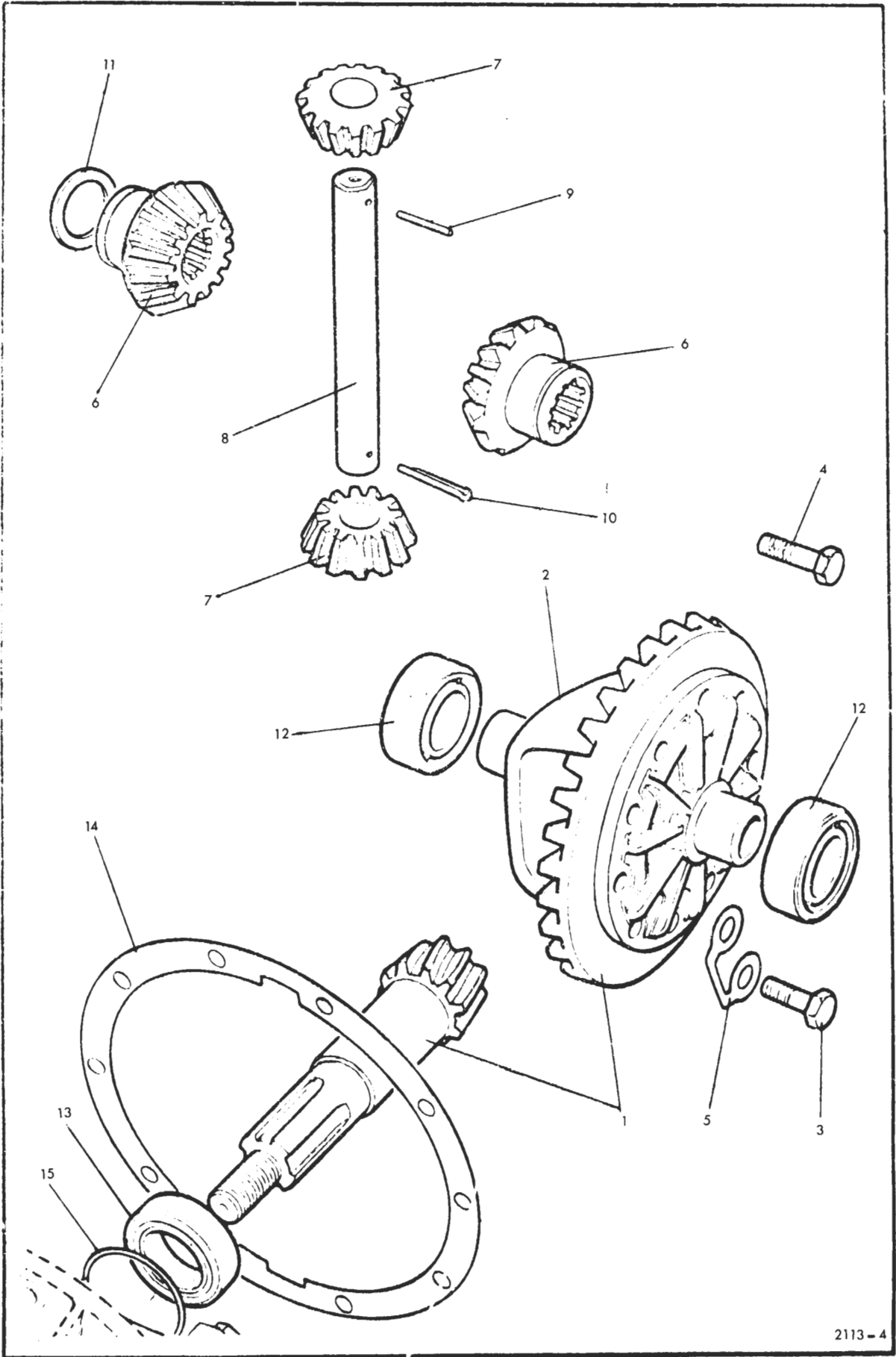
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION - contd		F1		
2		.. FRONT AXLE -				
3	LV7RU/2530-99-825-4002	.. CASING	1	1-3	622199	
4	LV7RU/2530-99-806-7851	... STUD, WHEEL, steel, 3/8 in. UNF	4	2	561195	
5	LV7RU/2530-99-810-2125	... STUD, WHEEL, steel, 3/8 in. UNF	6	3	561196	
6	LV6MT1/5330-99-900-7865	.. SEAL, PLAIN ENCASED, 1-3/4 in. id x 2.5 in. od x 3/8 in. w	2	4	MIS112	
7	LV7RU/2520-99-849-9685	.. BREATHER, 5/8 in. dia x 1-11/64 in. lg	1	5	515845	
8	LV7RU/4730-99-849-9095	.. PLUG, SCREWED	1	6	235592	
9	LV7RU/2530-99-823-8209	.. BREATHER PIPE, FRONT AXLE	1		595396	
10	LV6MT1/5330-99-801-3949	.. GASKET, copper/asb, 28 mm x 35 mm x 2 mm	1	7	515599	
11	LV7RU/4730-99-895-1695	.. PLUG, PIPE, BSP, steel, zinc coated, 3/4 in.	1	8	3294	
12	LV6MT10/2520-99-822-6301	.. HALF SHAFT AND JOINT, rh	1	9	130H-85005	
13	LV6MT10/3040-99-823-8208	... YOKE, UNIVERSAL JOINT, w/spider	1	10	K2-82-GB- 13181	
14	LV6MT10/2520-99-836-8509	... PARTS KIT UNIVERSAL JOINT	1	11	K5-GB35	
15	LV6MT10/5340-99-836-8540	... RING, RETAINING, steel, int, 1.166 in. od x 0.050 in.	4	12	K2-7-GB19	
16	LV6MT10/2520-99-822-6302	.. HALF SHAFT AND JOINT, lh	1		130H-85004	
17	LV6MT10/3040-99-823-8208	... YOKE, UNIVERSAL JOINT; w/spider	1	10	K2-82-GB- 13181	
18	LV6MT10/2520-99-836-8509	... PARTS KIT, UNIVERSAL JOINT	1	11	K5-GB35	
19	LV6MT10/5340-99-836-8540	... RING, RETAINING, steel, int, 1.166 in. od x 0.050 in.	4	12	K2-7-GB19	
20	LV7RU/2520-99-809-7281	.. HOUSING, BEARING, FRONT AXLE SWIVEL	2	13	539241	
21	LV7RU/5310-99-849-9170	.. WASHER, RECESSED	2	14	244151	
22	LV6MT7/3110-99-815-8927	.. BEARING PARALLEL ROLLER JOURNAL single rows, 1-3/8 in. x 3 in. od x 11/16 in.	2	15		
23	LV7RU/5340-99-849-8896	.. SPACER, SLEEVE, steel, 1-3/8 in. id, 1-3/4 in. od, 1 in. lg	2	16	217398	
24	LV7RU/2520-99-849-9511	.. GASKET, fibre, 3-1/8 in. od x 5-1/16 in. od	2	17	232413	
25	LV7RU/2510-99-850-1975	.. LOCATION STOP, JACKING	2	18	519206	
26	LV7RU/3306-99-135-6947	.. BOLT, MACHINE, BSF, steel, 3/8 in. x 1-1/2 in. lg: swivel pin housing to axle casing	2	19	576522	
27	G1/5306-99-136-4283	.. BOLT, MACHINE, BSF, steel, 3/8 in. x 1-3/8 in. lg: swivel pin housing to axle casing	10	20		
28	G1/5310-99-849-8787	.. NUT, SELF LOCKING, HEXAGON, steel, BSF, 3/8 in.	12	21		
29	LV7RU/2530-99-849-9346	.. LOCK STOP, FRONT SWIVEL	2	22	508175	



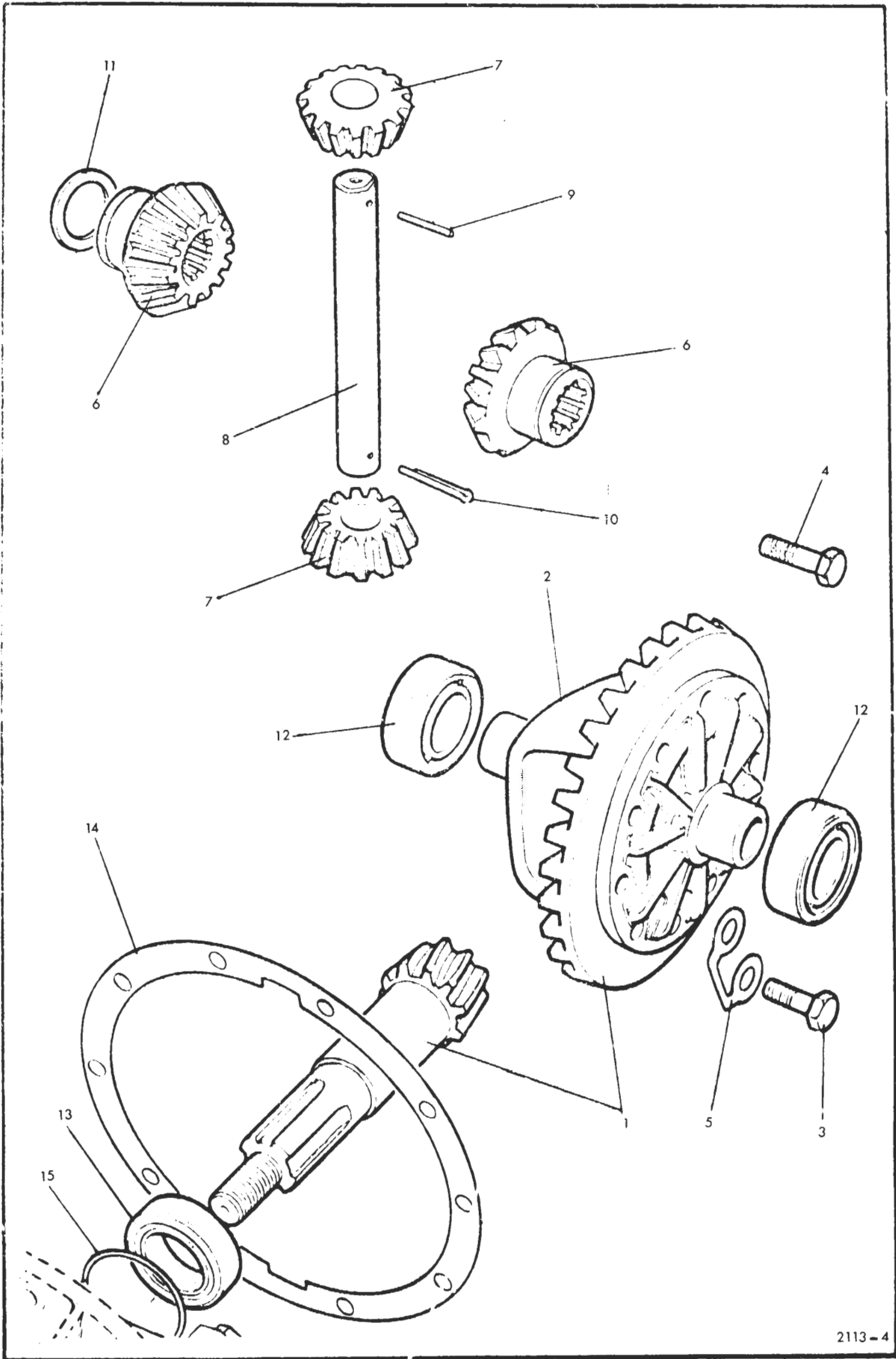
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION – contd		F2		
2		.. FRONT AXLE – contd				
3	LV7RU/2530-99-845-0414	.. HOUSING, SWIVEL PIN, rh	1	1-3	531005	
4	LV7RU/2530-99-845-0413	.. HOUSING, SWIVEL PIN, lh	1		531004	
5		.. HOUSINGS –		1-3		
6	LV7RU/5307-99-845-0515	... STUD, SHOULDERED, BSF, steel, 7/16 in. x 2 in. lg	4	2	531043	
7	LV7RU/5307-99-845-0417	... STUD, PLAIN, BSF, steel, 7/16 in.	4	3	531494	
8	G1/5306-99-837-6517	.. BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 7/16 in. x 1-3/8 in.	8	4		
9	LV7RU/4730-99-849-9521	.. PLUG, SCREWED, BSF, steel, hex hd, phosphated, 1/4 in.	2	5	236070	
10	LV7RU/5330-99-849-9015	.. GASKET	2	6	230511	
11	LV7RU/5330-99-845-0416	.. RING, SEALING, TOROIDAL	2	7	531433	
12	LV7RU/2530-99-873-9341	.. HOUSING AND BUSH, swivel bearing	2	8	539742	
13	LV7RU/2530-99-845-0405	.. WASHER, THRUST, swivel pin	2	9	528702	
14	LV6MT7/3110-99-950-0871	.. BEARING, TAPERED ROLLER	2	10		
15	LV7RU/2530-99-813-5818	.. BRACKET, SWIVEL PIN	2	11	576583	
16	LV7RU/2530-99-845-0443	.. SHIM, 0.003 in. thk		} as reqd	530984	
17	LV7RU/2530-99-845-0444	.. SHIM, 0.005 in. thk			530985	
18	LV7RU/2530-99-845-0445	.. SHIM, 0.010 in. thk			530986	
19	LV7RU/2530-99-845-0446	.. SHIM, 0.030 in. thk			530987	
20	LV7RU/2530-99-845-0410	.. SWIVEL PIN AND STEERING LEVER, rh	1	13	530988	} RHD
21	LV7RU/2530-99-845-0411	.. SWIVEL PIN AND STEERING LEVER, lh	1		530989	
22	LV7RU/2530-99-873-9379	.. SWIVEL PIN AND STEERING LEVER, rh	1		530990	} LHD
23	LV7RU/2530-99-873-9380	.. SWIVEL PIN AND STEERING LEVER, lh	1		530991	
24	LV7RU/5340-99-845-0412	.. LOCK PLATE, NUT AND BOLT; swivel pin to housing	8	14	531001	
25	LV7RU/5310-99-137-3199	.. NUT, PLAIN, HEXAGON, BSF, steel, 7/16 in.	8	15	594104	
26	LV6MT1/2530-99-811-4316	.. SEAL, OIL, spherical	2	16	P140/5368/ GN7	
27	LV7RU/5330-99-849-9096	.. RETAINER, OIL SEAL, steel, 6-3/16 in. id, 8 in. od, 19/64 in. h	2	17	235968	
28	G1/5310-99-941-6654	.. WASHER, LOCK, steel, single coil, sq section, 1/4 in.	16	18		
29	G1/5305-99-121-0136	.. SCREW, MACHINE, BSF, steel, hex hd, zinc coated, 1/4 in. x 1/2 in.	10	19		
30	G1/5310-99-101-7838	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	10	20		
31	LV7RU/5306-99-895-1877	.. BOLT, MACHINE, BSF, steel, hex hd, 1/4 in. x 1 in. lg	2	21	250696	
32	G1/5310-99-941-7691	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 1/4 in.	2			
33	LV6MT1/4730-99-923-5244	.. PLUG, PIPE, BSP, steel, 1/2 in. x 0.518 in. lg	2	22	3292	
34	LV7RU/2520-99-849-9633	.. GAITER KIT, TRACTA JOINT	2		276954	
35	LV6MT1/4730-99-420-3229	... CLAMP, HOSE, steel, zinc coated, 3-3/4 in. to 4 in.	2		603900	
36	LV7RU/2530-99-827-9627	... RETAINER, GAITER, aluminium, 8 in. od, 16 SWG thk	2		271451	
37	LV7RU/2520-99-821-9451	.. AXLE, STUB	2	23	599827	
38	LV7RU/5365-99-821-9408	.. SPACER, SLEEVE	2	24	599698	
39	LV7RU/5330-99-849-9634	.. GASKET, rappa, 3-11/16 in. id, 5-9/16 in. od, 1/16 in. thk	2	25	277289	
40	G1/5306-99-120-2248	.. BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 3/8 in. x 1 in.	12	26		
41	LV7RU/5340-99-849-8620	.. LOCKING PLATE, NUT AND BOLT, steel, 19/32 in. w	6	27	277311	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION - contd		F3		
2		.. FRONT AXLE - contd				
3	LV7RU/2530-99-821-0117	.. HUB, WHEEL	2	1,2	576844	
4	LV7RU/5306-99-136-7588	.. BOLT, RIBBED NECK, metric, steel, phosphated, 16 mm x 1.5 mm x 1-15/32 in.	10	2	576825	
5	LV6MT7/3110-99-950-1057	.. BEARING, TAPERED ROLLER, 1.812 in. x 3.346 in. x 0.812 in.	2	3		
6	LV6MT1/5330-99-821-9407	.. SEAL, PLAIN, ENCASED, 2-9/32 in. id, 3-5/16 in. od, 5/16 in. w	2	4		
7	LV6MT7/3110-99-950-0936	.. BEARING, TAPERED ROLLER, 1.625 in. x 0.709 in.	2	5		
8	LV7RU/5310-99-849-8885	.. WASHER, KEY, steel, 1-5/8 in. id x 2-1/4 in. od x 7/64 in. thk	2	6	217352	
9	LV7RU/5310-99-849-8887	.. NUT, PLAIN, HEXAGON, BSW, steel, 1-5/8 in.	4	7	217355	
10	LV7RU/3110-99-849-8886	.. WASHER, KEY, steel, 1-5/8 in. id x 2-9/16 in. od x 3/64 in. thk	2	8	217353	
11	LV7RU/2520-99-809-7284	.. DRIVING MEMBER, WHEEL HUB	2	9	571711	
12	LV7RU/2530-99-849-9030	.. GASKET, driving member	2	10	231505	
13	LV6MT1/5330-99-809-6587	.. RING, SEALING, TOROIDAL, 1.674 in. id, 0.103 in. h	2	11		
14	LV7RU/5306-99-805-8020	.. BOLT, MACHINE BSF steel, hex hd, zinc coated 3/8 in. x 1-19/32 in. lg	12	12	215331	
15	G1/5310-99-941-6656	.. WASHER, LOCK, steel, single coil, sq section 3/8 in.	12	13		
16	LV6MT1/5365-99-809-7285	.. RING, RETAINING	2	14		
17	LV7RU/3120-99-809-7286	.. WASHER, THRUST	2	15	556628	
18	LV7RU/5310-99-809-7287	.. NUT, PLAIN, ROUND steel 7/8 in. 14 UNF 1-1/2 in. od	2	16	549475	
19	G1/5315-99-944-0185	.. PIN, COTTER, SPLIT, steel, phosphated, 1/8 in. x 2-1/4 in. lg	2	17		
20	LV7RU/2530-99-845-9486	.. CAP, GREASE, WHEEL HUB, steel, zinc coated	2	18	219098	



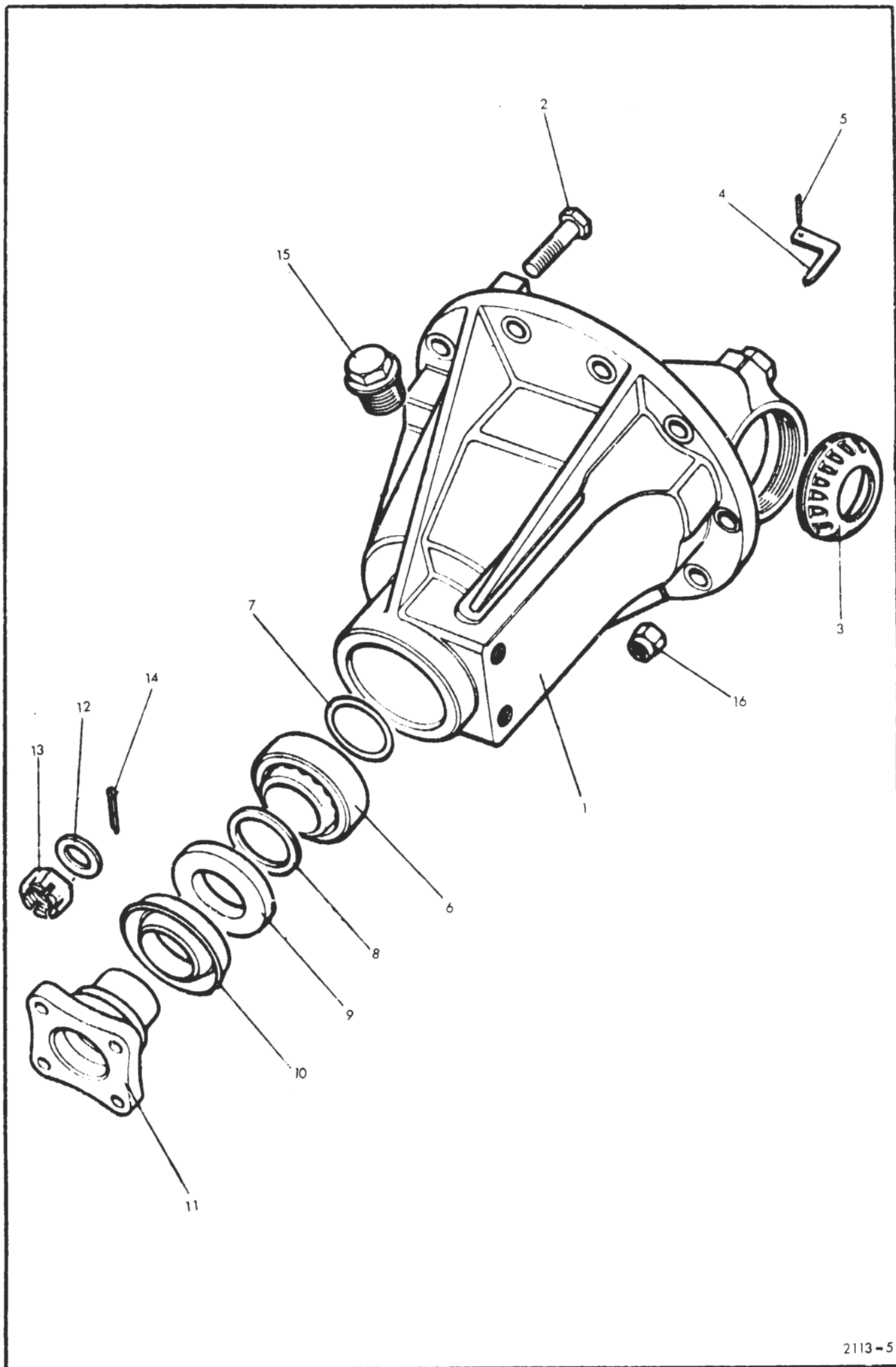
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION -- contd.		F4		
2		.. FRONT AXLE -- contd.				
3	LV7RU/2520-99-819-7930	.. DIFFERENTIAL	1		576790	
4	LV7RU/2520-99-810-9744	... GEARSET; HELICAL MATCHED, crown wheel & pinion	1	1	600538	
5	LV7RU/2520-99-849-9216	... CASE	1	2	277441	
6	G1/5306-99-941-9704	... BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 3/8 in. x 1-1/8 in.	8	3	237339	
7	LV7RU/5306-99-123-4627	... BOLT, SHOULDERED, BSF, steel, hex hd, 3/8 in. x 1-3/32 in. lg	2	4	272934	
8	LV7RU/5340-99-849-9213	... LOCKING PLATE, NUT AND BOLT	5	5	272922	
9	LV7RU/2520-99-874-0251	... GEAR, BEVEL, steel, 16 teeth, 3-5/16 in. od, 1-11/32 in. lg	2	6	533794	Cts A to F
10	LV7RU/2520-99-874-0247	... GEAR, BEVEL, steel, 9 teeth, 5/8 in. bore, 2-1/8 in. od, 15/16 in. lg	2	7	533777	
11	LV7RU/5315-99-874-0256	... PIN, STRAIGHT, HEADLESS, steel, 5/8 in. dia, 4-7/8 in. lg	1	8	539703	
12	LV7RU/2520-99-849-8770	... PIN, DIFFERENTIAL, PINION SPINDLE	1	9	11379	
13	G1/5315-99-138-2209	... PIN, COTTER, SPLIT, steel, phosphated, 1/8 in. x 32 mm	1	10		
14	LV7RU/3120-99-440-7618	... WASHER, THRUST, 0.040 in.			533786	
15	LV7RU/2520-99-874-0249	... WASHER, THRUST, 0.045 in.	as reqd	11	533787	
16	LV7RU/2520-99-874-0250	... WASHER, THRUST, 0.050 in.			533788	
17	LV7RU/2520-99-825-2128	.. DIFFERENTIAL	1		594484	
18	LV7RU/3020-99-824-8725	... GEARSET, HELICAL MATCHED	1	1	608457	
19	LV7RU/2520-99-824-8726	... HOUSING, DIFFERENTIAL	1	2	594487	
20	LV7RU/5306-99-137-9302	... BOLT, MACHINE, UNF, steel, hex hd, 3/8 in. x 1-1/4 in. lg	10	3	593692	
21	G1/5310-99-137-3594	... WASHER, FLAT, steel, 3/8 in.	10			
22	LV7RU/3020-99-825-0449	... GEAR, BEVEL, steel, 16 teeth, 3-3/16 in. od, 1-11/32 in. lg	2	6	599943	Cts G to T
23	LV7RU/3020-99-825-0448	... GEAR, BEVEL, steel, 9 teeth, 2-1/16 in. od, 0.942 in. lg	2	7	599944	
24	LV7RU/2520-99-824-3931	... SHAFT, STRAIGHT, steel, 0.616 in. dia, 4.854 in. lg	1	8	599945	
25	LV6MT1/5340-99-910-8192	... RING, RETAINING, steel, ext, 5/8 in.: bevel pinion	2			
26		.. DIFFERENTIAL				
27	LV6MT7/3110-99-950-0923	... BEARING, TAPERED, ROLLER, single row, 1-1/2 in. x 3 in. x 5/16 in.	2	12		
28	LV6MT7/3110-99-801-7498	... BEARING, TAPERED ROLLER, single row, 1-1/2 in. x 3-1/8 in. x 1-5/32 in.	1	13		
29	LV7RU/5340-99-849-8749	... GASKET, paper, 7-15/16 in. id, 8-11/16 in. od, 3/64 in. thk	1	14	07316	
30	LV7RU/5365-99-820-9896	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.038 in. thk			549230	
31	LV7RU/5365-99-820-9897	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.039 in. thk			549231	
32	LV7RU/5365-99-820-9898	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.040 in. thk			549232	
33	LV7RU/5365-99-820-9899	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.041 in. thk			549233	
34	LV7RU/5365-99-821-0065	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.042 in. thk			549234	
35	LV7RU/5365-99-821-0066	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.043 in. thk			549235	
36	LV7RU/5365-99-821-0067	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.044 in. thk			549236	
37	LV7RU/5365-99-821-0069	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.046 in. thk	as reqd	15	549238	
38	LV7RU/5365-99-821-0071	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.048 in. thk			549240	
39	LV7RU/5365-99-821-0073	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.050 in. thk			549242	
40	LV7RU/5365-99-821-0075	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.052 in. thk			549244	
41	LV7RU/5365-99-821-0077	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.054 in. thk			549246	
42	LV7RU/5365-99-821-0079	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.056 in. thk			549248	
43	LV7RU/5365-99-821-0081	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.058 in. thk			549250	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION – contd.		F4		
2		. FRONT AXLE – contd.				
3		.. DIFFERENTIAL – contd.				
4	LV7RU/5365-99-821-0083	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.060 in. thk			549252	
5	LV7RU/5365-99-821-0085	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.062 in. thk			576236	
6	LV7RU/5365-99-821-0086	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.063 in. thk		as reqd	576237	
7	LV7RU/5365-99-821-0087	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.064 in. thk		15	576238	
8	LV7RU/5365-99-821-0088	... SPACER, RING, steel, 2-5/8 in. id, 3-7/32 in. od, 0.065 in. thk			576239	

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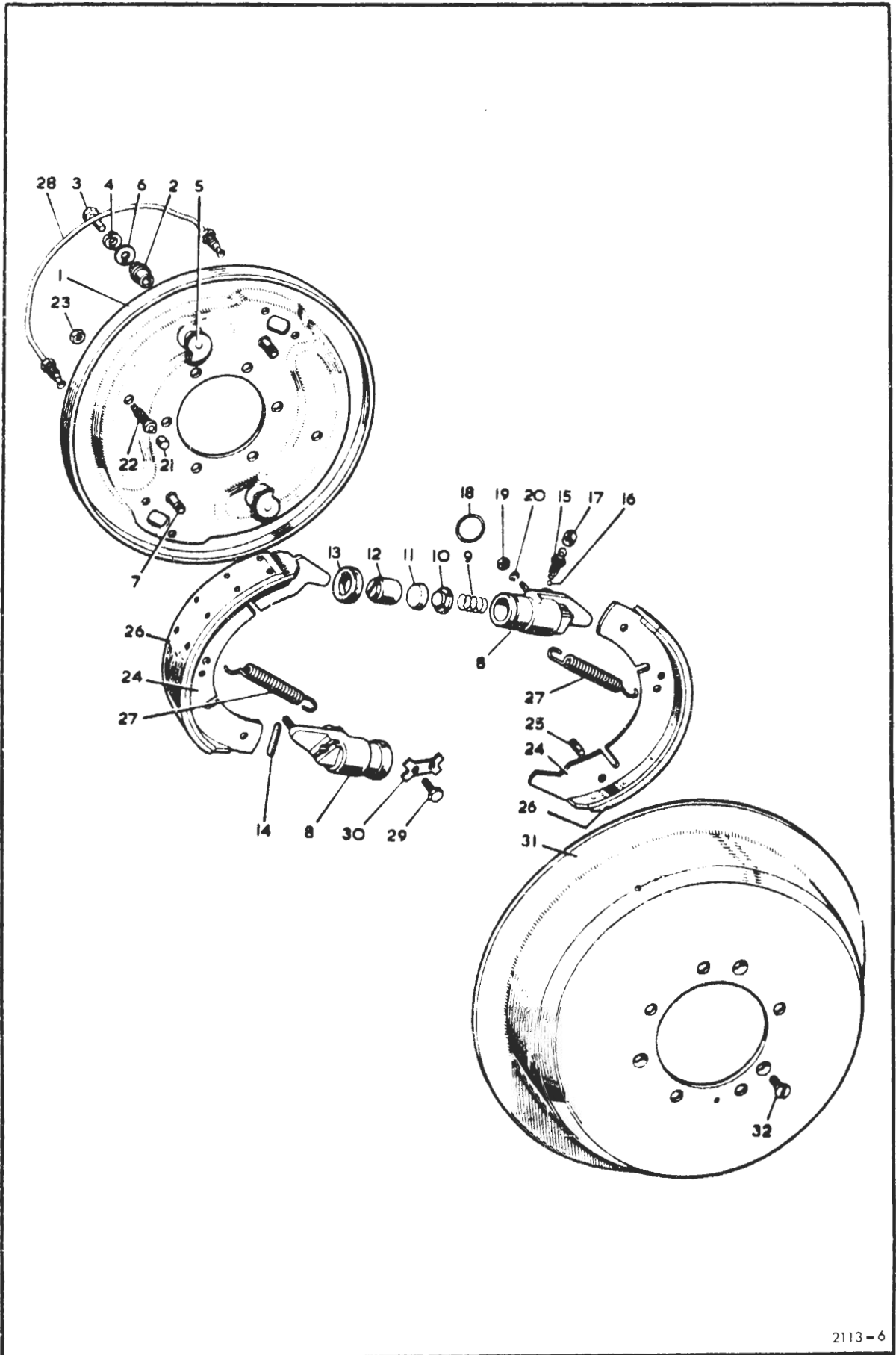
DIFFERENTIAL HOUSING



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION — contd.		F5		
2		FRONT AXLE — contd.				
3		DIFFERENTIAL — contd.				
4	LV7RU/2540-99-822-3302	... HOUSING, DIFFERENTIAL, c/w bolts, & caps	1	1,2	576135	
5	LV7RU/5306-99-123-4625	... BOLT, MACHINE, steel, hex hd, 7/16 in. x 2-3/16 in. lg	4	2	40742	
6	LV7RU/2520-99-849-8775	... LOCKING NUT, DIFFERENTIAL BEARING	2	3	40756	
7	LV7RU/2520-99-810-2123	... TAB, DIFFERENTIAL BEARING LOCKNUT	2	4	576155	Cts A to F
8	LV7RU/2590-99-137-4399	... LOCKING TAB, steel, 'C' shape, 8 SWG, 7/32 in. dia hole	2		576895	Cts G to T
9	LV7RU/5315-99-825-5864	... PIN, SPRING, steel, 5.60 mm dia, 18.50 mm lg	2	5	576159	
10	LV6MT7/3110-99-806-0940	... BEARING, TAPERED ROLLER, single row, 1-1/4 in. x 2-55/64 in. x 1-3/16 in.	1	6		
11	LV7RU/5365-99-821-0093	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.152 in. thk			549262	
12	LV7RU/5365-99-821-0094	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.154 in. thk			549264	
13	LV7RU/5365-99-821-0095	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.156 in. thk			549266	
14	LV7RU/5365-99-821-0096	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.158 in. thk			549268	
15	LV7RU/5365-99-821-0097	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.160 in. thk			549270	
16	LV7RU/5365-99-821-0098	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.162 in. thk			549272	
17	LV7RU/5365-99-821-0099	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.164 in. thk			549274	
18	LV7RU/5365-99-820-4574	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.166 in. thk			549276	
19	LV7RU/5365-99-820-4575	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.168 in. thk			549278	
20	LV7RU/5365-99-874-0263	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.072 in. thk			539718	
21	LV7RU/5365-99-874-0257	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.074 in. thk			539720	
22	LV7RU/5365-99-874-0258	... SPACER, RING, steel, 1-19/32 in. id, 1-5/8 in. od, 0.076 in. thk			539722	
23	LV7RU/5310-99-874-0264	... WASHER, FLAT, steel, 1-19/32 in. id, 1-5/8 in. od, 0.081 in. thk			539724	
24	LV7RU/5340-99-874-0267	... SPACER, SLEEVE, steel, 1-7/64 in. id, 1-7/8 in. od, 1/2 in. lg	1	8	539745	
25	LV6MT1/5330-99-801-5867	... SEAL, PLAIN, ENCASED, 1-3/4 in. id, 2-3/4 in. od, 1/2 in. w	1	9		
26	LV7RU/2520-99-849-9098	... DEFLECTOR, DIRT AND LIQUID	1	10	236072	
27	LV7RU/2520-99-849-9111	... FLANGE, COMPANION, UNIVERSAL JOINT	1	11	236682	
28	LV7RU/5310-99-805-4558	... WASHER, FLAT, steel, phosphated, 21/32 in. id, 1-1/2 in. od, 7/32 in. thk	1	12	513454	
29	LV7RU/5310-99-849-8716	... NUT, SLOTTED, HEXAGON, BSW, steel, phosphated, 5/8 in.	1	13	3259	
30	G1/5315-99-944-0184	... PIN, COTTER, SPLIT	1	14		
31	LV7RU/4730-99-895-1695	... PLUG, SCREWED, oil filler	1	15	3294	
32	G1/5310-99-941-9123	... NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, 3/8 in.	10	16		

F6

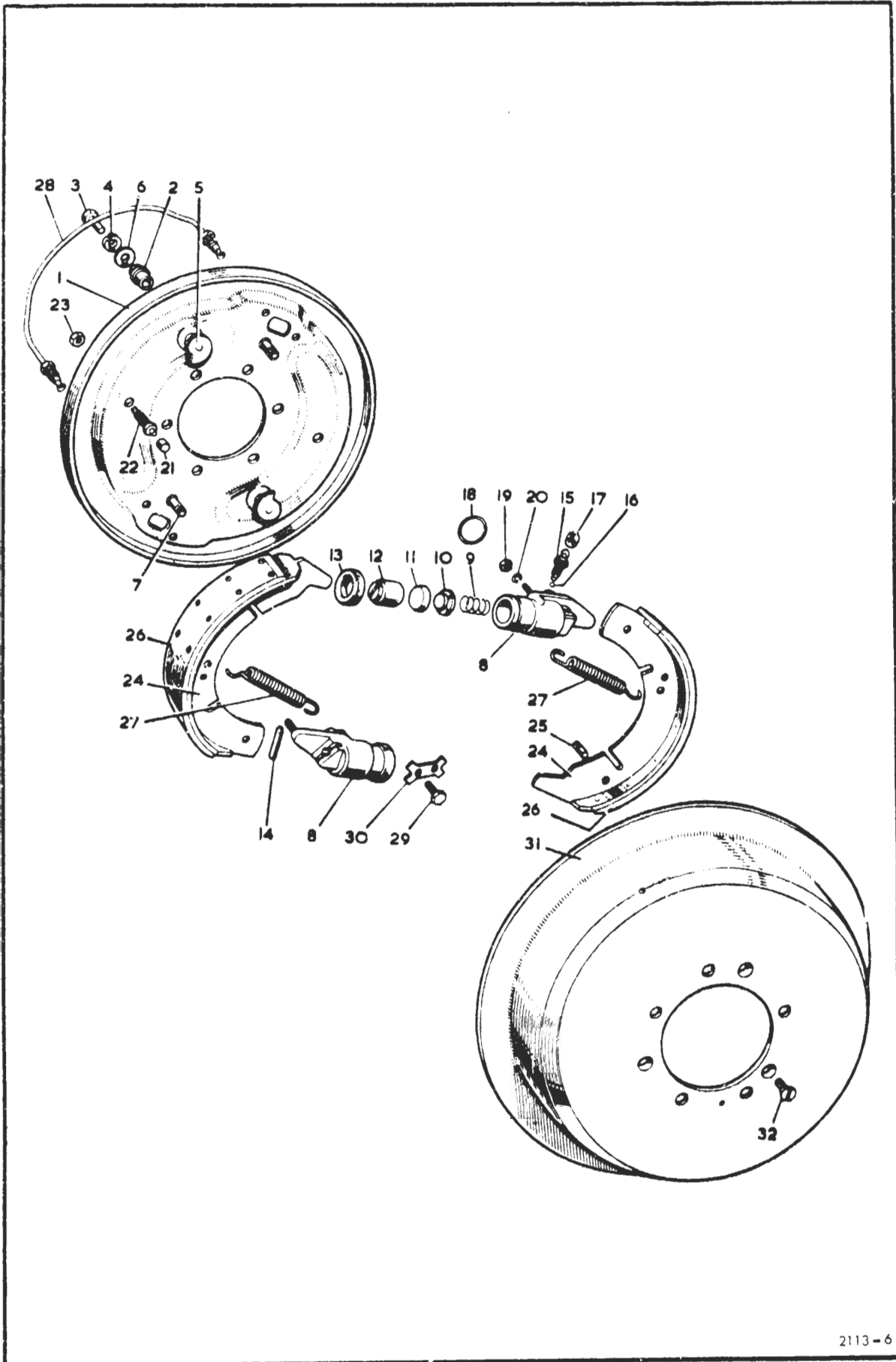
FRONT WHEEL BRAKE



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION -- contd.		F6		
2		.. FRONT AXLE -- contd.				
3	NP	.. BRAKE ASSEMBLY, 11 in. x 2-1/4 in., front, rh	1	1-28	44634	
4	LV6MT9/2530-99-817-5785	.. BACKPLATE, assy	1	1-7	64276589	
5	LV6MT9/3120-99-836-4683	.. BUSHING, SLEEVE	2	2	40818	
6	LV6MT9/2530-99-836-4521	.. SPINDLE, BRAKE SHOE ADJUSTING CAM	2	3	36769	
7	LV6MT9/2530-99-836-4621	.. SPRING, HELICAL, COMPRESSION	2	4	39755	
8	LV6MT9/2530-99-833-8993	.. CAM, ADJUSTING, BRAKE SHOE	2	5	40612	
9	LV6MT9/2530-99-836-4988	.. WASHER, shoe adjusting cam spindle	2	6	44639	
10	LV6MT9/5315-99-836-4774	.. PIN, SHOULDER, HEADLESS	2	7	41776	
11	LV6MT9/2530-99-836-5370	.. CYLINDER ASSEMBLY, HYDRAULIC BRAKE, rh	2	8-14	390361W	
12	LV6MT9/5340-99-836-5327	.. SPRING, HELICAL, COMPRESSION	2	9		Cts A to F
13	LV6MT9/2530-99-809-4916	.. SPRING, HELICAL, COMPRESSION, steel, 8 coils, 0.382 in. od, 0.912 in. lg	2	9	64674128	Cts G to T
14	LV6MT9/2530-99-836-5113	.. SEAL, SUPPORT	2	10	317051	
15	LV6MT9/2530-99-836-5158	.. CUP, HYDRAULIC BRAKE CYLINDER	2	11	362310	Cts A to F
16	LV6MT9/5330-99-818-8073	.. PACKING, PREFORMED, rubber, 1.163 in. od, 0.620 in. id, 0.270 in. h	2	11	64677237	Cts G to T
17	LV6MT9/2530-99-836-5200	.. PISTON, HYDRAULIC BRAKE, WHEEL CYLINDER	2	12	370052	Cts A to F
18	LV6MT9/2530-99-827-9894	.. PISTON, HYDRAULIC BRAKE, WHEEL CYLINDER	2	12	64676998	Cts G to T
19	LV6MT9/2520-99-836-5193	.. BOOT, wheel cylinder	2	13	363612	
20	LV6MT9/2530-99-881-9848	.. PLATE, ABUTMENT, WHEEL CYLINDER	2	14	378131	
21	LV6MT9/2990-99-881-6380	.. BLEEDER VALVE	2	15	64470444	
22	LV6MT9/2530-99-881-4961	.. BOOT, DUST AND MOISTURE SEAL, bleeder valve	2	17	363400	
23	LV6MT9/2530-99-836-6118	.. RING, SEALING, CYLINDER SPIGOT	2	18	50178	
24	G1/5310-99-941-0925	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2	19		
25	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	2	20		
26	LV6MT9/2530-99-819-0982	.. BUSH, CAM POST	2	21	41423	
27	LV6MT9/2530-99-836-4627	.. STOP, BRAKESHOE	2	22	40038	
28	G1/5310-99-941-6310	.. NUT, PLAIN, HEXAGON, UNF, steel, 5/16 in.	2	23		
29	LV6MT9/2530-99-819-2002	.. BRAKESHOE, INTERNALLY ACTUATED, 11 in. x 2-1/4 in.	2	24-26	64380408PJ	
30	LV6MT9/2530-99-836-4741	.. SPRING, HELICAL, EXTENSION, brake-shoe return	2	27	41429	
31	LV6MT9/2530-99-836-6119	.. PIPE ASSEMBLY, BRIDGE	1	28	394513W	Cts A to F
32	LV6MT9/2530-99-827-9895	.. PIPE ASSEMBLY, BRIDGE	1	28	394500	Cts G to T
33	NP	.. BRAKE ASSEMBLY, 11 in. x 2-1/4 in., front lh	1	1-28	GB44633	
34	LV6MT9/2530-99-823-8574	.. BACKPLATE, assy	1	1-7	64276588	
35	LV6MT9/3120-99-836-4683	.. BUSHING, SLEEVE	2	2	40818	
36	LV6MT9/2530-99-812-4396	.. SPINDLE, BRAKE-SHOE ADJUSTING CAM	2	3	36769	
37	LV6MT9/2530-99-836-4621	.. SPRING, HELICAL, COMPRESSION	2	4	39755	
38	LV6MT9/2530-99-833-8933	.. CAM, ADJUSTING BRAKE-SHOE	2	5	40612	
39	LV6MT9/2530-99-836-4988	.. WASHER, shoe adjusting cam spindle	2	6	44639	
40	LV6MT9/5315-99-836-4774	.. PIN, SHOULDER, HEADLESS	2	7	41776	
41	LV6MT9/2530-99-836-5369	.. CYLINDER ASSEMBLY, HYDRAULIC BRAKE, lh	2	8-14	390360	
42	LV6MT9/5340-99-836-5327	.. SPRING, HELICAL, COMPRESSION	2	9	378845	Cts A to F
43	LV6MT9/2530-99-809-4916	.. SPRING, HELICAL, COMPRESSION, steel, 8 coils, 0.382 in. od, 0.912 in. lg	2	9	64674128	Cts G to T
44	LV6MT9/2530-99-836-5113	.. SEAL, SUPPORT	2	10	317051	
45	LV6MT9/2530-99-836-5158	.. CUP, HYDRAULIC BRAKE CYLINDER	2	11	362310	Cts A to F
46	LV6MT9/5330-99-818-8073	.. PACKING, PREFORMED, rubber, 1.163 in. od, 0.620 in. id, 0.270 in. h	2	11	64677237	Cts G to T
47	LV6MT9/2530-99-836-5200	.. PISTON, HYDRAULIC BRAKE, WHEEL CYLINDER	2	12	370052	Cts A to F
48	LV6MT9/2530-99-827-9894	.. PISTON, HYDRAULIC BRAKE, WHEEL CYLINDER	2	12	64676988	Cts G to T
49	LV6MT9/2530-99-836-5193	.. BOOT, wheel cylinder	2	13	363612	
50	LV6MT9/2530-99-881-9848	.. PLATE ABUTMENTS, WHEEL CYLINDER	2	14	378131	
51	LV6MT9/2990-99-881-6380	.. BLEEDER, VALVE	2	15	64470444	
52	LV6MT9/2530-99-881-4961	.. BOOT, DUST AND MOISTURE SEAL, bleeder valve	2	17	363400	
53	LV6MT9/2530-99-836-6118	.. RING, SEALING, CYLINDER SPIGOT	2	18	50178	
54	G1/5310-99-941-0925	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2	19		
55	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	2	20		
56	LV6MT9/2530-99-819-0982	.. BUSH, STEADY POST	2	21	41423	
57	LV6MT9/2530-99-836-4627	.. STOP, BRAKE-SHOE	2	22	40038	
58	G1/5310-99-941-6310	.. NUT, PLAIN, HEXAGON, UNF, steel, 5/16 in.	2	23		

F6

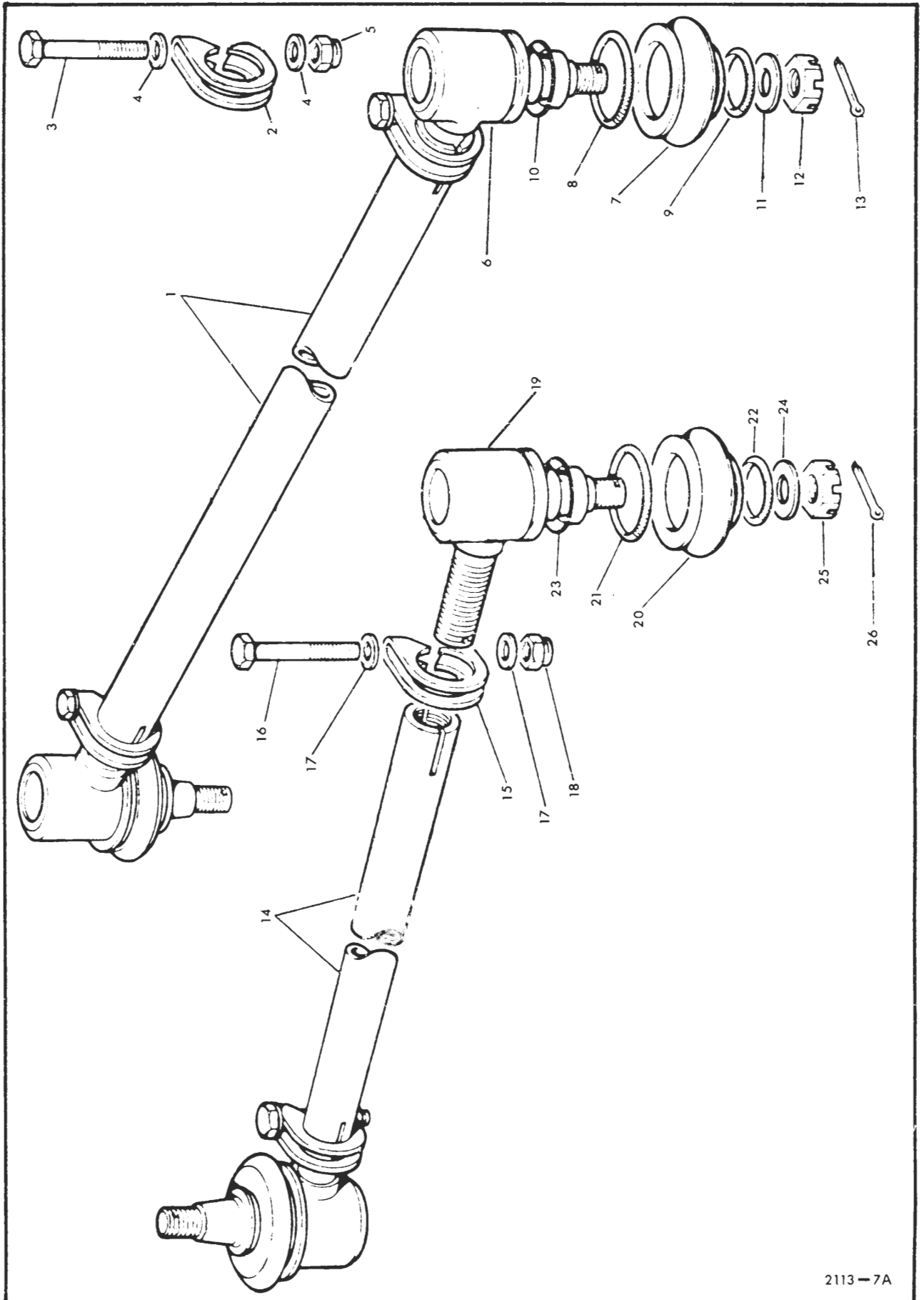
FRONT WHEEL BRAKE



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION - contd.		F6		
2		.. FRONT AXLE - contd.				
3		.. BRAKE ASSEMBLY, 11 in. x 2-1/4 in., front lh - contd.				
4	LV6MT9/2530-99-819-2002	... BRAKE-SHOE, INTERNALLY ACTUATED, 11 in. x 2-1/4 in.	2	24-26	64380408PJ	
5	LV6MT9/2530-99-836-4741	... SPRING, HELICAL, EXTENSION, brake-shoe return	2	27	41429	
6	LV6MT9/2530-99-836-6119	... PIPE ASSEMBLY, BRIDGE	1	28		Cts A to F
7	LV6MT9/2530-99-827-9895	.. PIPE ASSEMBLY, BRIDGE	1	28		Cts G to T
8	LV6MT9/2530-99-821-9862	.. LINING, BRAKE-SHOE, 11 in. x 2-1/4 in.; c/w 54 rivets	1 set		SP1661	w/four to a set
9	G1/5306-99-941-9704	.. BOLT, MACHINE, BSF, steel, hex hd. zinc coated, 3/8 in. x 1 in.	12	29		
10	LV7RU/5340-99-849-8620	.. LOCKING PLATE, NUT AND BOLT	6	30	277311	
11	LV7RU/2530-99-820-5481	.. BRAKE DRUM	2	31		
12	LV7RU/5305-99-849-9405	.. SCREW, MACHINE, BSW, steel, flat csk hd. slotted, 3/8 in. x 9/16 in. lg	2	32	1510	
13	LV6MT9/2530-99-827-5443	.. PARTS KIT, HYDRAULIC BRAKE WHEEL CYLINDER	1		SP2006-5	

F7

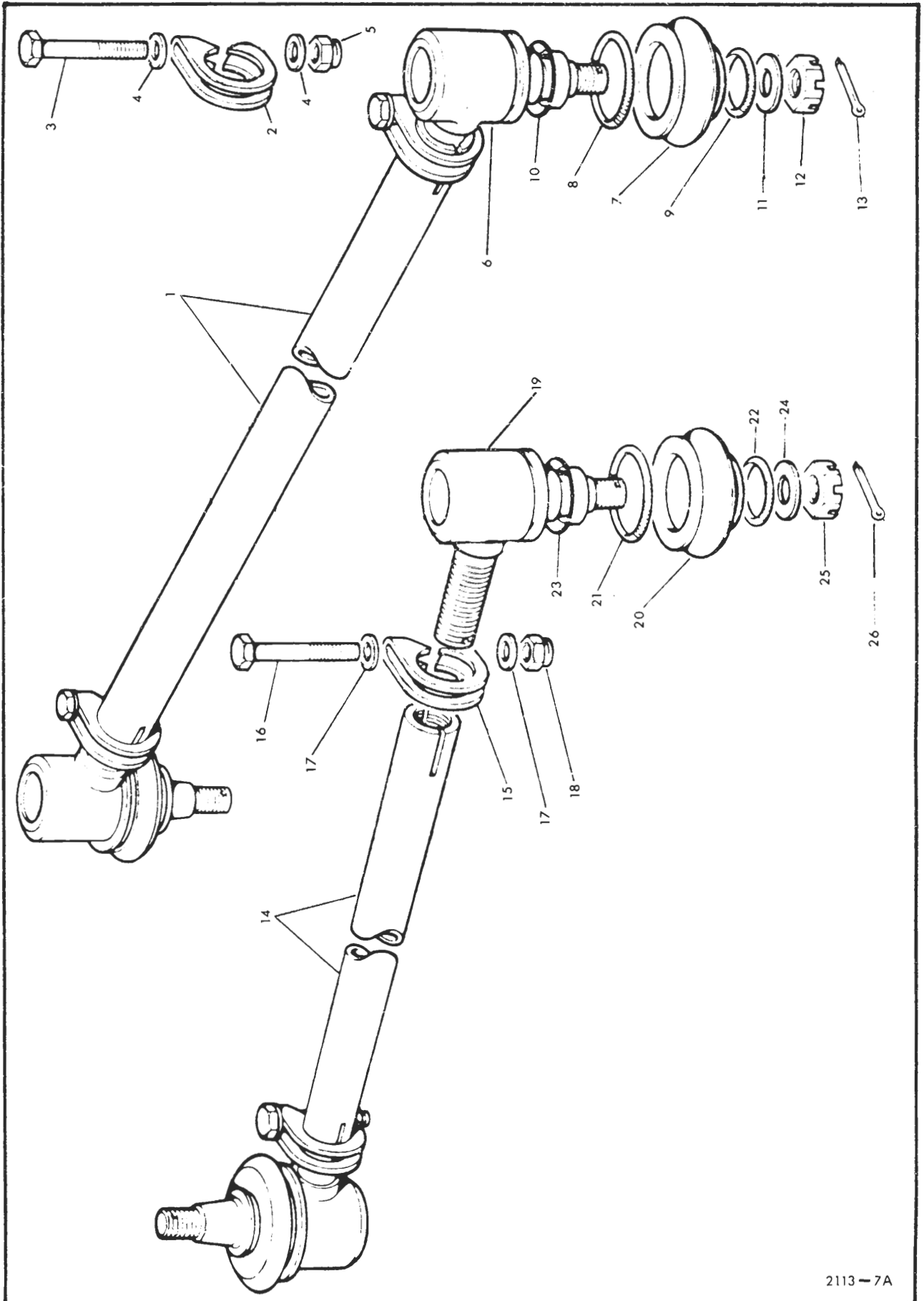
TIE ROD AND DRAG LINK



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks	
1		TRANSMISSION – contd.		F7			
2		FRONT AXLE – contd.					
3	LV7RU/2530-99-810-7751	.. TIE-ROD, STEERING, track rod	1	1-13	569568	} Cts A to F	
4	LV7RU/2530-99-895-2028	... TIE-ROD, STEERING, tube	1	1	526994		
5	LV7RU/2530-99-813-0203	... CLIP, STEERING ROD	2	2	552038		
6	G1/5306-99-127-7116	... BOLT, MACHINE, UNF, steel, hex hd, zinc coated 1/4 in. x 7/8 in.	2	3			
7	G1/5310-99-952-1024	... WASHER, FLAT, steel, 1/4 in.	4	4			
8	G1/5310-99-941-3524	... NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, cadmium plated, 1/4 in.	2	5			
9	LV7RU/2530-99-844-9536	... ROD END, STEERING, rh	1	6-13	231183		
10	LV7RU/2530-99-849-9503	... ROD END, STEERING, lh	1	6-13	231184		
11		... ROD ENDS –					
12	LV7RU/2530-99-849-9443 BOOT, DUST AND MOISTURE SEAL	2	7	214649		
13	LV7RU/2530-99-849-9446 SPRING, GARTER, EXTENSION	2	8	214685		
14	LV7RU/2530-99-849-9445 SPRING, GARTER, EXTENSION	2	9	214684		
15	LV7RU/2530-99-849-9444 RETAINER, RUBBER COVER	2	10	214662		
16	G1/5310-99-941-8610 WASHER, FLAT, steel, 7/16 in.	2	11			
17	G1/5310-99-136-4308 NUT, SLOTTED, HEXAGON, UNF, steel, zinc coated, 7/16 in.	2	12			
18	G1/5315-99-944-0179 PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 1-7/8 in.	2	13			
19	LV7RU/2530-99-825-5866	.. TIE-ROD, STEERING, track rod	1	1-13	608465		} Cts G to T Up to Axle suffix 'D'
20	LV7RU/2530-99-895-2028	... TIE-ROD, STEERING, tube	1	1	526994		
21	LV7RU/2530-99-813-0203	... CLIP, STEERING ROD	2	2	552038		
22	G1/5306-99-127-7116	... BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 7/8 in.	2	3			
23	G1/5310-99-952-1024	... WASHER, FLAT, steel, 1/4 in.	4	4			
24	G1/5310-99-941-3524	... NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, cadmium plated, 1/4 in.	2	5			
25	LV7RU/2530-99-825-5865	... ROD END, STEERING, rh	1	6-13	608464		
26	LV7RU/2530-99-824-7705	... ROD END, STEERING, lh	1	6-13	320902		
27		... ROD ENDS –					
28	LV7RU/2530-99-849-9443 BOOT, DUST AND MOISTURE SEAL	2	7	214649		
29	LV7RU/2530-99-849-9446 SPRING, GARTER, EXTENSION	2	8	214685		
30	LV7RU/2530-99-849-9445 SPRING, GARTER, EXTENSION	2	9	214684		
31	LV7RU/2530-99-849-9444 RETAINER, RUBBER COVER	2	10	214662		
32	G1/5310-99-122-6477 WASHER, FLAT, steel, zinc coated, 12 mm	2	11			
33	G1/5310-99-135-9042 NUT, SLOTTED, HEXAGON, ISO metric, steel, zinc coated, 12 mm x 1.75 mm pitch	2	12			
34	G1/5315-99-944-0179 PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 1-7/8 in.	2	13			
35	LV7RU/2530-99-828-4737	.. TIE-ROD, STEERING, track rod	1	1-13	RTC1810	} Cts G to T From Axle suffix 'E' onwards	
36		... TIE-ROD, STEERING, tube	1	1	NRC132		
37	LV7RU/2530-99-813-0203	... CLIP, STEERING ROD	2	2	552038		
38	G1/5306-99-127-7116	... BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 7/8 in.	2	3			
39	G1/5310-99-952-1024	... WASHER, FLAT, steel, 1/4 in.	4	4			
40	G1/5310-99-941-3524	... NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, cadmium plated, 1/4 in.	2	5			
41	LV7RU/2530-99-827-6559	... ROD END, STEERING, rh	1	6-13	RTC1808		
42	LV7RU/2530-99-827-6560	... ROD END, STEERING, lh	1	6-13	RTC1809		
43		... ROD ENDS –					
44	LV7RU/2530-99-849-9443 BOOT, DUST AND MOISTURE SEAL	2	7	214649		
45	LV7RU/2530-99-849-9446 SPRING, GARTER, EXTENSION	2	8	214685		
46	LV7RU/2530-99-849-9445 SPRING, GARTER, EXTENSION	2	9	214684		
47	LV7RU/2530-99-849-9444 RETAINER, RUBBER COVER	2	10	214662		
48	G1/5310-99-122-6477 WASHER, FLAT, steel, zinc coated, 12 mm	2	11			
49	G1/5310-99-135-9042 NUT, SLOTTED, HEXAGON, ISO metric, steel, zinc coated, 12 mm x 1.75 mm pitch	2	12			
50	G1/5315-99-944-0179 PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 1-7/8 in.	2	13			
51	LV7RU/2530-99-810-3525	.. DRAG LINK, STEERING	1	14-26	569567		} Cts A to F
52	LV7RU/2530-99-895-1912	... TIE ROD, STEERING	1	14	269270		
53	LV7RU/2530-99-813-0203	... CLIP, STEERING ROD	2	15	577898		
54	LV7RU/2530-99-127-7116	... BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 7/8 in. lg	2	16	256206		
55	G1/5310-99-952-1024	... WASHER, FLAT, steel, 1/4 in.	4	17			
56	G1/5310-99-941-3524	... NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, cadmium plated, 1/4 in.	2	18			
57	LV7RU/2530-99-849-9536	... ROD END, STEERING, rh	1	19-26	231183		
58	LV7RU/2530-99-849-9503	... ROD END, STEERING, lh	1	19-26	231184		

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TIE ROD AND DRAG LINK



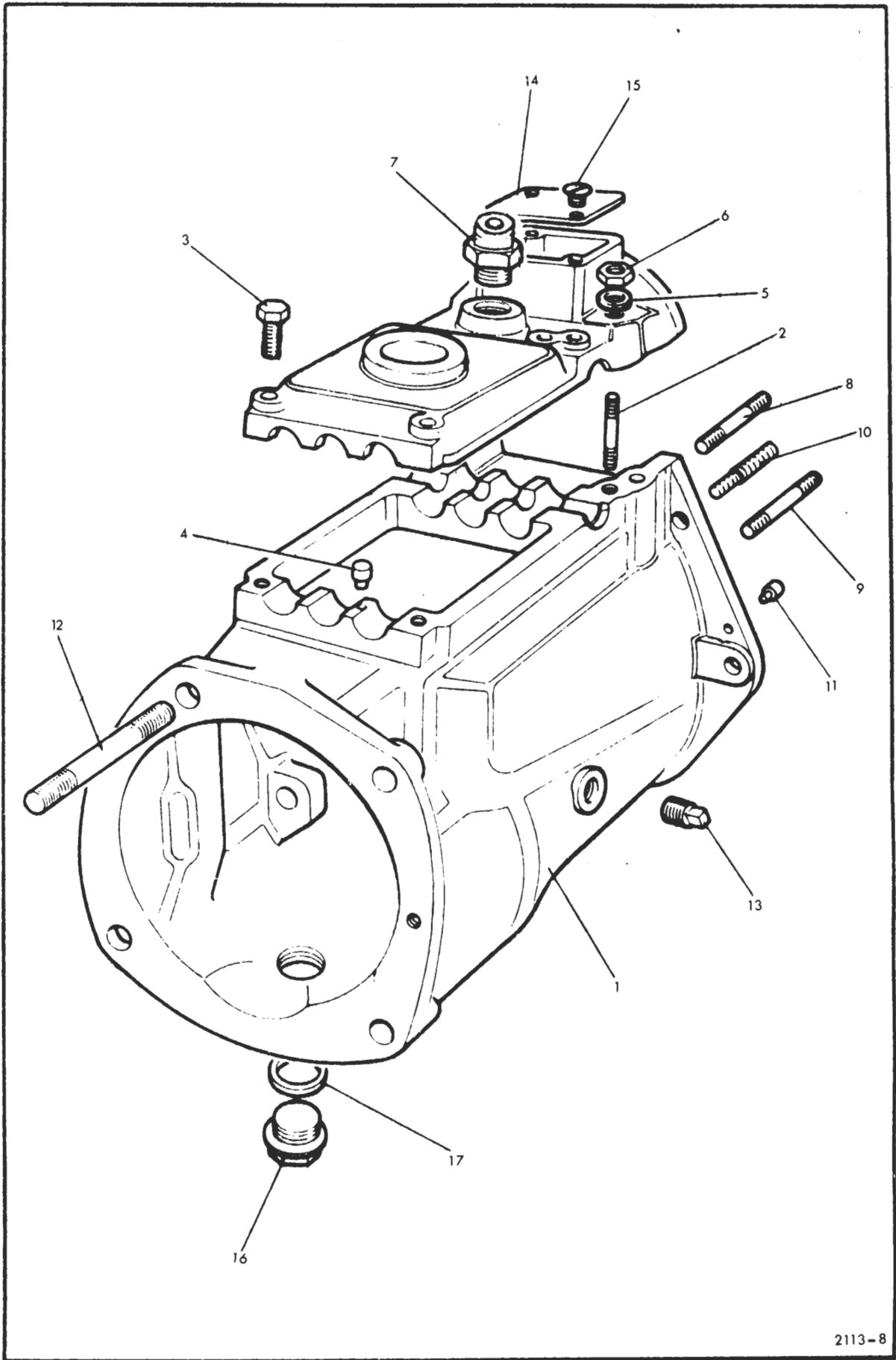
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks	
1		TRANSMISSION – contd.		F7			
2		. FRONT AXLE – contd.					
3		.. DRAG LINK, STEERING					
4		... ROD ENDS –					
5	LV7RU/2530-99-849-9443 BOOT, DUST AND MOISTURE SEAL	2	20	214649	Cts A to F	
6	LV7RU/2530-99-849-9446 SPRING, GARTER, EXTENSION	2	21	214685		
7	LV7RU/2530-99-849-9445 SPRING, GARTER, EXTENSION	2	22	90214684		
8	LV7RU/2530-99-849-9444 RETAINER, RUBBER COVER	2	23	214662		
9	G1/5310-99-941-8610 WASHER, FLAT, steel, 7/16 in.	2	24			
10	G1/5310-99-136-4308 NUT, SLOTTED, HEXAGON, UNF, steel, zinc coated, 7/16 in.	2	25			
11	G1/5315-99-944-0179 PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 1-7/8 in.	2	26			
12	LV7RU/2530-99-824-9514	.. DRAG LINK, STEERING	1	14-26	608463		Cts G to T Up to Axle suffix 'D'
13	LV7RU/2530-99-895-1912	... TIE ROD, STEERING	1	14	269270		
14	LV7RU/2530-99-813-0203	... CLIP, STEERING ROD	2	15	577898		
15	LV7RU/2530-99-127-7116	... BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 7/8 in. lg	2	16	256206		
16	G1/5310-99-952-1024	... WASHER, FLAT, steel, 1/4 in.	4	17			
17	G1/5310-99-941-3524	... NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, cadmium plated, 1/4	2	18			
18	LV7RU/2530-99-825-5865	... ROD END, STEERING, rh	1	19-26	608464		
19	LV7RU/2530-99-824-7705	... ROD END STEERING, lh	1	19-26	320902		
20		... ROD ENDS –					
21	LV7RU/2530-99-849-9443 BOOT, DUST AND MOISTURE SEAL	2	20	214649		
22	LV7RU/2530-99-849-9446 SPRING, GARTER, EXTENSION	2	21	214685		
23	LV7RU/2530-99-849-9445 SPRING, GARTER, EXTENSION	2	22	90214684		
24	LV7RU/2530-99-849-9444 RETAINER, RUBBER COVER	2	23	214662		
25	G1/5310-99-122-6477 WASHER, FLAT, steel, zinc coated, 12 mm	2	24			
26	G1/5310-99-135-9042 NUT, SLOTTED, HEXAGON, ISO metric, steel, zinc coated, 12 mm x 1.75 mm pitch	2	25			
27	G1/5315-99-944-0179 PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 1-7/8 in.	2	26			
28	LV7RU/2530-99-828-4739	.. DRAG LINK, STEERING	1	14-26	RTC1807	Cts G to T From Axle suffix 'E' onwards	
29		... TIE ROD, STEERING	1	14	NRC141		
30	LV7RU/2530-99-813-0203	... CLIP, STEERING ROD	2	15	577898		
31	LV7RU/2530-99-127-7116	... BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 7/8 in. lg	2	16	256206		
32	G1/5310-99-952-1024	... WASHER, FLAT, steel, 1/4 in.	4	17			
33	G1/5310-99-941-3524	... NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, cadmium plated, 1/4 in.	2	18			
34	LV7RU/2530-99-827-6559	... ROD END, STEERING, rh	1	19-26	RTC1808		
35	LV7RU/2530-99-827-6560	... ROD END, STEERING, lh	1	19-26	RTC1809		
36		... ROD ENDS –					
37	LV7RU/2530-99-849-9443 BOOT, DUST AND MOISTURE SEAL	2	20	214649		
38	LV7RU/2530-99-849-9446 SPRING, GARTER, EXTENSION	2	21	214685		
39	LV7RU/2530-99-849-9445 SPRING, GARTER, EXTENSION	2	22	90214684		
40	LV7RU/2530-99-849-9444 RETAINER, RUBBER COVER	2	23	214662		
41	G1/5310-99-122-6477 WASHER, FLAT, steel, zinc coated, 12 mm	2	24			
42	G1/5310-99-135-9042 NUT, SLOTTED, HEXAGON, ISO metric, steel, zinc coated, 12 mm x 1.75 mm pitch	2	25			
43	G1/5315-99-944-0179 PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 1-7/8 in.	2	26			

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION – contd.				
2	LV6MT10/2520-99-828-4732	SHAFT, PROPELLOR, front; c/w clip joint, fixed joint & gaiter	1		63-1405	
3	LV6MT10/2520-99-806-9754	PARTS KIT, UNIVERSAL JOINT	2		HP/K5-LG B74	
4	LV6MT1/4730-99-943-9375	LUBRICATING NIPPLE, steel, 45 deg angle, UNF. 1/4 in., 3/8 in. A/F; hydraulic type	4			
5	LV7RU/2805-99-805-8605	GASKET, copper, 0.260 in. id, 0.430 in. od. 0.080 in. thk	4		232037	

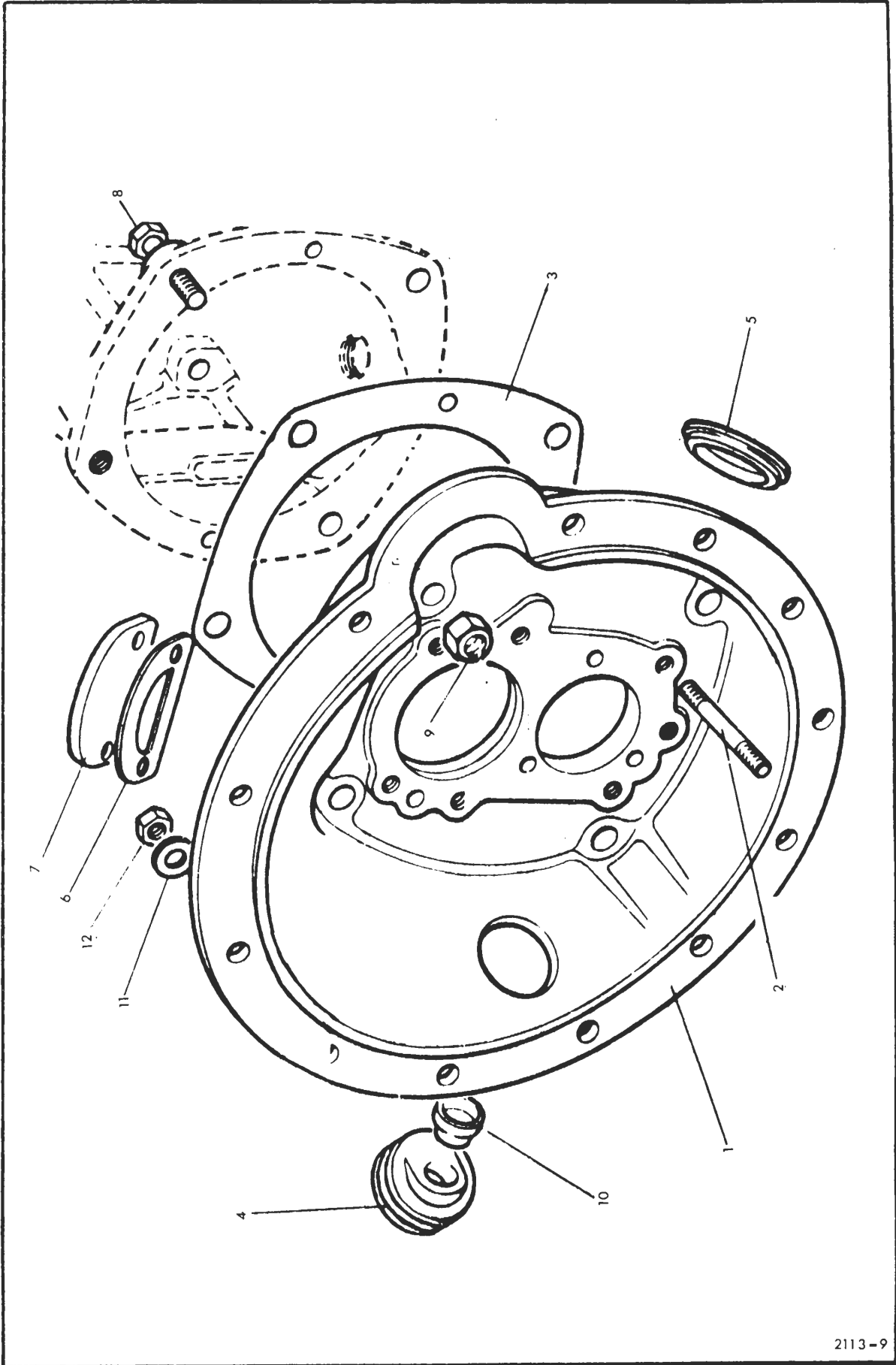
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1 2	LV7RU/2520-99-822-9495	TRANSMISSION – contd. GEARBOX, MECHANICAL	1		608383	

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MAIN GEARBOX CASING



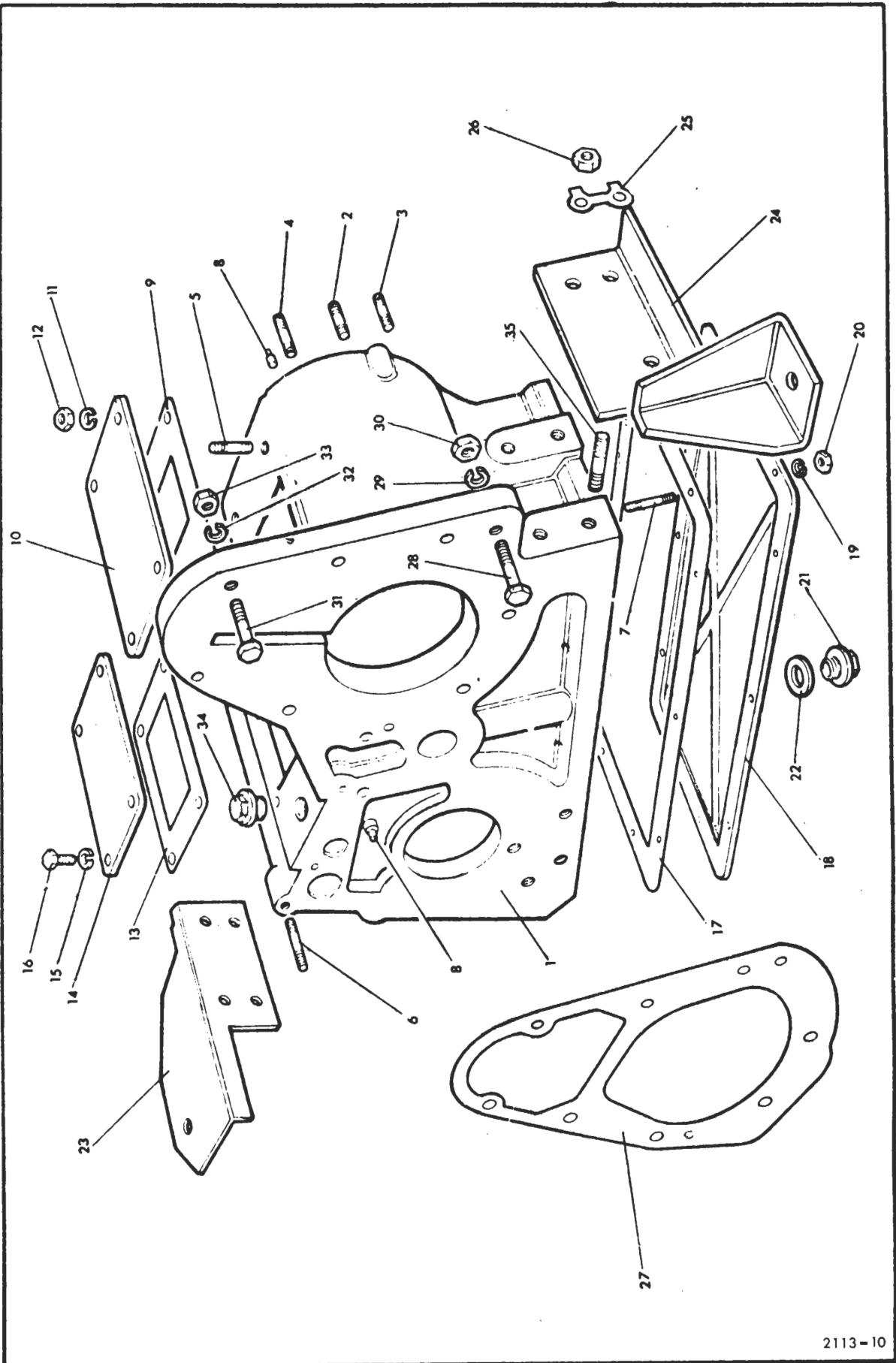
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION -- contd.		F8		
2		.. GEARBOX, MECHANICAL -- contd.				
3	LV7RU/2520-99-823-4294	.. CASING, GEARBOX	1	1	606881	
4	LV7RU/5307-99-849-8717	.. STUD, PLAIN	2	2	3319	
5	G1/5306-99-941-9295	.. BOLT, MACHINE, BSW, steel, hex hd, zinc coated, 3/8 in. x 2 in. lg	2	3		
6	LV7RU/5315-99-849-8746	.. PIN, SHOULDER, HEADLESS	1	4	07289	
7	G1/5310-99-120-2304	.. WASHER, LOCK, steel, single coil, zinc coated, 3/8 in.	1	5		
8	G1/5310-99-120-2302	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 3/8 in.	1	6		
9	LV7RU/2520-99-806-9022	.. PLUG, filter cap spring, 3/8 in. BSP	1	7	533354	
10	LV7RU/5340-99-849-8736	.. CLIP, SPRING, retaining, oil filter cap	1		06419	
11	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	1			
12	G1/5305-99-135-8475	.. BOLT, MACHINE, BSW, steel, zinc coated, 1/4 in. x 7/16 in.	1			
13	LV7RU/2520-99-810-9743	.. CAP, FILLER	1		576693	
14	LV7RU/5310-99-849-8772	.. WASHER, FLAT, cork, 1-3/8 in. id; 2-1/16 in. od, 1/16 in. thk	1		571251	
15	LV7RU/5307-99-850-0070	.. STUD, PLAIN	2	8	55778	
16	LV7RU/5307-99-849-8715	.. STUD, SHORT: gearbox to transfer casing	2	9	3238	
17	LV7RU/5307-99-845-0086	.. STUD, STEPPED	1	10	528865	
18	LV7RU/5315-99-849-8790	.. PIN, SHOULDER, HEADLESS	2	11	55636	
19	LV7RU/5307-99-849-9027	.. STUD, PLAIN, bell housing	1	12	231341	
20	LV6MT1/4730-99-923-5244	.. PLUG, filler & oil level, BSP 1/2 in.	2	13	3292	
21	G1/5305-99-121-0032	.. SCREW, MACHINE, BSW, steel, 1/4 in. x 3/4 in.	2	15		
22	LV7RU/4730-99-874-1845	.. PLUG, DRAIN	1	16	241110	
23	LV7RU/5330-99-849-9375	.. GASKET	2	17	515599	
24	LV7RU/2520-99-849-9330	.. HINGE, REVERSE STOP, main gear shift lever	1		502202	
25	G1/5305-99-101-7200	.. SCREW, MACHINE, BA, steel, flat fillister hd, slotted, cadmium plated, No. 2 x 1-1/8 in. lg	1			
26	G1/5310-99-941-7070	.. NUT, PLAIN, HEXAGON, BA, steel, No. 2	1			
27	LV7RU/2520-99-849-9277	.. BRACKET, SPRING, reverse stop	1		502205	
28	LV7RU/2520-99-849-9361	.. SPRING, HELICAL EXTENSION, steel, 23/64 in. od x 5-49/64 in. lg, hooked end	2		514650	
29	G1/5305-99-121-0136	.. SCREW, MACHINE, BSF, steel, hex hd, zinc coated, 1/4 in. - 1/2 in.	2			
30	LV7RU/5340-99-849-8718	.. LOCKING PLATE, NUT AND BOLT	1		3421	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION – contd.		F9		
2		. GEARBOX, MECHANICAL – contd.				
3	NP	.. HOUSING, bell	1	1,2	576714	
4	LV7RU/5305-99-849-9207	... STUD, PLAIN	3	2	269413	
5	LV7RU/2520-99-849-8745	.. GASKET	1	3	07118	
6	LV7RU/5325-99-804-5209	.. GROMMET	1	4	553262	
7	LV7RU/5325-99-849-9228	.. GROMMET	1	5	232604	
8	LV7RU/2930-99-845-0066	.. GASKET	1	6	512238	
9	LV7RU/2520-99-849-9374	.. COVER PLATE, ACCESS	1	7	512237	
10	LV7RU/5306-99-123-3721	.. BOLT, MACHINE, BSF, steel, 1/2 in. x 2 in. lg	3	8	248720	
11	LV7RU/5313-99-849-9176	.. NUT, SELF-LOCKING, HEXAGON, BSF, steel, 1/2 in.	3	9	251324	

F10

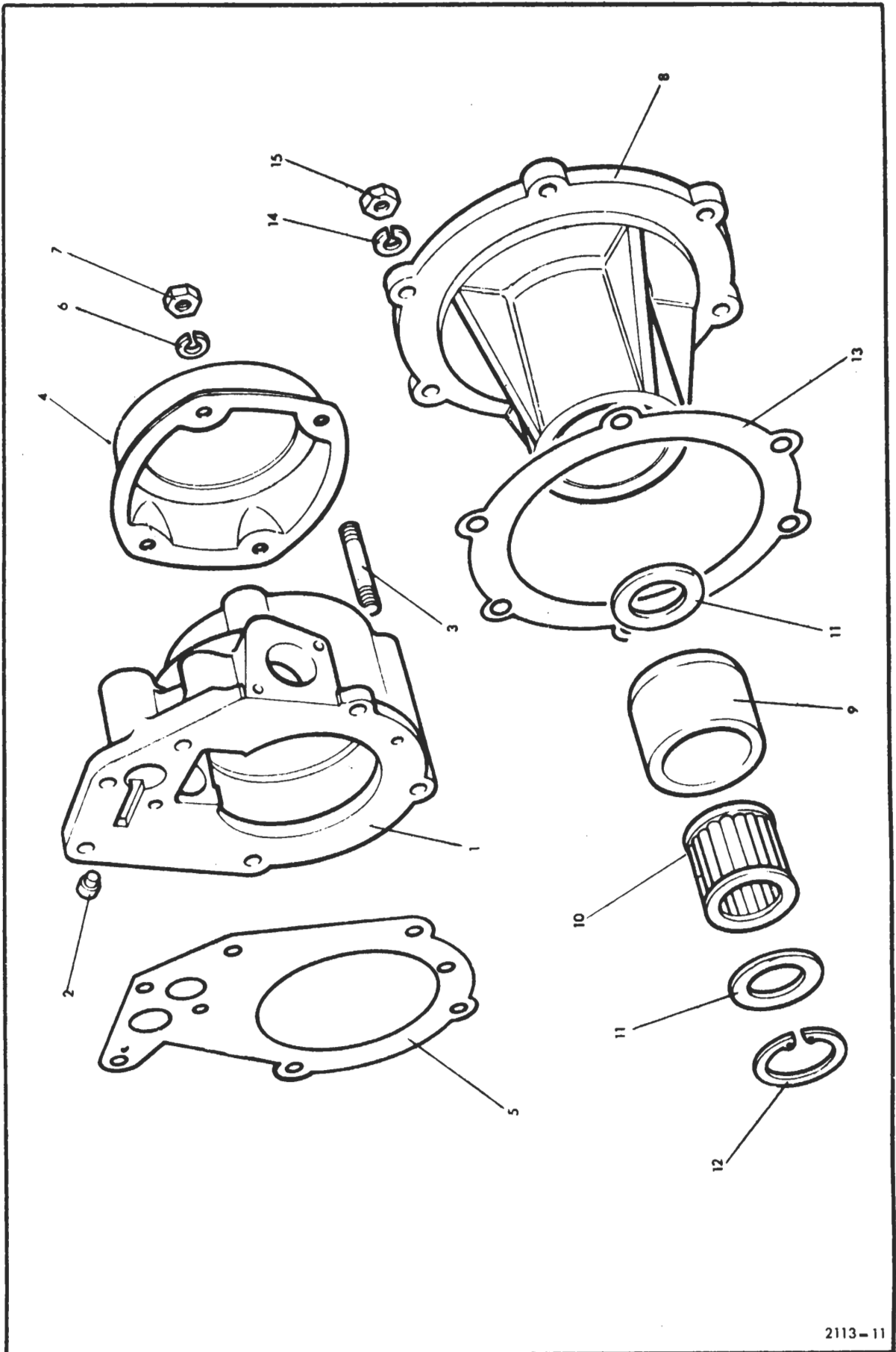
GEARBOX TRANSFER CASING



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION - contd.		F10		
2		.. GEARBOX, MECHANICAL - contd.				
3	LV7RU/2520-99-874-1244	.. CASING, GEARBOX, transfer	1	1-8	539787	
4	LV7RU/5307-99-849-8936	... STUD, PLAIN, BSW/BSF, steel, 3/8 in. dia x 1-3/16 in.	1	2	217778	
5	LV7RU/5307-99-136-4896	... STUD, PLAIN	11	3	3650	
6	LV7RU/5307-99-849-9119	... STUD, PLAIN, BSW, steel, 3/8 in. x 2-3/16 in. lg	1	4	237251	
7	LV7RU/5307-99-849-8947	... STUD, PLAIN, BSW/BSF, steel, 5/16 in. dia x 1-13/16 in. lg	4	5	217978	
8	LV7RU/5307-99-849-9038	... STUD, PLAIN, BSW, steel, 5/16 in. dia x 1-13/16 in.	1	6	232497	
9	LV7RU/5307-99-850-0018	... STUD, PLAIN, transfer shaft housing, 11/16 in. lg	6		3200	
10	LV7RU/5307-99-850-0104	... STUD, PLAIN, BSF/BSW, steel, 1/4 in. x 1-1/16 in.	10	7	212104	
11	LV7RU/5315-99-849-8790	... PIN, SHOULDER, HEADLESS, steel, 3/8 in. od x 3/4 in. lg	4	8	55636	
12	LV7RU/2520-99-849-9010	.. GASKET	1	9	230140	
13	LV7RU/2520-99-849-8944	.. COVER PLATE, ACCESS	1	10	217970	
14	G1/5310-99-120-1027	.. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	4	11		
15	G1/5310-99-136-7375	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 5/16 in.	4	12		
16	LV7RU/2520-99-849-9004	.. GASKET	1	13	219995	
17	LV7RU/2520-99-873-8098	.. COVER PLATE, ACCESS	1	14	528325	
18	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, sq section, 1/4 in.	4	15		
19	G1/5306-99-941-9290	.. SCREW, MACHINE, BSW, steel, hex hd, zinc coated, 1/4 in. x 1/2 in.	4	16		
20	LV7RU/2520-99-849-8964	.. GASKET	1	17	218270	
21	LV7RU/2520-99-874-0300	.. COVER PLATE, ACCESS	1	18	533040	
22	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, sq section, 1/4 in.	10	19		
23	G1/5310-99-941-7691	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 1/4 in.	10	20		
24	LV7RU/4730-99-874-1845	.. PLUG, SCREWED, oil drain	1	21	540870	
25	LV7RU/5330-99-849-9375	.. GASKET, drain plug	1	22	515599	
26	LV7RU/2510-99-873-8024	.. SUPPORT, ENGINE, REAR rh	1	23	531104	
27	LV7RU/2510-99-849-9293	.. SUPPORT, ENGINE, REAR lh	1	24	272185	
28	LV7RU/5340-99-895-1654	.. LOCKING PLATE, NUT AND BOLT	4	25	241839	
29	G1/5310-99-435-0294	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 7/16 in.	8	26		
30	LV7RU/2520-99-824-4890	.. GASKET: transfer box to gearbox	1	27	622046	
31	G1/5306-99-941-9709	.. BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 3/8 in. x 1-3/4 in.	1	28		
32	G1/5310-99-120-2304	.. WASHER, LOCK, steel, single coil, zinc coated, 3/8 in.	3	29		
33	G1/5310-99-120-2302	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 3/8 in.	3	30		
34	LV7RU/5310-99-849-8787	.. NUT, SELF-LOCKING, HEXAGON, BSF, steel, nylon insert, 3/8 in.	3		50526	
35	G1/5306-99-941-9685	.. BOLT, MACHINE, BSF, steel, zinc coated, 5/16 in. x 1-29/32 in. lg	2	31		
36	G1/5310-99-120-1027	.. WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	2	32		
37	G1/5310-99-120-1529	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 5/16 in.	2	33		

F11

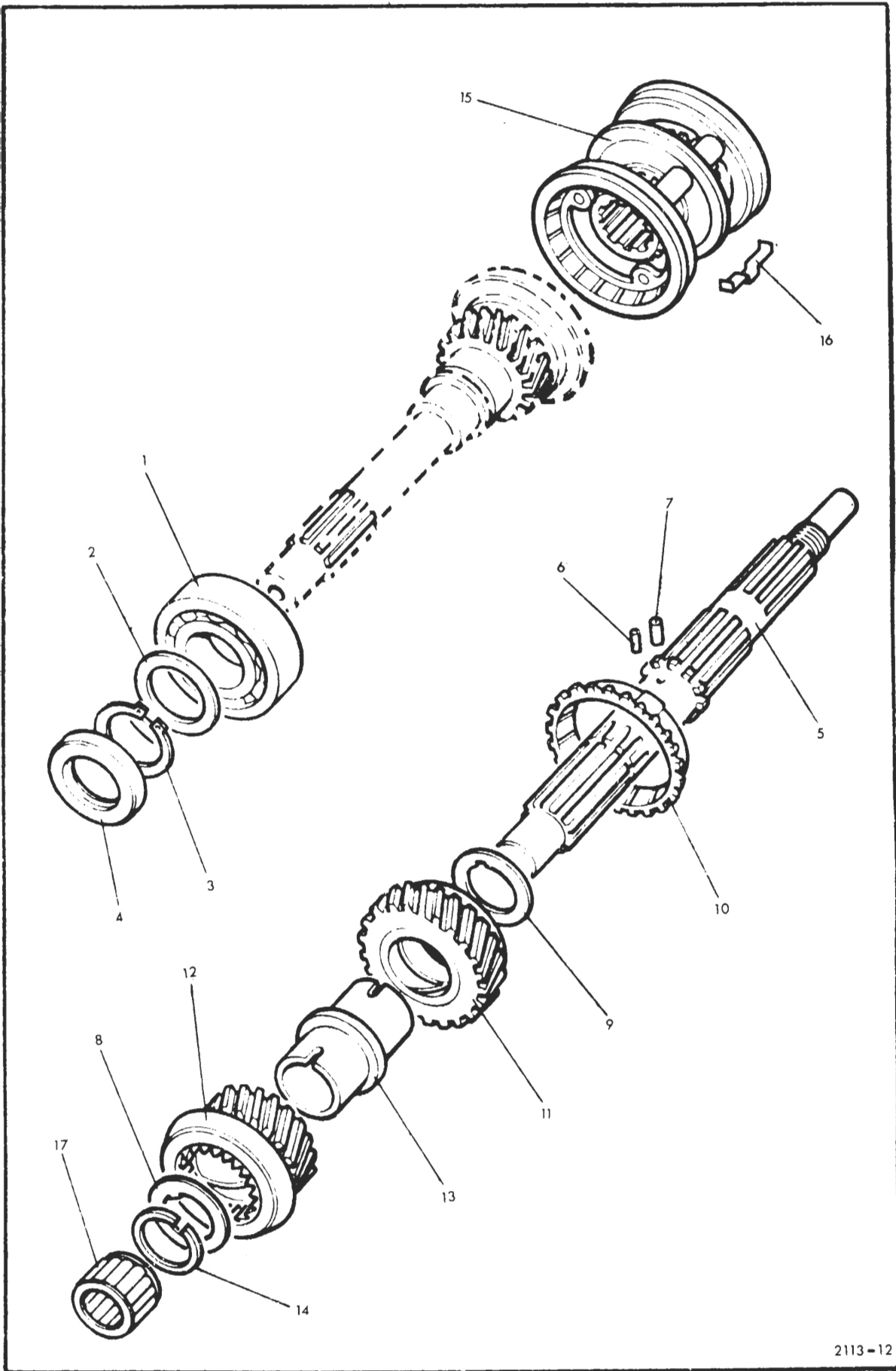
REAR MAINSHAFT HOUSING



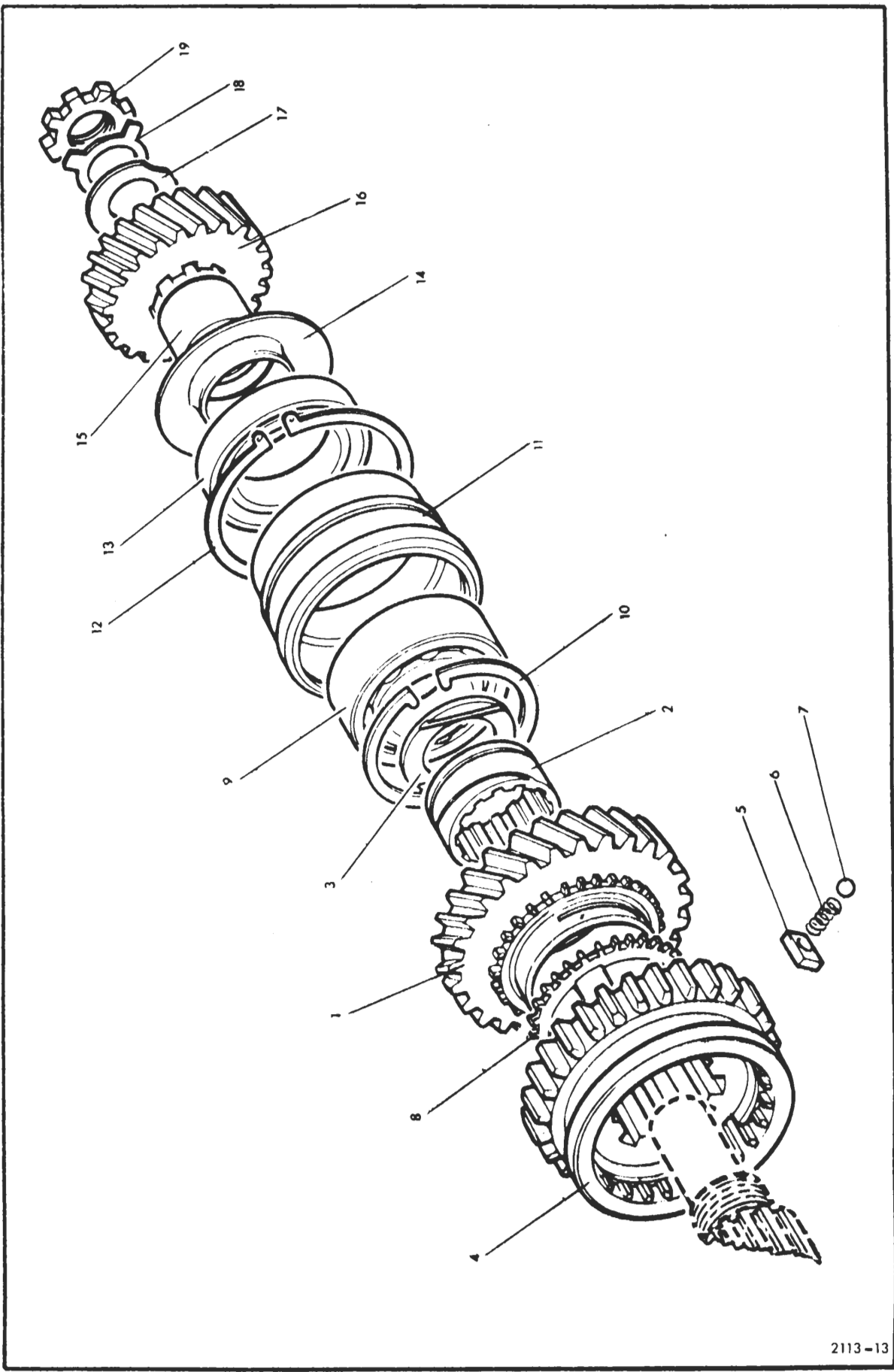
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION – contd.		F11		
2		.. GEARBOX, MECHANICAL – contd.				
3	LV7RU/2520-99-850-1979	.. HOUSING, SPEEDOMETER DRIVE		1-3	522318	
4	LV7RU/2520-99-849-9051	... PIN, SHOULDER, HEADLESS, SPEEDOMETER SPINDLE		2	232846	
5	LV7RU/2520-99-849-8945	... STUD, PLAIN, BSF/BSW, steel, 3/8 in. x 1-5/16 in.	4	3	217973	
6	LV7RU/2520-99-849-9094	.. SHIM, speedo pinion housing, 0.003 in. thk	as req'd	}	235455	
7	LV7RU/2520-99-849-8922	.. SHIM, speedo pinion housing, 0.005 in. thk	as req'd		217622	
8	LV7RU/2520-99-849-8921	.. SHIM, speedo pinion housing, 0.015 in. thk	as req'd		217620	
9	LV7RU/2520-99-805-4295	.. SHIM, speedo pinion housing, 0.040 in. thk	as req'd		549200	
10	G1/5310-99-120-2304	.. WASHER, LOCK, steel, single coil, sq section, 3/8 in.	6		6	
11	G1/5310-99-120-2302	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 3/8 in.	6	7		
12						
13	NP	.. HOUSING ASSEMBLY, REAR MAINSHAFT BEARING		8,9		
14	LV7RU/3120-99-809-2001	... RING, BEARING, OUTER, 1-3/8 in. x 1-7/8 in. od x 1-9/32 in. lg	1	9	521855	
15	LV6MT7/3110-99-809-1998	.. CASE AND ROLLERS BEARING, 7/8 in. id x 1-3/8 in. od x 1-7/32 in. lg	1	10	FS47RA	
16	LV7RU/2520-99-809-2002	.. WASHER, THRUST, steel, 0.960 in. id x 1.160 in. od	2	11	521856	
17	W20/5340-99-202-2501	.. RING, RETAINING	1	12	214965	
18	LV7RU/2520-99-849-8927	.. GASKET, bearing housing	1	13	217680	
19	G1/5310-99-120-2304	.. WASHER, LOCK, steel, single coil, sq section, 3/8 in.	6	14		
20	G1/5310-99-120-2302	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 3/8 in.	6	15		
21	LV6MT1/5340-99-849-9957	.. CLIP, SPRING TENSION, speedo cable	1			

F12

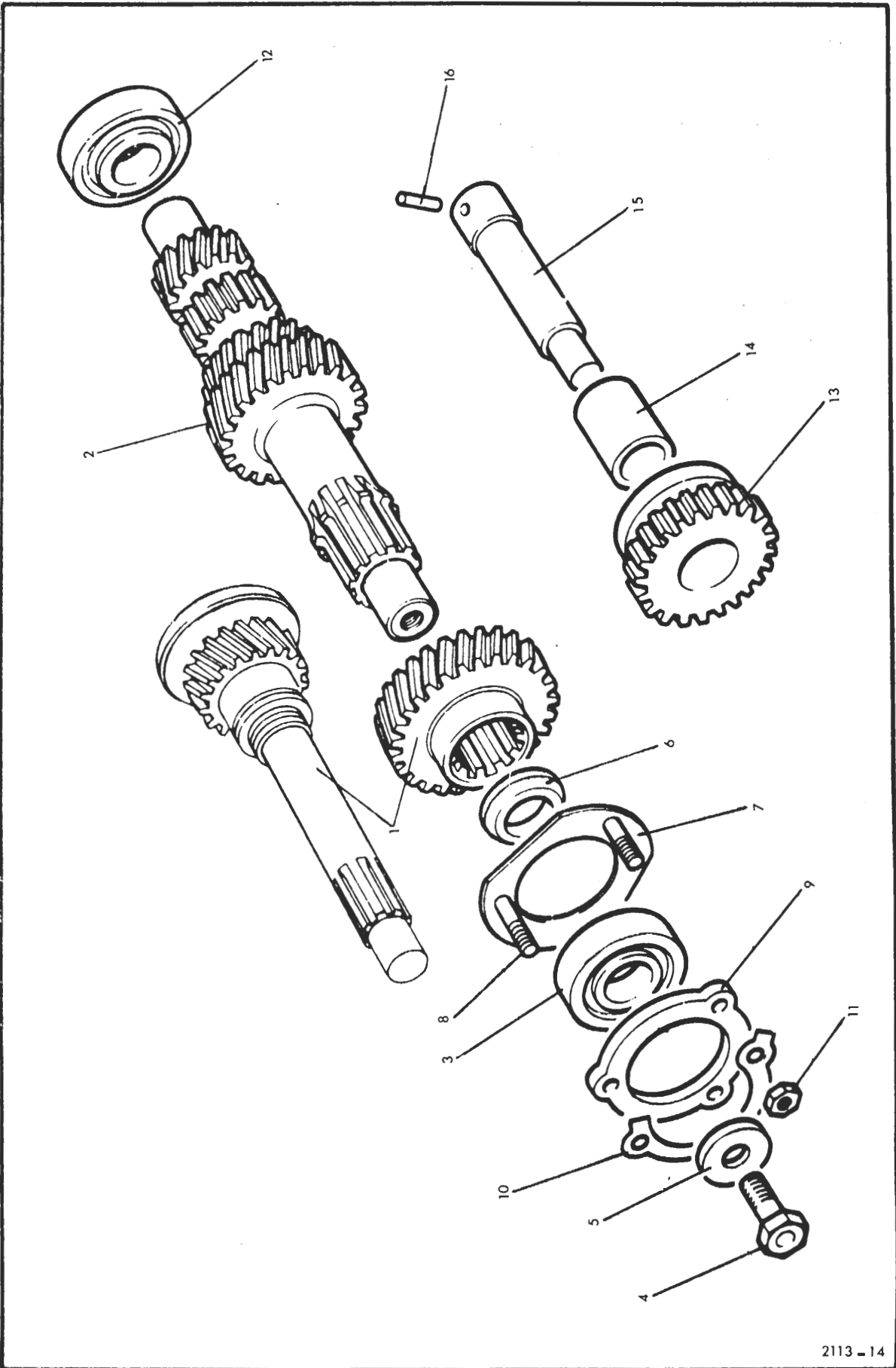
MAINSHAFT



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION — contd.		F12		
2		.. GEARBOX, MECHANICAL — contd.				
3	LV6MT7/3110-99-950-1248	.. BEARING, BALL, JOURNAL	1	1		
4	LV7RU/2520-99-819-4758	.. SHIM, primary pinion, 2 mm	as req'd		594021	
5	LV7RU/2520-99-819-4759	.. SHIM, primary pinion, 1.95 mm	as req'd		594022	
6	LV7RU/2520-99-819-4760	.. SHIM, primary pinion, 1.90 mm	as req'd		549023	
7	LV7RU/2520-99-819-4761	.. SHIM, primary pinion, 1.85 mm	as req'd		594024	
8	LV7RU/5365-99-137-3448	.. SHIM, primary pinion	as req'd		594025	
9	LV6MT1/5340-99-910-8205	.. RING, RETAINING	1	3	214795	
10	LV6MT1/5330-99-823-4295	.. SEAL, PLAIN, rubber 1.698 in. id x 2.381 in. od x 3/8 in. w	1	4		
11	LV7RU/3040-99-823-4296	.. SHAFT, SHOULDERED, steel	1	5	576725	
12	LV7RU/5315-99-849-8735	.. PIN, STRAIGHT, HEADLESS, steel, 5/64 in. dia x 9/32 in. lg	1	6	06405	
13	LV7RU/5315-99-849-8762	.. PIN, STRAIGHT, HEADLESS, steel, 9/64 in. dia x 13/32 in. lg	1	7	09561	
14						
15	LV7RU/2520-99-849-8759	.. WASHER, THRUST, steel, 0.125 in. thk	as req'd		08188	
16	LV7RU/3120-99-849-8788	.. WASHER, THRUST, steel, 0.128 in. thk	as req'd		50702	
17	LV7RU/3120-99-849-8789	.. WASHER, THRUST, steel, 0.130 in. thk	as req'd		50703	
18	LV7RU/3120-99-849-9032	.. WASHER, THRUST, steel, 0.135 in. thk	as req'd		231737	
19						
20	LV7RU/3120-99-849-9194	.. WASHER, THRUST, steel, 0.125 in. thk	as req'd		267572	
21	LV7RU/3120-99-849-9195	.. WASHER, THRUST, steel, 0.128 in. thk	as req'd		267573	
22	LV7RU/3120-99-849-9196	.. WASHER, THRUST, steel, 0.130 in. thk	as req'd		267574	
23	LV7RU/3120-99-849-9197	.. WASHER, THRUST, steel, 0.135 in. thk	as req'd		267575	
24						
25	LV7RU/2520-99-819-4770	.. CLUTCH HALF, POSITIVE	1	10	591364	
26	LV7RU/3020-99-819-4771	.. GEAR, DUPLEX	1	11	591363	
27	LV7RU/3020-99-819-4772	.. GEAR, DUPLEX	1	12	556010	
28	LV7RU/5365-99-849-8734	.. RING, RETAINING	1	14	06402	
29	LV7RU/2520-99-849-9141	.. CLUTCH, SYNCHRONISING	1	15,16	239160	
30	LV7RU/2520-99-849-8733	.. SPRING, SYNCHRONISING, DETENT	3	16	06395	
31	LV6MT7/3110-99-950-0744	.. ROLLER ASSEMBLY, JOURNAL BEARING	1	17		

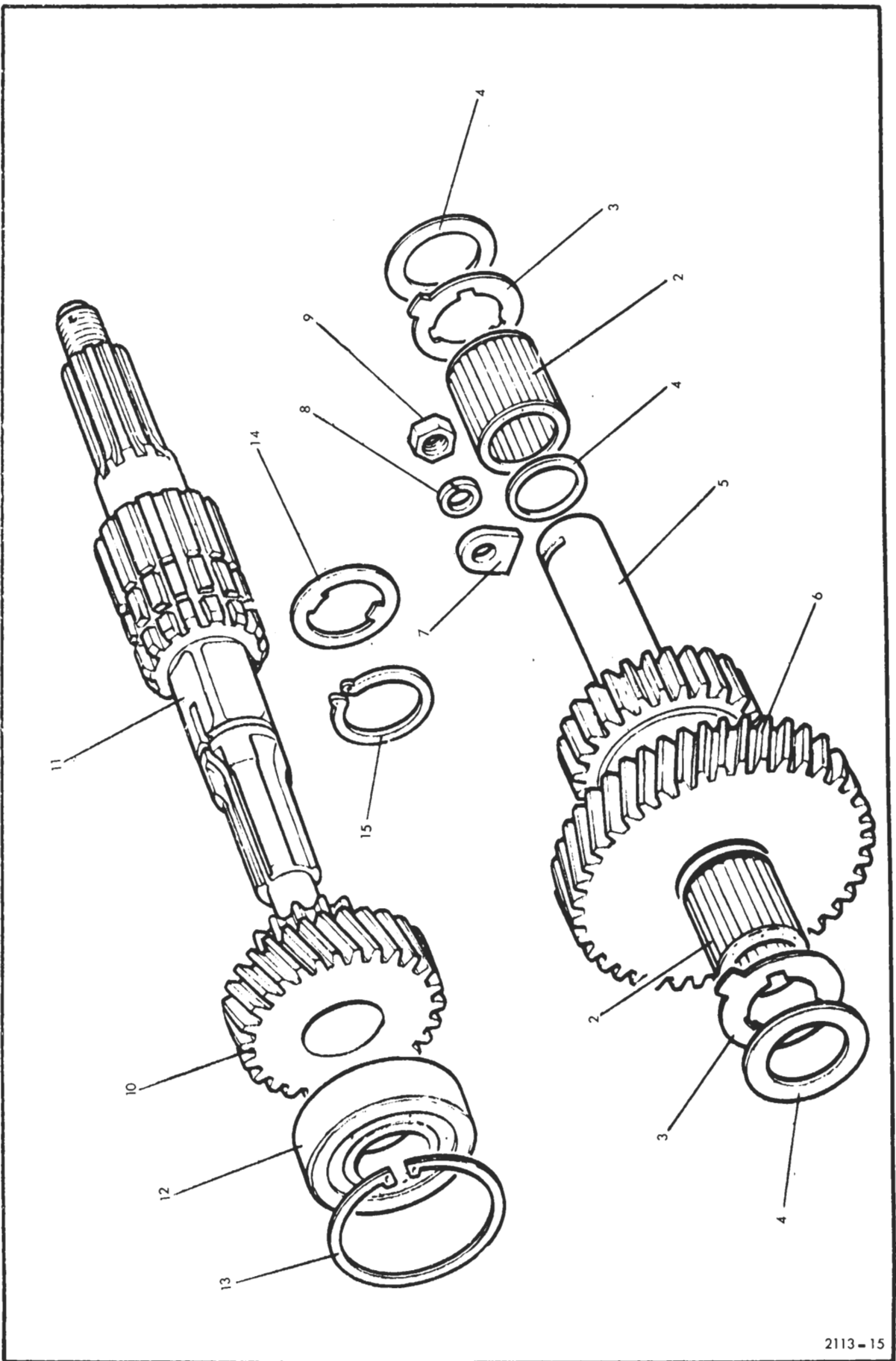


Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/Part No.	Remarks
1		TRANSMISSION – contd.		F13		
2		.. GEARBOX, MECHANICAL – contd.				
3	LV7RU/3020-99-819-4763	.. GEAR, DUPLEX, 1st speed	1	1	591362	
4	LV7RU/2520-99-819-4764	.. BEARING, SLEEVE	1	2	576734	
5	LV7RU/2520-99-819-4765	.. WASHER, THRUST	1	3	576735	
6	LV7RU/3020-99-824-6644	.. GEAR SET, SPUR, MATCHED	1	4	608283	
7	LV7RU/2520-99-819-4767	.. BLOCK, SLIDING, SYNCROMESH	3	5	553084	
8	LV7RU/5360-99-819-4768	.. SPRING, HELICAL, COMPRESSION	3	6	503805	
9		.. BALL	3	7	52459	
10	LV7RU/2520-99-819-4770	.. CLUTCH HALF, POSITIVE	1	8	591364	
11	LV6MT7/3110-99-950-0079	.. BEARING, BALL	1	9		
12	LV6MT1/5365-99-910-8334	.. RING, RETAINING	1	10	09960	
13	LV7RU/2520-99-823-4297	.. HOUSING, BEARING	1	11	576836	
14	LV6MT1/5365-99-910-8218	.. RING, RETAINING	1	12	09961	
15	LV6MT1/5330-99-801-6451	.. SEAL, PLAIN, ENCASED, steel, 1-15/16 in. id x 3 in. x 1/2 in. w	1	13		
16	LV7RU/2520-99-849-9035	.. DEFLECTOR, DIRT AND LIQUID	1	14	232415	
17	LV7RU/2520-99-849-9354	.. SPACER, SLEEVE, steel, 1-11/32 in. id x 1-15/16 in. od x 1-1/8 in. lg	1	15	502482	
18	LV7RU/2520-99-849-8962	.. GEAR, HELICAL, mainshaft	1	16	218244	
19	LV7RU/5310-99-849-9326	.. WASHER, KEYWAY	1	17	501501	
20	LV7RU/2520-99-849-8906	.. WASHER, KEY	1	18	217476	
21	LV7RU/2520-99-849-8907	.. NUT, PLAIN, ROUND, whitform, steel, 7/8 in.	1	19	217477	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks	
1		TRANSMISSION - contd.		F14			
2		.. GEARBOX, MECHANICAL - contd.					
3	LV7RU/2520-99-819-4757	.. PRIMARY PINION AND CONSTANT GEAR	1	1	606880		
4	LV7RU/2520-99-819-4773	.. GEARSHAFT, HELICAL SPUR	1	2	576686		
5	LV6MT7/3110-99-950-0077	.. BEARING, BALL, JOURNAL, single row 25 mm id x 62 mm od x 17 mm w, oo fit	1	3			
6	LV7RU/5306-99-136-7971	.. BOLT, SELF-LOCKING, UNF, steel, hex hd, nylon insert 7/16 in. x 1-1/4 in. lg	1	4	561601		
7	LV7RU/5310-99-137-1710	.. WASHER, FLAT	1	5	576907		
8	LV7RU/5310-99-873-8108	.. WASHER, RECESSED	as req'd	}	528720		
9	LV7RU/5310-99-873-8109	.. WASHER, RECESSED	as req'd		6	528721	
10	LV7RU/5310-99-873-8110	.. WASHER, RECESSED	as req'd			528722	
11	LV7RU/2520-99-873-8100	.. PLATE, RETAINING, BEARING	1	7,8	528685		
12	LV7RU/5307-99-849-8842	.. STUD, PLAIN	3	8	213417		
13	LV7RU/2520-99-873-8101	.. PLATE, RETAINING, BEARING	1	9	528690		
14	LV7RU/2520-99-873-8099	.. LOCKING PLATE, NUT AND BOLT	1	10	528683		
15	LV7RU/2805-99-850-1125	.. NUT	3	11	254881		
16	LV6MT7/3110-99-825-0149	.. BEARING, PARALLEL ROLLER, 7/8 in. x 2 in. x 9/16 in., 'oo' fit	1	12			
17	LV7RU/3020-99-819-4776	.. GEAR, SPUR, reverse	1	13	576707		
18	LV7RU/2520-99-809-2028	.. BEARING, SLEEVE	1	14	561954		
19	LV7RU/2520-99-819-4777	.. SHAFT, SHOULDERED	1	15	591527		
20	G1/5315-99-130-2737	.. PIN, SPRING, REVERSE GEAR SHIFT	1	16			

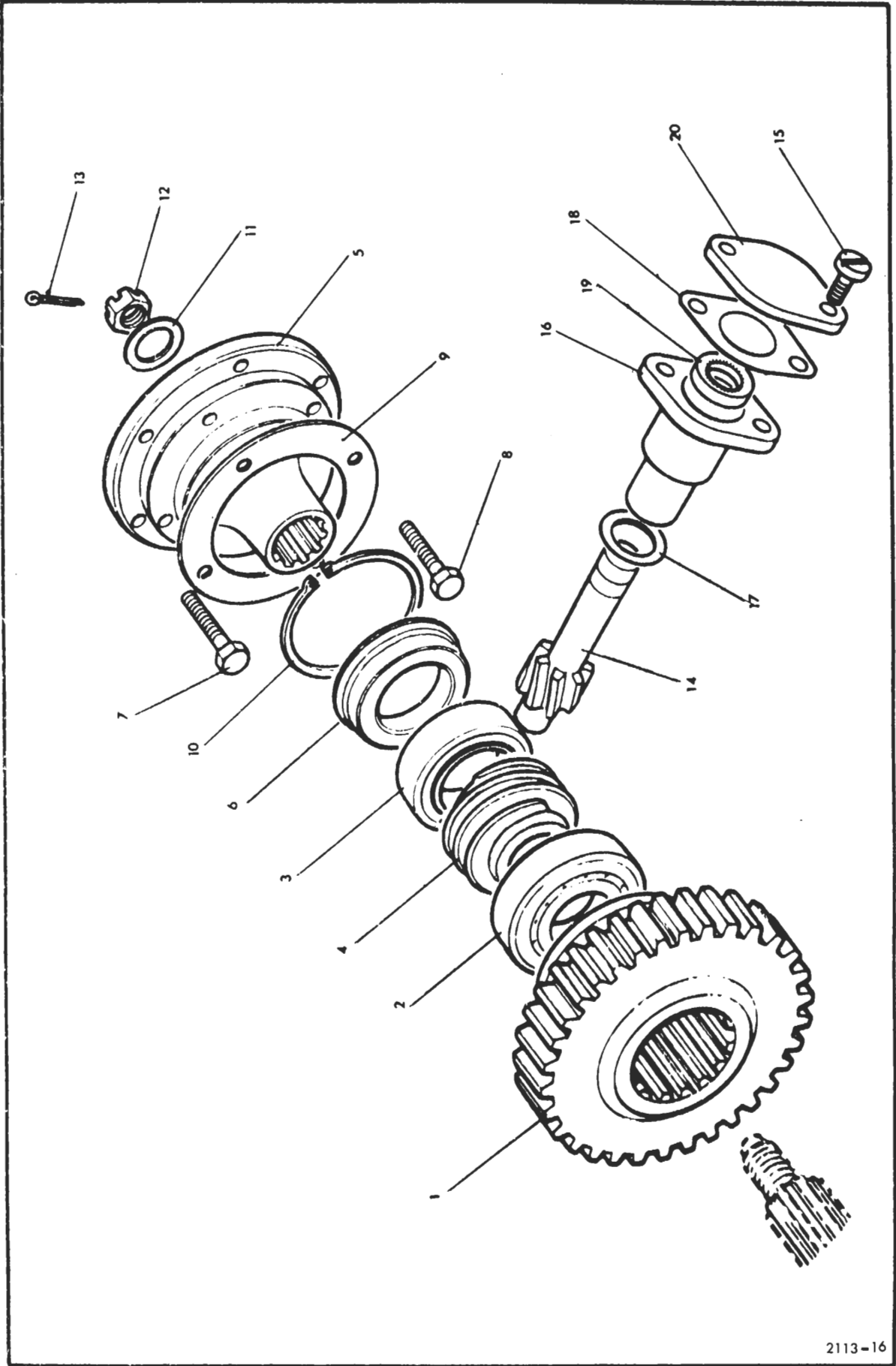
F15 INTERMEDIATE AND HIGH GEAR



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION — contd.		F15		
2		.. GEARBOX, MECHANICAL — contd.				
3	LV7RU/2520-99-874-0242	.. GEAR, intermediate	1	1	533080	
4	LV7RU/2520-99-824-0621	.. BEARING, ROLLER, 1-5/8 in. x 2-1/4 in. x 1-11/16 in. lg	2	2	599869	
5	LV7RU/2520-99-873-7855	.. WASHER, THRUST	2	3	521328	
6	LV7RU/2520-99-809-2030	.. SHIM	as req'd	4	561197	
7	LV7RU/2520-99-823-3632	.. SHAFT, INTERMEDIATE GEAR	1	5	594195	
8	LV6MT1/5330-99-806-9439	.. RING, SEALING, TOROIDAL, rubber, 1-3/8 in. id, 1/8 in. h	1	6		
9	G1/5310-99-120-2304	.. WASHER, LOCK, steel, single coil, sq section, 3/8 in.	1	8		
10	G1/5310-99-120-2302	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 3/8 in.	1	9		
11	LV7RU/2580-99-849-8961	.. GEAR, HELICAL, high gear	1	10	218243	
12	LV7RU/2520-99-849-9097	.. SHAFT, SHOULDERED, output	1	11	235985	
13	LV6MT7/3110-99-950-0917	.. BEARING, TAPERED, ROLLER, single row, 1.370 in. id x 2.710 in. od x 0.780 in. w	1	12	217490	
14	LV6MT1/5365-99-801-8877	.. RING, RETAINING: bearing to case	1	13	217526	

F-16

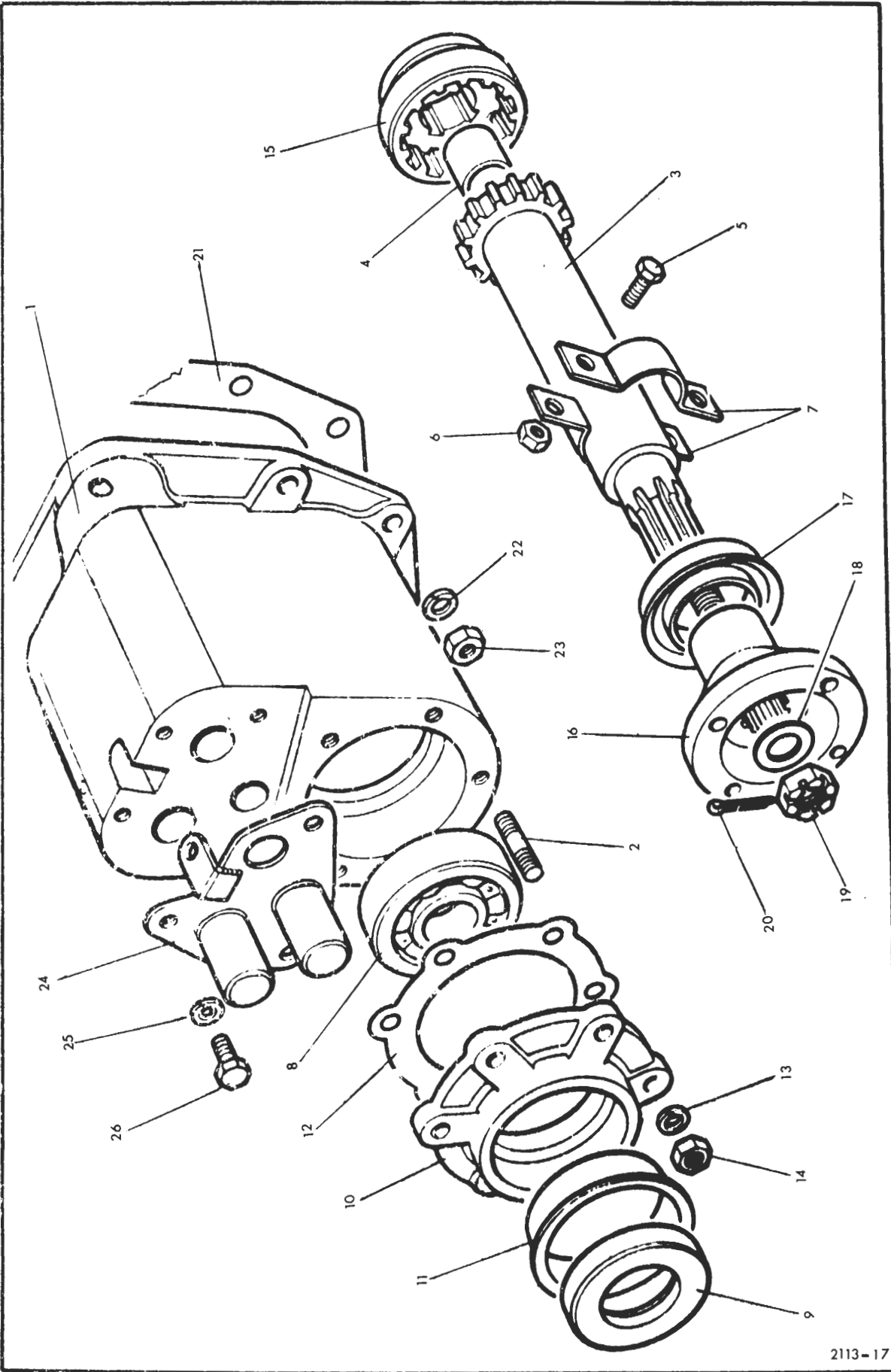
LOW GEAR AND SPEEDOMETER DRIVE



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION – contd.		F16		
2		.. GEARBOX, MECHANICAL – contd.				
3	LV7RU/2520-99-874-0241	.. GEAR, SPUR, low gear	1	1	532979	
4	LV6MT7/3110-99-950-0919	.. BEARING, TAPERED ROLLER	1	2	217512	
5	LV6MT1/5330-99-801-6220	.. SEAL, OIL, output shaft	1	3	236417	
6	LV7RU/2520-99-804-3581	.. GEAR, WORM	1	4	540004	
7	LV7RU/2520-99-819-5137	.. FLANGE, COMPANION, UNIVERSAL JOINT	1	5	236630	
8	LV7RU/2520-99-849-9100	.. DEFLECTOR, DIRT AND LIQUID	2	6	236074	
9	LV7RU/5306-99-123-3725	.. BOLT, MACHINE, BSF, steel, hex hd, 5/16 in. x 0.900 in. lg	6	7	217564	
10	LV7RU/5306-99-849-9360	.. BOLT, MACHINE, UNF, steel, hex hd, 3/8 in. x 1.200 in. lg	4	8	512701	
11	LV7RU/2530-99-849-9465	.. PLATE, RETAINING, BRAKE DRUM	1	9	217568	
12	LV6MT1/5365-99-910-8213	.. RING, RETAINING, steel, ext 2-1/2 in.	1	10		
13	G1/5310-99-941-8639	.. WASHER, FLAT, steel, zinc coated, 5/8 in.	1	11		
14	LV7RU/5310-99-849-8716	.. NUT, SLOTTED, HEXAGON, whitform, steel, 5/8 in.	2	12	3259	
15	G1/5315-99-944-0184	.. PIN, COTTER, SPLIT, steel, 1/8 in. x 1-1/2 in. lg	1	13		
16	LV7RU/2520-99-849-9128	.. GEARSHAFT, HELICAL	1	14	237982	
17	G1/5305-99-121-0032	.. SCREW, MACHINE	2	15		
18	LV7RU/2520-99-849-9202	.. SLEEVE, SPEEDOMETER DRIVE, steel, 2 in. lg	1	16	268791	
19	LV7RU/2520-99-849-9201	.. WASHER, SEALING	1	17	267828	
20	LV7RU/2520-99-849-9198	.. GASKET	1	18	267782	
21	LV6MT1/5330-99-801-5145	.. SEAL, OIL, rubber, 5/8 in. id x 1 in. od x 3/16 in. w		19		

F17

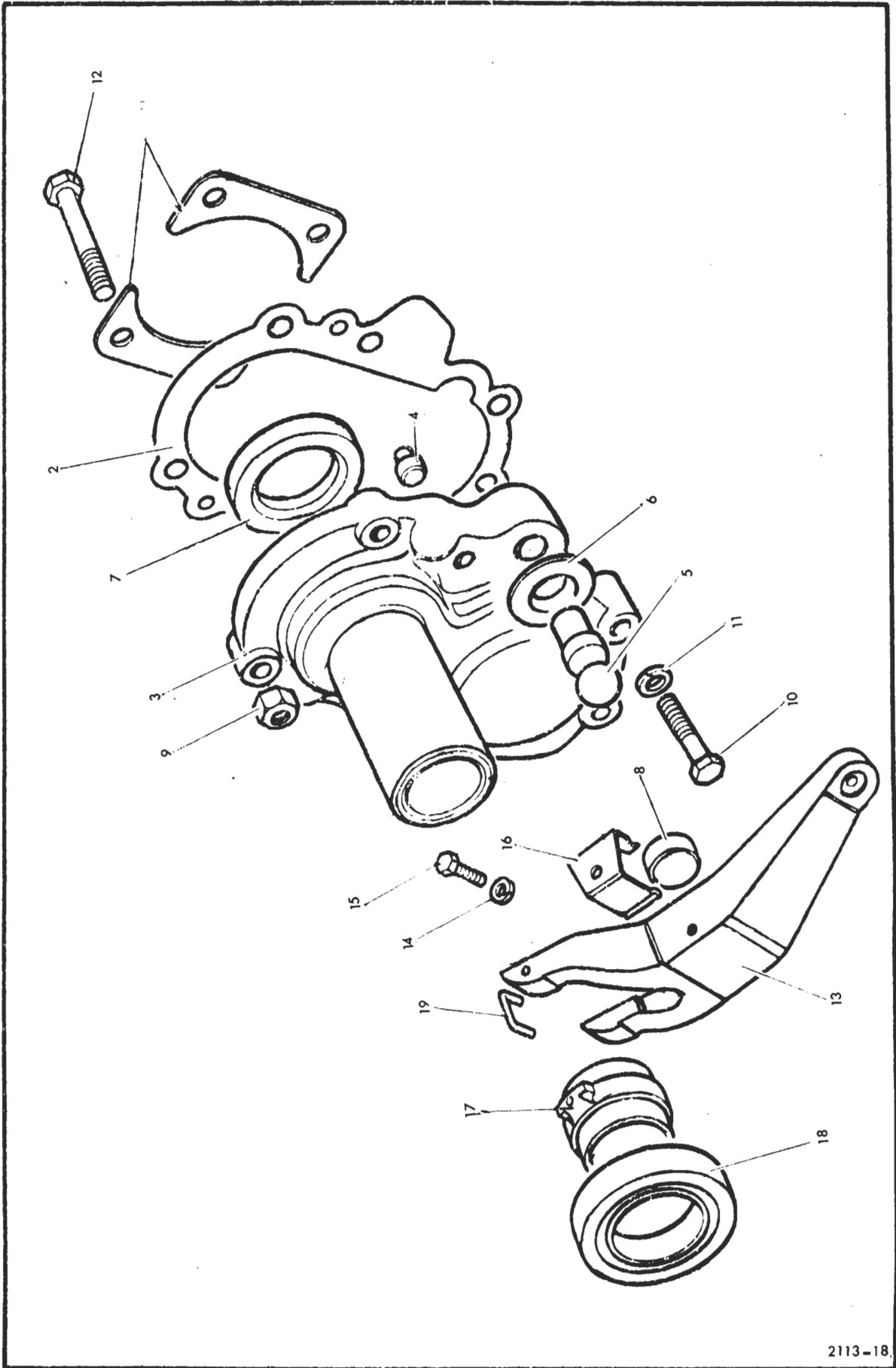
FRONT OUTPUT SHAFT



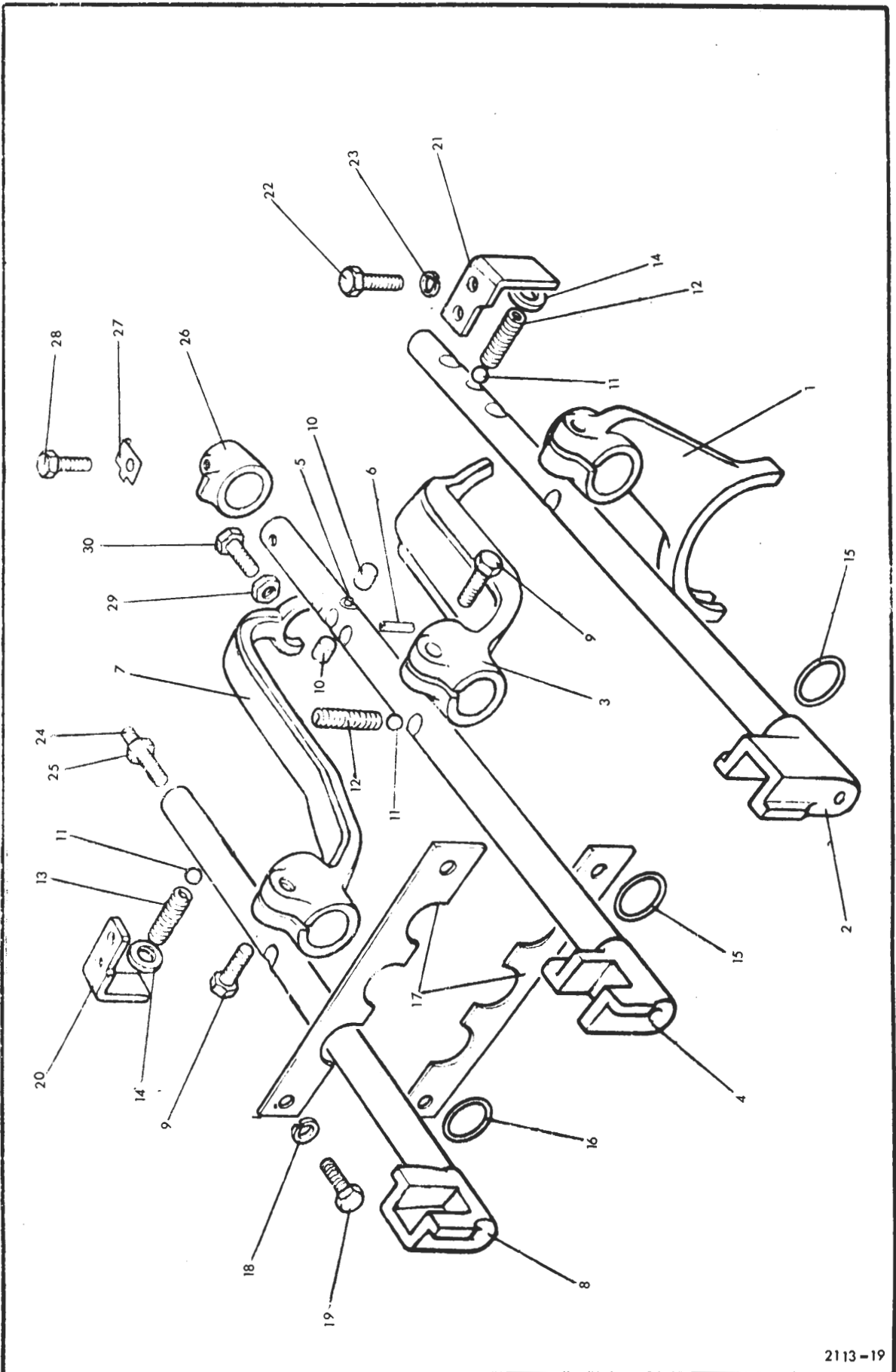
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION – contd.		F17		
2		.. GEARBOX, MECHANICAL – contd.				
3	LV7RU/2520-99-849-9205	.. HOUSING, MECHANICAL DRIVE, output shaft	1	1,2	268849	
4	LV7RU/5307-99-849-8947	... STUD, PLAIN, BSW/BSF, steel, 5/16 in. x 1-31/32 in. lg	6	2	217978	
5	LV7RU/2520-99-849-9166	.. SHAFT AND OIL THROWER	1	3-7	243611	
6	LV7RU/3120-99-849-9090	.. BEARING, SLEEVE	1	4	234534	
7	G1/5305-99-137-1712	... SCREW, MACHINE, BA, steel, hex hd, phosphated, No. 2 x 9/16 in. lg	2	5		
8	G1/5310-99-948-7826	... NUT, SELF-LOCKING, HEXAGON, BA, steel, cadmium plated, nylon insert, No. 2 x 9/32 in. lg	2	6		
9	LV7RU/2520-99-849-9169	... OIL THROWER	1	7	243873	
10	LV6MT7/3110-99-950-1247	.. BEARING, BALL, JOURNAL, single row, 1-1/4 in. x 2-3/4 in. x 11/16 in., oo fit	1	8		
11	LV6MT1/5330-99-801-6220	.. SEAL, PLAIN, ENCASED, steel/leather, 1-5/8 in. x 2-1/2 in. x 1/2 in. w	1	9		
12	LV7RU/2520-99-849-9104	.. OIL SEAL RETAINER AND DEFLECTOR	1	10,11	236541	
13	LV7RU/2520-99-849-9108	... DEFLECTOR, DIRT AND LIQUID	1	11	236548	
14	LV7RU/5330-99-849-9089	.. GASKET, oil seal, retainer & deflector	1	12	234525	
15	LV7RU/5310-99-120-1027	.. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	6	13		
16	G1/5310-99-120-1529	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 5/16 in.	6	14		
17	LV7RU/2520-99-849-9059	.. LOCKING DOG, four wheel drive	1	15	233241	
18	LV7RU/2520-99-804-3582	.. FLANGE, COMPANION, UNIVERSAL JOINT, output shaft	1	16	539993	
19	LV7RU/2520-99-849-9100	.. DEFLECTOR, DIRT AND LIQUID	1	17	236074	
20	G1/5310-99-941-8639	.. WASHER, FLAT, steel, zinc coated, 5/8 in.	1	18		
21	LV7RU/5310-99-849-8716	.. NUT, SLOTTED, HEXAGON	1	19	3259	
22	LV7RU/2520-99-824-4896	.. JOINT, TRANSFER CASE	1	21	622048	
23	G1/5310-99-120-1027	.. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	7	22		
24	G1/5310-99-120-1529	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 5/16 in.	7	23		
25	LV7RU/2520-99-849-9192	.. DUST COVER AND PLATE, selector shaft	1	24	266956	
26	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, sq section, 1/4 in.	3	25		
27	G1/5305-99-135-8475	.. SCREW, MACHINE, BSW, steel, hex hd, zinc coated, 1/4 in. x 7/16 in.		26		

F18

FRONT COVER AND CLUTCH FORK



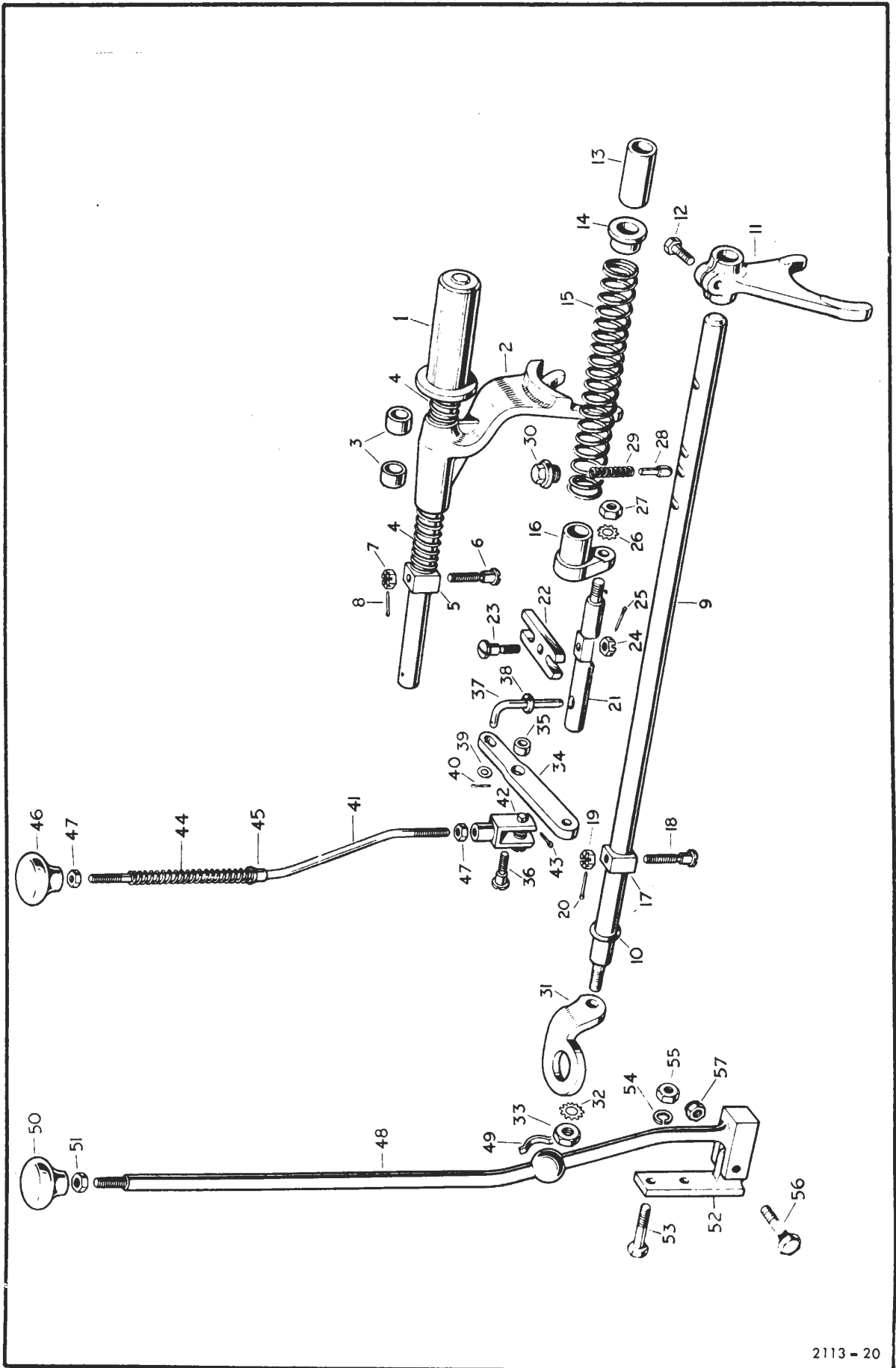
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/Part No.	Remarks
1		TRANSMISSION – contd.		F18		
2		.. GEARBOX, MECHANICAL – contd.				
3	LV7RU/2520-99-804-5210	.. PLATE, BEARING, PINION	2	1	556379	
4	LV7RU/2520-99-819-5143	.. GASKET	1	2	576724	
5	LV7RU/2520-99-823-5124	.. COVER, PRIMARY SHAFT	1	3-6	576718	
6	LV7RU/5315-99-849-8855	... DOWEL	2	4	213700	
7	LV7RU/5307-99-818-9091	... PIN, PIVOT, CLUTCH RELEASE	1	5	576720	
8	LV7RU/2520-99-818-9092	... CAP, PIVOT PIN	1	6	571164	
9	LV6MT1/5330-99-818-9097	.. SEAL, PLAIN, 33.83 mm id, 50.13 mm od, 10 mm w	1	7		
10	LV7RU/2520-99-818-9095	.. SEAT, BALL	1	8	571161	
11	G1/5310-99-957-0598	.. NUT, SELF-LOCKING, HEXAGON, nylon insert, steel, cadmium plated, 5/16 in.	4	9		
12	G1/5306-99-120-4144	.. BOLT, MACHINE	3	10		
13	G1/5310-99-120-1338	.. WASHER, LOCK	3	11		
14	LV7RU/5306-99-137-1841	.. BOLT, RIBBED SHOULDER, BSF, steel, 5/16 in. x 2 in. lg	4	12	576717	
15						
16	LV7RU/2520-99-818-9093	.. FORK, CLUTCH OPERATING	1	13	576137	
17	G1/5310-99-120-1338	.. WASHER, LOCK	1	14		
18	G1/5305-99-122-8665	.. SCREW, MACHINE, ISO, metric, steel, hex hd, zinc coated, 6 mm x 1 mm x 10 mm lg	1	15		
19	LV7RU/5340-99-818-9096	.. CLIP, CLUTCH FORK	1	16	571163	
20	LV7RU/2520-99-821-8250	.. CLUTCH RELEASE BEARING AND SLEEVE	1	17,18	594271	
21	LV7RU/2520-99-819-4027	... CLUTCH RELEASE BEARING	1	18	571735	
22	LV7RU/2520-99-818-9098	.. STAPLE, CLUTCH RELEASE LEVER		19		



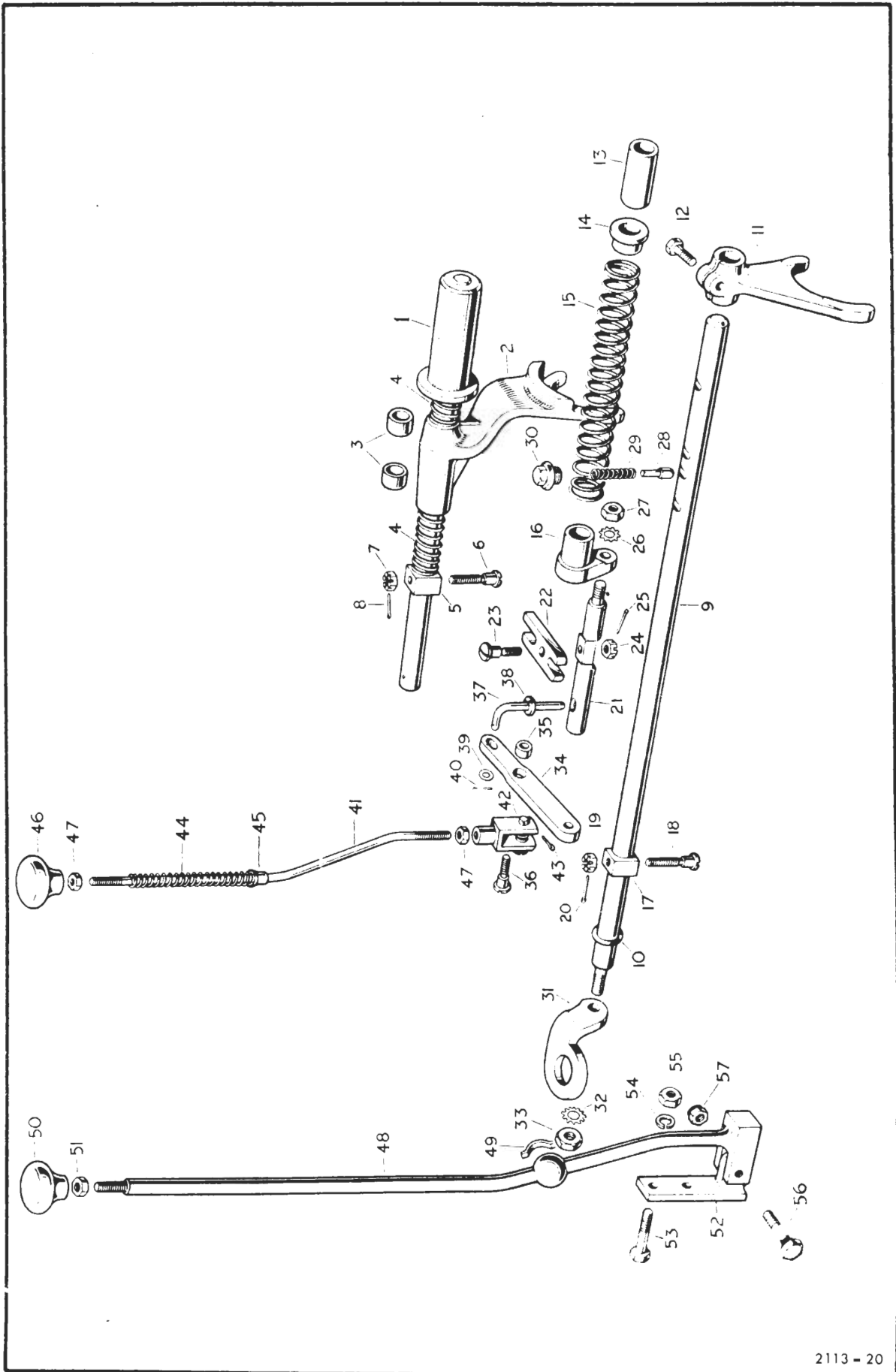
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION – contd.		F19		
2		.. GEARBOX, MECHANICAL – contd.				
3	LV7RU/2520-99-849-8738	.. FORK, SELECTOR, GEARBOX, 3 id x 4th speed	1	1	06422	
4	LV7RU/2520-99-849-8846	.. SHAFT, SELECTOR, 3rd & 4th speed	1	2	213636	
5	LV7RU/2520-99-819-5138	.. FORK, SELECTOR, GEARBOX, 1st & 2nd speed	1	3	576703	
6	LV7RU/2520-99-819-5139	.. SHAFT ASSEMBLY, SELECTOR, 1st & 2nd speed	1	4	576727	
7	LV7RU/2520-99-849-8792	.. PIN, interlocking	1	5	55697	
8	G1/5315-99-130-2738	.. PIN, STRAIGHT, HEADLESS	1	6		
9	LV7RU/2520-99-819-5140	.. FORK, SELECTOR, GEARBOX, reverse	1	7	576704	
10	LV7RU/2520-99-819-5141	.. SHAFT, SELECTOR, reverse	1	8	576729	
11	G1/5306-99-941-9681	.. BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 5/16 in. x 1 in.	3	9		
12	LV7RU/2520-99-849-8791	.. PLUNGER, INTERLOCKING, steel, 3/8 in. dia x 9/16 in. lg	3	10	55638	
13	LV6MT7/3110-99-950-0573	.. BALL, BEARING, steel, 3/8 in.	3	11		
14	LV7RU/2520-99-849-8720	.. SPRING, HELICAL, COMPRESSION, steel, 10-1/2 active turns, 23/64 in. dia x 1-13/32 in. lg	2	12	03649	
15	LV7RU/2520-99-849-8801	.. SPRING, HELICAL, COMPRESSION, steel, 10-1/2 active turns, 23/64 in. dia x 1-15/64 in. lg	1	13	56102	
16	LV7RU/5340-99-849-8726	.. RETAINING PLATE, SELECTOR SHAFT SPRING, lh	2	14	05852	
17	LV7RU/2520-99-849-9297	.. RING, WIPER, selector, forward shaft	2	15	272596	
18	LV7RU/2520-99-849-9298	.. RING, WIPER, selector, reverse shaft	1	16	272597	
19	LV7RU/2520-99-849-9156	.. PLATE, RETAINING, wiper ring	1	17	241598	
20	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, sq section, 1/4 in.	4	18		
21	G1/5305-99-135-8475	.. SCREW, MACHINE, BSW, steel, 1/4 in. x 7/16 in.	4	19		
22	LV7RU/2520-99-849-0728	.. PLATE, RETAINING, SELECTOR SHAFT SPRING, rh	1	20	05854	
23	LV7RU/2520-99-849-8727	.. PLATE, RETAINING, SELECTOR SHAFT SPRING, lh	1	21	05853	
24	G1/5305-99-948-0988	.. SCREW, MACHINE, BSW, steel, 1/4 in. x 1/2 in.	4	22		
25	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, sq section, 1/4 in.	4	23		
26	LV7RU/5305-99-849-9016	.. SCREW, GRUB, BSF, steel, slotted, oval point, 1/4 in. dia x 1-3/4 in. lg	1	24	231033	
27	G1/5310-99-941-7691	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 1/4 in.	1	25		
28	LV7RU/2520-99-849-8830	.. STOP, SECOND SPEED, SELECTOR SHAFT	1	26	210203	
29	LV7RU/5310-99-849-8831	.. WASHER, KEY, steel 2 ext keys, 17/64 in. id x 11/16 in. od	1	27	210204	
30	G1/5305-99-121-0137	.. SCREW, MACHINE, BSF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	1	28		

F 20

FOUR WHEEL DRIVE SELECTORS



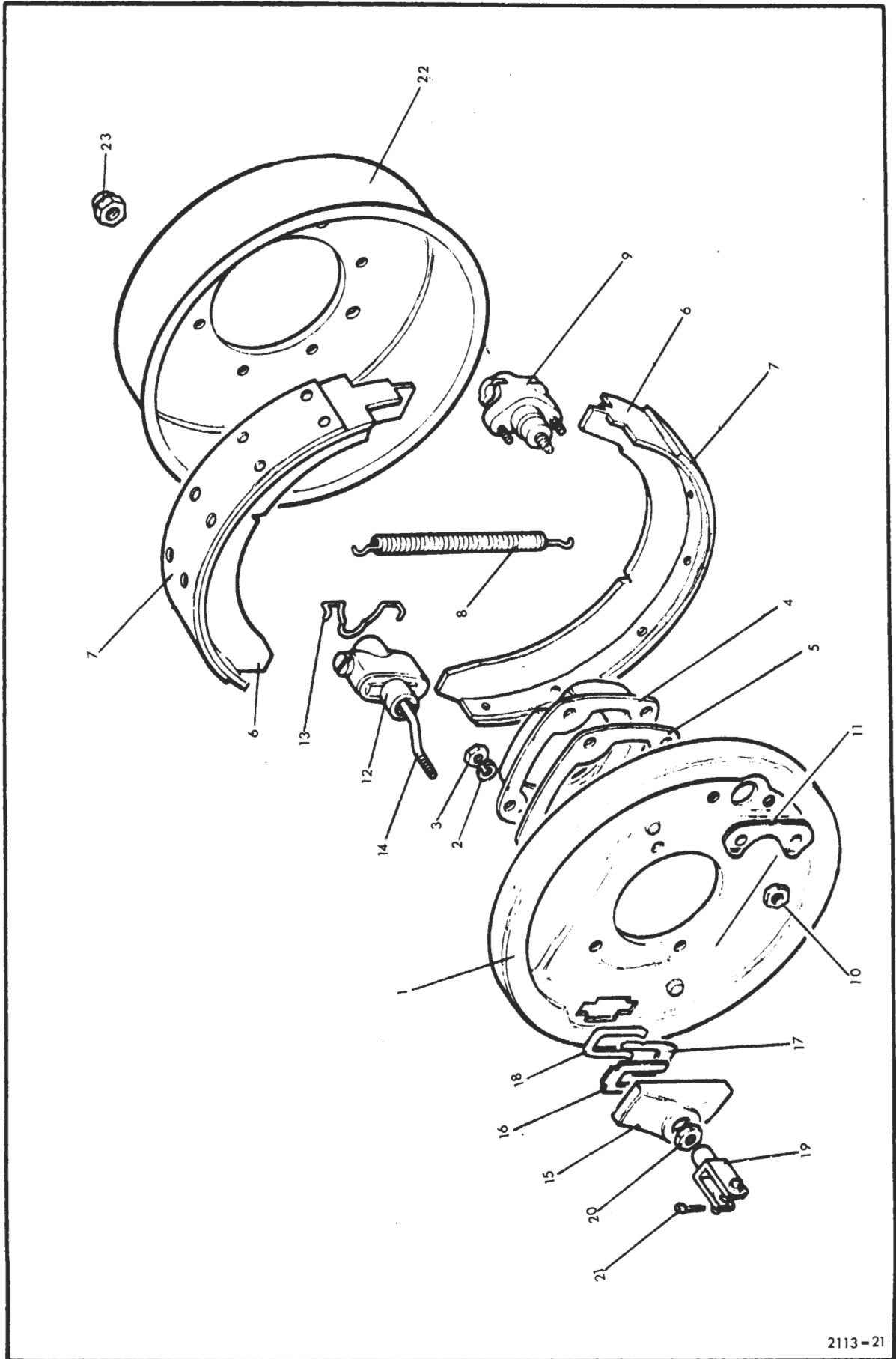
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION - contd.			F20	
2		GEARBOX, MECHANICAL - contd.				
3	LV7RU/2520-99-849-9069	.. SELECTOR SHAFT AND GUIDE, four wheel drive	1	1	233416	
4	LV7RU/2520-99-825-5466	.. FORK, SELECTOR	1	2,3	622155	
5	LV7RU/3120-99-849-8915	.. BUSHING, SLEEVE	2	3	217521	
6	LV7RU/5340-99-849-9077	.. SPRING, HELICAL, COMPRESSION, selector fork	2	4	233449	
7	LV7RU/2520-99-849-9064	.. BLOCK, SELECTOR SHAFT	1	5	233406	
8	LV7RU/5305-99-849-9067	.. SCREW, SHOULDER, BSF, steel, fillister hd, slotted, 5/16 in. dia x 1-9/16 in. lg	1	6	233409	
9	G1/5310-99-417-9235	.. NUT, SLOTTED HEXAGON, BSF, steel, 5/16 in.	1	7		
10	G1/5315-99-944-0165	.. PIN, COTTER, SPLIT steel, 1/16 in. x 3/4 in. lg	1	8		
11	LV7RU/2520-99-849-9063	.. SHAFT, SHOULDERED, transfer gear	1	9	233398	
12	LV7RU/5330-99-895-1666	.. RING, SEALING, TOROIDAL	1	10	515572	
13	LV7RU/2520-99-849-8919	.. FORK, SELECTOR, GEARBOX	1	11	217584	
14	G1/5306-99-941-9618	.. BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 5/16 in. x 1 in. lg	1	12		
15	LV7RU/5340-99-849-9072	.. SPACER, SLEEVE	1	13	233438	
16	LV7RU/3120-99-849-9071	.. BUSHING, SLEEVE, locating, spring	1	14	233437	
17	LV7RU/2520-99-849-8901	.. SPRING, HELICAL, COMPRESSION	1	15	217445	
18	LV7RU/2520-99-805-4364	.. CONNECTING LINK, RIGID	1	16	538536	
19	LV7RU/2520-99-849-9064	.. BLOCK, SELECTOR SHAFT	1	17	233406	
20	LV7RU/5305-99-849-9067	.. SCREW, SHOULDERED, BSF, steel, fillister hd, slotted, 5/16 in. dia x 1-9/16 in. lg	1	18	233409	
21	G1/5310-99-417-9235	.. NUT, SLOTTED, HEXAGON, BSF, steel, 5/16 in.	1	19		
22	G1/5315-99-944-0165	.. PIN, COTTER, SPLIT, steel, 1/16 in. x 3/4 in. lg	1	20		
23	LV7RU/2520-99-874-1857	.. SHAFT, PIVOT, SELECTOR SHAFT	1	21	549168	
24	LV7RU/2520-99-849-9065	.. COUPLING, SELECTOR SHAFTS AND PIVOT	1	22	233407	
25	LV7RU/5305-99-805-8611	.. SCREW, SHOULDERED, BSF, steel, fillister hd, slotted, 5/16 in. x 1-1/4 in. lg	1	23	549169	
26	G1/5310-99-417-9235	.. NUT, SLOTTED, HEXAGON, BSF, steel, 5/16 in.	1	24		
27	G1/5315-99-944-0165	.. PIN, COTTER, SPLIT, steel, 1/16 in. x 3/4 in. lg	1	25		
28	G1/5310-99-101-8358	.. WASHER, LOCK, steel, int flat, 3/8 in.	1	26		
29	LV7RU/2520-99-120-2302	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 3/8 in.	1	27		
30	LV7RU/2520-99-849-9093	.. PLUNGER, DETENT, selector shaft	1	28	235416	
31	LV7RU/2520-99-849-8801	.. SPRING, HELICAL, COMPRESSION, plunger	1	29	56102	
32	LV7RU/4730-99-849-9073	.. PLUG, SCREWED	1	30	233441	
33	LV7RU/2520-99-849-9138	.. LINK, SELECTOR SHAFT	1	31	238329	
34	G1/5310-99-417-9227	.. WASHER, LOCK, steel, flat int, zinc coated, 7/16 in.	1	32		
35	G1/5310-99-417-9295	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 7/16 in.	1	33		
36	LV7RU/2520-99-849-9203	.. LEVER, FOUR WHEEL DRIVE	1	34,35	268847	
37	LV7RU/3120-99-849-9008	.. BEARING, SLEEVE	1	35	230086	
38	LV7RU/5306-99-874-2684	.. BOLT, SHOULDERED, BSW, steel, hex hd, 1/4 in. x 1-1/4 in.	1	36	540842	
39	LV7RU/2520-99-849-9036	.. PIN, LOCKING	1	37	232464	
40	LV7RU/5330-99-440-7617	.. RING, SEALING, locking pin	1	38	266992	
41	G1/5310-99-999-8952	.. WASHER, FLAT, brass, tin plated, 1/4 in.	1	39		
42	G1/5315-99-952-4059	.. PIN, COTTER, SPLIT, steel, 1/16 in. dia x 1/2 in. lg	1	40		
43	LV7RU/2520-99-809-8227	.. ROD, SELECTOR, GEARBOX, four wheel drive	1	41	571855	
44	LV7RU/5340-99-849-8870	.. FORK, END, control rod	1	42	215808	
45	G1/5315-99-952-4059	.. PIN, COTTER, SPLIT, steel, 1/16 in. dia x 1/2 in. lg	1	43		
46	LV7RU/5340-99-805-4365	.. SPRING, HELICAL, COMPRESSION, steel, 25 turns, 11/32 in. od x 4-1/2 in. lg	1	44	561221	
47	LV7RU/3120-99-849-9091	.. BUSHING, SLEEVE	1	45	234658	
48	LV7RU/5355-99-849-9049	.. KNOB, plastics, yellow, BSF, 1/4 in.	1	46	232813	
49	G1/5310-99-941-7691	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 1/4 in.	1	47		
50	LV7RU/2540-99-809-9854	.. LEVER, CONTROL, HAND, transfer gear	1	48	576210	
51	LV7RU/2520-99-849-9167	.. SPRING, TRANSFER GEAR LEVER	1	49	243714	
52	LV7RU/5355-99-849-8971	.. KNOB, red	1	50	219521	
53	G1/5310-99-435-0300	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 7/16 in.	1	51		
54	LV7RU/2520-99-849-8979	.. BRACKET, transfer gear lever	1	52	219709	
55	G1/5306-99-941-9685	.. BOLT, MACHINE, BSF, steel, hex hd, 5/16 in. x 1-5/8 in. lg	2			
56	G1/5310-99-120-1027	.. WASHER, LOCK, steel, single coil, 5/16 in.	2			
57	G1/5310-99-136-7375	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 5/16 in.	2			
58	G1/5305-99-941-0954	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1-3/8 in. lg	2	53		
59	G1/5310-99-120-1027	.. WASHER, LOCK, steel, single coil, 5/16 in.	2	54		
60	G1/5310-99-941-0925	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2	55		



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION – contd.		F20		
2		.. GEARBOX, MECHANICAL – contd.				
3	G1/5305-99-941-0954	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1-3/8 in.	1	56		
4	G1/5310-99-120-0699	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, fibre, 5/16 in.	1	57		

F 21

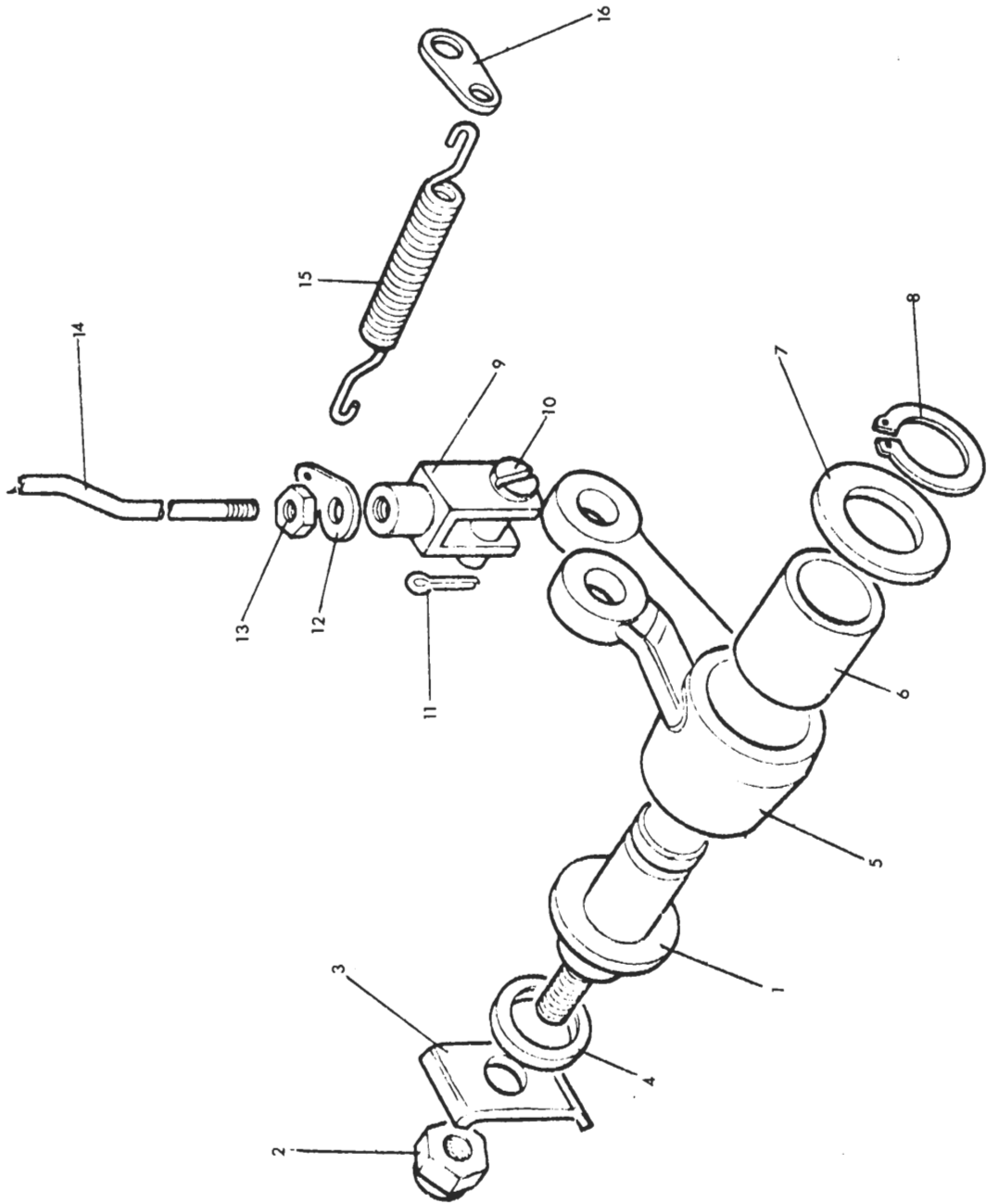
TRANSMISSION BRAKE



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION - contd.		F21		
2		GEARBOX, MECHANICAL - contd.				
3	NP	... TRANSMISSION BRAKE	1	1-23	64027180LN	
4	LV6MT9/2530-99-833-8937	... BACKPLATE, BRAKE	1	1	64270168	
5	G1/5310-99-120-2304	... WASHER, LOCK, steel, single coil, zinc coated, 3/8 in.	4	2		
6	G1/5310-99-120-2302	... NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 3/8 in.	4	3		
7	LV7RU/2520-99-806-7339	... DEFLECTOR, DIRT AND LIQUID	1	4	561368	
8	LV7RU/2520-99-806-7340	... GASKET	1	5	561856	
9	LV6MT9/2530-99-819-5144	... BRAKESHOE, INTERNALLY ACTUATED	1	6,7	4379360LN	
10	LV6MT9/2530-99-823-4299	... LINING SET, BRAKE-SHOE	1	7	541994	
11	LV6MT9/2530-99-833-8179	... SPRING, HELICAL, EXTENSION, brake-shoe return	2	8	40655	
12	LV6MT9/2530-99-813-6440	... ADJUSTER ASSEMBLY, BRAKE	1	9	64271022	
13		... PARTS KIT, BRAKE ADJUSTER	1		515924	
14	G1/5310-99-120-9941	... NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	2	10	254810	
15	LV6MT9/5310-99-401-2272	... LOCKING PLATE, NUT AND BOLT	1	11	542515	
16	LV6MT9/2530-99-833-8184	... EXPANDER, assy	1	12	64270170	
17	LV6MT9/2530-99-827-7078	... PARTS KIT, HYDRAULIC BRAKE WHEEL CYLINDER	1		SP1807/3	
18	LV6MT9/2530-99-836-5019	... CLIP, RETAINING TAPPET	1	13	46277	
19	LV6MT9/2530-99-833-8185	... DRAWLINK BRAKE EXPANDER	1	14	64270172	
20	LV6MT9/2530-99-836-5020	... BOOT, DUST AND MOISTURE SEAL	1	15	46278	
21	LV6MT9/2530-99-833-8954	... LOCKING PIECE	1	16	46292	
22	LV6MT9/2530-99-833-8933	... LOCKING PLATE, BRAKE EXPANDER		17	46291	
23	LV6MT9/2530-99-805-4988	... SPRING, RETAINING		18	48065	
24	LV7RU/5340-99-849-9447	... FORK END, BRAKE ROD	1	19	215809	
25	G1/5310-99-136-7375	... NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 5/16 in.	1	20		
26	G1/5315-99-944-0176	... PIN, COTTER, SPLIT, steel, 3/32 in. x 3/8 in. lg	1	21		
27	LV6MT9/2530-99-836-3731	... COVER, DUST, BRAKE EXPANDER	1		2501	
28	LV7RU/2530-99-849-9437	... SPRING, HELICAL, EXTENSION	1		59663	
29	LV7RU/2530-99-849-9306	... BRAKE DRUM	1	22	274423	
30	LV7RU/5310-99-850-0083	... NUT, SELF-LOCKING, HEXAGON, BSF, steel, nylon insert, 5/16 in.	6	23	50525	

F 22

TRANSMISSION BRAKE RELAY LEVER

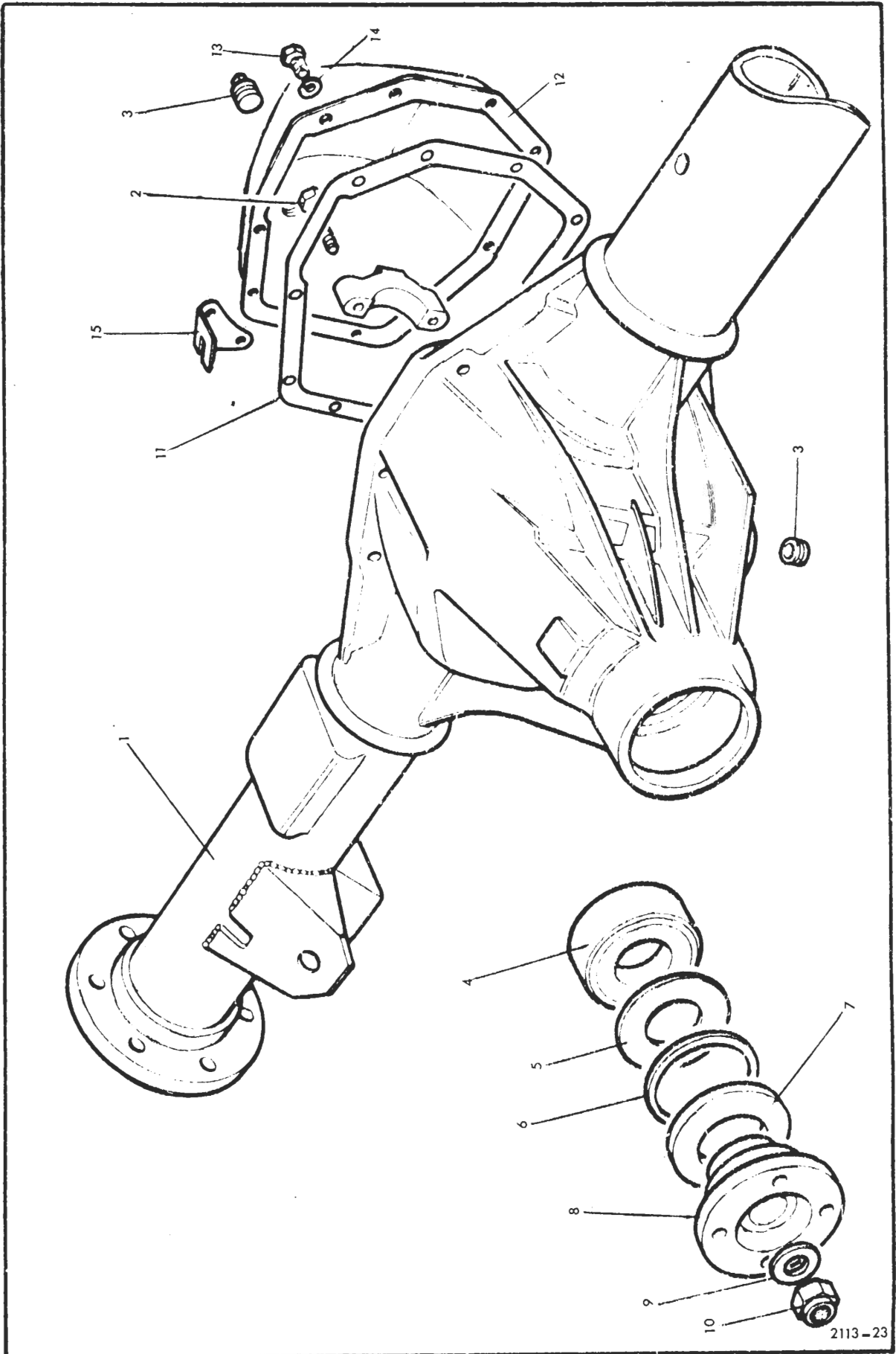


Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION – contd.		F22		
2	LV7RU/2530-99-813-5820	. SHAFT, BRAKE RELAY, 7/16 in. UNF, : transmission brake	1	1	577137	
3		. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, 7/16 in.	1	2		
4	LV7RU/2510-99-137-0677	. PLATE	1	3	577138	
5	LV7RU/5310-99-137-0446	. WASHER	1	4	577354	
6	LV7RU/2530-99-849-9534	. BELLCRANK, HANDBRAKE RELAY	1	5,6	238180	
7	LV7RU/3120-99-849-9477	. BEARING, SLEEVE, bronze, 3/4 in. id	1	6	218386	
8	G1/5310-99-941-8640	. WASHER, FLAT, steel, zinc coated, 3/4 in.	1	7		
9	LV6MT1/5365-99-910-8194	. RING, RETAINING, steel, ext, zinc coated, 3/4 in.	1	8	09203	
10	LV7RU/5340-99-849-9307	. FORK END, CONTROL ROD	1	9	275199	
11	LV7RU/2530-99-849-8873	. PIN AND SPRING ASSEMBLY	1	10	216421	
12	G1/5315-99-944-0176	. PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 7/8 in.	1	11		
13	LV7RU/5340-99-895-1855	. PLATE, ANCHOR, SPRING	1	12	240708	
14	G1/5310-99-941-0925	. NUT, PLAIN, HEXAGON, UNF, steel, 5/16 in.	1	13		
15	LV7RU/2530-99-821-0298	. ROD, HANDBRAKE	1	14	552407	
16	LV7RU/2530-99-849-9437	. SPRING, HELICAL, EXTENSION	1	15	59663	

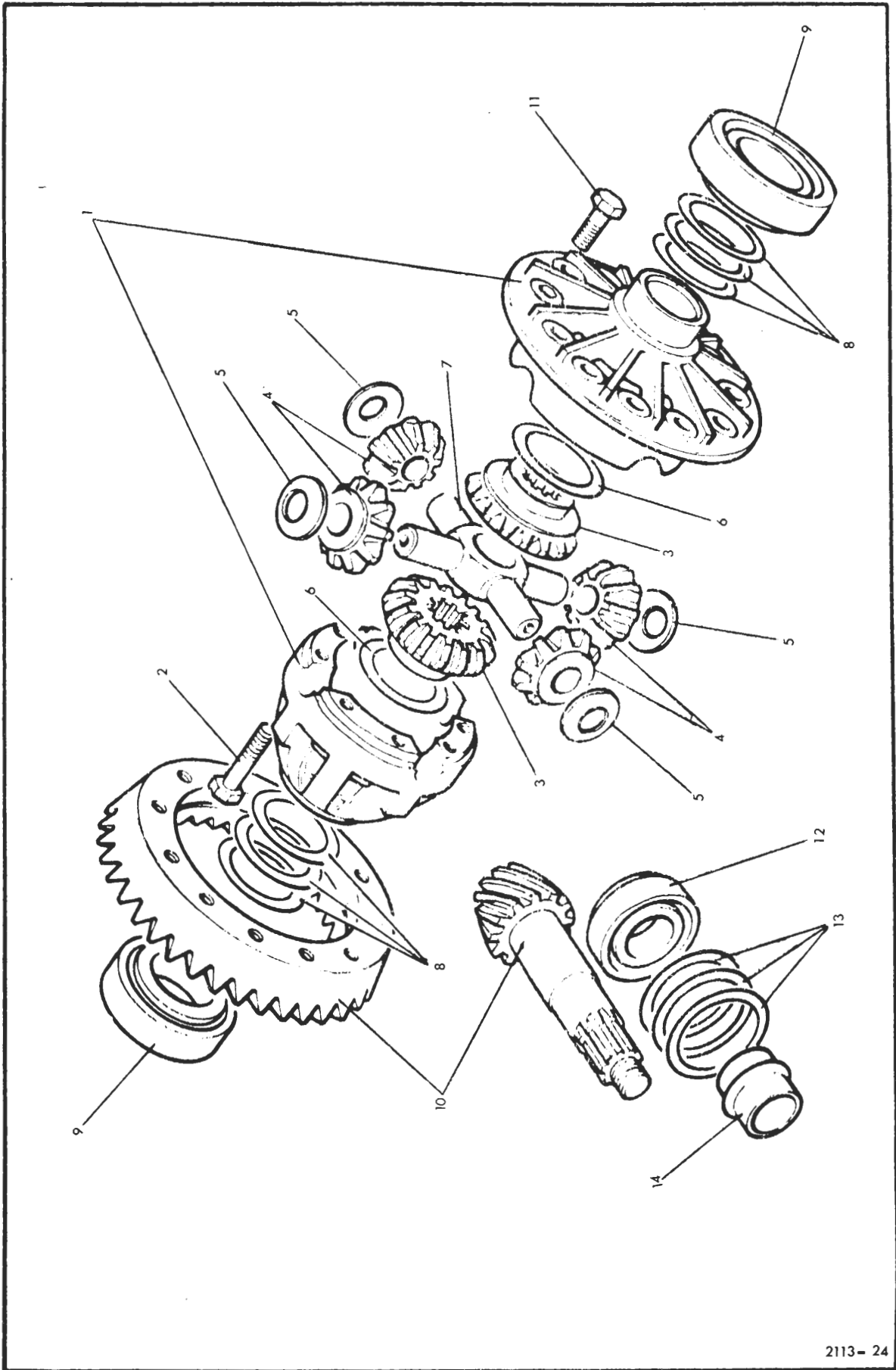
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1 2	LV7RU/2520-99-823-1183	TRANSMISSION – contd. AXLE ASSEMBLY, AUTOMOTIVE DRIVING, rear	1		576764	

F23

REAR AXLE CASING



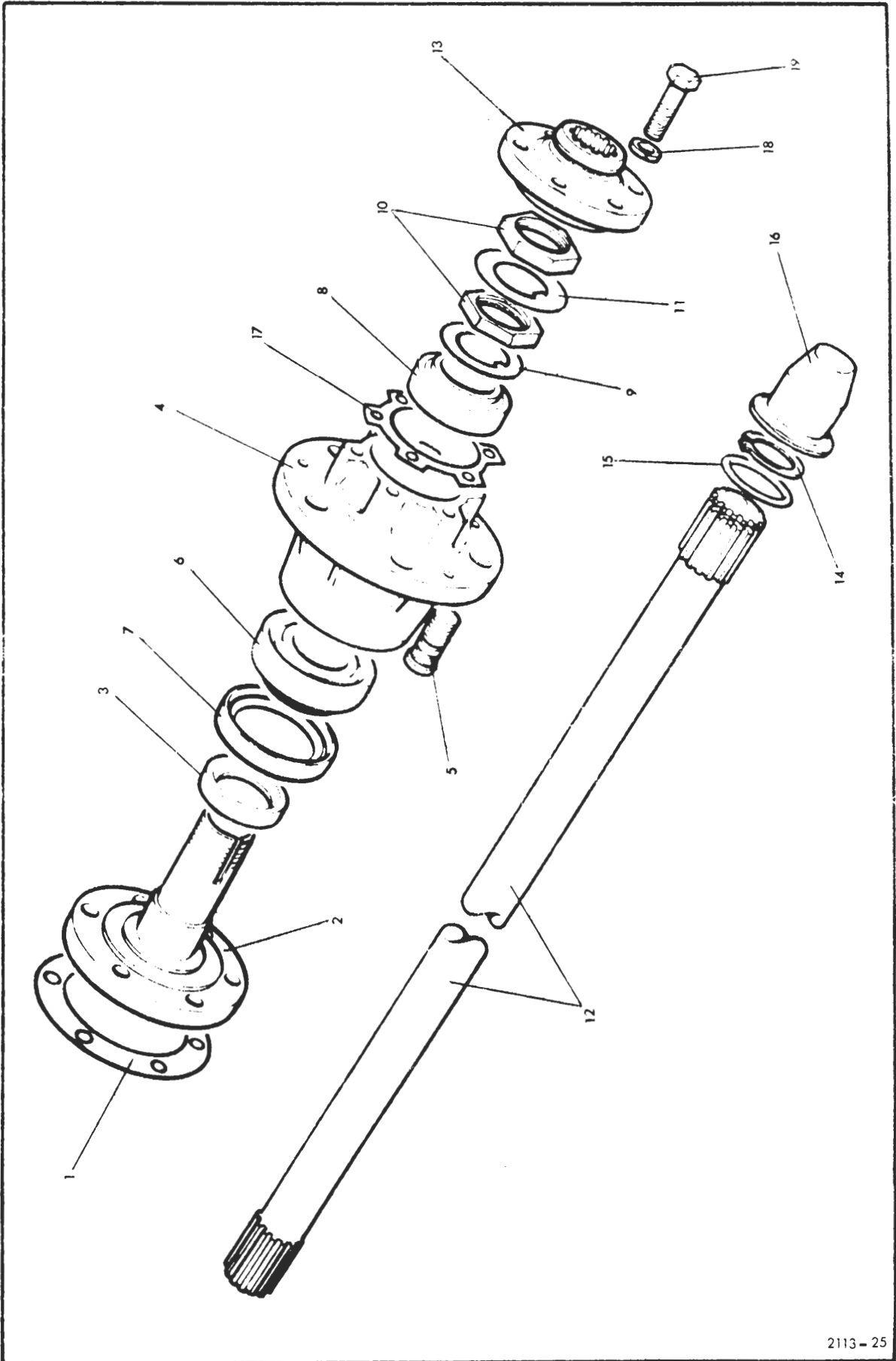
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION -- contd.		F23		
2		.. REAR AXLE --				
3	NP	.. CASING, REAR AXLE	1	1-3	8HA-101-13	
4	LV6MT10/2520-99-821-9447	.. BOLT, DIFFERENTIAL BEARING CAP	4	2	M12B-C-60/ 30	
5	LV6MT10/2520-99-821-5700	.. PLUG, PIPE, BSP, 3/4 in. sq drive	1	3	HA-059	} Alternative
6	LV6MT10/4730-99-823-7480	.. PLUG, PIPE, BSP, 3/4 in. recess drive	1	3	4HA-059-3	
7	LV6MT10/2520-99-821-8427	.. BEARING ASSEMBLY, PINION	1	4	SB-7HA- 023-1	
8	LV6MT10/2520-99-821-8426	.. DEFLECTOR, DIRT AND LIQUID	1	5	10HA-036	
9	LV6MT10/5330-99-822-6306	.. GASKET, fibre, 8-1/4 in. id, 9-5/8 in. od, 0.040 in. thk; w/10 holes 3/32 in. dia	1	6	2HA-026	
10	LV6MT10/5330-99-821-9402	.. SEAL, PLAIN, ENCASED 1.877 in. id, 3.163 in. od, 0.625 in. w	1	7	8HA-019-5	
11	LV6MT10/2520-99-821-8423	.. FLANGE, COUPLING	1	8	8HA-102-9	
12	LV6MT10/5310-99-137-4679	.. WASHER, FLAT, steel, 25 mm id, 38 mm od, 4 mm thk	1	9	M24-39	
13	LV6MT10/2520-99-821-8424	.. NUT, SELF-LOCKING, HEXAGON, ISO metric, M22 x 1.50 mm pitch	1	10	M22LN-F- 12/17	
14	LV6MT10/5330-99-825-5904	.. GASKET	1	11	8HA-026-3	
15	LV7RU/2520-99-828-4786	.. COVER, DIFFERENTIAL HOUSING	1	12	RTC844	
16	G1/5305-99-122-8589	.. SCREW, MACHINE, ISO metric, steel, hex hd, M10 x 1.50 mm pitch, 16 mm lg	10	13		
17	LV6MT10/2520-99-821-9450	.. WASHER, LOCK	10	14	M10L-W-15/9	
18	LV6MT10/2540-99-825-1774	.. FLITCH PLATE, steel, 'C' shape, 0.104 in. thk	1		8HA-173-1	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION - contd.		F24		
2		REAR AXLE - contd.				
3		DIFFERENTIAL -				
4	LV6MT10/2520-99-820-9443	CASE, DIFFERENTIAL	1	1,2	8HA-006-4	
5	LV6MT10/2520-99-821-9444	BOLT, DIFFERENTIAL CASE	1	2	M12B-C-50/ 30	
6	LV6MT10/2520-99-821-9439	GEAR, SIDE BEVEL	1	3	8HA-007-7	
7	LV6MT10/3020-99-821-9440	GEAR, BEVEL, 10 teeth, 1 in. bore, 2-9/16 in. od	4	4	8HA-008-1	
8	LV6MT10/2520-99-821-9442	WASHER, THRUST	4	5	8HA-037	
9	LV6MT10/2520-99-821-9438	WASHER, THRUST	2	6	8HA-038	
10	LV6MT10/2520-99-821-9441	CROSS-SHAFT	1	7	8HA-012-1	
11	LV6MT10/5365-99-821-8445	SHIM, 0.003 in. thk	as reqd	} 8	8HA-046	
12	LV6MT10/5365-99-821-8446	SHIM, 0.005 in. thk	as reqd		8HA-047	
13	LV6MT10/5365-99-821-8447	SHIM, 0.010 in. thk	as reqd		8HA-048	
14	LV6MT10/5365-99-821-8448	SHIM, 0.030 in. thk	as reqd		8HA-049	
15	LV6MT7/3110-99-821-9445	BEARING, TAPERED ROLLER, single row, 2-1/4 in. x 3-3/16 in.	2		9	
16	LV7RU/3020-99-828-9699	GEAR SET, BEVEL, MATCHED	1	10	RTC1392	
17	LV6MT10/5306-99-137-6377	BOLT, SELF-LOCKING, ISO metric, steel, hex hd, M12 x 1.25 mm pitch, 28 mm lg	12	11	M12B-F28- -17L	
18	LV6MT7/3110-99-821-8449	BEARING, TAPERED ROLLER, single row, 1.5/8 in. x 3-1/2 in.	1	12		
19	LV6MT10/5365-99-821-8442	SHIM, 0.003 in. thk	as reqd	} 13	8HA-043-2	
20	LV6MT10/5365-99-821-8443	SHIM, 0.005 in. thk	as reqd		8HA-044-2	
21	LV6MT10/5365-99-821-8444	SHIM, 0.010 in. thk	as reqd		8HA-045-2	
22	LV6MT10/2520-99-821-8428	SPACER	1	14	8HA-180	

F25

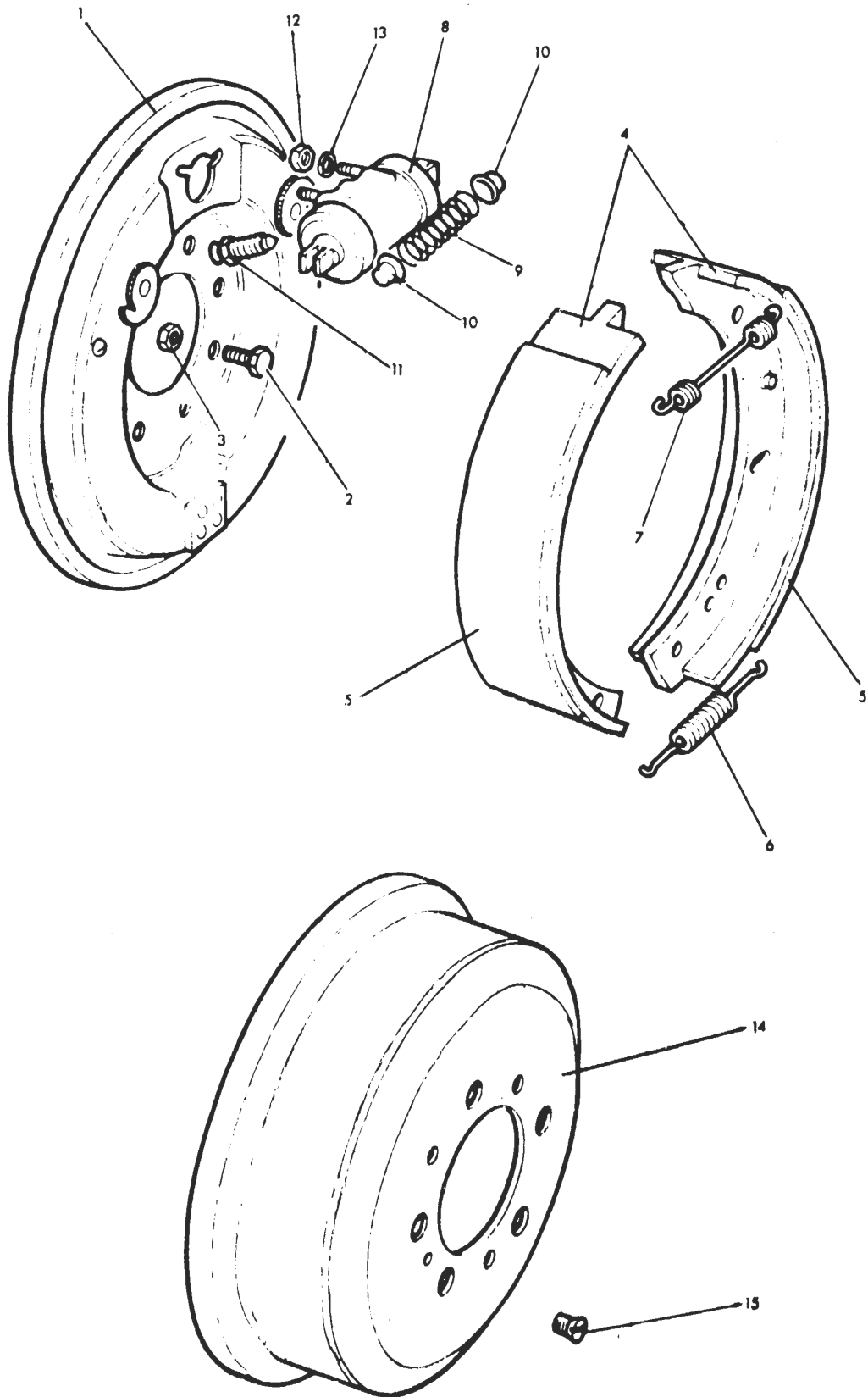
STUB AXLE AND DRIVE SHAFT



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION - contd.		F25		
2		.. REAR AXLE - contd.				
3	LV7RU/5330-99-822-1452	.. GASKET	2	1		
4	LV7RU/2520-99-821-9405	.. AXLE, STUB	2	2	599828	
5	LV7RU/5365-99-821-9408	.. SPACER, SLEEVE	2	3	599698	
6	LV7RU/2530-99-821-0117	.. HUB, WHEEL	2	4,5	576844	
7	LV7RU/5306-99-136-7588	... BOLT, RIBBED NECK, metric, steel, phosphated, 16 mm x 1.5 mm x 1-15/32 in. lg	10	5	576825	
8	LV6MT7/3110-99-819-3249	.. BEARING, TAPERED ROLLER, 1.182 in. id x 3.347 in. od x 0.812 in. lg	2	6		
9	LV6MT1/5330-99-821-9407	.. SEAL, PLAIN, ENCASED, steel/leather, 2-9/32 in. id, 3-5/16 in. od, 5/16 in. w	2	7		
10	LV6MT7/3110-99-950-0936	.. BEARING, TAPERED ROLLER	2	8		
11	LV7RU/5310-99-849-8885	.. WASHER, KEY, steel, 1-5/8 in. id x 2-1/4 in. od x 7/64 in. thk	2	9	217352	
12	LV7RU/5310-99-849-8887	.. NUT, PLAIN, HEXAGON, BSW, steel, 1-5/8 in. x 5/16 in. h	4	10	217355	
13	LV7RU/3110-99-849-8886	.. WASHER, KEY, steel, 1-5/8 in. id x 2-9/16 in. od x 3/64 in. thk	2	11	217353	
14	LV7RU/2520-99-821-9403	.. SHAFT, AXLE, AUTOMOTIVE, rh	1	12	576767	
15	LV7RU/2520-99-821-9404	.. SHAFT, AXLE, AUTOMOTIVE, lh	1		576768	
16	LV7RU/2520-99-809-7284	.. DRIVING MEMBER, WHEEL HUB	2	13	571711	
17	LV6MT1/5365-99-809-6586	.. RING, RETAINING, steel, ext, 39.4 mm od x 1.5 mm thk	2	14	549473	
18	LV6MT1/5330-99-809-6587	.. RING, SEALING, TOROIDAL, rubber, 1.674 in. id x 0.103 in. h	2	15	553263	
19	LV7RU/2530-99-849-9486	.. CAP, GREASE, WHEEL HUB	2	16	219098	
20	LV7RU/2530-99-849-9030	.. GASKET	2	17	231505	
21	G1/5310-99-120-2304	.. WASHER, LOCK, steel, single coil, 3/8 in.	12	18		
22	LV7RU/5306-99-805-8020	.. BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 3/8 in. x 1-19/32 in. lg	12	19	215331	

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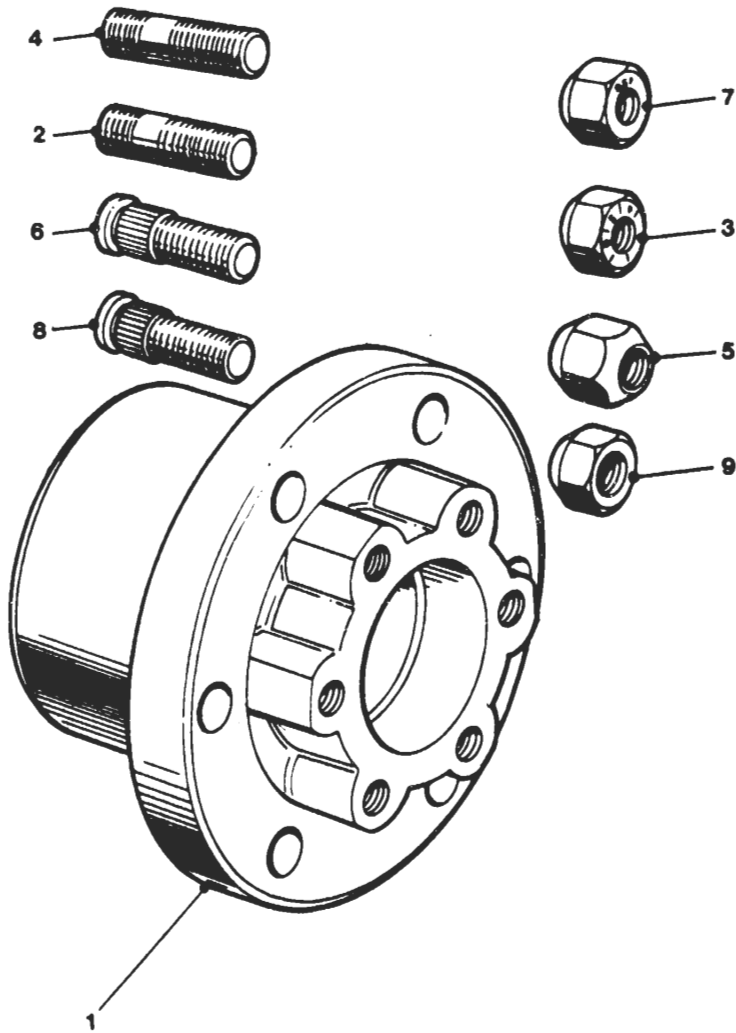
REAR WHEEL BRAKES



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION - contd.		F26		
2		.. REAR AXLE - contd.				
3	LV6MT9/2530-99-882-0389	.. BACKPLATE ASSEMBLY, rh	1	1	64270812	
4	LV6MT9/2530-99-817-3897	.. BACKPLATE ASSEMBLY, lh	1			
5	G1/5306-99-136-4283	.. BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 3/8 in. x 3/8 in. lg	12	2		
6	G1/5310-99-120-3138	.. NUT, SELF LOCKING, HEXAGON, BSF, steel, 3/8 in.	12	3		
7	LV6MT9/2530-99-824-8000	.. BRAKE-SHOE, INTERNALLY ACTUATED, 1 1/2 in. x 2-1/4 in.	2	2	64937037	
8	LV6MT9/2530-99-824-0644	.. LINING, FRICTION, 2-1/4 in. w, 3/16 in. thk; w/10 rivet holes	2	sets	5	
9	LV6MT9/2530-99-805-8972	.. SPRING, BRAKE-SHOE RETURN	2	6	64377119	
10	LV6MT9/2530-99-882-0420	.. SPRING, BRAKE-SHOE RETURN	2	7	64378393	
11	LV6MT9/2530-99-836-5350	.. CYLINDER ASSEMBLY, rh	1	8-10	390072W	
12	LV6MT9/2530-99-836-5333	.. SPRING, HELICAL, COMPRESSION	1	9	378868	
13	LV6MT9/2530-99-836-5286	.. SEAT, COMPRESSION HELICAL SPRING	1	10	378108	
14	LV6MT9/2530-99-836-5351	.. CYLINDER, ASSEMBLY lh	1		390073W	
15	LV6MT9/2530-99-836-5333	.. SPRING, HELICAL, COMPRESSION	1		378868	
16	LV6MT9/2530-99-836-5286	.. SEAT, COMPRESSION HELICAL SPRING	1		378108	
17	LV6MT9/2530-99-821-4968	.. PARTS KIT, HYDRAULIC BRAKE WHEEL CYLINDER	1		SP2051/2	
18	LV6MT9/2990-99-881-6380	.. BLEEDER VALVE, HYDRAULIC CYLINDER	2	11	64470444	
19	G1/5310-99-136-1515	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	4	12		
20	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, 5/16 in.	4	13		
21	LV7RU/2530-99-824-5481	.. BRAKE-DRUM, CI, 13 in. od x 2-33/64 in. w	2	14	576973	
22	LV7RU/5305-99-849-9405	.. SCREW, MACHINE, BSW, steel, flat csk hd, slotted 3/8 in. x 9/16 in. lg	6	15	1510	
23						
24	LV6MT14/2530-99-806-1967	.. WHEEL, PNEUMATIC TYRE, 5.50F-16 well base, disc type, 1.310 in. offset, 5 mtg holes	4		569690	
25	LV6MT14/2610-99-809-3145	.. TYRE, PNEUMATIC, commercial type, 7.50 - 16, crossply, 6PR, std tread, tubed, speed rating 60 mph	4			
26	LV6MT14/2610-99-824-2112	.. TYRE, PNEUMATIC, commercial type, 7.50 - 16, crossply, 6PR, cross country tread, tubed, speed rating 70 mph	4			
27	LV6MT14/2610-99-809-3714	.. TYRE, PNEUMATIC, commercial type, 7.50 - 16, crossply, 6PR, cross country tread, tubed, speed rating 70 mph	4			Anti-FOD
28	LV6MT14/2610-99-809-3633	.. INNER TUBE, PNEUMATIC TYRE, cartype, 7.50/8.25 - 16, TR15, straight valve, 1-3/8 in. vertical h, u/w crossply tyres	4			
29	LV6MT14/2640-99-947-0568	.. CAP, PNEUMATIC TYRE VALVE, sealing type, 0.302 in. - 32 tpi female thd, 9/16 in. lg	4			
30						
31	LV6MT10/2520-99-822-6304	.. SHAFT, PROPELLER, rear	1		594190	
32	LV6MT10/2520-99-806-9754	.. PARTS KIT, universal joint	2		HP/K5- LGB74	
33	LV7RU/2520-99-895-1724	.. GROMMET: propellor shaft front & rear, sliding joint	2			

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WHEEL HUB, STUDS AND NUTS



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		TRANSMISSION - contd.		F27		
2	LV7RU/2530-99-849-9457	HUB, WHEEL	4	1	217423	Units to check thread size, length & A/F size before ordering
3	LV7RU/5307-99-809-7283	.. STUD, PLAIN, BSF/BSF, steel, 9/16 in. x 1.660 in. lg	20	2	561590	
4	LV7RU/5310-99-809-7412	NUT, CONE SEAT, HEXAGON, BSF, steel, 9/16 in., 0.920 in. A/F	20	3	561254	
5	LV7RU 2530-99-849-9457	HUB, WHEEL	4	1	217423	
6	LV7RU/5307-99-849-8888	.. STUD, PLAIN, BSF/BSF, steel, 9/16 in. x 1.812 in. lg	20	4	217360	
7	LV7RU/5310-99-895-1703	NUT, CONE SEAT HEXAGON, BSF, steel, double cone, 9/16 in., 0.920 in. A/F	20	5	217361	
8	LV7RU/2530-99-806-8700	HUB, WHEEL	4	1	561889	
9		.. BOLT, RIBBED NECK, BSF, steel, 27 serrations, 9/16 in. x 1.650 in. lg	20	6	561886	
10		NUT, CONESEAT, HEXAGON, BSF, steel, 9/16 in., 1.062 in. A/F	20	7	576103	
11	LV7RU/2530-99-821-0117	HUB, WHEEL	4	1	576844	
12	LV7RU/5307-99-136-7588	.. BOLT, RIBBED NECK, metric, steel, 30 serrations, M16 x 1.50 mm pitch x 1.437 in. lg	20	8	576825	
13	LV7RU/5310-99-819-1858	NUT, CONE SEAT, HEXAGON, metric, steel, M6 x 1.50 mm pitch, 1.062 in. A/F	20	9	577473	
14	LV7RU/2530-99-849-9473	BRAKE DRUM, CI, 10 in. id, 5 x 37/64 in. dia holes on 6.500 in. PCD	4		21814	
15	LV7RU/2530-99-845-0147	BRAKE DRUM, CI, 11 in. id, 5 x 37/64 in. dia holes on 6.500 in. PCD	4		516599	
16	LV7RU/2530-99-820-5481	BRAKE DRUM, CI, 11 in. id, 5 x 41/64 in. dia holes on 6.500 in. PCD	4		576973	

GROUP

G

CONTROLS

CONTROLS

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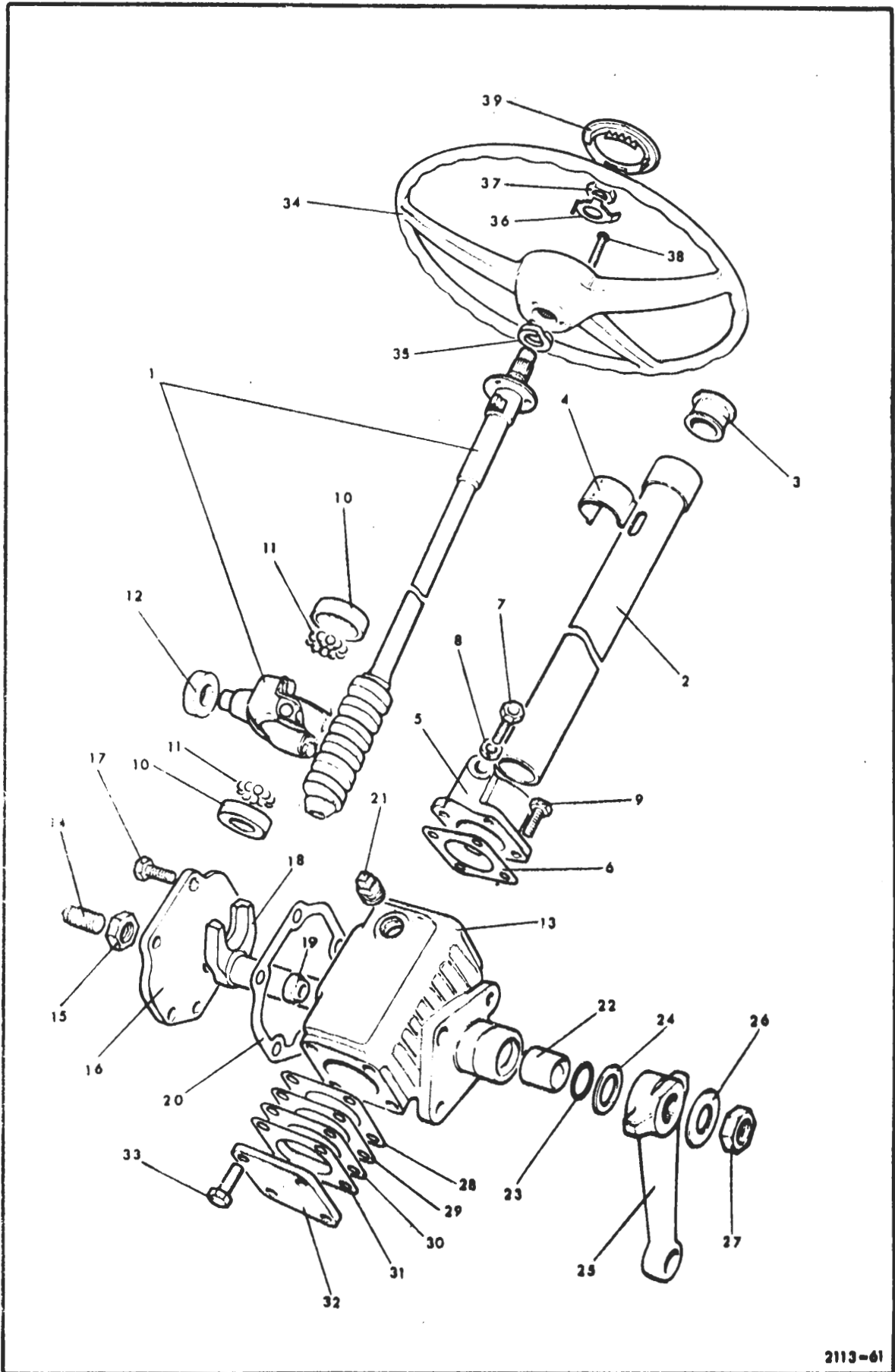
LIST OF ILLUSTRATIONS

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G1

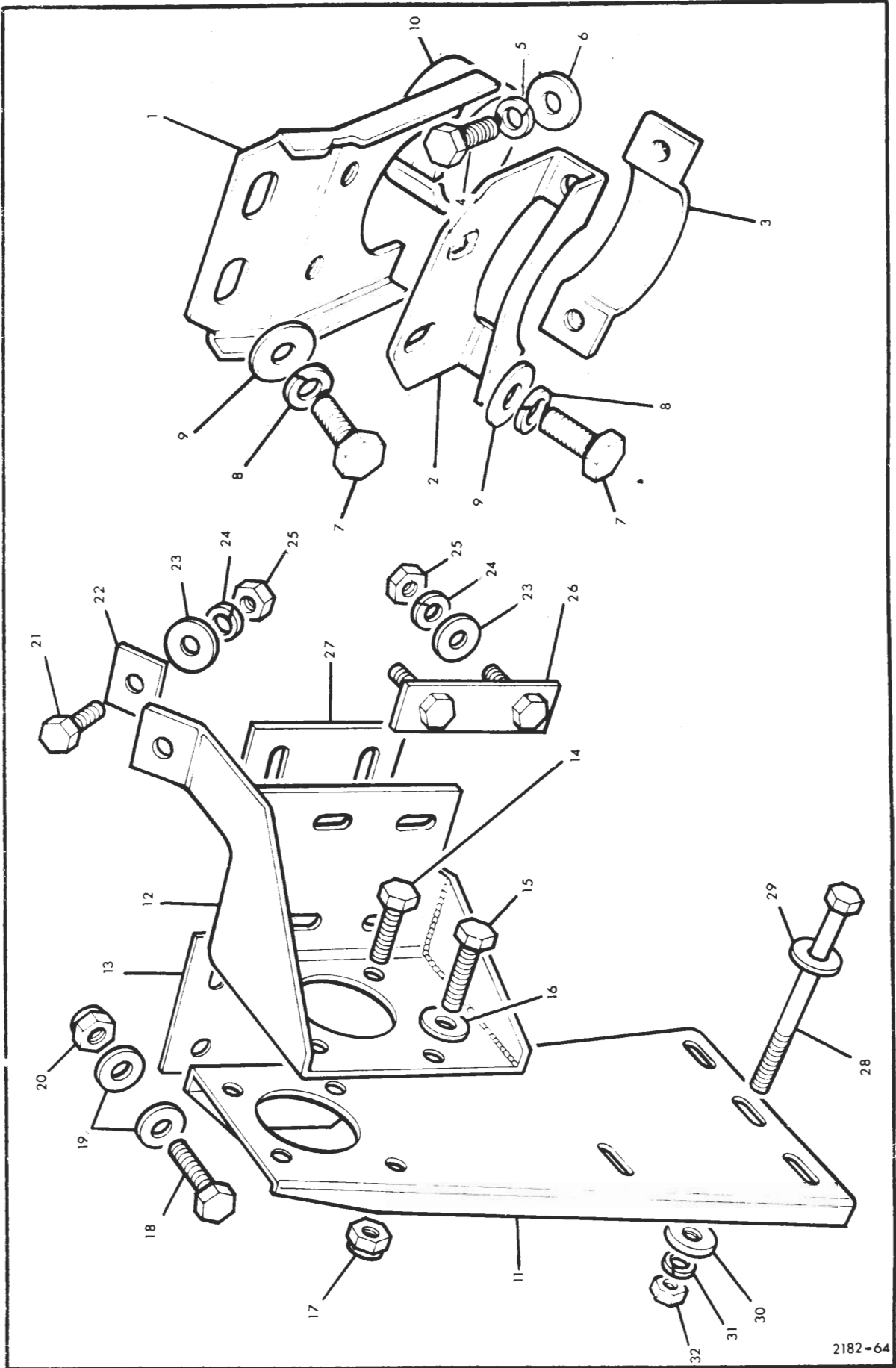
STEERING GEAR



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.		G1		
2	LV6MT9/2530-99-822-6361	.. STEERING GEAR, RHD	1	1-33	10-196	
3	LV6MT9/2530-99-823-4391	.. SHAFT, STEERING GEAR, inner column & main nut	1	1	SA-02-144	
4	LV7RU/2530-99-849-9687	... NUT, STEERING	1		261862	
5	LV6MT9/2530-99-822-6369	.. STEERING GEAR, LHD	1		10-197	
6	LV6MT9/2530-99-823-6526	.. SHAFT, STEERING GEAR, inner column & main nut	1		SA-02-145	
7	LV7RU/2530-99-845-0105	... NUT, STEERING	1		261865	
8		.. STEERING GEAR -				
9	LV6MT9/2530-99-823-5772	.. COLUMN, STEERING GEAR; c/w mtg sleeve	1	2	SA-04-042	
10	LV7RU/2530-99-828-4736	.. BEARING, STEERING COLUMN	1	3	RTC324	
11	LV6MT7/3110-99-950-0573	.. BALL, BEARING, steel, 3/8 in. dia	12			
12	LV6MT9/2530-99-823-5771	.. HOUSING, MECHANICAL DRIVE	1	5	S-8-72	
13	LV6MT9/5330-99-819-2619	.. GASKET, 0.005 in. thk	1	6	S10-278	
14	G1/5305-99-941-0698	.. SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	4	9		
15	LV6MT9/2530-99-805-4379	.. RING, BEARING OUTER, 31/32 in. id, 1-19/32 in. od, 7/16 in.	2	10	S-23-15	
16	LV6MT9/3110-99-819-2618	.. BALL, BEARING, steel, 9/32 in. dia	20	11		
17	LV6MT9/3120-99-833-7911	.. BEARING, SLEEVE	1	12	24-5-1	
18	LV6MT9/5305-99-833-7912	.. SCREW, SET	1	14	25-7-2	
19	LV6MT9/5310-99-833-7874	.. NUT, PLAIN, HEXAGON, UNF, steel, 5/8 in.	1	15	11-7-2	
20	LV6MT9/2530-99-845-0114	.. COVER PLATE, ACCESS	1	16	S-12-70	
21	G1/5305-99-941-0699	.. SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	4	17		
22	LV6MT9/2530-99-833-7850	.. SHAFT, ROCKER	1	18	S7-44	
23	LV6MT9/5340-99-819-2099	.. INSERT, SCREW THREAD, steel 14 tpi, 7/16 in. x 3/4 in. lg	1	19	20-7-18	
24	LV6MT9/2530-99-845-0013	.. WASHER, coverplate	2	20	S-10-113	
25	LV6MT9/5340-99-805-3440	.. PLUG, SCREWED, UNF, steel, sq hd, 3/4 in. x 7/32 in. lg	1	21	21-8-4	
26	LV6MT1/5330-99-801-6633	.. RING, SEALING, TOROIDAL	1	23		
27	LV6MT9/2530-99-849-9696	.. WASHER, OIL SEAL	1	24	12-9-2	
28	LV7RU/2530-99-820-0113	.. DROP ARM, STEERING	1	25	595123	
29	LV6MT9/5310-99-833-7937	.. WASHER, FLAT	1	26	12-8-27	
30	LV6MT9/5310-99-833-8049	.. NUT, PLAIN, HEXAGON	1	27	11-8-5	
31	LV6MT9/5330-99-833-7869	.. GASKET, 0.002 in. thk	2	28	S10-42	
32	LV6MT9/5330-99-833-7858	.. GASKET, 0.005 in. thk	2	29	S10-15	
33	LV6MT9/5340-99-836-7643	.. SHIM, end plate	2	30	S10-111	
34	LV7RU/2530-99-824-8005	.. SHIM, 0.010 in. thk	2		521522	
35	LV6MT9/5330-99-833-7858	.. GASKET, 0.005 in. thk	2	31	S10-15	
36	LV6MT9/2530-99-823-5775	.. COVER PLATE, ACCESS	1	32	S11-83	
37	G1/5305-99-941-0698	.. SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	4	33		
38	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	4			
39	LV6MT9/3110-99-823-5776	.. BEARING, BALL PIVOT, single row, 26 balls; c/w circlip	1		SA-21-005	
40	LV6MT9/3110-99-819-2622	... BALL, BEARING, steel, 1/8 in. dia	26		17-1-2	
41	LV6MT9/2530-99-819-2621	.. BALL RACE, FIXED	1		S21-4	
42	LV7RU/2530-99-802-2007	.. STEERING WHEEL	1	34	551985	
43	LV7RU/5310-99-137-6753	.. WASHER, KEY, steel, phosphated, 3 ext keys, 3/4 in. id, 1-1/8 in. od	1	36	577320	
44	LV6MT9/5310-99-127-5228	.. NUT, PLAIN, HEXAGON, UNS, steel, 11/16 in.	1	37	552804	
45	LV7RU/2530-99-820-0112	.. INSERT, STEERING WHEEL CAP	1	39	560990	

G2

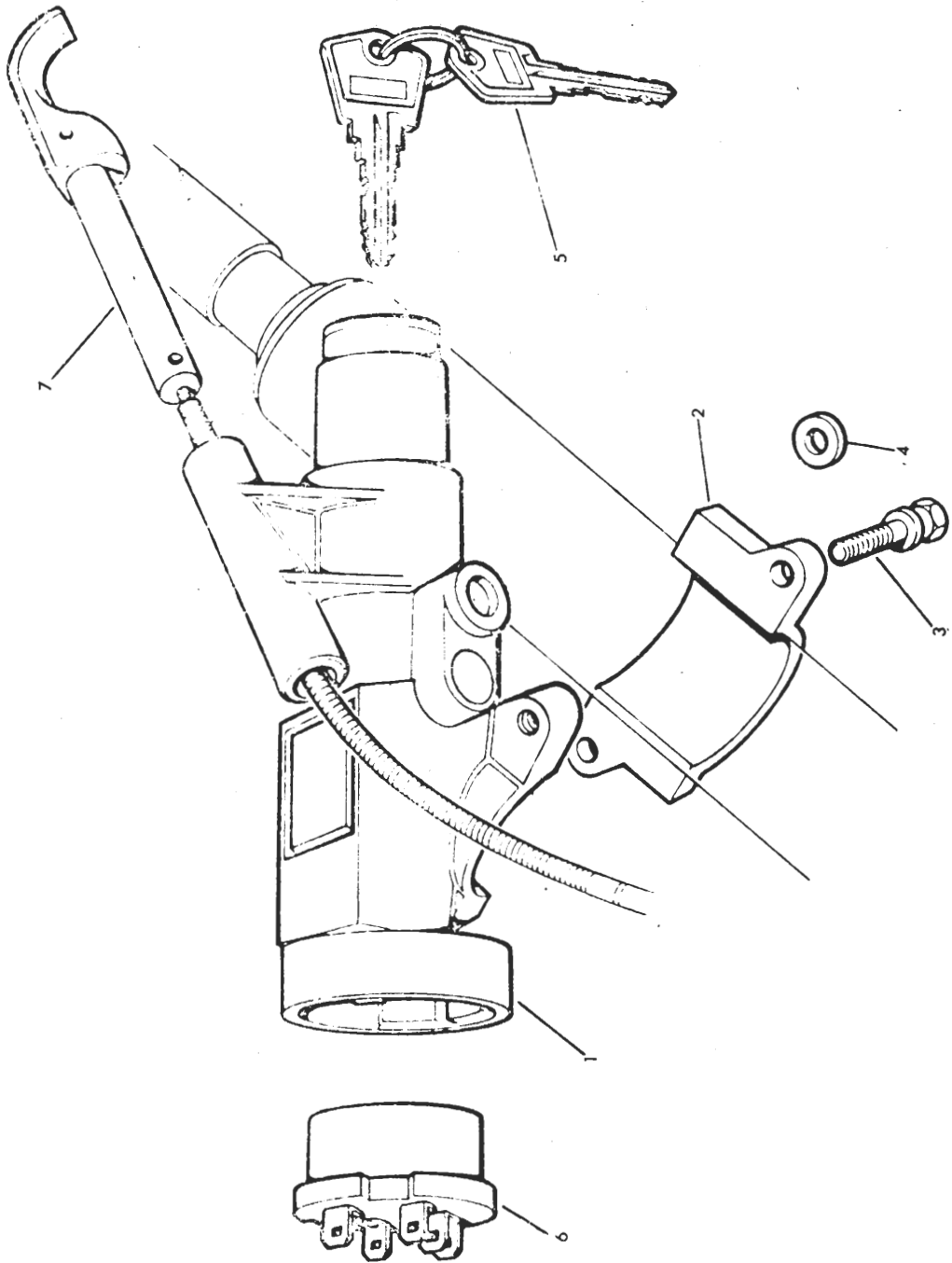
STEERING COLUMN SUPPORT BRACKET



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.		G2		
2	G1/5305-99-941-0279	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 7/8 in.	2	4		
3	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, 1/4 in.	2	5		
4	G1/5310-99-120-4032	. WASHER, FLAT, steel, zinc coated, 1/4 in.	2	6		
5	G1/5305-99-941-0525	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	4	7		
6	G1/5310-99-120-1027	. WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	4	8		
7	G1/5310-99-134-2496	. WASHER, FLAT, steel, cadmium plated, 5/16 in.	4	9		
8	LV7RU/5330-99-805-4367	. RUBBER STRIP, 1-1/4 in. w, 1/16 in. thk, 4-1/2 in. lg	1	10	348747	
9	LV7RU/2510-99-824-2509	. BRACKET, STEERING BOX, rh	1	11	592984	
10	LV7RU/2510-99-824-8009	. BRACKET, STEERING BOX, lh	1	11	592985	
11	LV7RU/2510-99-824-2510	. BRACKET, STIFFENER, RHD	1	12	90577264	
12	LV7RU/2540-99-824-8010	. BRACKET, STIFFENER, LHD	1	12	577262	
13	LV7RU/5305-99-137-6754	. SCREW, SELF-LOCKING, UNC, steel, hex hd, phosphated, 7/16 in. x 3/4 in. lg	1	14	577271	
14	LV7RU/5305-99-137-6755	. SCREW, SELF-LOCKING, UNC, steel, hex hd, phosphated, 7/16 in. x 1 in. lg	1		577272	
15	G1/5305-99-941-0558	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 7/16 in. x 1-1/2 in.	2	15		
16	G1/5310-99-941-7650	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, 7/16 in.	2	17		
17	G1/5305-99-941-0526	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	4	18		
18	G1/5310-99-970-3202	. WASHER, FLAT, steel, cadmium plated, 5/16 in.	10	19		
19	G1/5310-99-941-3525	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, 5/16 in.	4	20		
20	G1/5306-99-941-0936	. BOLT, MACHINE, UNF, steel, hex hd, cadmium plated, 1/4 in. x 1 in.	3	21		
21	G1/5310-99-914-3411	. WASHER, FLAT, steel, 1/4 in.	3	23		
22	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, 1/4 in.	3	24		
23	G1/5310-99-804-7941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	3	25		
24	LV7RU/5330-99-824-2732	. PACKING PIECE, 2-3/4 in. lg, 1-1/4 in. w, 0.080 in. thk	1	27	569522	
25	G1/5306-99-120-4203	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3-3/4 in.	6	28		
26	G1/5310-99-134-2496	. WASHER, FLAT, steel, cadmium plated, 5/16 in.	6	29		
27	LV7RU/5310-99-136-5496	. WASHER, FLAT, steel, phosphated, 5/16 in. id, 1-1/4 in. od, 1/8 in. thk	6	30		
28	G1/5310-99-941-6655	. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	6	31		
29	G1/5310-99-941-0925	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	6	32		

G3

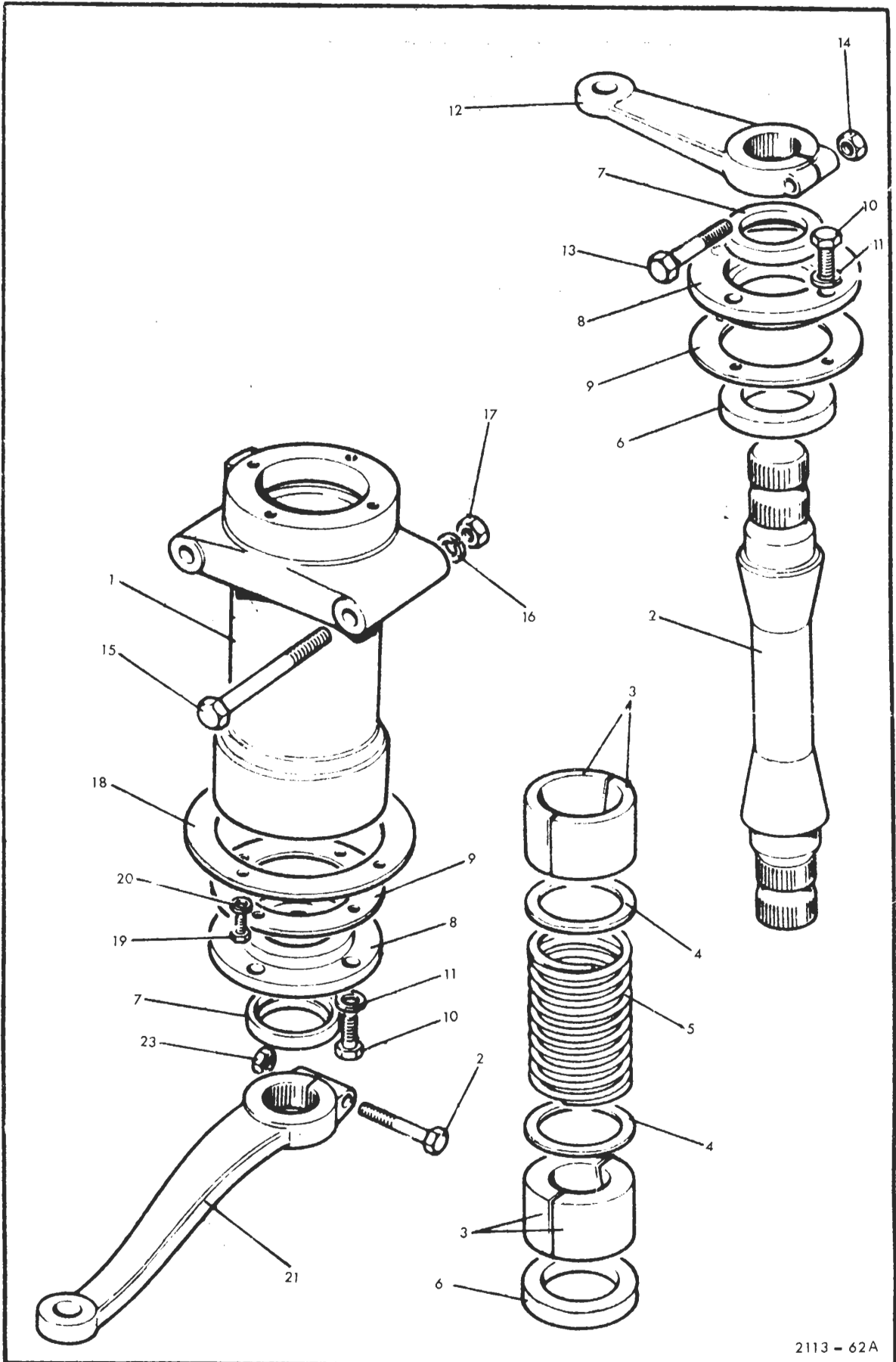
STEERING LOCK



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS – contd.		G3		
2	LV7RU/2920-99-825-6782	. STEERING LOCK BODY	1	1-6	623224	RHD
3	LV7RU/2530-99-828-1088	. STEERING LOCK BODY	1	1-6	623222	LHD
4		. STEERING LOCK BODY –				
5	LV7RU/5306-99-137-6706	.. BOLT, SHEAR	2	3	589236	
6	LV6MT4/2920-99-824-2512	.. SWITCH, ignition & starter	1	6	39415	
7	LV7RU/2590-99-825-5885	. CONTROL ASSEMBLY, PUSH-PULL; c/w knob, rod & cable: 996.40 mm lg	1	7	599315	RHD
8	LV7RU/2990-99-827-6892	. CONTROL ASSEMBLY, PUSH-PULL; c/w knob, rod & cable: 1350 mm lg	1	7	577280	LHD

G4

STEERING RELAY

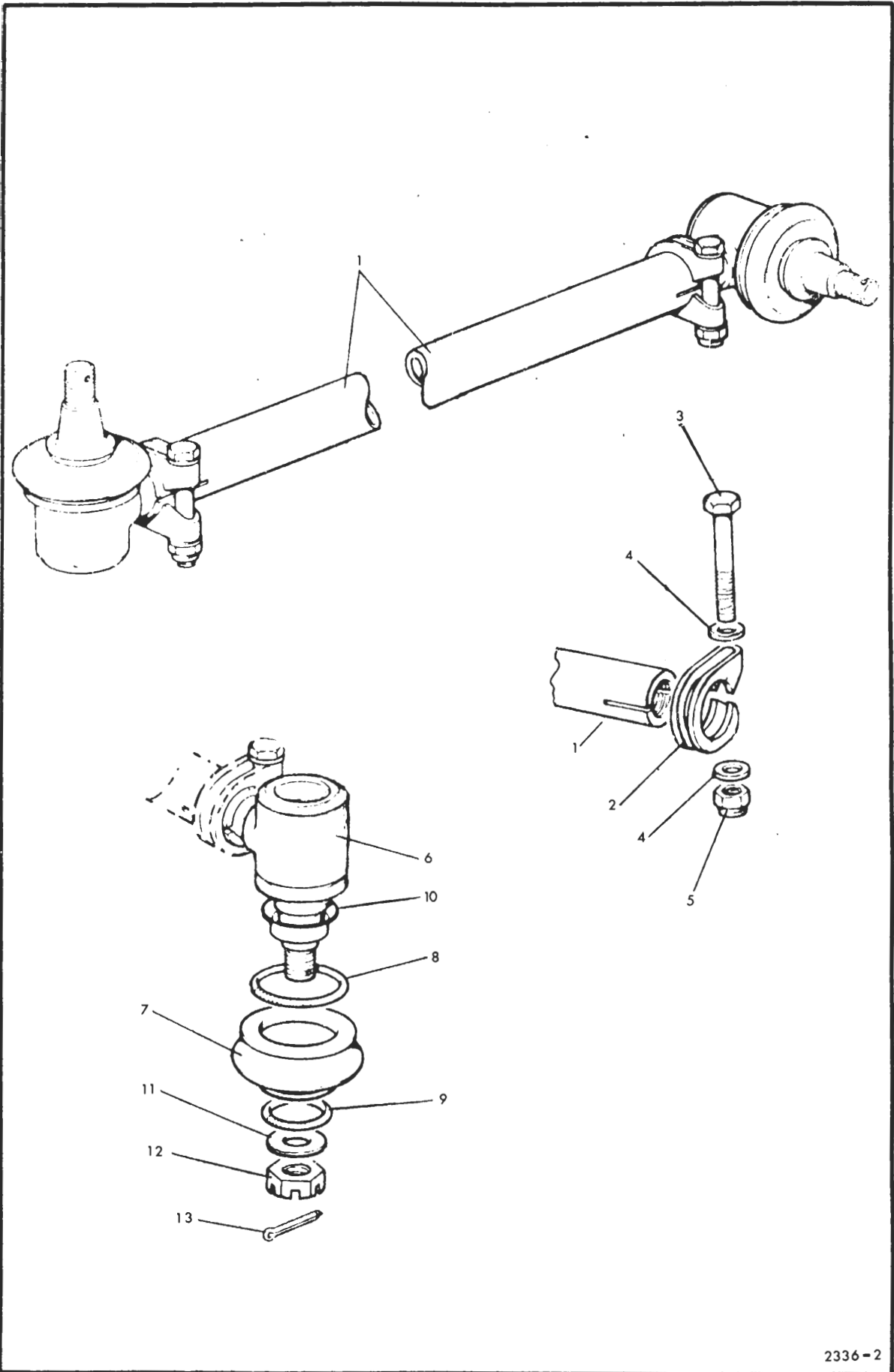


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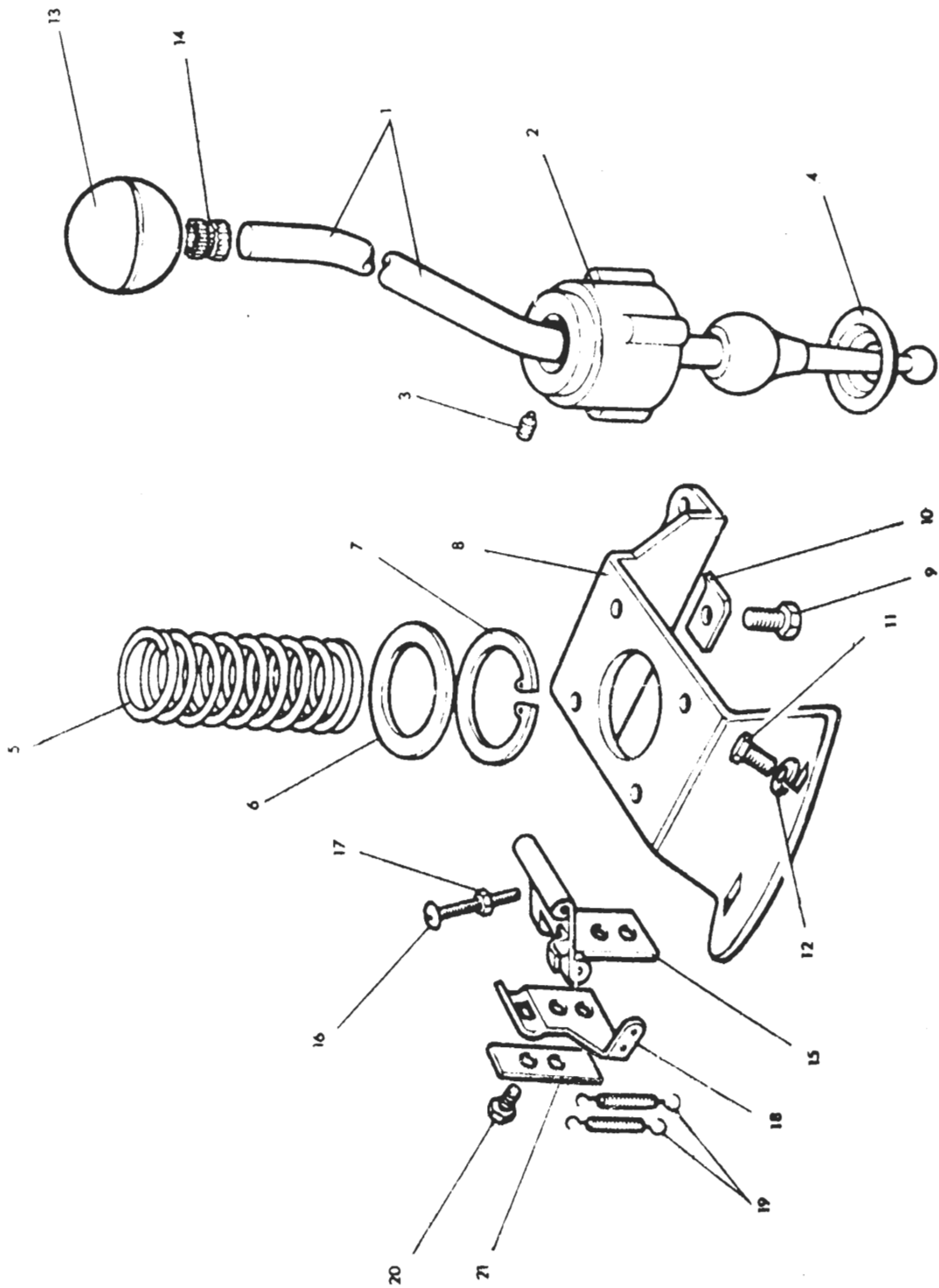
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS -- contd.		G4		
2	LV7RU/2530-99-827-5442	.. STEERING RELAY	1	1-11	NRC1269	
3		.. HOUSING	1	1	543352	
4	LV7RU/2530-99-805-4369	.. SHAFT, SHOULDER, steel	1	2	562875	
5	LV7RU/2530-99-874-0254	.. BEARING, HALF SLEEVE	4	3	537877	
6	LV7RU/5310-99-849-9499	.. WASHER, FLAT, steel, 1-13/32 in. id x 1-51/64 in. od x 1/16 in. thk	2	4	230760	
7	LV7RU/2530-99-849-9498	.. SPRING, HELICAL, COMPRESSION, steel, 10 active turns 1-23/32 in. od, 7 in. free lg	1	5	230759	
8	LV7RU/5310-99-849-9553	.. WASHER, FLAT	2	6	241388	
9	LV6MT1/5330-99-801-5309	.. SEAL, PLAIN, ENCASED, 1-1/8 in. id x 1-1/2 in. od x 1/4 in.	2	7	1B112150 1/4 SE	
10	LV7RU/2530-99-849-9493	.. RETAINER, OIL SEAL, steel, 1-1/4 in. id x 2-21/32 in. od x 13/32 in. h	2	8	230294	
11	LV7RU/5330-99-824-6174	.. GASKET, steering relay	2	9	624436	
12	LV7RU/5306-99-874-1917	.. BOLT, MACHINE, BSF, steel, hex hd, 1/4 in. x 19/32 in. lg	8	10	544337	
13	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	8	11		
14	G1/5305-99-121-0135	.. SCREW, MACHINE, BSF, steel, 1/4 in. x 3/8 in. lg, oil plug	2			
15	LV6MT1/5330-99-801-5567	.. GASKET	2			
16	LV7RU/2530-99-845-0145	.. LEVER, REMOTE CONTROL	1	12	531040	
17	G1/5306-99-941-0331	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 7/16 in. x 2-1/4 in. lg	1	13		
18	G1/5310-99-941-7650	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, 7/16 in.	1	14		
19	G1/5306-99-941-0307	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3-1/2 in.	2	15		
20	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, 5/16 in.	2	16		
21	G1/5310-99-941-0925	.. NUT, PLAIN, HEXAGON, UNF, steel, 5/16 in.	2	17		
22	LV7RU/2530-99-849-9466	.. FLANGE, STEERING RELAY	1	18	217694	
23	G1/5305-99-941-0512	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4	19		
24	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, 1/4 in.	4	20		
25	LV7RU/2530-99-874-0253	.. LEVER, REMOTE CONTROL STEERING RELAY	1	21	535286	
26	G1/5306-99-941-0331	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 7/16 in. x 2-1/4 in. lg	1	22		
27	G1/5310-99-941-7650	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, 7/16 in.	1	23		

G5

STEERING LINKAGE



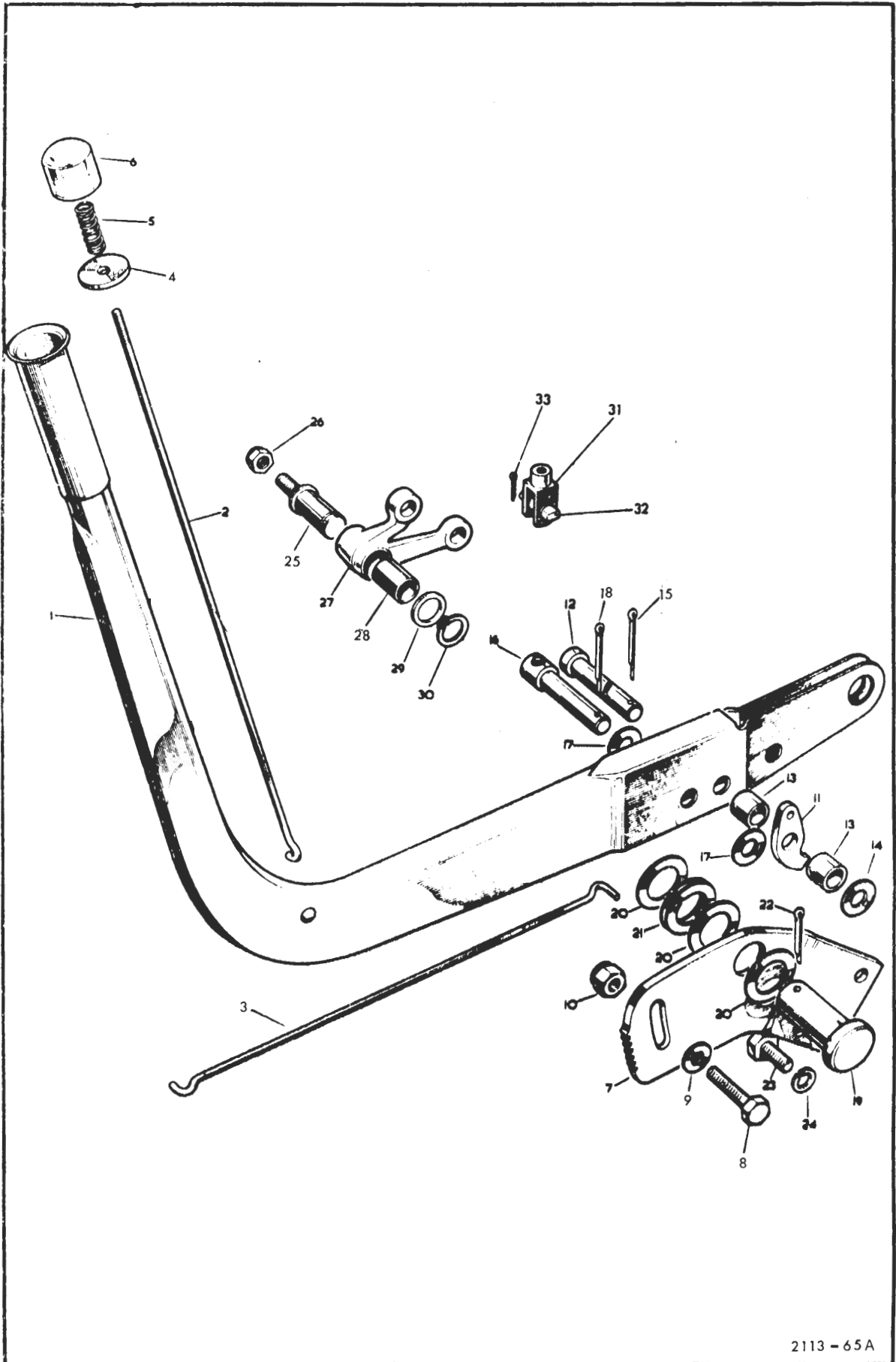
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS — contd.		G5		
2	LV7RU/2530-99-810-3524	.. DRAGLINK, STEERING: longitudinal	1	1-13	569569	Cts A to F
3	LV7RU/2530-99-895-1927	.. TIE ROD, STEERING: tube, bare	1	1	276784	
4	LV7RU/2530-99-813-0203	.. CLIP, STEERING ROD	2	2	577898	
5	LV7RU/2530-99-127-7116	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. 7/8 in. lg	2	3	256206	
6	G1/5310-99-952-1024	.. WASHER, FLAT, steel, 1/4 in.	4	4		
7	G1/5310-99-941-3524	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, cadmium plated, 1/4 in.	2	5		
8	LV7RU/2530-99-849-9536	.. ROD END, STEERING, rh	1	6-13	231183	
9	LV7RU/2530-99-849-9503	.. ROD END, STEERING, lh	1	6-13	231184	
10		.. ROD ENDS —				
11	LV7RU/2530-99-849-9443	... BOOT, DUST AND MOISTURE SEAL	2	7	214649	
12	LV7RU/2530-99-849-9446	... SPRING, GARTER, EXTENSION	2	8	214685	
13	LV7RU/2530-99-849-9445	... SPRING, GARTER, EXTENSION	2	9	90214684	
14	LV7RU/2530-99-849-9444	... RETAINER, RUBBER COVER	2	10	214662	
15	G1/5310-99-941-8610	... WASHER, FLAT, steel, 7/16	2	11		
16	G1/5310-99-136-4308	... NUT, SLOTTED, HEXAGON, UNF, steel, zinc coated, 7/16 in.	2	12		
17	G1/5315-99-944-0179	... PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 1-7/8 in.	2	13		
18	LV7RU/2530-99-825-1466	.. DRAGLINK, STEERING: longitudinal	1	1-13	90608462	
19	LV7RU/2530-99-895-1927	.. TIE ROD, STEERING: tube, bare	1	1	276784	
20	LV7RU/2530-99-813-0203	.. CLIP, STEERING ROD	2	2	577898	
21	LV7RU/2530-99-127-7116	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 7/8 in. lg	2	3	256206	
22	G1/5310-99-952-1024	.. WASHER, FLAT, steel, 1/4 in.	4	4		
23	G1/5310-99-941-3524	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, cadmium plated, 1/4 in.	2	5		
24	LV7RU/2530-99-825-5865	.. ROD END, STEERING, rh	1	6-13	608464	
25	LV7RU/2530-99-824-7705	.. ROD END, STEERING, lh	1	6-13	320902	
26		.. ROD ENDS —				
27	LV7RU/2530-99-849-9443	... BOOT, DUST AND MOISTURE SEAL	2	7	214649	
28	LV7RU/2530-99-849-9446	... SPRING, GARTER, EXTENSION	2	8	214685	
29	LV7RU/2530-99-849-9445	... SPRING, GARTER, EXTENSION	2	9	90214684	
30	LV7RU/2530-99-849-9444	... RETAINER, RUBBER COVER	2	10	214662	
31	G1/5310-99-122-6477	... WASHER, FLAT, steel, zinc coated, 12 mm	2	11		
32	G1/5310-99-135-9042	... NUT, SLOTTED, HEXAGON, ISO metric, steel, zinc coated, 12 mm x 1.75 mm pitch	2	12		
33	G1/5315-99-944-0179	... PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 1-7/8 in.	2	13		
34	LV7RU/2530-99-828-4738	.. DRAGLINK, STEERING: longitudinal	1	1-13	RTC1806	Cts G to T From Axle suffix 'E' onwards
35	LV7RU/2530-99-828-5388	.. TIE ROD, STEERING: tube, bare	1	1	NRC142	
36	LV7RU/2530-99-813-0203	.. CLIP, STEERING ROD	2	2	577898	
37	LV7RU/2530-99-127-7116	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 7/8 in. lg	2	3	256206	
38	G1/5310-99-952-1024	.. WASHER, FLAT, steel, 1/4 in.	4	4		
39	G1/5310-99-941-3524	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, cadmium plated, 1/4 in.	2	5		
40	LV7RU/2530-99-827-6559	.. ROD END, STEERING, rh	1	6-13	RTC1808	
41	LV7RU/2530-99-827-6560	.. ROD END, STEERING, lh	1	6-13	RTC1809	
42		.. ROD ENDS —				
43	LV7RU/2530-99-849-9443	... BOOT, DUST AND MOISTURE SEAL	2	7	214649	
44	LV7RU/2530-99-849-9446	... SPRING, GARTER, EXTENSION	2	8	214685	
45	LV7RU/2530-99-849-9445	... SPRING, GARTER, EXTENSION	2	9	90214684	
46	LV7RU/2530-99-849-9444	... RETAINER, RUBBER COVER	2	10	214662	
47	G1/5310-99-122-6477	... WASHER, FLAT, steel, zinc coated, 12 mm	2	11		
48	G1/5310-99-135-9042	... NUT, SLOTTED, HEXAGON, ISO metric, steel, zinc coated, 12 mm x 1.75 mm pitch	2	12		
49	G1/5315-99-944-0179	... PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 1-7/8 in.	2	13		



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.			G6	
2	LV7RU/2540-99-827-1468	.. LEVER, HAND CONTROL, gearshift, main gearbox, RHD	1	1	622004	
3	LV7RU/2530-99-827-9182	.. LEVER, HAND CONTROL, gearshift, main gearbox, LHD	1		622005	
4		.. LEVER -				
5	LV7RU/2520-99-849-8980	.. HOUSING, GEAR LEVER	1	2	219714	
6	LV7RU/5305-99-849-9355	.. SCREW, GRUB	1	3	507447	
7	LV7RU/2520-99-849-8982	.. SEAT, SPHERICAL	1	4	219721	
8	LV7RU/2520-99-849-8984	.. SPRING, HELICAL, COMPRESSION	1	5	219723	
9	LV7RU/5310-99-849-8983	.. WASHER, FLAT, steel, phosphated, 1.500 in. id, 1.843 in. od	1	6		
10	LV6MT1/5340-99-910-8291	.. RING, RETAINING, steel, int, 1-7/8 in.	1	7		
11	LV7RU/2520-99-849-9041	.. MOUNTING PLATE, GEAR CHANGE LEVER	1	8	232608	
12		.. SCREW, MACHINE, BSW, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	4	9		
13	G1/5310-99-417-9303	.. WASHER, LOCK, steel, flat, int, 5/16 in.	4	10	2499	
14	LV7RU/5355-99-817-8370	.. KNOB, black	1	13	576316	
15	LV7RU/2520-99-849-9330	.. HINGE, REVERSE STOP	1	15	502202	
16	G1/5305-99-101-7200	.. SCREW, MACHINE, BA, steel, flat fillister hd, slotted, cadmium plated, No. 2 x 1-1/8 in.	1	16		
17	G1/5310-99-941-7070	.. NUT, PLAIN, HEXAGON, BA, steel, No. 2	1	17		
18	LV7RU/2520-99-849-9277	.. BRACKET, SPRING, reverse stop	1	18	502205	
19	LV7RU/2520-99-849-9361	.. SPRING, HELICAL, EXTENSION	2	19	514650	
20	G1/5305-99-121-0136	.. SCREW, MACHINE, BSF, steel, hex hd, zinc coated, 1/4 in. x 1/2 in.	2	20		
21	LV7RU/5340-99-849-8718	.. LOCKING PLATE, NUT AND BOLT	1	21	3421	

G7

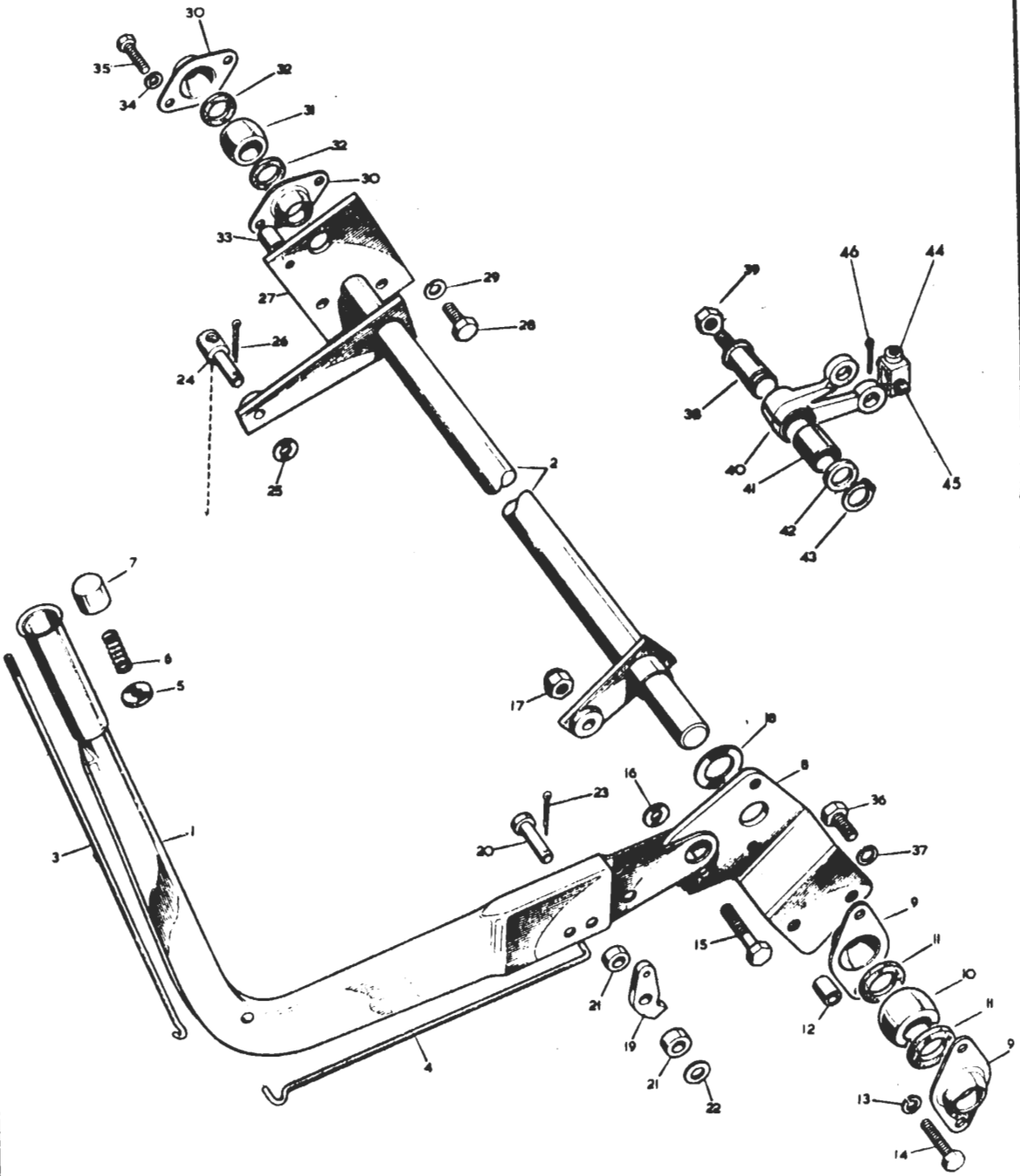
HANDBRAKE



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/Part No.	Remarks
1		CONTROLS - contd.		G7		
2		. HANDBRAKE -				
3	LV7RU/2530-99-825-3257	.. LEVER ASSEMBLY, HANDBRAKE, RHD	1	1-24	624252	
4	LV7RU/2530-99-805-4934	... ROD, PAWL RELEASE, steel, zinc coated, 3/16 in. dia, 9-43/64 in. lg	1	3	543291	
5	LV7RU/5310-99-137-6707	... WASHER, FLAT, plastics, 5 mm id, 18 mm od, 3 mm thk	1	4	624251	
6	LV7RU/5340-99-849-9436	... SPRING, HELICAL, COMPRESSION, steel, 10-1/2 coils, 21/64 in. od, 1-3/32 in. lg	1	5	RTC0640	
7	LV7RU/2530-99-805-4936	... PLUNGER, DETENT	1	6	552856	
8	LV7RU/2530-99-805-4978	... QUADRANT, CONTROL LEVER	1	7	543546	
9	G1/5305-99-99-0543	... SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 1-1/4 in.	1	8		
10	G1/5310-99-941-8635	... WASHER, FLAT, steel, zinc coated, 3/8 in.	2	9		
11	G1/5310-99-941-9123	... NUT, SELF-LOCKING HEXAGON	1	10		
12	LV7RU/2530-99-849-9430	... PAWL, steel, pivoting type, 1-3/4 in. lg, 13/64 in thk	1	11	50235	
13	LV7RU/5315-99-805-4979	... PIN, STRAIGHT, HEADED, steel, flat hd, zinc coated, 3/8 in. dia, 1-7/16 in. lg	1	12	559563	
14	LV7RU/2530-99-805-4980	... PACKING PIECE	2	13	543275	
15	G1/5310-99-941-8635	... WASHER, FLAT, steel, zinc coated, 3/8 in.	1	14		
16	G1/5315-99-944-0176	... PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 7/8 in.	1	15		
17	LV7RU/2530-99-805-4981	... PIN, STRAIGHT, HEADED, steel, 3/8 in. dia, 2-1/16 in. lg	1	16	543281	
18	G1/5310-99-941-8635	... WASHER, FLAT, steel, zinc coated, 3/8 in.	1	17		
19	G1/5315-99-944-0176	... PIN, COTTER, SPLIT, steel, 3/32 in. x 3/4 in.	1	18		
20	LV7RU/5315-99-849-9505	... PIN, SHOULDER, HEAD	1	19	231318	
21	G1/5310-99-941-8639	... WASHER, FLAT, steel, 5/8 in.	3	20		RHD
22	G1/5310-99-941-6633	... WASHER, LOCK, steel, double coil, zinc coated, 5/8 in.	1	21		
23	G1/5315-99-120-2098	... PIN, COTTER, SPLIT, steel, 7/64 in. x 1 in.	1	22		
24	G1/5305-99-941-0540	... SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 7/8 in.	2	23		
25	G1/5310-99-120-2304	... WASHER, LOCK, steel, single coil, sq section, 3/8 in.	2	24		
26	LV7RU/2530-99-813-5820	.. PIVOT PIN, steel, zinc coated, 2.812 in. lg; UNF, 7/16 in.	1	25	577137	
27	LV7RU/5310-99-137-0446	.. WASHER, RECESSED, steel, 3/4 in. id, 1 in. od, 0.078 in. thk; 0.078 in. recess dia	1		577354	
28	LV7RU/2510-99-137-0677	.. PLATE, pivot pin	1		577138	
29	G1/5310-99-941-7650	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, 7/16 in.	1	26		
30	LV7RU/2530-99-849-9534	.. BELL, CRANK	1	27,28	218380	
31	LV7RU/3120-99-849-9477	... BEARING, SLEEVE, bronze, 3/4 in. id, 0.893 in. od, 1-1/4 in. lg	1	28	218386	
32	G1/5310-99-941-8640	.. WASHER, FLAT, steel, 3/4 in.	1	29		
33	LV6MT1/5365-99-910-8194	.. RING, RETAINING, steel, ext. phosphated, 3/4 in.	1	30		
34	LV7RU/5340-99-849-9307	.. FORK END	1	31	275199	
35	LV7RU/2530-99-849-8873	.. PIN AND SPRING ASSEMBLY	1	32	216421	
36	G1/5315-99-942-0383	.. PIN COTTER, SPLIT, steel, 3/32 in. x 3/4 in. lg	1	33		
37	LV7RU/5340-99-895-1855	.. PLATE, SPRING ANCHOR; clevis	1		240708	
38	LV7RU/2530-99-849-9437	.. SPRING, HELICAL, EXTENSION; lever return	1		59663	
39	LV7RU/2530-99-824-8003	.. PLATE, SPRING ANCHOR; body	1		267412	
40	LV7RU/5306-99-824-8002	.. ROD, THREADED END	1		552407	
41	G1/5310-99-941-0925	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	1			

G8

HANDBRAKE

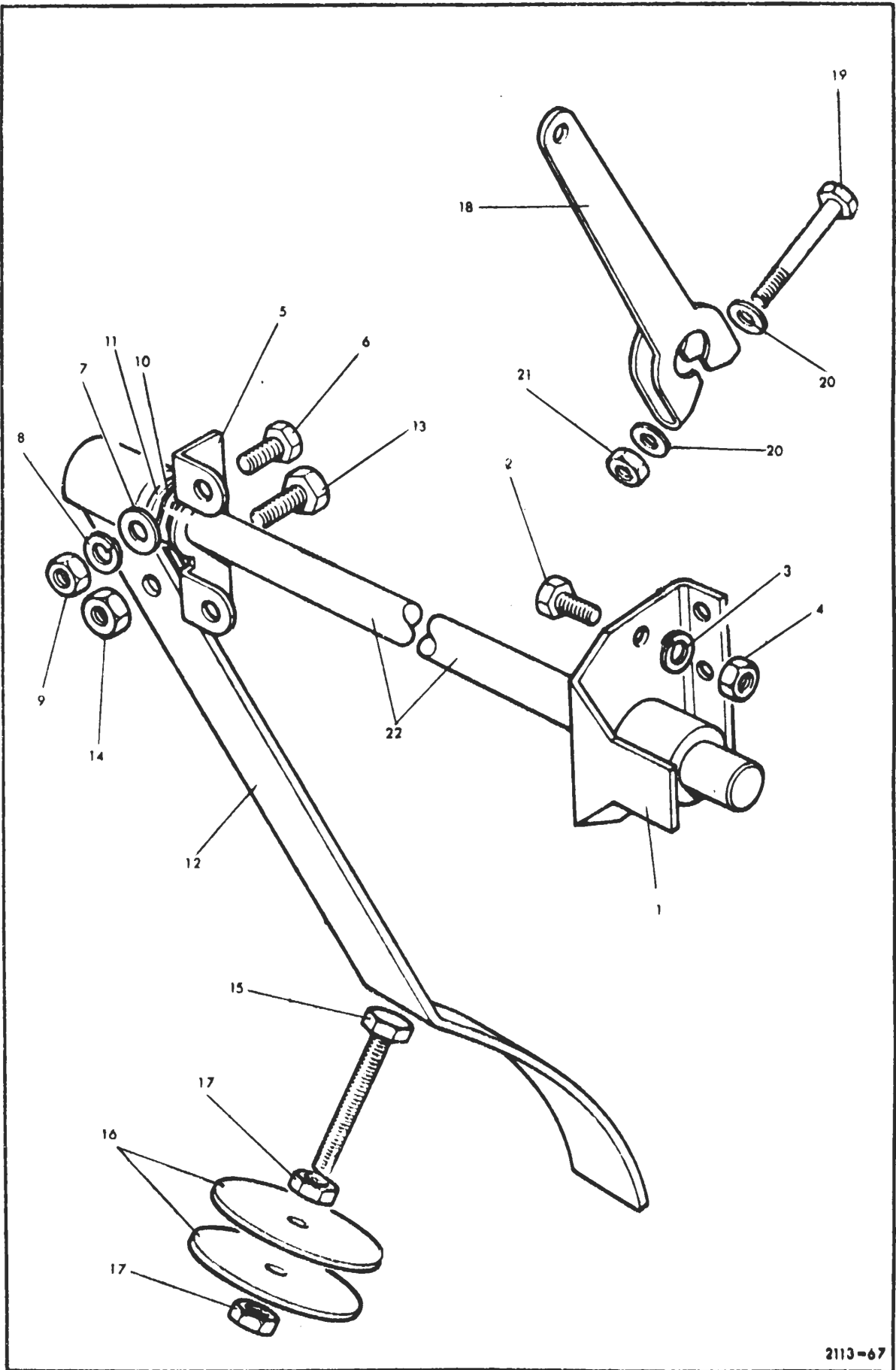


Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.		G8		
2		. HANDBRAKE - contd.				
3	LV7RU/2530-99-825-2598	.. LEVER, CONTROL, HAND, LHD	1	1-27	624262	
4	LV7RU/2530-99-805-4983	... CROSS-SHAFT	1	2	552578	
5	LV7RU/2530-99-805-4984	... QUADRANT, CONTROL LEVER	1	8	552583	
6	LV7RU/2520-99-849-8950	... HOUSING, CROSS-SHAFT BEARING	2	9	217983	
7	LV7RU/2520-99-849-8951	... BEARING, SPHERICAL	1	10	217984	
8	LV7RU/5330-99-849-8952	... WASHER, NONMETALLIC, felt, 15/16 in. od x 5/8 in. id x 1/8 in. thk	2	11	217985	
9	LV7RU/5365-99-805-4985	... SPACER, SLEEVE, steel, 11/32 in. id x 1/2 in. od x 5/8 in. lg	2	12	552805	
10	G1/5310-99-120-1027	... WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	2	13		
11	G1/5305-99-941-0528	... SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1-1/8 in.	2	14		
12	G1/5305-99-941-0314	... BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 1-3/4 in.	1	15		
13	G1/5310-99-941-8639	... WASHER, FLAT, steel, zinc coated, 3/8 in.	1	16		
14	G1/5310-99-94-9123	... NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, 3/8 in.	1	17		
15	LV7RU/2530-99-849-9430	... PAWL	1	19	50235	
16	LV7RU/5315-99-805-4979	... PIN, STRAIGHT, HEADED, steel, flat chamfered hd, zinc coated, 3/8 in. dia x 1-7/16 in. lg	1	20	559563	
17	LV7RU/2530-99-805-4980	... PACKING PIECE	1	21	543275	
18	G1/5310-99-941-8635	... WASHER, FLAT, steel, zinc coated, 3/8 in.	1	22		
19	G1/5315-99-944-0176	... PIN, COTTER, SPLIT, steel, 3/32 in. x 7/8 in.	2	23		
20	LV7RU/5315-99-849-9482	... PIN, SHOULDER, HEADLESS	1	24	218408	
21	G1/5310-99-941-8635	... WASHER, FLAT, steel, zinc coated, 3/8 in.	1	25		
22	G1/5315-99-944-0176	... PIN, COTTER, SPLIT, steel, 3/32 in. x 7/8 in.	1	26		
23	G1/5305-99-941-0540	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 7/8 in. lg	2	28		
24	G1/5310-99-120-2304	.. WASHER, LOCK, steel, single coil, 3/8 in.	2	29		
25	G1/5310-99-136-1527	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 3/8 in.	2			LHD
26	LV7RU/2520-99-849-8950	.. HOUSING, CROSS-SHAFT BEARING, steel	2	30	217983	
27	LV7RU/2520-99-849-8951	.. BEARING, SPHERICAL	1	31	217984	
28	LV7RU/5330-99-849-8952	.. WASHER, NONMETALLIC, felt, 5/8 in. id x 13/16 in. od x 1/8 in. thk	2	32	217985	
29	LV7RU/5340-99-849-8965	.. SPACER, SLEEVE, steel, 11/32 in. id x 1/2 in. od x 7/16 in.	2	33	218410	
30	G1/5310-99-120-1027	.. WASHER, LOCK, steel, hex hd, zinc coated, 5/16 in.	2	34		
31	G1/5305-99-941-0526	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 7/8 in. x 7/8 in. lg	2	35		
32	G1/5305-99-941-0539	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 3/4 in.	2	36		
33	G1/5310-99-120-2304	.. WASHER, LOCK, steel, single coil, 3/8 in.	2	37		
34	LV7RU/2530-99-813-5820	.. PIN, PIVOT	1	38	577137	
35	LV7RU/5310-99-137-0446	.. WASHER, RECESSED, steel, 3/4 in. id, 1 in. od, 0.078 in. thk; 0.078 in. recess dia	1		577354	
36	LV7RU/2510-99-137-0677	.. PLATE, pivot pin	1		577138	
37	G1/5310-99-941-7650	.. NUT, SELF-LOCKING, HEXAGON, UNF, 7/16 in	1	39		
38	LV7RU/2530-99-849-9534	.. BELL CRANK	1	40,41	238180	
39	LV7RU/3120-99-849-9477	... BEARING, SLEEVE, bronze, 3/4 in. id, 0.893 in. od, 1-1/4 in. lg	1	41	218386	
40	G1/5310-99-941-8640	.. WASHER, FLAT, steel, 3/4 in.	1	42		
41	LV6MT1/5365-99-910-8194	.. RING, RETAINING, steel, ext, phosphated, 3/4 in.	1	43		
42	LV7RU/5340-99-849-9307	.. FORK-END	1	44	275199	
43	LV7RU/2530-99-849-8873	.. PIN AND SPRING ASSEMBLY	1	45	216421	
44	G1/5315-99-942-0383	.. PIN, COTTER, SPLIT, steel, 3/32 in. x 3/4 in.	1	46		
45	LV7RU/5340-99-895-1855	.. PLATE, SPRING ANCHOR; clevis	1		240708	
46	LV7RU/2530-99-849-9437	.. SPRING, HELICAL, EXTENSION; lever return	1		59663	
47	LV7RU/2530-99-824-8003	.. PLATE, SPRING ANCHOR; body	1		267412	
48	LV7RU/5306-99-824-8002	.. ROD, THREADED END	1		552407	
49	G1/5310-99-941-0925	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	1			

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/Part No.	Remarks
1		CONTROLS - contd.				
2	NP	.. HAND THROTTLE, assy, rh	1		607682	
3	NP	.. HAND THROTTLE, assy, lh	1		607683	
4		.. HAND THROTTLE -				
5	LV7RU/2540-99-849-9748	.. BRACKET, ANGLE	2		236998	
6	G1/5305-99-941-0512	.. BOLT, MACHINE, UNF, steel, 1/4 in. x 5/8 in.	4			
7	G1/5310-99-120-1338	.. WASHER, LOCK, 1/4 in.	4			
8	G1/5310-99-120-9941	.. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	4			
9	LV7RU/2520-99-822-6067	.. LEVER, CONTROL, HAND	1		577095	
10	LV7RU/5555-99-822-6066	.. KNOB, control lever	1		577111	
11	G1/5305-99-941-8357	.. SCREW, MACHINE, UNF, steel, pan hd, slotted, No. 10 x 3/4 in.	1			
12	G1/5310-99-941-2419	.. NUT, UNF, No. 10	1			
13	G1/5306-99-941-0282	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-1/4 in.	1			
14	G1/5310-99-120-4032	.. WASHER, FLAT, 1/4 in.	2			
15	G1/5310-99-120-9941	.. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	2			
16	G1/5305-99-950-4416	.. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, No. 6 x 1/2 in.	3			
17	LV7RU/5340-99-824-3042	.. BUSHING, PLASTICS	2		79103	
18	G1/5340-99-117-1578	.. NUT, PLAIN, CLINCH, steel	3			
19	G1/5310-99-944-0547	.. WASHER, LOCK	3			
20	G1/5305-99-948-0921	.. SCREW, MACHINE, UNF, steel, No. 10 x 5/8 in.	3			
21						
22	LV6MT4/5340-99-849-9957	.. CLIP, SPRING TENSION, steel, 9/16 in. dia, 9/16 in. w	1		1328	Choke cable
23	G1/5305-99-941-0511	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-2 in.	1			Clip & retaining plate to clip support bracket
24	G1/5310-99-941-6654	.. WASHER, LOCK, steel, split helical ring, 1/4 in.	1			
25	G1/5310-99-804-7941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1			
26	LV7RU/5310-99-895-2066	.. WASHER, FLAT, sealing	4			Base plate to meter cover
27	G1/5310-99-956-1786	.. WASHER, FLAT, steel, 5/16 in.	4			

G9

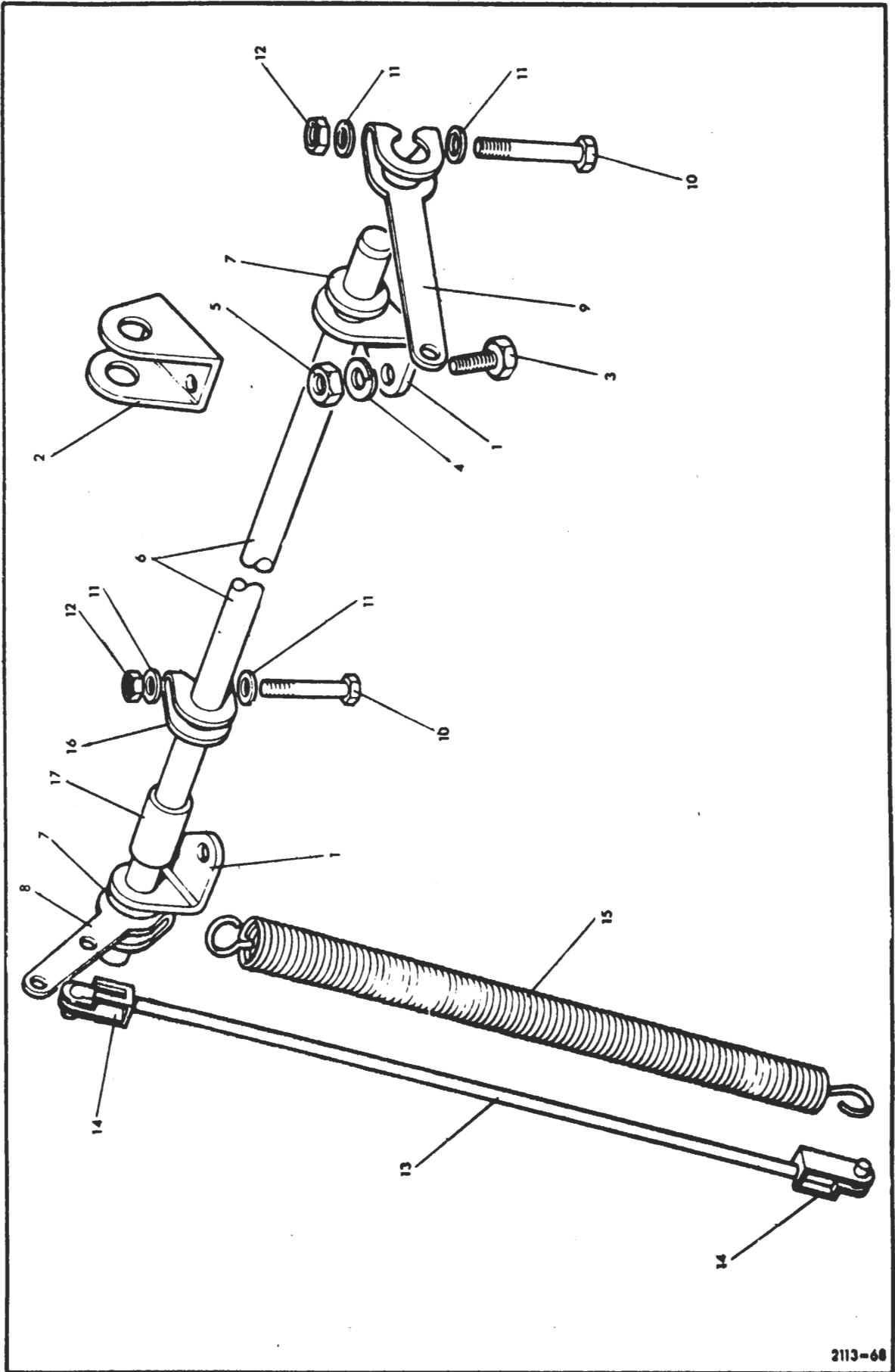
ACCELERATOR PEDAL



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.		G9		
2	LV7RU/2540-99-849-9310	. SPRING, ANCHOR PLATE STOP. ACCELERATOR PEDAL	1	1	227103	
3	G1/5305-99-941-0511	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1/2 in.	2	2		
4	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	2	3		
5	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	2	4		
6	LV7RU/2540-99-849-9300	. BRACKET, ANGLE, steel	1	5	272804	
7	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	1	6		RHD
8	LV7RU/5310-99-850-1948	. WASHER, FLAT	2	7	3821	
9	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	2	8		
10	G1/5310-99-804-7941	. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	2	9		
11	G1/5310-99-970-9165	. WASHER, SPRING TENSION, copper	1	10		
12	G1/5310-99-971-2810	. WASHER, FLAT, steel, cadmium plated, 7/16 in.	1	11		
13	LV7RU/2540-99-849-9325	. PEDAL CONTROL, accelerator	1	12	500257	
14	G1/5305-99-941-1081	. SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, 5/16 in. x 7/8 in.	1	13		LHD
15	G1/5310-99-941-0925	. NUT, PLAIN, HEXAGON, UNF, steel, 5/16 in.	1	14		
16	G1/5305-99-941-0528	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1-1/8 in.	1	15		
17	G1/5310-99-134-2496	. WASHER, FLAT, steel, cadmium plated, 5/16 in.	2	16		
18	G1/5310-99-941-0925	. NUT, PLAIN, HEXAGON, UNF, steel, 5/16 in.	2	17		
19	LV7RU/2540-99-874-0218	. LEVER, REMOTE CONTROL	1	18	277475	
20	G1/5306-99-941-0282	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-1/4 in.	2	19		
21	G1/5310-99-120-4032	. WASHER, FLAT, steel, zinc coated, 1/4 in.	4	20		
22	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	2	21		
23	LV7RU/5340-99-849-9740	. SHAFT, STRAIGHT	1	22	236658	RHD
24	LV7RU/2540-99-845-0166	. SHAFT, STRAIGHT	1	22	277153	LHD
25	LV7RU/2540-99-805-4927	. PAD, PEDAL, rubber, 5 in. lg, 1-1/4 in. w, 3/16 in. thk	1			LHD

G10

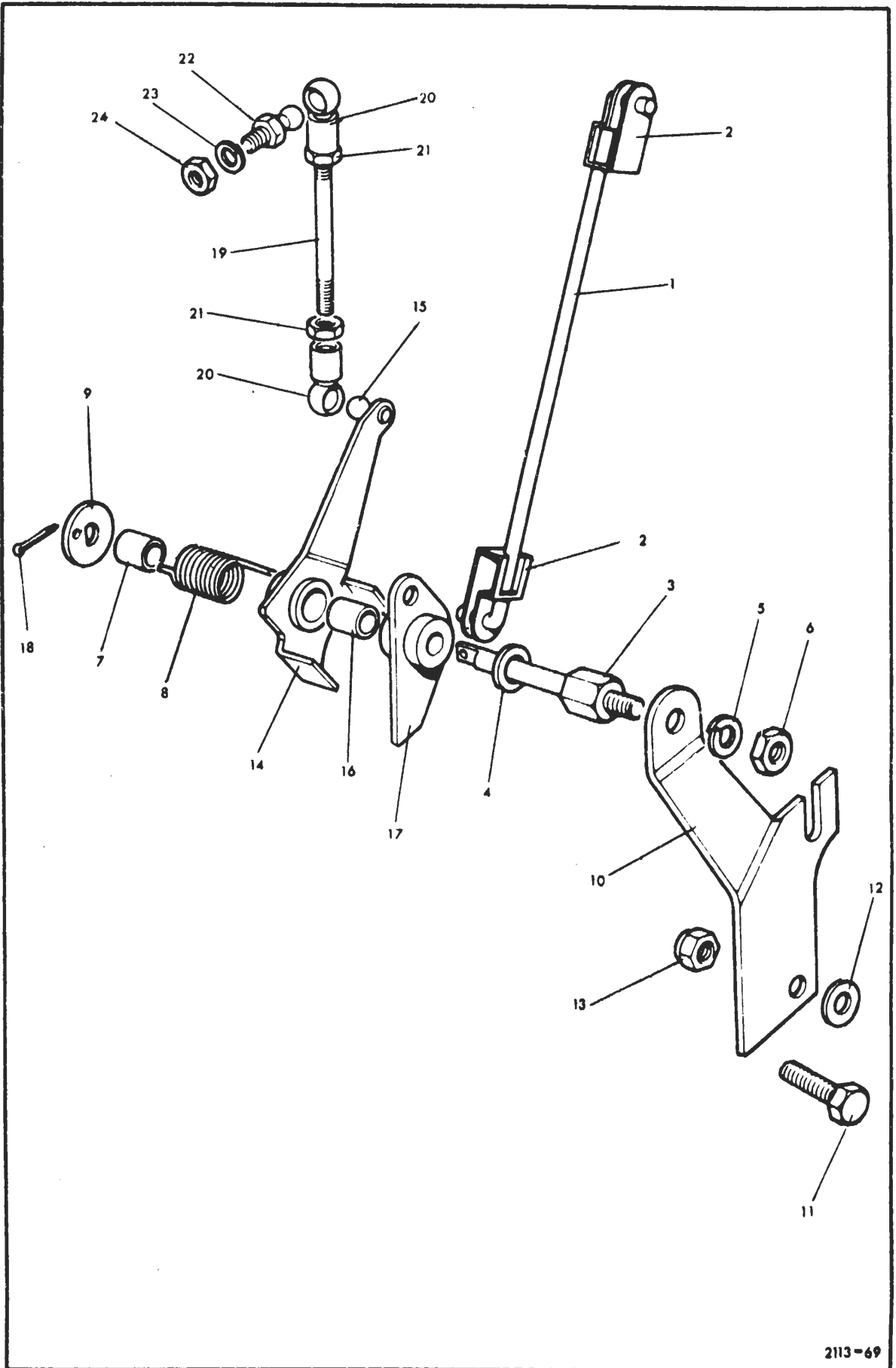
ACCELERATOR CROSS SHAFT



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.		G10		
2	LV7RU/2540-99-849-9748	. BRACKET, ACCELERATOR PEDAL CROSS-SHAFT	2	1	236998	RIID
3	LV7RU/2540-99-849-9743	. BRACKET, ACCELERATOR PEDAL CROSS-SHAFT	1	2	236665	LHD
4	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4	3		
5	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4	4		
6	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4	5		
7	LV7RU/5340-99-824-3949	. ROD, STRAIGHT, HEADLESS, steel, 7/16 in. x 24-1/8 in.	1	6	577304	
8	G1/5310-99-941-8636	. WASHER, FLAT, steel, zinc coated, 7/16 in.	2	7		
9	LV7RU/2540-99-874-0218	. LEVER, REMOTE CONTROL	1	8	277475	
10	LV7RU/2540-99-825-0851	. LEVER, REMOTE CONTROL	1	9	531395	
11	G1/5306-99-941-0282	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-1/4 in.	2	10		
12	G1/5310-99-120-4032	. WASHER, FLAT, steel, zinc coated, 1/4 in.	4	11		
13	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	2	12		
14	LV7RU/2540-99-824-3946	. CONTROL ROD, steel, 0.187 in. dia. 8.998 in. lg	1	13	531390	
15	LV7RU/5340-99-874-0239	. CLIP, control rod	2	14	531394	
16	LV7RU/2520-99-849-9317	. SPRING, HELICAL, EXTENSION, steel, 1/2 in. od, 5-9/16 in. lg	1	15	277455	

G11

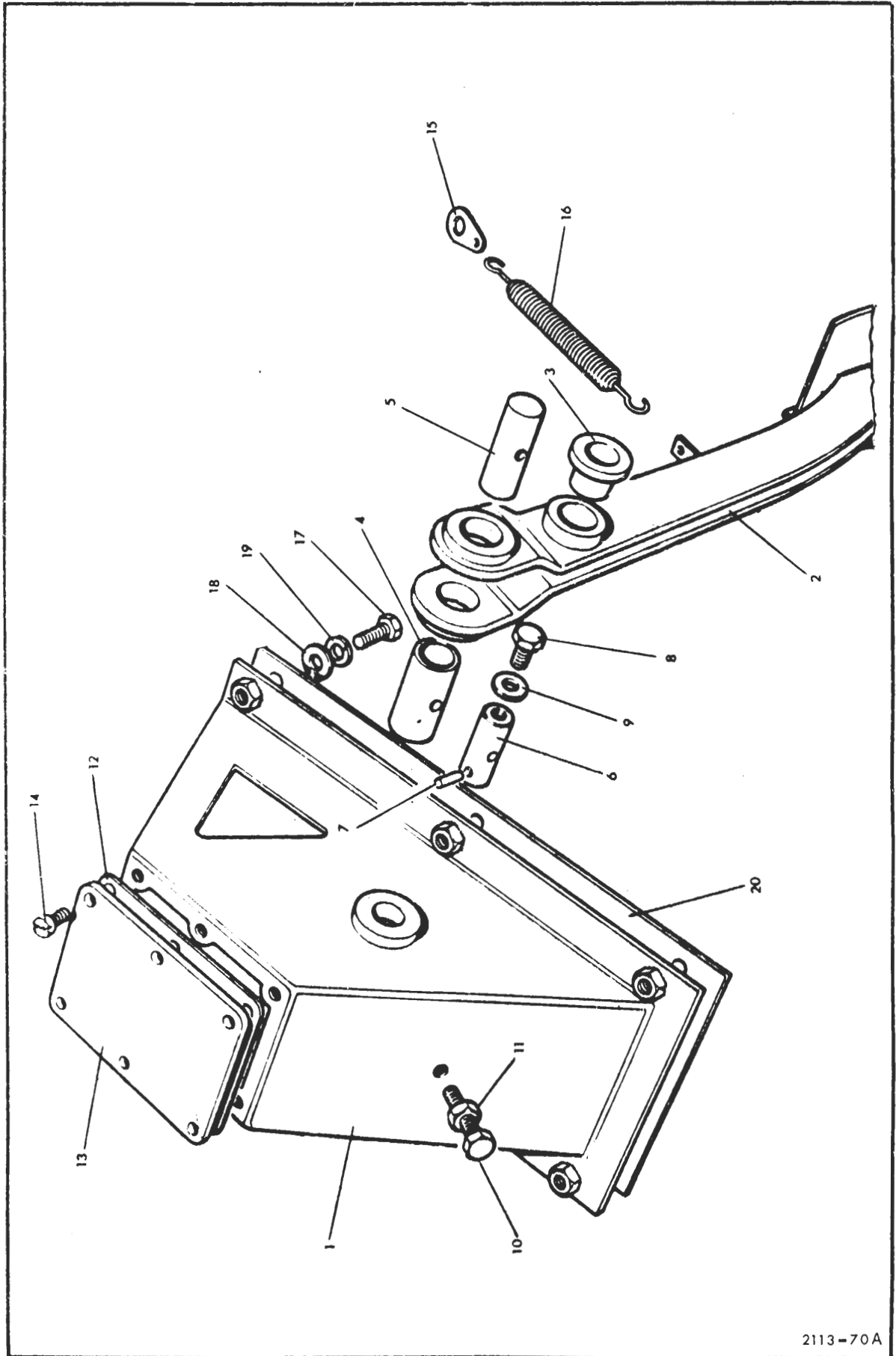
ACCELERATOR BELL CRANK



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.		G11		
2	LV7RU/3040-99-828-4256	.CONNECTING LINK, RIGID	1	1	577230	RHD
3	LV7RU/2540-99-874-0237	.CONNECTING LINK, RIGID, cross-shaft	1	1	531388	LHD
4	LV7RU/5340-99-874-0239	.CLIP, LINKAGE	2	2	531394	
5	LV7RU/2910-99-850-1761	.SPINDLE, CARBURETTOR BELL CRANK	1	3	502900	
6	G1/5310-99-941-8635	.WASHER, FLAT, steel, zinc coated, 3/8 in.	1	4		
7	G1/5310-99-120-2304	.WASHER, LOCK, steel, single coil, zinc coated, 3/8 in.	1	5		
8	G1/5310-99-136-1516	.NUT, PLAIN, HEXAGON, UNF, steel, 3/8 in.	1	6		
9	LV7RU/5340-99-850-1760	.SPACER, SLEEVE	1	7	502899	
10	LV7RU/2910-99-804-6527	.SPRING, HELICAL, TORSION	1	8	552223	
11	LV7RU/5310-99-850-1763	.WASHER, FLAT	1	9	502898	
12	LV7RU/2540-99-824-6649	.BRACKET, THROTTLE CONTROL	1	10	577258	
13	G1/5305-99-941-0512	.SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	2	11		
14	G1/5310-99-941-8636	.WASHER, FLAT, steel, zinc coated, 7/16 in.	2	12		
15	G1/5310-99-941-7650	.NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 7/16 in.	2	13		
16	LV7RU/2910-99-804-6528	.BELL CRANK, carburettor	1	14-16	552097	
17	LV7RU/5307-99-850-0500	.STUD, BALL	1	15	1481	
18	LV7RU/3120-99-850-1576	.BEARING SLEEVE	1	16	277120	
19	LV7RU/2910-99-873-8293	.LEVER, RELAY, CARBURETTOR	1	17	504620	
20	G1/5315-99-944-0176	.PIN, COTTER, SPLIT, steel, 3/32 in. x 7/8 in.	1	18		
21	LV7RU/5307-99-873-8113	.STUD, PLAIN	1	19	531439	
22	LV7RU/2910-99-873-8318	.BALL JOINT	2	20	531324	
23	G1/5310-99-941-7070	.NUT, PLAIN HEXAGON, BA, steel, No. 2	2	21		
24	LV7RU/5307-99-874-0252	.STUD BALL	1	22	535168	
25	G1/5310-99-120-1338	.WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	1	23		
26	G1/5310-99-941-3520	.NUT, SELF-LOCKING, HEXAGON	1	24		

G12

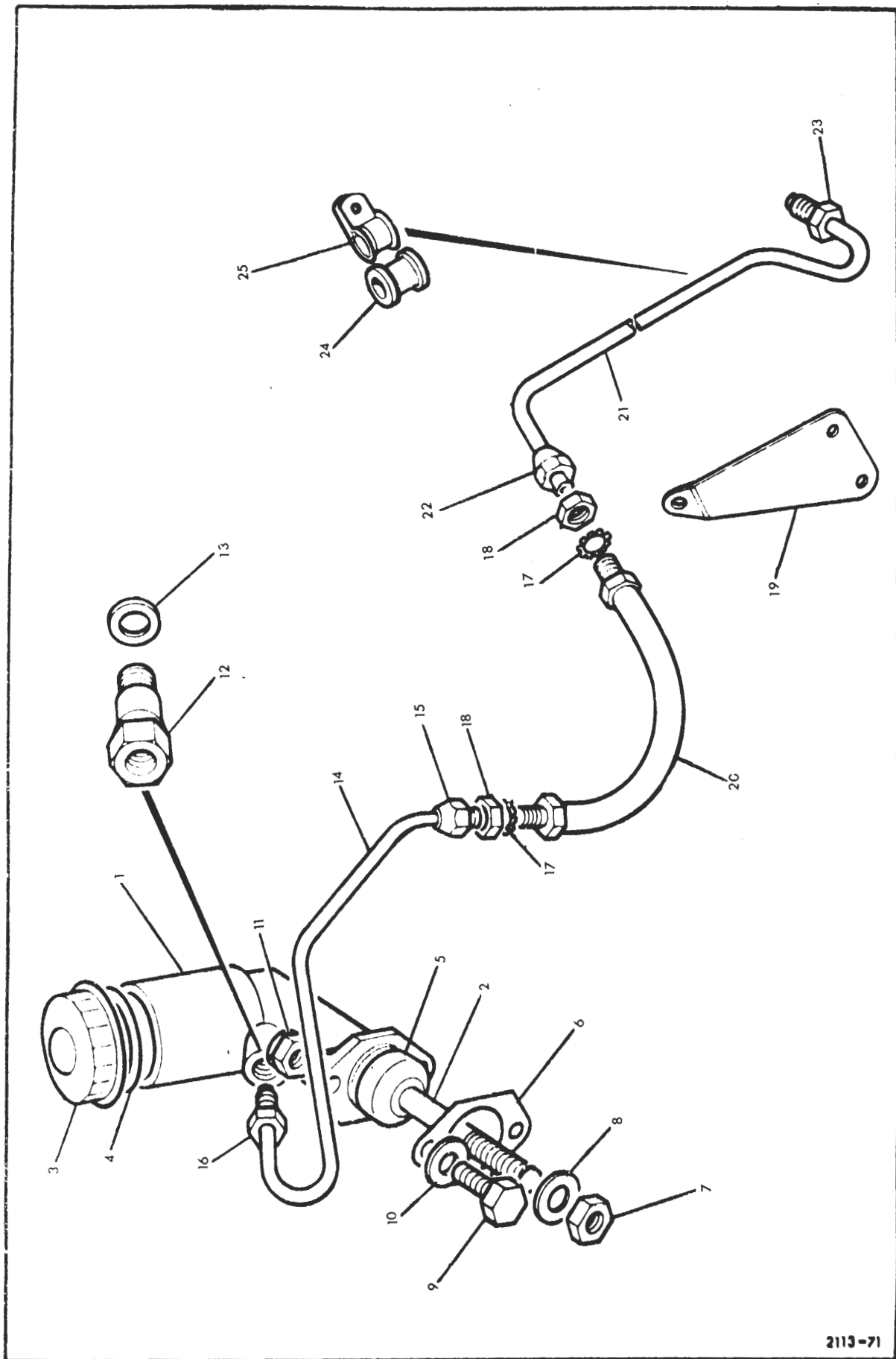
CLUTCH PEDAL



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS contd.		G12		
2	LV7RU/2540-99-808-4987	.. CLUTCH PEDAL. assy	1	1-20	568893	RHD
3	LV7RU/2540-99-808-4988	.. PEDAL LEVER CONTROL	1	2.3	568895	
4	LV7RU/3120-99-849-9647	... BEARING, SLEEVE, 3/4 in. bore, 0.938 in. od. 5/8 in. lg; w/flange 1.120 in. dia	2	3	272714	
5	LV7RU/2540-99-806-7321	.. CLUTCH PEDAL. assy	1	1-20	568894	LHD
6	LV7RU/2540-99-806-7322	.. PEDAL LEVER CONTROL	1	2.3	568896	
7	LV7RU/3120-99-849-9647	... BEARING, SLEEVE, 3/4 in. bore, 0.938 in. od. 5/8 in. lg; w/flange 1.120 in. dia	2	3	272714	
8		.. CLUTCH PEDAL -				
9	LV7RU/5340-99-849-9642	.. SPACER, SLEEVE, 0.637 in. id, 0.781 in. od, 0.968 in. lg	1	4	269783	
10	LV7RU/5315-99-808-4986	.. PIN, STRAIGHT, HEADLESS, steel, 5/8 in. dia, 1-1/2 in. lg	1	5	568883	
11	LV7RU/2530-99-849-9645	.. SHAFT, STRAIGHT, steel, 3/4 in. od, 2-15/16 in. lg	1	6	272712	
12	G1/5315-99-942-3567	.. PIN, GROOVED, HEADLESS, steel, phosphated, 1/8 in. x 1 in.	1	7		
13	G1/5305-99-941-0510	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/8 in.	1	8		
14	LV6MT1/5310-99-801-5567	.. WASHER, FLAT, fibre, 15/64 in. id, 33/64 in. od x 1/16 in.	1	9		
15	G1/5306-99-941-0936	.. BOLT, MACHINE, UNF, steel, hex hd, cadmium plated, 1/4 in.	1	10		
16	G1/5310-99-120-9941	.. NUT, PLAIN, HEXAGON, UNF, steel, cadmium plated, 1/4 in.	1	11		
17	LV7RU/2510-99-849-9651	.. GASKET, top cover	1	12	272819	
18	LV7RU/2530-99-849-9646	.. COVER PLATE, ACCESS, steel, 4-1/8 in. x 1-15/16 in. x 41/64 in. thk	1	13	272713	
19	G1/5305-99-124-8910	.. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, No. 10 x 1/2 in.	6	14		
20	LV7RU/5340-99-895-1855	.. PLATE, ANCHOR, spring retaining	1	15	240708	
21	LV7RU/5360-99-810-2137	.. SPRING, HELICAL, EXTENSION, steel, 45/64 in. od, 4 in. lg	1	16	569701	
22	G1/5305-99-941-0526	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	6	17		
23	G1/5310-99-941-8608	.. WASHER, FLAT, steel, 5/16 in.	5	18		
24	LV7RU/5310-99-136-9503	.. WASHER, FLAT, steel, 5/16 in. id, 1 in. od, 1/8 in. thk	1	18	3522	
25	G1/5310-99-120-1027	.. WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	6	19		
26	LV7RU/2530-99-809-1065	.. GASKET, rubber, 10 in. x 4 in. x 9/64 in. thk	1	20	562940	

G13

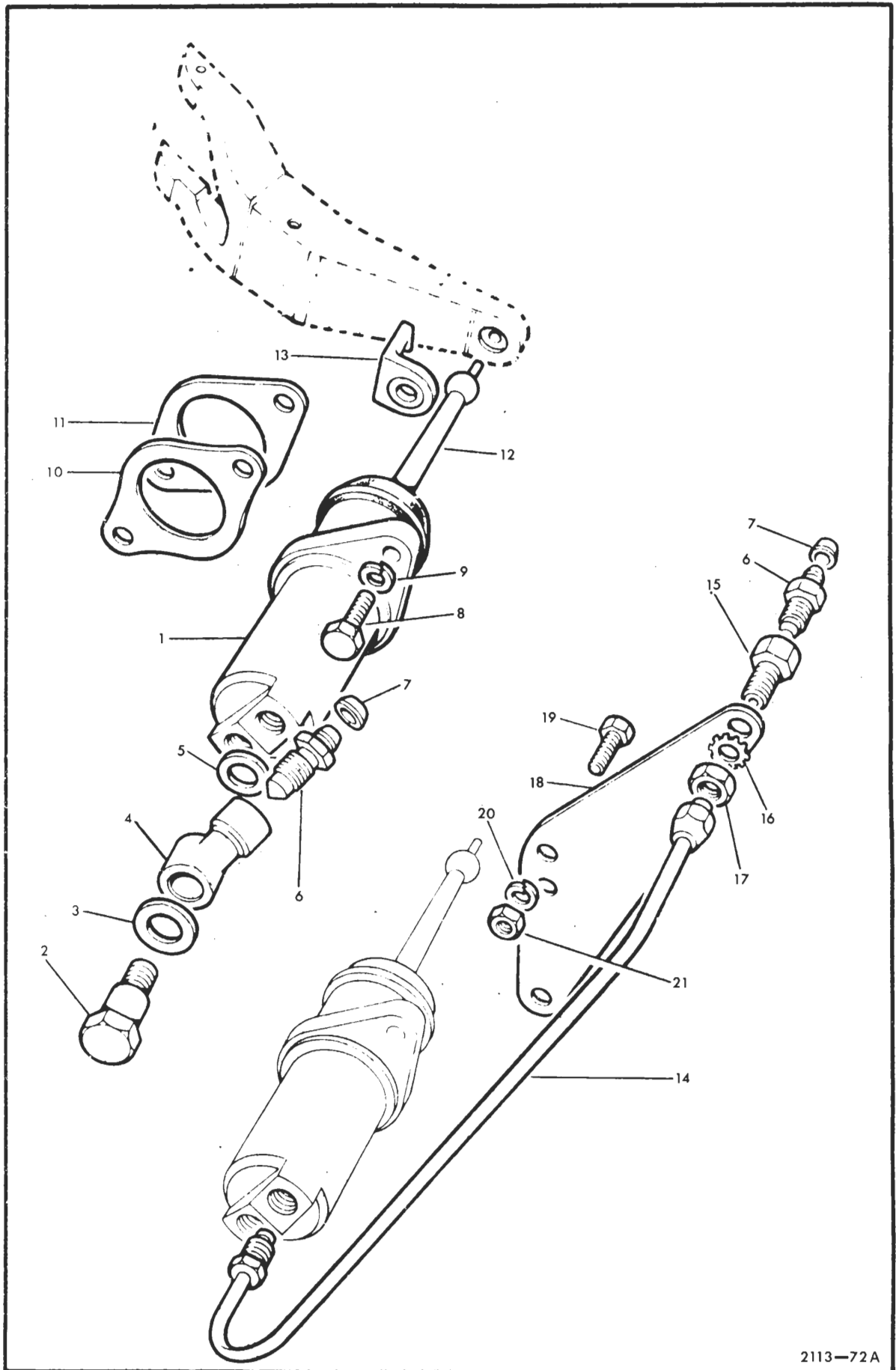
CLUTCH MASTER CYLINDER



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.		G13		
2	LV6MT9/2530-99-809-1064	. CYLINDER, HYDRAULIC CLUTCH MASTER	1	1-5	64068606	
3	LV6MT9/5365-99-801-3766	.. RING, RETAINING, steel, int 15/16 in. od x 1/16 in. thk	1		378920	
4	LV6MT9/2530-99-836-5875	.. WASHER, steel, 7/8 in. od x 7/16 in. id x 1/16 in. thk	1		378230	
5	LV6MT9/5330-99-881-2464	.. PACKING, PREFORMED, rubber	1		64673407	
6	LV6MT9/5340-99-836-7719	.. RETAINER, SPRING	1		64673391	
7	LV6MT9/2530-99-836-5880	.. STEM, steel, 9/32 in. x 1-7/8 in. lg	1		64671504	
8	LV6MT9/2530-99-833-9223	.. SPRING	1		64673425	
9	LV6MT9/2530-99-807-3076	.. SPACER, VALVE, nylon	1		64675432	
10	LV6MT9/5310-99-801-3770	.. WASHER, SPRING TENSION, steel, 0.295 in. id x 0.410 in. od x 0.063 in. h	1		378960	
11	LV6MT9/5330-99-836-5878	.. PACKING, PREFORMED, rubber, 0.200 in. id x 0.436 in. od x 0.166 in. h	1		362802	
12	LV6MT9/2530-99-881-4659	.. PUSH-ROD	1	2	64670860	
13	LV6MT9/2530-99-811-1090	.. CAP, OIL TANK, HYDRAULIC	1	3	378434	
14	LV6MT9/2530-99-836-5178	.. WASHER, oil cap	1	4	362920	
15	LV6MT9/2530-99-836-7694	.. COVER, DUST	1	5	64673398	
16	LV6MT9/2530-99-824-0663	. PARTS KIT, HYDRAULIC BRAKE MASTER CYLINDER	1		SP1967/5	
17	LV7RU/5330-99-822-1909	. GASKET, aluminium	1	6	592358	
18	G1/5310-99-941-0925	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2	7		
19	G1/5310-99-941-8608	.. WASHER, FLAT, steel, 5/16 in.	2	8		
20	G1/5305-99-941-0528	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1-1/8 in.	2	9		
21	G1/5310-99-134-2496	.. WASHER, FLAT, steel, cadmium plated, 5/16 in.	2	10		
22	G1/5310-99-941-3525	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 5/16 in.	2	11		
23	LV7RU/4730-99-836-5244	. ADAPTOR, STRAIGHT, PIPE, steel, cadmium plated, 7/16 in. UNF, female, 3/8 in. UNF male; 1-1/4 in. lg	1	12	374662W	
24	LV6MT9/5310-99-881-2459	.. WASHER, FLAT, copper, 3/8 in. id x 19/32 in. od x 0.048 in. thk	1	13	378711	
25						
26	LV6MT9/4730-99-824-7716	. PIPE, STEEL: clutch master cylinder to hose; c/w union nuts	1	14-16	577687	RHD
27	LV6MT1/4710-99-943-8887	.. PIPING, STEEL, 1/4 in. od, 0.028 in. wall thk	as req'd	14		
28	LV7RU/4730-99-136-9505	.. NUT, UNION, PIPE, UNF, steel, 7/16 in.	1	15	248309	
29	LV6MT9/4730-99-137-6757	.. INVERTED NUT, UNION PIPE, steel, hex, cadmium plated, 7/16 in. UNF, 1/4 in. id 1/2 in. A/F	1	16	377012W	
30						
31	LV6MT9/2530-99-824-6647	. PIPE, STEEL: clutch master cylinder to hose; c/w union nuts	1		64461745	LHD
32	LV6MT1/4710-99-943-8887	.. PIPING, STEEL, 1/4 in. od, 0.028 in. wall thk	as req'd			
33	LV7RU/4730-99-136-9505	.. NUT, UNION, PIPE, UNF, steel, 7/16 in.	1		248309	
34	LV6MT9/4730-99-137-6757	.. INVERTED NUT, UNION PIPE, steel, hex, cadmium plated, 7/16 in. UNF, 1/4 in. od, 1/2 in. A/F	1		377012W	
35	G1/5310-99-120-6046	.. WASHER, LOCK, steel, flat int 7/16 in.	2	17		
36	LV6MT9/5310-99-836-7707	. NUT, PLAIN, HEXAGON, 7/16 in.	2	18	10236	
37	LV7RU/4720-99-822-6378	. HOSE ASSEMBLY, RUBBER	1	20	592510	
38	LV6MT9/2520-99-823-3944	. PIPE STEEL: hose to slave cylinder	1	21-23	64460756Z	
39	LV6MT1/4710-99-943-8887	.. PIPING, STEEL, 1/4 in. od x 0.028 in. wall thk	as req'd	21		
40	LV7RU/4730-99-136-9505	.. NUT, UNION, PIPE, UNF, steel, 7/16 in.	1	22	248309	
41	LV6MT9/4730-99-137-6757	.. INVERTED NUT, UNION PIPE, steel, hex, cadmium plated, 7/16 in. UNF, 1/4 in. od, 1/2 in. A/F	1		377012W	
42	LV7RU/5325-99-849-9408	. GROMMET, RUBBER, slave cylinder pipe	1	24	06860	
43	LV6MT4/5340-99-805-0916	. CLAMP, LOOP	1	25	187043	

G14

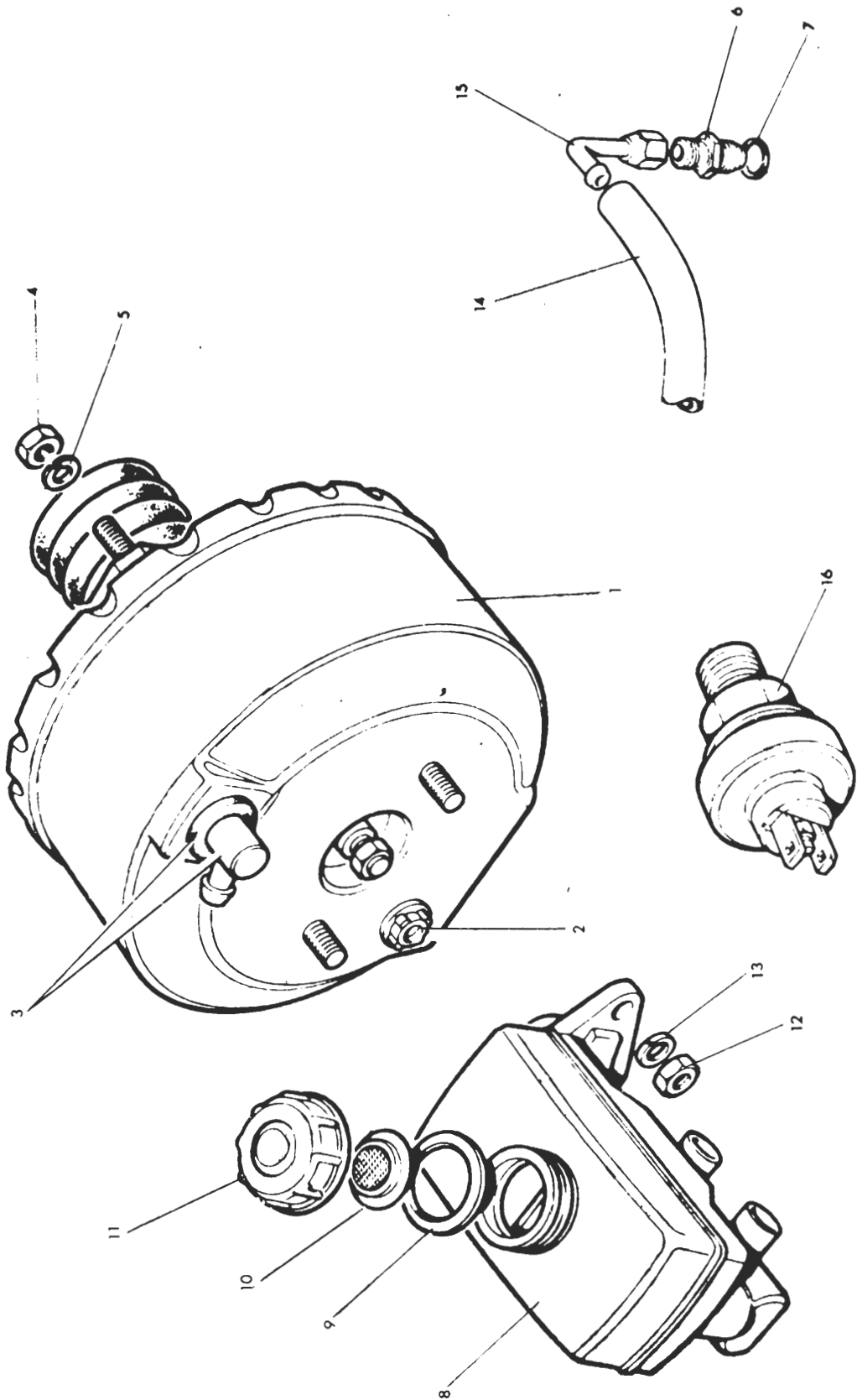
CLUTCH SLAVE CYLINDER



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.			G14	
2	LV6MT9/2520-99-819-3923	CYLINDER ASSEMBLY, CLUTCH SLAVE, single action, 7/8 in. bore	1	1	66066195	
3	LV6MT9/4730-99-836-5249	BOLT, FLUID PASSAGE, UNF, steel, hex hd, cadmium plated, 3/8 in. x 1-1/8 in. lg	1	2	376102W	
4	LV6MT9/5310-99-836-5310	WASHER, FLAT	1	3	378700	
5	LV6MT9/4730-99-824-2146	CONNECTOR, MULTIPLE, FLUID PRESSURE LINE; w/UNF thd 3/8 in. 24 tpi	1	4	64478380	
6	LV6MT9/5310-99-881-2459	WASHER, FLAT, copper, 3/8 in. id, 19/32 in. od, 0.048 in. thk	1	5	378711	
7	LV6MT9/2990-99-881-6380	BLEEDER VALVE, HYDRAULIC SYSTEM	1	6	64470444	
8	LV6MT1/2530-99-802-3999	EXCLUDER, DUST, 0.155 in. id, 0.360 in. od, 0.400 in. lg; 0.600 in. dia flange	1	7	594091	
9	G1/5305-99-941-0700	SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 5/16 in. x 1 in.	2	8		
10	G1/5310-99-941-6655	WASHER, LOCK, steel, single coil, 5/16 in.	2	9		
11	LV7RU/5330-99-819-3924	GASKET, steel, oval shape 3.375 in. lg, 1.810 in. w, 0.048 in. thk	1	10	591988	
12	LV7RU/5330-99-819-3925	GASKET, rubber, oval shape, 3.375 in lg, 2 in. w, 0.060 in. thk	1	11	591989	
13	LV7RU/2530-99-824-6826	PUSH ROD, CLUTCH SLAVE CYLINDER, steel, 8 mm dia, 85 mm lg	1	12	576751	
14	LV7RU/5340-99-819-3922	CLIP, PUSH ROD, plastics, 28 mm lg, 26 mm w; w/hole 8.5 mm dia	1	13	576723	
15	LV6MT9/2530-99-823-7168	PART KIT, CLUTCH SLAVE CYLINDER	1		SP2029-3	
16	NP	PIPE ASSEMBLY	1	14	64461596Z	
17	LV6MT1/4710-99-801-0708	PIPING, STEEL, 3/16 in. od	as reqd			
18	LV6MT9/2530-99-882-0425	NUT, PIPE, HYDRAULIC	1		248310	
19	LV6MT9/2530-99-882-0424	NUT, PIPE, HYDRAULIC	1		248308	
20	LV6MT9/2530-99-820-0114	ADAPTOR, BLEED SCREW, steel, cadmium plated, UNF/UNF, 3/8 in. x 1-15/32 in. lg	1	15	64473810	
21	G1/5310-99-941-9141	WASHER, LOCK, steel, flat int, cadmium plated, 5/16 in.	1	16		
22	G1/5310-99-941-0904	NUT, PLAIN, HEXAGON	1	17		
23	G1/5306-99-941-0299	BOLT, MACHINE, UNF, steel hex hd, zinc coated, 5/16 in. x 1-1/2 in.	2	19		
24	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	2	20		
25	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2	21		

G15

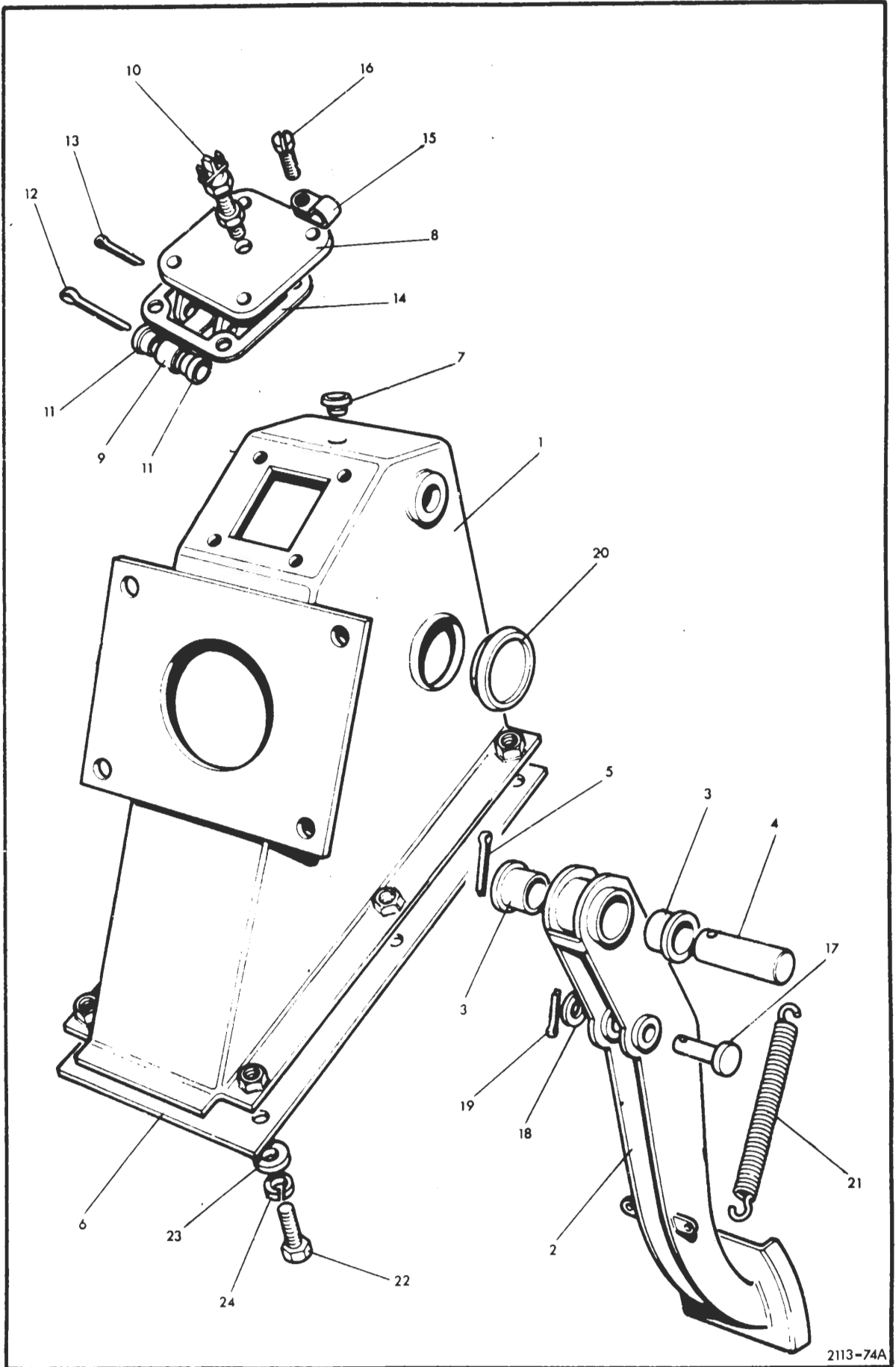
BRAKE MASTER CYLINDER AND SERVO



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.			G15	
2	LV6MT9/2530-99-822-6373	SERVO CYLINDER, VACUUM, brake	1	1,2	64049411	
3	LV7RU/4730-99-824-2746	PLUG, PIPE, NPTF, hex socket drive, phosphated, 1/8 in.	1	2	577611	
4	LV6MT9/2530-99-808-4288	VALVE, assy, non return, disc type, spring loaded	1		64491230	
5	LV6MT9/2530-99-800-0210	PLATE AND SEAL, assy	1		64490273	
6	LV6MT9/2530-99-820-5459	DISC, REACTION, rubber, 1 in. dia, 7/32 in. thk	1		64490287	
7	LV6MT9/2530-99-808-4289	GROMMET, valve, 1-3/32 in. od, 9/32 in. h	1		64491020	
8	LV6MT9/2530-99-820-5461	FILTER ELEMENT, AIR INTAKE	1		64490543	
9	LV6MT9/5330-99-820-5463	RETAINER, PACKING, plastics, cup shape, 1.500 in. od, 0.875 in. id	1		64490558	
10	LV6MT9/2530-99-820-5464	BOOT, DUST AND MOISTURE SEAL, rubber, 18.80 mm id, 50.80 mm od, 47 mm lg	1		64490541	
11	LV6MT9/5305-99-820-5465	SCREW, SET, UNF, steel, hex hd, 1/4 in. x 3/4 in. lg	1		64491235	
12	LV6MT9/5365-99-820-5460	RING, SELF-LOCKING, steel, int, 0.875 in. id, 1.187 in. od, 0.163 in. thk	1		64491246	
13	LV6MT9/2530-99-813-6512	VALVE, CHECK	1	3	64949063	
14	LV6MT9/2530-99-821-0980	PARTS KIT, SERVO CYLINDER	1		SP2495/1	Alternative
15	LV7RU/2530-99-828-4741	PARTS KIT, SERVO CYLINDER	1		606406	
16	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	4	4		
17	G1/5310-99-120-1027	WASHER, LOCK, steel, cadmium plated, 5/16 in.	1	5		
18	LV7RU/4730-99-809-1588	ADAPTOR, STRAIGHT PIPE, brass, 5/8 in., 18 ANFS male, 1/4 in. BSP male, 1-3/8 in.	1	6	90513171	
19	LV7RU/5330-99-850-0344	GASKET, copper	1	7	243958	
20	LV6MT9/2530-99-822-5046	CYLINDER, BRAKE MASTER	1	8-11	64068989	
21	LV6MT9/5330-99-881-6610	PACKING, PREFORMED	1		64674598	
22	LV6MT9/5330-99-825-1449	PACKING, PREFORMED, rubber, 0.744 in. id, 0.865 in. od, 0.106 in. h: 2 way ring	1		64676205	
23	LV6MT9/5330-99-836-5878	PACKING, PREFORMED, rubber, 0.200 in. id, 0.436 in. od, 0.166 h	1		362802	
24	LV6MT9/2530-99-807-3076	SPACER, VALVE, plastics	1		64675432	
25	LV6MT9/5310-99-801-3770	WASHER, SPRING, TENSION, steel, 0.295 in. id, 0.410 in. od, 0.063 in. h	1		378960	
26	LV6MT9/5365-99-817-6570	CIRCLIP, 17/32 in. id	1		64676551	
27	LV6MT9/5310-99-817-6569	WASHER, FLAT, rubber, 11/32 in. id, 37/64 in. od, 11/64 in. thk	1			
28	LV6MT9/2530-99-823-8418	VALVE, assy tipping	1		64678916	
29	LV6MT9/5330-99-824-7776	RING, SEALING, rubber, 59/64 in. id, 1-7/64 in. od, 1/8 in. thk	1		64674567	
30	LV6MT9/2590-99-828-6606	TANK OIL, HYDRAULIC SYSTEM	1		74947053	
31	LV6MT9/5305-99-824-7778	SCREW, MACHINE, UNF, steel, fillister hd, No. 10 x 5/8 in. lg	2		64110349	
32	LV6MT9/5310-99-824-7779	WASHER, LOCK, steel, split helical ring, phosphated, No. 1 BA, 24/64 in. od, 3/64 in. thk	2		64140424	
33	LV6MT9/2530-99-836-5178	WASHER, CAP, supply tank	1	9	362920	
34	LV7RU/2530-99-822-5047	FILTER, FLUID RESERVOIR	1	10	592324	
35	LV6MT9/2530-99-825-7808	CAP, FILLER	1	11		Alternative
36	LV7RU/2530-99-828-4742	CAP, FILLER	1	11	606420	
37	LV6MT9/2530-99-824-3462	PARTS KIT, BRAKE MASTER CYLINDER	1		SP2710	Alternative
38	LV7RU/2530-99-828-4743	PARTS KIT, BRAKE MASTER CYLINDER	1		607726	
39	LV7RU/5310-99-137-6712	NUT, PLAIN, HEXAGON	2	12		
40	G1/5310-99-135-2066	WASHER, LOCK, steel, split helical ring, zinc coated, 3/8 in.	2	13		
41	LV7RU/2530-99-822-1573	HOSE, RUBBER: manifold to servo cylinder	1	14	577844	RHD
42	LV6MT9/2530-99-822-6040	HOSE, RUBBER: manifold to servo cylinder	1	14	64491363	LHD
43	LV7RU/4730-99-824-3021	ADAPTOR, STRAIGHT, PIPE TO HOSE	1	15	569714	
44	LV6MT4/5930-99-822-6374	SWITCH, PRESSURE, vacuum loss	1			

G16

BRAKE PEDAL

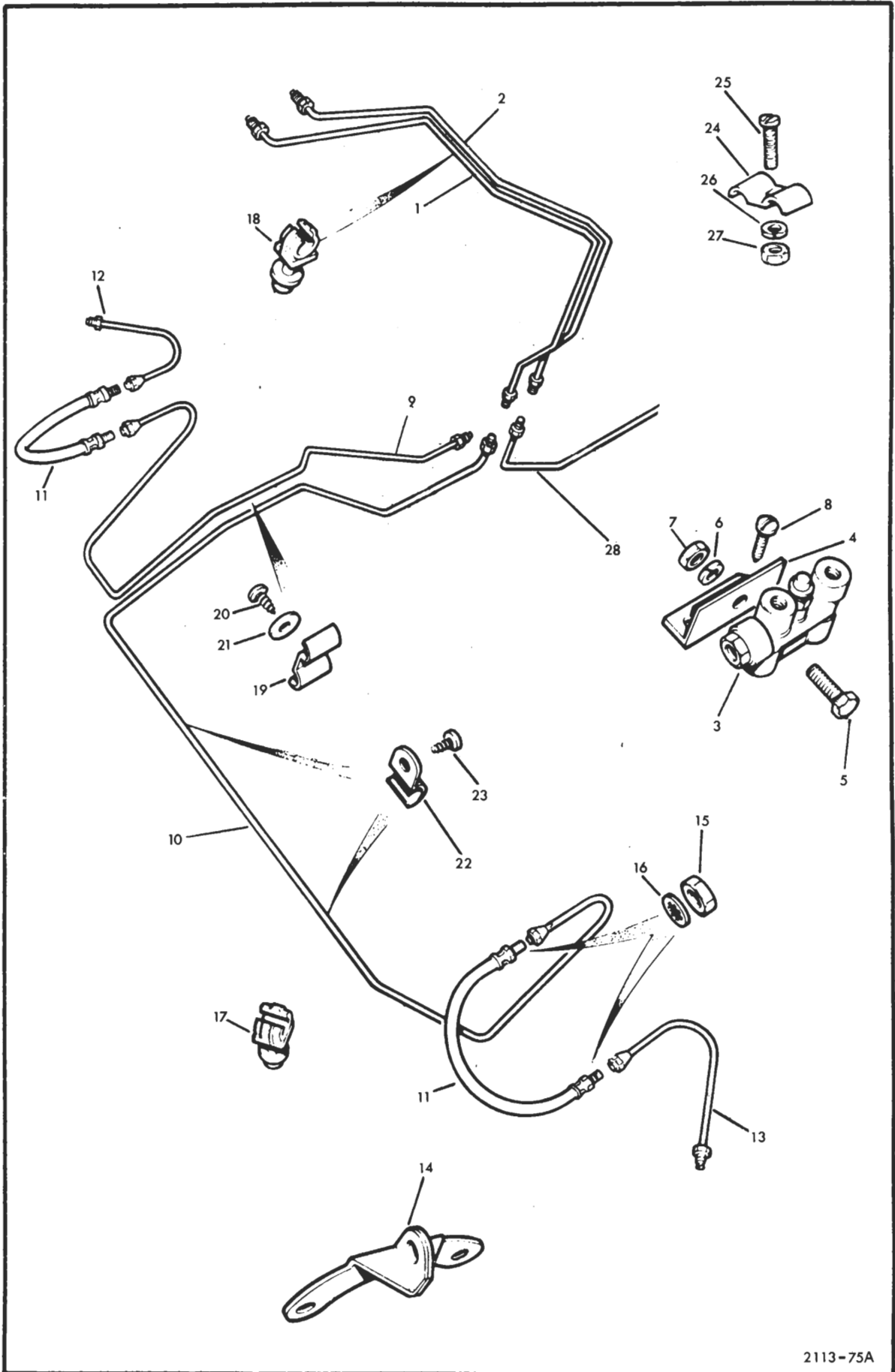


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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.		G16		
2	LV7RU/2530-99-825-4476	. BRAKE PEDAL, assy	1	1-5	569652	
3	NP	. BRAKE PEDAL	1	2,3	90569611	
4	LV6MT1/3120-99-819-1851	... BEARING, SLEEVE, bronze, 5/8 in. id, 7/8 in. od, 3/4 in. lg; 1-1/4 in. od flange	2	3	564816	
5	LV7RU/2540-99-824-2742	. SHAFT, STRAIGHT	1	4	564813	
6	G1/5315-99-942-3567	. PIN, COTTER, SPLIT, steel, phosphated, 1/8 in. x 1 in.	1	5		
7	LV7RU/2530-99-824-2743	. GASKET	1	6	90564832	
8	LV7RU/5340-99-824-2744	. PLUG, PROTECTIVE, DUST AND MOISTURE SEAL	1	7	338029	
9	LV7RU/2590-99-828-4740	. LEVER, REMOTE CONTROL, stop light switch	1	9	569584	
10	LV6MT4/5930-99-822-6376	. SWITCH, PRESSURE, stop light	1	10	39184D	
11	LV7RU/2530-99-825-4474	. SPRING PLATE, steel, 57 mm lg, 12.70 mm w; w/mtg hole 7.15 mm dia: stop light switch	1		592567	
12	LV7RU/2540-99-825-5845	. PLUG, plastics, 13.97 in. dia, 9.12 mm lg	1		594611	Redundant hole in stop light plate
13	LV7RU/5340-99-822-6375	. BUSHING, PLASTICS	2	11	569609	
14	G1/5315-99-944-0192	. PIN, COTTER, SPLIT, steel, phosphated, 3/16 in. x 1-5/8 in.	1	12		
15	G1/5315-99-944-0183	. PIN, COTTER, SPLIT, steel, phosphated, 1/8 in. x 1-1/4 in.	1	13		
16	LV7RU/5330-99-824-2745	. GASKET, rubber, 1-5/8 in. lg, 1-1/4 in. h, 3/64 in. thk	1	14	569612	
17	LV6MT4/5340-99-805-0918	. CLAMP, LOOP, steel, 9/32 in. dia grip, 5/8 in. w	1	15	187045	
18	G1/5305-99-941-8362	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, cross recess drive, No. 8 x 3/8 in.	4	16		
19	LV7RU/5315-99-137-6357	. PIN, STRAIGHT, HEADED, steel, flat hd, 0.395 in. dia, 1-1/2 in. lg	1	17	564812	
20	G1/5310-99-971-2810	. WASHER, FLAT, steel, cadmium plated, 7/16 in.	1	18		
21	G1/5315-99-944-0176	. PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 7/8 in.	1	19		
22	LV7RU/5325-99-805-4918	. GROMMET, BLANK, NONMETALLIC	2	20	338027	
23	LV7RU/5360-99-824-2748	. SPRING, HELICAL, EXTENSION, 5-1/8 in. lg, 7/16 in. coil od; 1/16 in. wire dia	2	21	569291	
24	G1/5305-99-941-0526	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	6	22		
25	G1/5310-99-941-8608	. WASHER, FLAT, steel, 5/16 in.	6	23		
26	G1/5310-99-120-1027	. WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	6	24		

G17

FRONT BRAKE PIPE

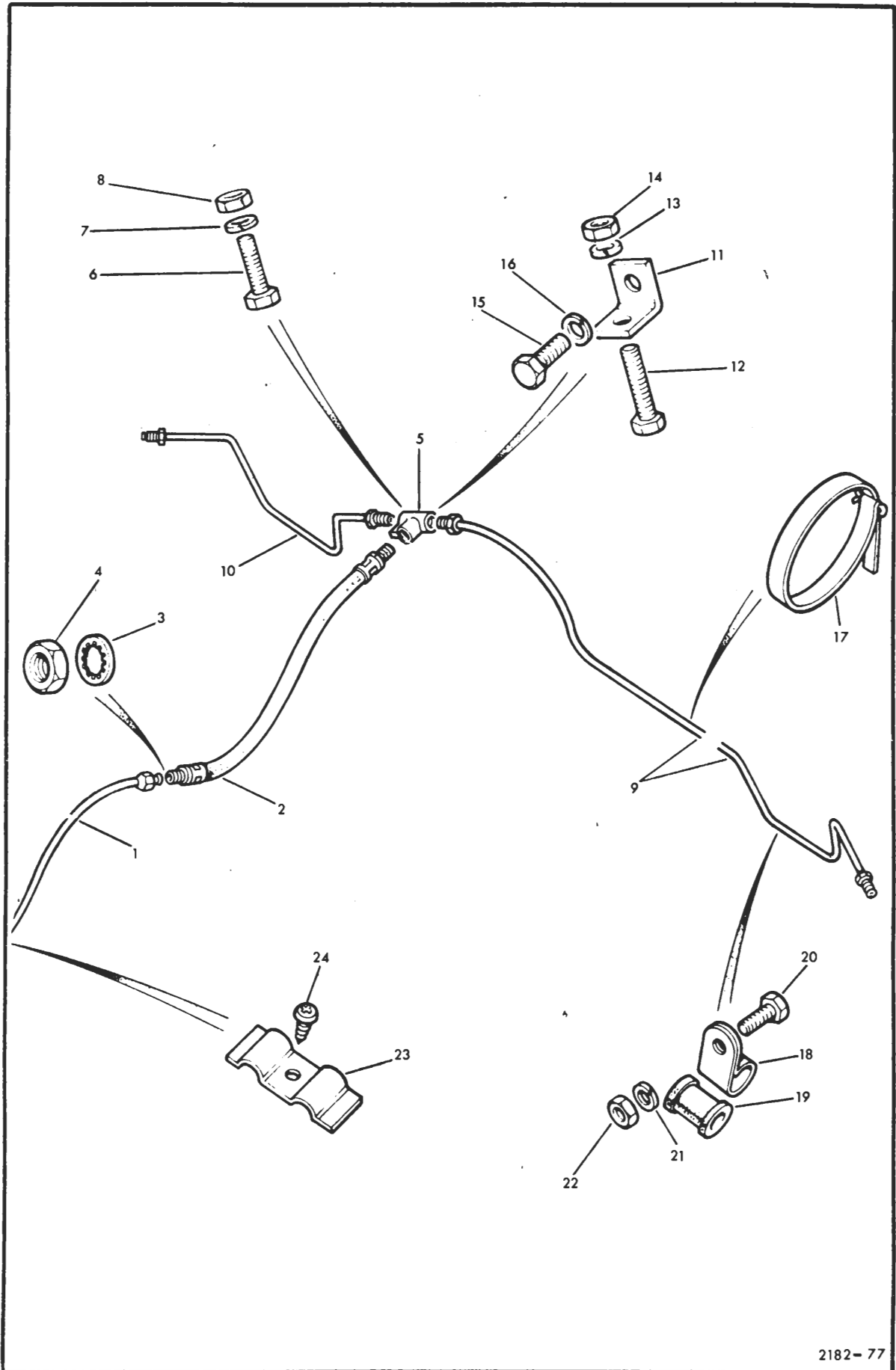


Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS - contd.		G17		
2	LV6MT9/4710-99-824-4519	PIPE, STEEL, front: master cylinder to shuttle valve	1	1	282X7910	} 12V RHD
3	LV6MT9/2530-89-824-2507	PIPE, STEEL, rear: master cylinder to valve	1	2	64460505Z	
4	LV6MT9/4710-99-824-4518	PIPE, STEEL, front & rear: master cylinder to valve	2		64462509Z	
5	LV6MT9/4710-99-824-4506	PIPE, STEEL, front: master cylinder to valve	1	1	64460504Z	} 24V RHD
6	LV6MT9/2530-99-824-2507	PIPE, STEEL rear: master cylinder valve	1	2	64460505Z	
7	LV6MT9/2530-99-824-4507	PIPE, STEEL, front: master cylinder to valve	1	1	64462465Z	} 24V LHD
8	LV6MT9/4710-99-824-4505	PIPE, STEEL, rear: master cylinder to valve	1	2	64462464Z	
9		PIPES -				
10	LV6MT1/4710-99-801-0703	PIPING, STEEL, 3/16 in. od	as reqd			
11	LV6MT9/2530-99-882-0424	NUT, PIPE, HYDRAULIC, UNF, 3/8 in.	2		64470425	
12	LV7RU/4730-99-136-9504	INVERTED NUT, UNION, PIPE, steel, hex, cadmium plated, 7/16 in.	2		572950	
13	LV6MT9/2530-99-823-6024	SHUTTLE VALVE, 5 part, automatic self centering, metric thd	1	3	64066420	
14	LV6MT9/2530-99-825-7002	SWITCH, BRAKE SHUTTLE VALVE	1		74660145	
15	LV6MT9/2530-99-824-6194	PARTS KIT, SHUTTLE VALVE	1		SP2863	
16		SHUTTLE VALVE, 4 part, manual centering, UNF thd	1	3	64068853	
17	LV6MT9/2530-99-822-6377	SWITCH, BRAKE SHUTTLE VALVE	1		64677381	
18	LV6MT9/2530-99-824-3020	PARTS KIT, SHUTTLE VALVE	1		SP2615	
19	LV7RU/2540-99-824-3945	BRACKET, shuttle valve	1	4	594742	
20	G1/5306-99-941-9663	BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 1/4 in. x 1-1/2 in.	1	5		
21	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	1	6		
22	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	1	7		
23	G1/5305-99-135-2344	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, No. 8 x 5/8	2	8		
24	NP	PIPE ASSEMBLY: valve to rh front wheel hose	1	9	64460509Z	
25	LV6MT1/4710-99-801-0703	PIPING, STEEL, 3/16 in. od	as reqd			
26	LV6MT9/4730-99-136-9504	INVERTED NUT, UNION, PIPE, UNF, steel, cadmium plated, 7/16 in.	1		572950	
27	LV6MT9/2530-99-882-0425	NUT, PIPE, HYDRAULIC, UNF, steel, hex, cadmium plated, 3/8 in.	1		64470429	
28	LV6MT9/2530-99-822-1889	HOSE ASSEMBLY, RUBBER	2	11	64047360	
29	NP	PIPE ASSEMBLY: hose to front wheel brakes	2	12,13	282X8173	
30	LV6MT1/4710-99-801-0703	PIPING, STEEL, 3/16 in. od	as reqd			
31	LV6MT9/2530-99-882-0425	NUT, PIPE, HYDRAULIC, UNF, steel, hex, cadmium plated, 3/8 in.	2		64470429	
32	LV6MT9/2530-99-882-0424	NUT, PIPE, HYDRAULIC, UNF, 3/8 in.	2		64470425	
33	G1/5310-99-136-1527	NUT, PLAIN, HEXAGON, UNF, steel, 3/8 in.	4	15		
34	G1/5310-99-912-9583	WASHER, LOCK, steel, flat, int, 3/8 in.	4	16		
35	LV7RU/5340-99-824-3941	CLIP, PIPE, plastics: u/w 1/4 in. od & 3/16 in. od pipe	3	18	79125	
36	LV7RU/5340-99-895-1757	STRAP, RETAINING, steel, 3/4 in. lg, 0.064 in. thk	7	22	41379	
37	G1/5305-99-137-6175	SCREW, TAPPING, THREAD CUTTING, steel, rd hd, No. 8 x 3/8 in.	4	23		
38	LV7RU/5340-99-895-1865	STRAP, RETAINING	1	24	243395	
39	G1/5305-99-147-7989	SCREW, MACHINE, UNF, steel, pan hd, slot drive, cadmium plated, No. 10 x 1/2 in. lg	1	25		
40	G1/5310-99-120-1338	WASHER, LOCK, steel, split helical ring, zinc coated, 1/4 in.	1	26		
41	G1/5310-99-845-0246	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	1	27		

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS – contd.				
2		.. PIPE ASSEMBLY – contd.				
3	LV6MT4/5340-99-828-4174	.. CLAMP, LOOP, 1/2 in. id	1		233274	
4	LV7RU/5340-99-828-4744	.. STRAP, RETAINING: brake & breather pipes	1		240429	
5	LV7RU/5340-99-896-0609	.. CLIP, CABLE: capillary tube to brake pipe	5			

G 18

REAR BRAKE PIPES



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CONTROLS -- contd.		G18		
2	NP	PIPE ASSEMBLY: valve to rear axle jump hose	1	1	644605102	
3	LV6MT1/4710-99-801-0703	.. PIPE, STEEL, 3/16 in. od	as reqd			
4	LV6MT9/2530-99-882-0425	.. NUT, PIPE, HYDRAULIC	1		64470429	
5	LV6MT9/2530-99-882-0424	.. NUT, PIPE, HYDRAULIC	1		64470425	
6	LV6MT9/2530-99-827-2106	.. HOSE ASSEMBLY, BRAKE	1	2	74047408	
7	LV6MT9/5310-99-881-2459	.. WASHER, FLAT, copper, 3/8 in. id. 19/32 in. od	1		378711	
8	G1/5310-99-912-9583	.. WASHER, LOCK, steel, flat int, 3/8 in.	1	3		
9	G1/5315-99-136-1525	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 3/8 in.	1	4		
10	LV6MT4/4730-99-803-4648	.. TEE, PIPE	1	5	644/4341	
11	G1/5306-99-941-0282	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-1/4 in.	1	6		
12	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	1	7		
13	G1/5310-99-120-9941	.. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	1	8		
14	NP	.. PIPE ASSEMBLY: tee to rear lh wheel brake	1	9	644604142	
15	LV6MT1/4710-99-801-0703	.. PIPE, STEEL, 3/16 in. od	as reqd			
16	LV6MT9/2530-99-882-0424	.. NUT, PIPE, HYDRAULIC	2		64470425	
17	NP	.. PIPE ASSEMBLY: tee to rear rh wheel brake	1	10	644604152	
18	LV6MT1/4710-99-801-0703	.. PIPE, STEEL	as reqd			
19	LV6MT9/2530-99-882-0424	.. NUT, PIPE, HYDRAULIC	2		64470425	
20	LV7RU/5340-99-828-4745	.. BRACKET	1	11	537805	
21	G1/5305-99-941-0524	.. SCREW, MACHINE, UNF, steel, hex hd, 5/16 in. x 5/8 in.	1	12		
22	G1/5310-99-941-6655	.. WASHER, LOCK, steel, 1/4 in.	1	13		
23	G1/5310-99-804-7941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1	14		
24	G1/5305-99-941-0525	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	1	15		
25	G1/5305-99-941-6655	.. WASHER, LOCK, steel, 1/4 in.	1	16		
26	LV7RU/4730-99-895-1696	.. CLAMP, HOSE, steel, zinc coated, 2-1/8 in. id	1	17		
27	LV6MT4/5340-99-828-4174	.. CLAMP, LOOP, 1/2 in. id loop	1	18		
28	LV7RU/5325-99-849-9408	.. GROMMET, RUBBER	4	19	06860	
29	G1/5305-99-947-3250	.. SCREW, MACHINE, BA, steel, hex hd, cadmium plated, No. 2 x 1/2 in.	4	20		
30	G1/5310-99-941-6653	.. WASHER, LOCK, steel, split helical ring, 3/16 in.	4	21		
31	G1/5305-99-941-7070	.. NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 2	4	22		

GROUP

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BODY

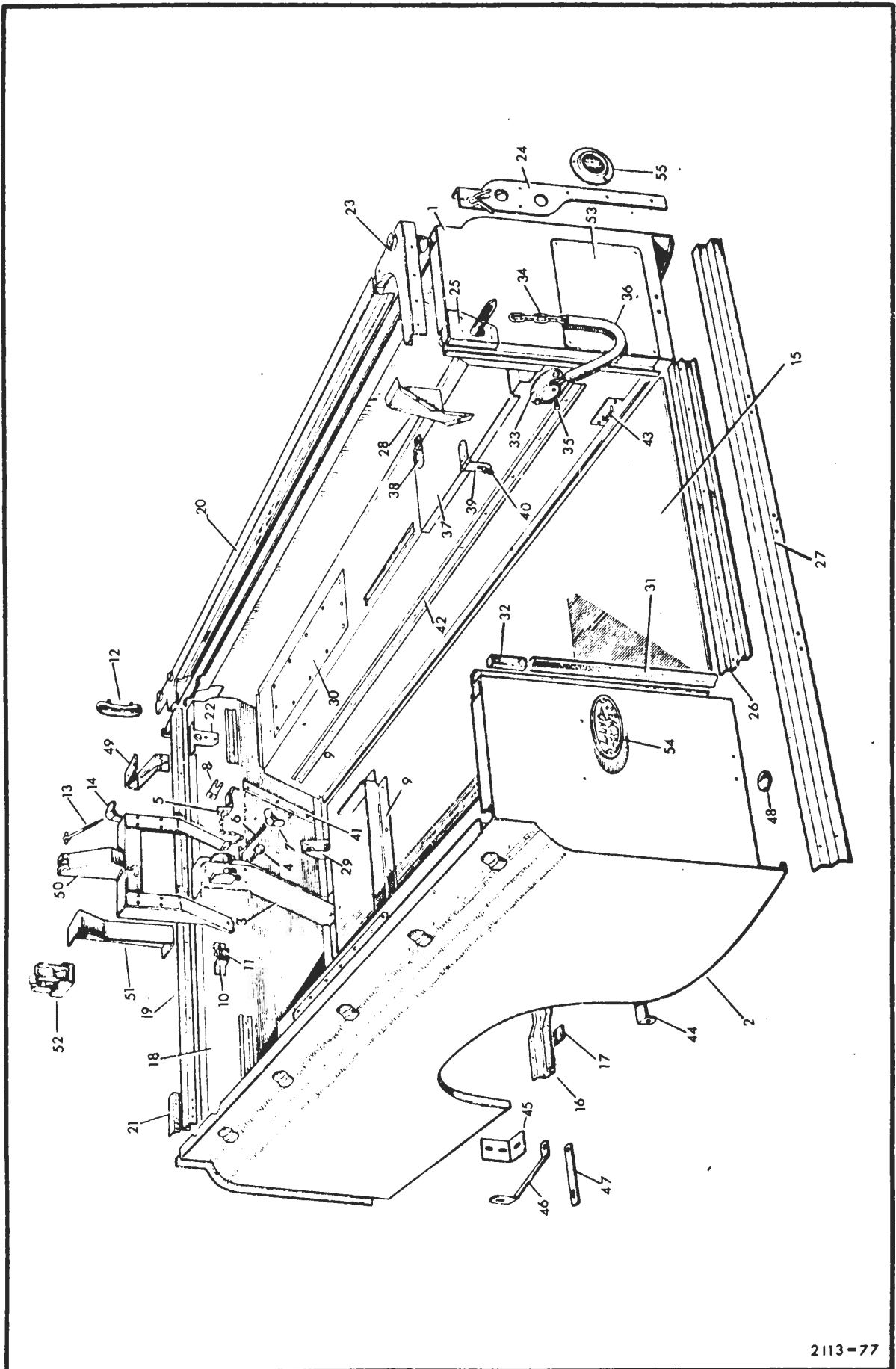
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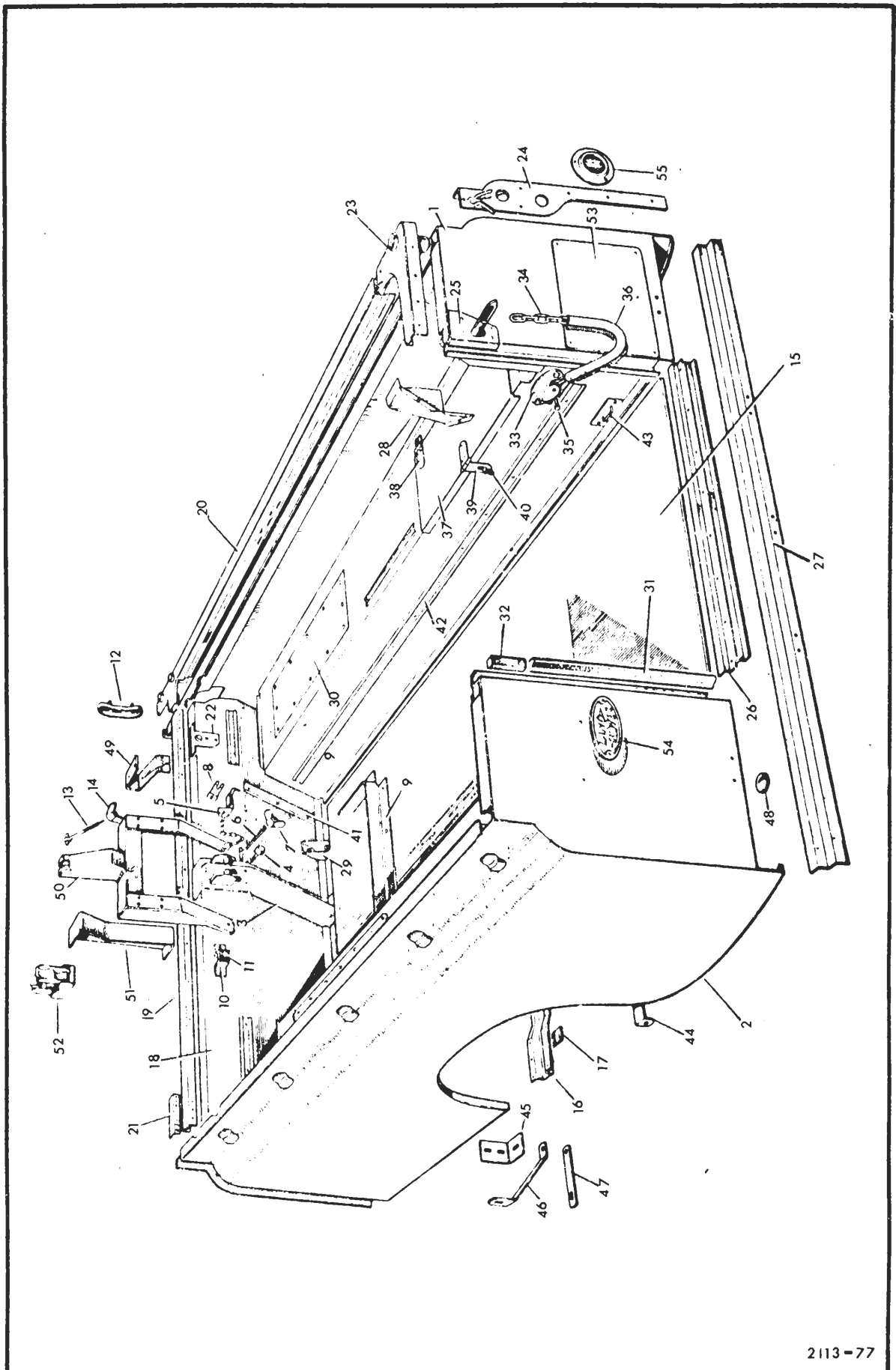
LIST OF ILLUSTRATIONS

(NOTE: THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

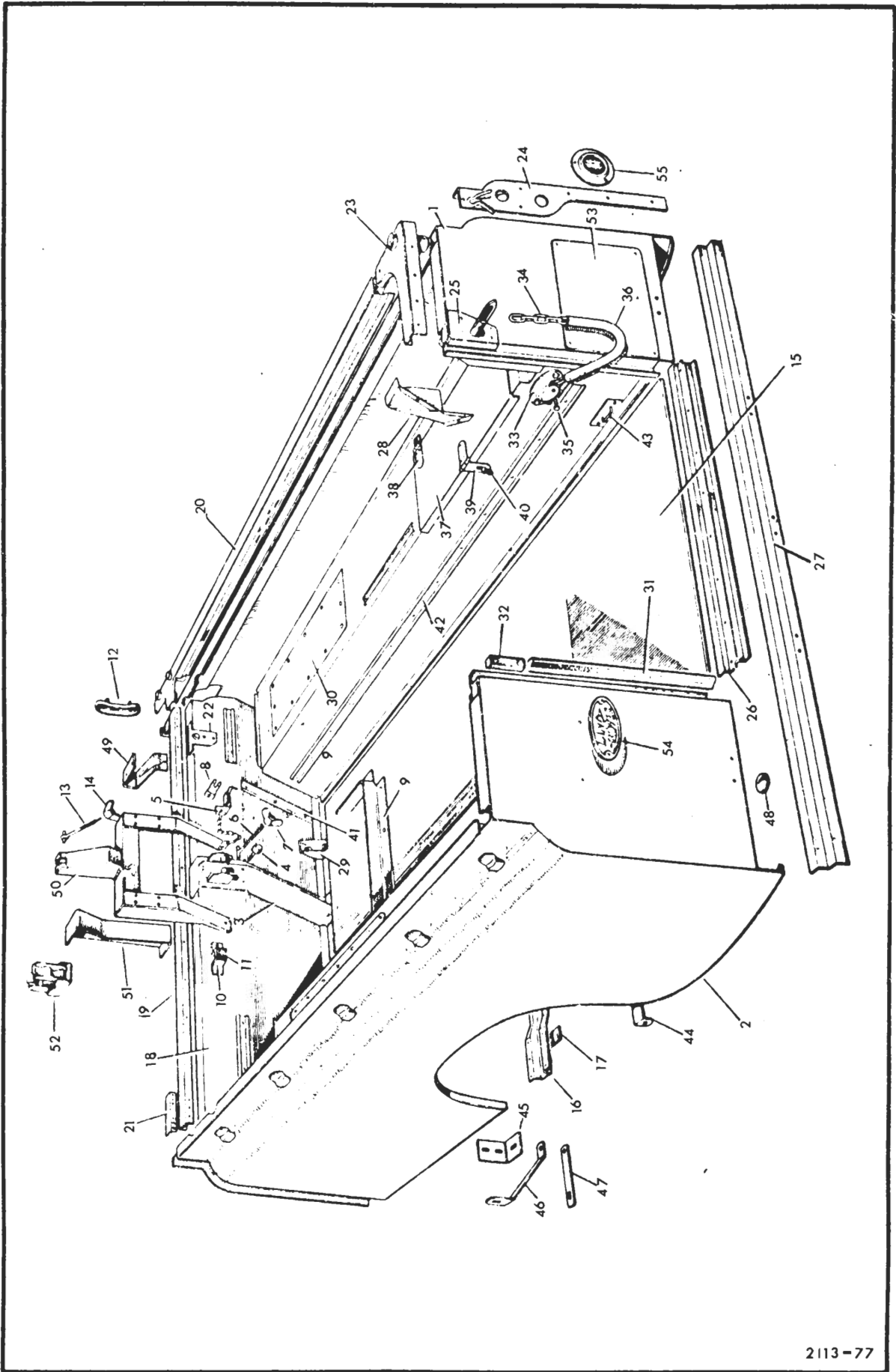
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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY -			H1	
2	LV7RU/2510-99-820-7559	. SIDE AND WHEELARCH, rh, complete	1	1	347056	} 12V
3	LV7RU/2510-99-828-4097	.. PANEL, assy, lower rear, rh	1		347035	
4	NP	. SIDE AND WHEELARCH, lh, complete	1	2	347057	
5	LV7RU/2510-99-828-4098	.. PANEL, assy, lower rear, lh	1		347036	
6						} 24V
7	LV7RU/2510-99-824-3304	. SIDE AND WHEELARCH, rh	1		347050	
8	NP	. SIDE AND WHEELARCH, lh, complete	1	2	347057	
9	LV7RU/2510-99-828-4098	.. PANEL, assy, lower rear, lh	1		347036	
10	LV7RU/2540-99-850-1987	. STOWAGE, JERRICAN	1	3	333455	} Chain to bulkhead
11	LV7RU/2510-99-845-0258	. BUMPER, RUBBER, black, 1/4 in. id x 1-1/4 in. od x 1-5/8 in. h	1	4	331699	
12	LV7RU/2540-99-844-9599	. CLAMPING PLATE, GASOLINE CAN; c/w chain	1	5	334464	
13	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	1			
14	G1/5310-99-101-7838	. WASHER, FLAT, steel, zinc coated, 1/4 in.	1			
15	G1/5310-99-941-6654	. WASHER, LOCK, steel, single coil, sq section, 1/4 in.	1			
16	G1/5310-99-941-0924	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1			
17	LV7RU/5306-99-850-1972	. BOLT, TEE HEAD, BSF, steel, cadmium plated, 1/4 in. x 5-1/2 in. lg	1	6	307959	
18	LV7RU/5310-99-849-8209	. NUT, PLAIN, WING, BSF, steel, zinc coated, 3/8 in.	1	7	301460	
19	G1/5310-99-941-8635	. WASHER, FLAT, steel, zinc coated, 3/8 in.	1			
20	LV7RU/2540-99-849-8404	. RETAINER PLATE, GASOLINE CAN LAMP, steel, cadmium plated, 3-9/16 in. x 1-3/4 in. w x 1/8 in. thk	1	8	306403	
21	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	2			
22	G1/5310-99-941-6654	. WASHER, LOCK, steel, single coil, sq section, 1/4 in.	2			
23	G1/5310-99-941-0924	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	2			
24	LV7RU/2590-99-820-7555	. BRACKET, RETAINING GASOLINE TANK	2	9	306402	
25	G1/5305-99-101-0882	. SCREW, TAPPING, THREAD FORMING, steel, rd hd, slotted, dog point; No.12 x 3/4 in.	8			
26	G1/5310-99-941-8386	. WASHER, FLAT, steel, zinc coated, 5/16 in.	4			
27	LV7RU/5340-99-824-4515	. PLUG, SELF-SEALING, plastics: u/w 7/16 in. dia hole	12		338014	
28	LV7RU/2510-99-844-9575	. FLOOR, REAR, assy	1	15	330617	
29	LV7RU/2510-99-849-8691	. CROSS MEMBER AND PADS, REAR FLOOR	6	16,17	330265	
30	LV7RU/2510-99-850-1665	.. MOUNT, RESILIENT	12	17	332582	
31	G1/5320-99-001-7678	. RIVET, copper, boss hd, 3/16 in. x 5/8 in.	24			
32	LV7RU/5320-99-850-1914	. RIVET, pop	36		300919	
33	G1/5320-99-433-2274	. RIVET SOLID, aluminium, button hd, 1/4 in. dia x 5/8 in. lg	22			
34	LV7RU/2510-99-844-9571	. BULKHEAD	1	18	330243	
35	LV7RU/5320-99-849-8130	. RIVET, SOLID	12		300789	
36	LV7RU/2510-99-849-8687	. CAPPING, REAR BODY, FRONT PANEL	1	19	330245	
37	LV7RU/2510-99-844-9582	. CAPPING, LOWER BODY, SIDE TOP, rh	1	20	330840	
38	LV7RU/2510-99-844-9583	. CAPPING, LOWER BODY, SIDE TOP, lh	1		330841	
39	LV7RU/5340-99-844-9572	. BRACKET, ANGLE	2	21	330442	
40	G1/5320-99-001-7677	. RIVET	12			
41	LV7RU/5320-99-850-1914	. RIVET, pop	50		78248	
42	LV7RU/5320-99-849-8129	. RIVET, SOLID	8		300783	
43	LV7RU/5320-99-849-8130	. RIVET, SOLID	28		300789	
44	G1/5305-99-941-0527	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1 in.	2			
45	G1/5310-99-941-8386	. WASHER, FLAT, steel, zinc coated, 5/16 in.	2			
46	G1/5310-99-120-1027	. WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	2			
47	G1/5310-99-941-0925	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2			
48	LV7RU/2510-99-849-8699	. CAPPING, REAR CORNER, hood sockets, rh	1	23	330315	
49	LV7RU/2510-99-850-1300	. CAPPING, REAR CORNER, hood sockets, lh	1		330316	
50	LV7RU/5320-99-849-8129	. RIVET, SOLID, short	2		300783	
51	G1/5320-99-001-7677	. RIVET	4			
52	G1/5320-99-127-8537	. RIVET, SOLID, steel, button hd, 3/16 in. dia, 5/8 in. lg	2			
53	LV7RU/5320-99-850-1914	. RIVET, pop	8		78248	
54	LV7RU/2510-99-850-1698	. PROTECTION ANGLE, REAR BODY, rh	1	24	333253	

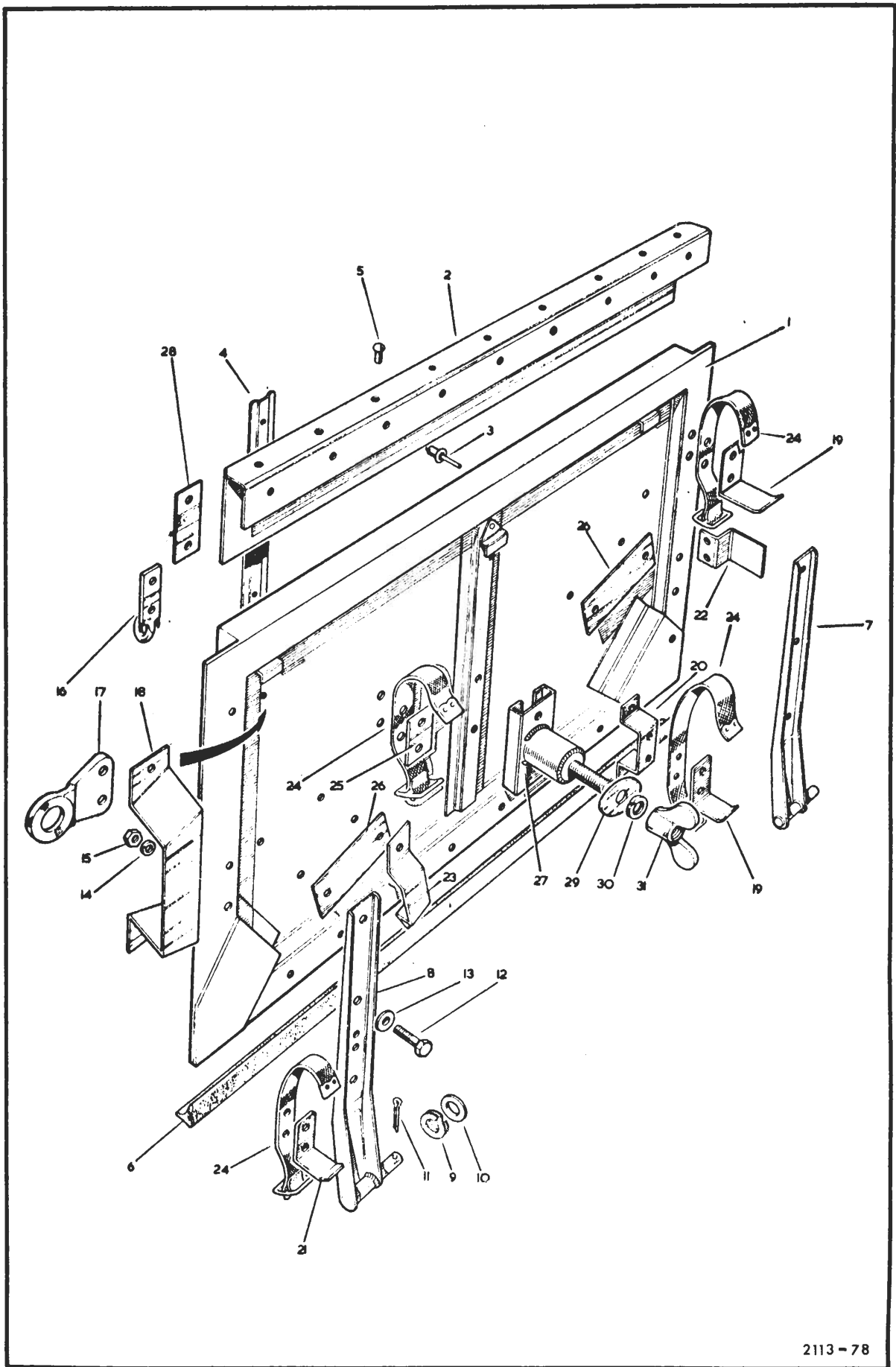


Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY - contd		H1		
2	LV7RU/2510-99-810-6669	. PROTECTION ANGLE, REAR BODY, lh	1		333254	
3	LV7RU/5320-99-849-8129	. RIVET SOLID, short	20		300783	
4	G1/5320-99-127-8537	. RIVET SOLID, steel, button hd, 3/16 in. dia x 5/8 in. lg	2			
5	LV7RU/5320-99-850-1914	. RIVET, pop	2		78248	
6	LV7RU/2510-99-828-4734	. BRACKET, TAILGATE, SECURING, rh; c/w anti-luce cotter	1	25	MRC2237	} Except hard top
7	LV7RU/2510-99-828-4735	. BRACKET, TAILGATE, SECURING, lh; c/w anti-luce cotter	1		MRC2238	
8	LV7RU/2510-99-874-0528	. BRACKET, TAILBOARD, rear corner, rh	1		330237	} u/w hard top
9	LV7RU/2510-99-874-0529	. BRACKET, TAILBOARD, rear corner, lh	1		330238	
10	LV7RU/5320-99-849-8129	. RIVET, SOLID, short	4		300783	
11	G1/5320-99-001-7677	. RIVET	2			
12	LV7RU/2510-99-844-9570	. PROTECTION STRIP	1	26	330145	
13	G1/5305-99-950-4416	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, No.6 x 1/2 in.	7			
14	LV7RU/2510-99-844-9573	. MOUNTING ANGLE, REAR BODY	1	27	330468	
15	LV7RU/6220-99-801-8636	. COVER PANEL, REAR LIGHTS, rh	1	28	337986	
16	LV7RU/2510-99-849-8678	. COVER PANEL, REAR LIGHTS, lh	1		330205	
17	G1/5305-99-120-1617	. SCREW, MACHINE, BA, steel, rd hd, slotted	6			
18	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No.2 BA	6			
19	G1/5310-99-944-0547	. WASHER, LOCK, steel, single coil, cadmium plated, No.2 BA	6			
20	G1/5310-99-941-7070	. NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No.2	6			
21	LV7RU/2595-99-850-1963	. COVER PLATE, ACCESS	1	30	330616	
22	G1/5305-99-120-0047	. SCREW, MACHINE, BA, steel, flat fillister hd, cadmium plated, No.2 x 3/4 in.	20			
23	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No.2 BA	20			
24	G1/5310-99-944-0547	. WASHER, LOCK, steel, single coil, cadmium plated, No.2 BA	20			
25	G1/5310-99-941-7070	. NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No.2	20			
26	LV7RU/2510-99-805-4576	. WEATHER STRIP	2	31	337290	
27	LV7RU/5340-99-805-4577	. BUMPER, RUBBER, synthetic black, 1-1/4 in. lg x 15/16 in. w x 19/32 in. thk	4	32	332146	
28	G1/5305-99-999-5692	. SCREW, MACHINE, BA, steel, flat fillister hd, slot drive, cadmium plated No.4	4			
29	G1/5310-99-941-6869	. WASHER, FLAT, steel, cadmium plated, No.4 BA	4			
30	G1/5310-99-841-9961	. NUT, PLAIN, HEXAGON, BA, steel cadmium plated, No.4	4			
31	G1/5320-99-433-5233	. RIVET, TUBULAR	10			
32	LV7RU/2510-99-895-2141	. BRACKET, TAILBOARD CHAIN	2		302825	
33	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4			
34	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4			
35	G1/5310-99-120-4032	. WASHER, FLAT, steel, zinccoated, 1/4 in.	4			
36	G1/5310-99-120-0994	. NUT, PLAIN, HEXAGON, UNF, steel, cadmium plated, 1/4 in.	4			
37	LV7RU/4010-99-850-1322	. CHAIN, TAILBOARD	2	34	330399	
38	LV7RU/5315-99-844-9550	. PIN, STRAIGHT HEADED, steel, pan hd, 1/4 in. dia x 19/32 in. lg	2	35	302828	
39	G1/5315-99-944-0172	. PIN, COTTER, SPLIT, steel, 1/16 in. x 7/8 in. lg	2			
40	LV7RU/2590-99-895-1987	. SLEEVE, CHAIN	2	36	330422	
41	LV7RU/2540-99-849-8381	. LID, LOCKER, WHEELARCH BOX	2	37	304401	
42	LV7RU/5340-99-849-8338	. HINGE, BUTT, LOCKER LID	4	38	303875	
43	LV7RU/5320-99-849-8128	. RIVET	8		300781	
44	G1/5305-99-941-0512					
44	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4			
45	G1/5310-99-101-7838	. WASHER, FLAT, steel, zinc coated, 1/4 in.	4			
46	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4			
47	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	4			
48	LV7RU/5340-99-849-8337	. HINGE, BUTT	2	39	303871	
49	LV7RU/5320-99-849-8130	. RIVET, SOLID	4		300789	
50	LV6MT13/2540-99-895-1940	. TURNBUCKLE, LOCKER LID	2	40	300851	

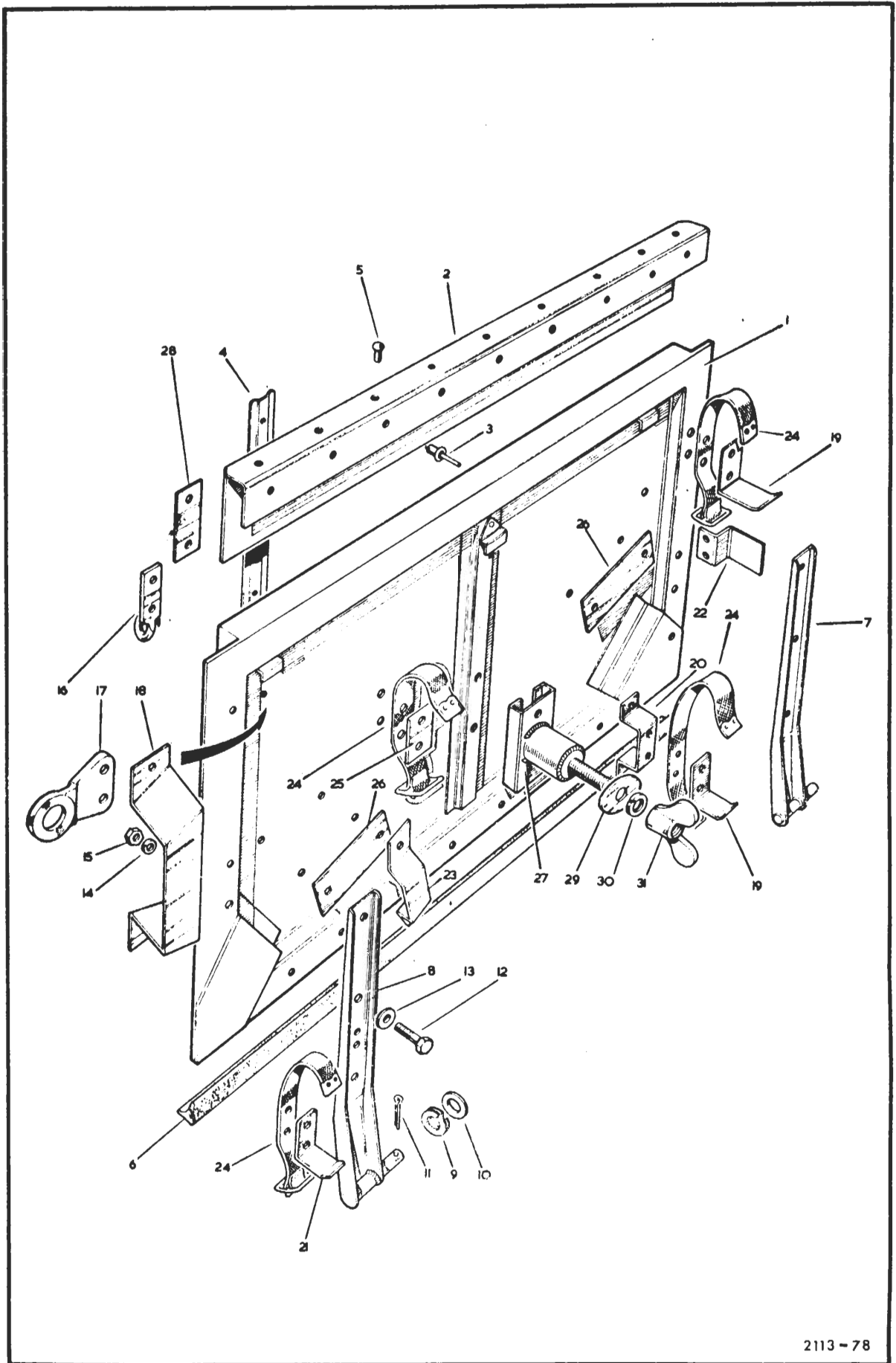


Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY -- contd		H1		
2	G1/5305-99-949-7020	. SCREW, MACHINE, BA, steel, zinc coated, No.2 x 1/2 in. lg	6			
3	G1/5310-99-944-0547	. WASHER, LOCK, steel, single coil, cadmium plated, No.2 BA	6			
4	G1/5310-99-941-7070	. NUT, PLAIN, HEXAGON, BA, steel, No.2	6			
5	LV7RU/2510-99-844-9579	. PLATE, REAR FLOOR	6	41	330717	
6	LV7RU/5320-99-850-1914	. RIVET, POP	96		78248	
7	LV7RU/2510-99-844-9574	. TREAD, METALLIC NONSKID, steel, galvanised, 73-13/16 in. lg x 1-1/4 in. w	6	42	330615	
8	G1/5305-99-941-8362	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, No.8 x 3/8 in.	62			
9		. TREAD, METALLIC NONSKID, locker floor	2		334779	
10	LV7RU/5340-99-844-9595	. CLIP, SPRING TENSION, steel, zinc coated 17/32 in. w; w/mtg hole 0.204 in. dia	9		508035	Wheel spanner, tommy bar, jack, & starting handle
11	LV7RU/5340-99-824-3460	. CLAMP, LOOP, tyre pump	2		72085	
12	LV7RU/2510-99-845-0209	. STIFFENER, CLEAT, rh, wheelarch, front upper	1		336584	
13	LV7RU/2510-99-845-0210	. STIFFENER, CLEAT, lh, wheelarch, front upper	1		336585	
14	LV7RU/2510-99-845-0251	. STIFFENER, CLEAT, front bulkhead	2		336582	
15	LV7RU/2510-99-845-0211	. STIFFENER, CLEAT, rh wheelarch rear upper	1		336588	
16	LV7RU/2510-99-845-0212	. STIFFENER, CLEAT, lh wheelarch rear upper	1		336589	
17	LV7RU/2510-99-845-0213	. STIFFENER, CLEAT, rh wheelarch rear lower	1		336592	
18	LV7RU/2510-99-845-0214	. STIFFENER, CLEAT, lh wheelarch rear lower	1		336593	
19	LV7RU/2510-99-845-0215	. STIFFENER, CLEAT, rh wheelarch front lower	1		336596	
20	LV7RU/2510-99-845-0216	. STIFFENER, CLEAT, lh wheelarch front lower	1		336597	
21	LV7RU/5320-99-850-1914	. RIVET, POP	54		78248	
22	LV7RU/2805-99-874-9961	. RIVET	18		78410	
23	LV7RU/5340-99-823-7877	. CLEAT, ROPE	14	43	395104	
24	G1/5305-99-941-0513	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	28		255207	
25	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	28			
26	LV7RU/5325-99-805-4918	. GROMMET, BLANK	2	48	338027	
27	LV7RU/2540-99-844-0589	. BRACKET, SQUAB BUFFER	4	49	331262	
28	G1/5320-99-127-8537	. RIVET, SOLID, steel, button hd, 3/16 in. dia x 5/8 in. lg	12			
29	LV7RU/2805-99-874-9961	. RIVET	8		78410	
30	LV7RU/2510-99-845-0254	. BOLT, PLATE ASSEMBLY, REAR BODY, MOUNTING BRACKET	1		336782	
31	G1/5305-99-941-0526	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	16			
32	G1/5305-99-134-6174	. SCREW, TAPPING, THREAD FORMING, steel, No.6 x 1/2 in.	4			
33	LV7RU/5310-99-845-0084	. WASHER, LOCK	28		510912	
34	G1/5310-99-941-0925	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in. x 1/2 in.	18			
35	LV7RU/2540-99-874-1398	. CARRIER, WATER CONTAINER	1	50	337924	
36	LV7RU/2510-99-844-9731	. PAD, RUBBER, water container	2		334913	
37	LV7RU/2540-99-844-9732	. PAD, CUSHIONING, rubber, 6-3/4 in. x 1-7/8 in. x 1-1/8 in.	2		334914	
38	LV7RU/2540-99-874-1397	. BRACKET, ANGLE, water container	2		337849	
39	LV7RU/2540-99-850-1378	. PAD, CUSHIONING, water container carrier	2		334946	
40	LV6MT1/2540-99-881-9678	. CLIP, SMALL ARMS, UNIVERSAL	4	52	95231	
41	G1/5305-99-946-2344	. SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No.10 x 1/2 in.	4			
42	G1/5310-99-941-6866	. WASHER, FLAT	4			
43	G1/5310-99-944-0547	. WASHER, LOCK	4			
44	G1/5310-99-941-2419	. NUT, PLAIN, UNF, steel, No.10	4			
45	LV6MT3/9915-99-942-6893	. REFLECTOR, INDICATING, CLEARANCE, plastics, 4-1/2 in. dia, red	2	55		Alternative Reflectors
46	LV6MT3/9905-99-824-7090	. REFLECTOR, INDICATING, CLEARANCE	2			
47	G1/5305-99-134-6174	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, cadmium plated, No.6 x 1/2 in.	4			
48	G1/5305-99-914-6221	. SCREW, MACHINE, UNF, steel, No.10 x 5/8 in.	6			
49	G1/5310-99-944-0547	. WASHER, LOCK	6			
50	G1/5310-99-941-2419	. NUT, PLAIN, HEXAGON, UNF, steel, No.10	6			
51	LV7RU/2590-99-895-2051	. PLATE, CLASSIFICATION BRIDGE	1		266818	
52	G1/5305-99-121-9755	. SCREW, MACHINE, UNF, steel, No.10 x 1-3/8 in.	3		79054	
53	LV7RU/5310-99-844-9630	. WASHER, FLAT	3		3987	
54	G1/5310-99-944-0547	. WASHER, LOCK	3			
55	G1/5310-99-941-2419	. NUT, PLAIN, HEXAGON, UNF, steel, No.10	3			
56	LV7RU/2805-99-850-0903	. CRANK, HAND	1			
57	LV6MT1/4210-99-881-4724	. EXTINGUISHER, FIRE UNIVERSAL, expendable, hand held, 4-1/2 lbs charged	1		01/1287	

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY - contd				
2	LV6MT1/4210-99-881-7355	. BRACKET, FIRE EXTINGUISHER	1		552974	
3	G1/5305-99-941-8357	. SCREW, MACHINE, UNF, steel, No.10 x 3/4 in.	5			
4	G1/5310-99-941-8569	. WASHER, FLAT,	5			
5	G1/5310-99-941-2419	. NUT, PLAIN, HEXAGON, UNF, steel, No.10	5			
6	LV7RU/2540-99-828-4752	. BRACKET; small arms clip on bulkhead	2		348931	
7	G1/5305-99-941-0513	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	4			} Bracket to bulkhead
8	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, 1/4 in.	4			
9	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No.2 BA	4			
10	G1/5310-99-804-7941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4			
11	LV7RU/2590-99-804-8338	. CLIP, ASSEMBLY, STOWAGE; small arms	4		348943	
12	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No.2 BA	4			} Clips to brackets
13	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	4			
14	G1/5310-99-941-2419	. NUT, PLAIN, HEXAGON, UNF, seal, zinc coated, No.10	4			
15	G1/5305-99-946-2344	. SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No.10 x 1/2 in.	4			



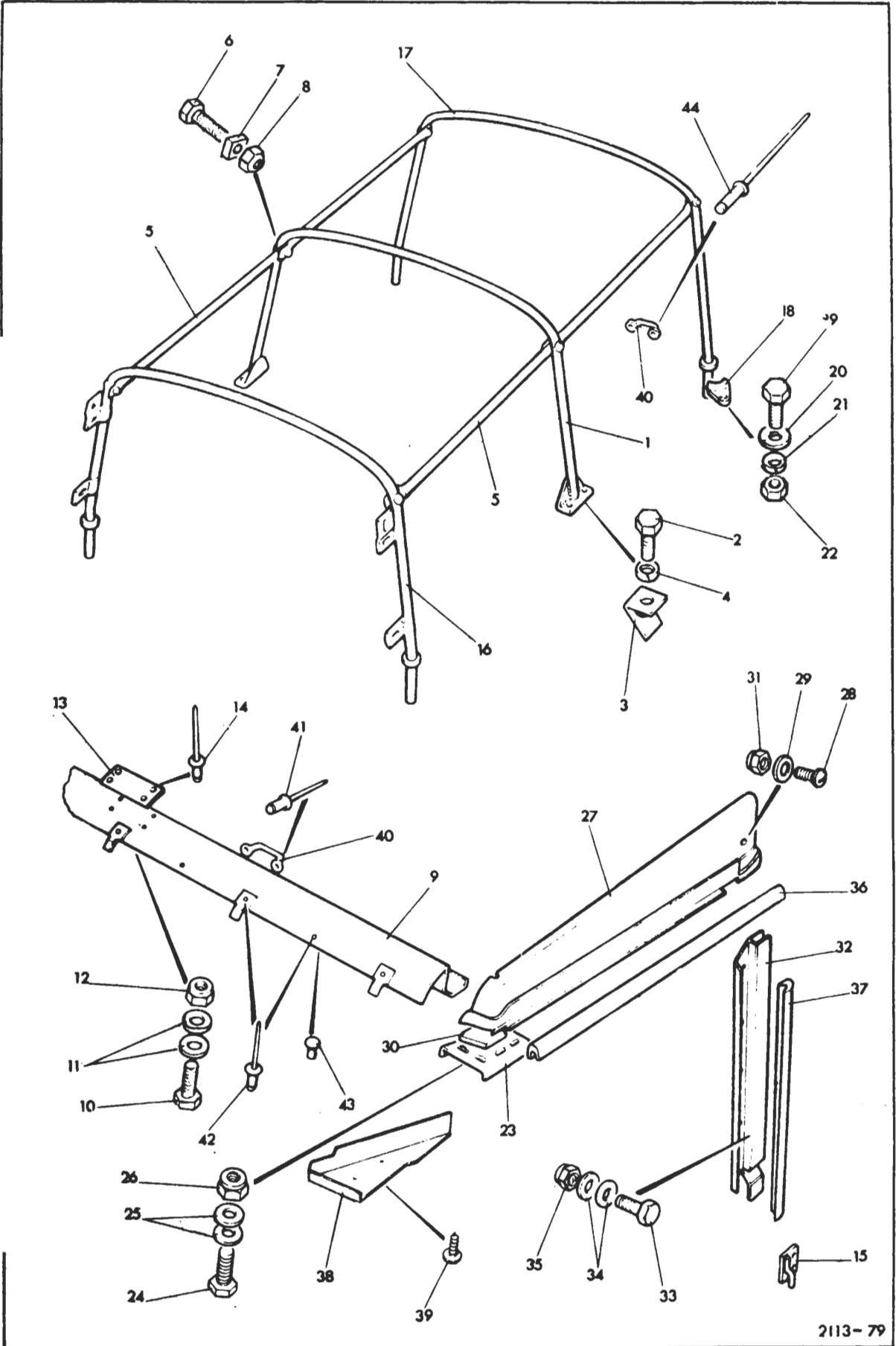
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY — contd		H2		
2	LV7RU/2510-99-874-1793	.. TAILBOARD, assy	1	1-17	320604	
3	LV7RU/2510-99-850-1326	.. CAPPING, TAILBOARD, steel, 1 5/8 in. x 1-3/4 in. x 35-1/2 in.	1	2	330416	
4	G1/5320-99-970-3518	.. RIVET, BLIND, aluminium, dome hd, mechanically expanded type, 3/16 in. x 7/16 in.	20	3		
5	LV7RU/2510-99-849-8634	.. PLATE, TREAD, tailboard & front panel	4	4	304874	
6	LV7RU/5320-99-849-8130	.. RIVET, SOLID	16	5	300789	
7	LV7RU/2510-99-849-8358	.. WEATHERSTRIP, DOOR SILL, lower	1	6	303975	
8	G1/5320-99-433-2429	.. RIVET, SOLID, steel, button hd, 7/32 in. x 3/4 in.	8			u/w Weatherstrip
9	LV7RU/5340-99-804-7197	.. HINGE, TAILBOARD, steel, zinc coated, lh	1	7	338617	
10	LV7RU/2510-99-805-4562	.. HINGE, TAILBOARD, steel, zinc coated, rh	1	8	338618	
11	G1/5310-99-941-6631	.. WASHER, LOCK, steel, double coil, 1/2 in.	1	9		
12	G1/5310-99-941-8580	.. WASHER, FLAT, steel, zinc coated, 1/2 in.	1	10		Hinge to body
13	G1/5315-99-942-0398	.. PIN, COTTER, SPLIT, steel, phosphated, 3/16 in. x 7/8 in.	1	11		
14	G1/5306-99-941-0287	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 2-1/4 in.	6	12		
15	LV7RU/5310-99-850-1948	.. WASHER, FLAT, steel, cadmium plated, 1/4 in.	16	13	3821	Hinge to tailboard
16	G1/5310-99-120-1338	.. WASHER, LOCK, steel, cadmium plated, 1/4 in.	6	14		
17	G1/5310-99-120-9941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	6	15		
18	LV7RU/5340-99-850-1661	.. HOOK, SUPPORT, tailboard chain, rh	1		332445	
19	LV7RU/5340-99-850-1662	.. HOOK, SUPPORT, tailboard chain, lh	1	16	332446	
20	LV7RU/2510-99-873-8011	.. LOCKING PLATE, TAILBOARD, steel, 2-5/8 in. 4-1/8 in. x 5/8 in.	2	17	336412	
21	G1/5305-99-941-0521	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 2-1/2 in.	4			
22	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4			Locking plate & hooks to tailboard
23	G1/5310-99-120-9941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4			
24	LV7RU/2540-99-850-1380	.. BRACKET, SHOVEL SUPPORT	1	18	336344	
25	LV7RU/2510-99-850-1382	.. BRACKET, TOOL SUPPORT	2	19	336346	
26	G1/5320-99-849-8129	.. RIVET, SOLID, aluminium, button hd, 3/16 in. x 7/16 in.	2			
27	G1/5310-99-941-7949	.. WASHER, FLAT, steel, No.2 BA	12			u/w Brackets
28	G1/5320-99-127-8537	.. RIVET, SOLID, steel, button hd, 3/16 in. x 5/8 in.	6			
29	LV7RU/2510-99-850-1383	.. SUPPORT, PICKAXE BRACKET	1	20	336347	
30	LV7RU/2510-99-850-1384	.. SUPPORT, PICKAXE SHAFT	1	21	336348	
31	LV7RU/2510-99-850-1385	.. STOP, PICKAXE SHAFT	1	22	336349	
32	Z2/5305-99-941-6708	.. SCREW, MACHINE, BA, steel, hex hd, slot drive, cadmium plated, No.2 x 1/2 in.	2			
33	G1/5310-99-941-7949	.. WASHER, FLAT, steel, No.2 BA	2			u/w Pickaxe stop bracket
34	G1/5310-99-941-6653	.. WASHER, LOCK, steel, single coil, sq section, 3/16 in.	2			
35	G1/5310-99-941-0925	.. NUT, PLAIN, HEXAGON, BA, steel, No.2	2			
36	LV7RU/2510-99-850-1386	.. BRACKET, PICKAXE SUPPORT	1	23	336350	
37	LV7RU/2540-99-805-8665	.. STRAP, WEBBING, shovel	4	24	308792	
38	LV7RU/5310-99-850-1381	.. PLATE, WASHER, PLAIN, steel, 1 in. w x 1-1/4 in. lg x 1/16 in. thk	1	25	336345	
39	LV7RU/2510-99-850-1388	.. PAD, CUSHIONING, rubber/canvas, 4 in. lg, 1-1/2 in. w, 3/16 in. thk	2	26	336352	
40	G1/5320-99-970-3518	.. RIVET, BLIND, aluminium, dome hd, mechanically expanded type, 3/16 in. x 7/16 in.	6			Bracket to strap u/w shaft support
41	G1/5320-99-120-9002	.. RIVET, BLIND, aluminium, dome hd, mechanically expanded type, 3/16 in. x 9/16 in.	6			
42	LV7RU/2540-99-805-4572	.. BRACKET, pickaxe support	1	27	337981	
43	LV7RU/5310-99-820-7554	.. PLATE, BACKING, steel, phosphated, 4 in. x 2 in. x 5/64 in.	1	28	337984	
44	G1/5306-99-941-0299	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1-1/2 in.	2			
45	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	2			u/w support bracket
46	G1/5310-99-941-0925	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2			



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
47		BODY - contd		H2		
48	LV7RU/5310-99-850-1387	. WASHER, FLAT, steel, oval shape, 17/32 in. id, 1-5/16 in. minor axis, 2-1/2 in. major axis	1	29	336351	} u/w pickaxe
49	G1/5310-99-941-6658	. WASHER, LOCK, steel, single coil, sq section, 1/2 in.	1	30		
50	G1/5310-99-941-3223	. NUT, PLAIN, WING, UNF, brass, 1/2 in.	1	31		

H3

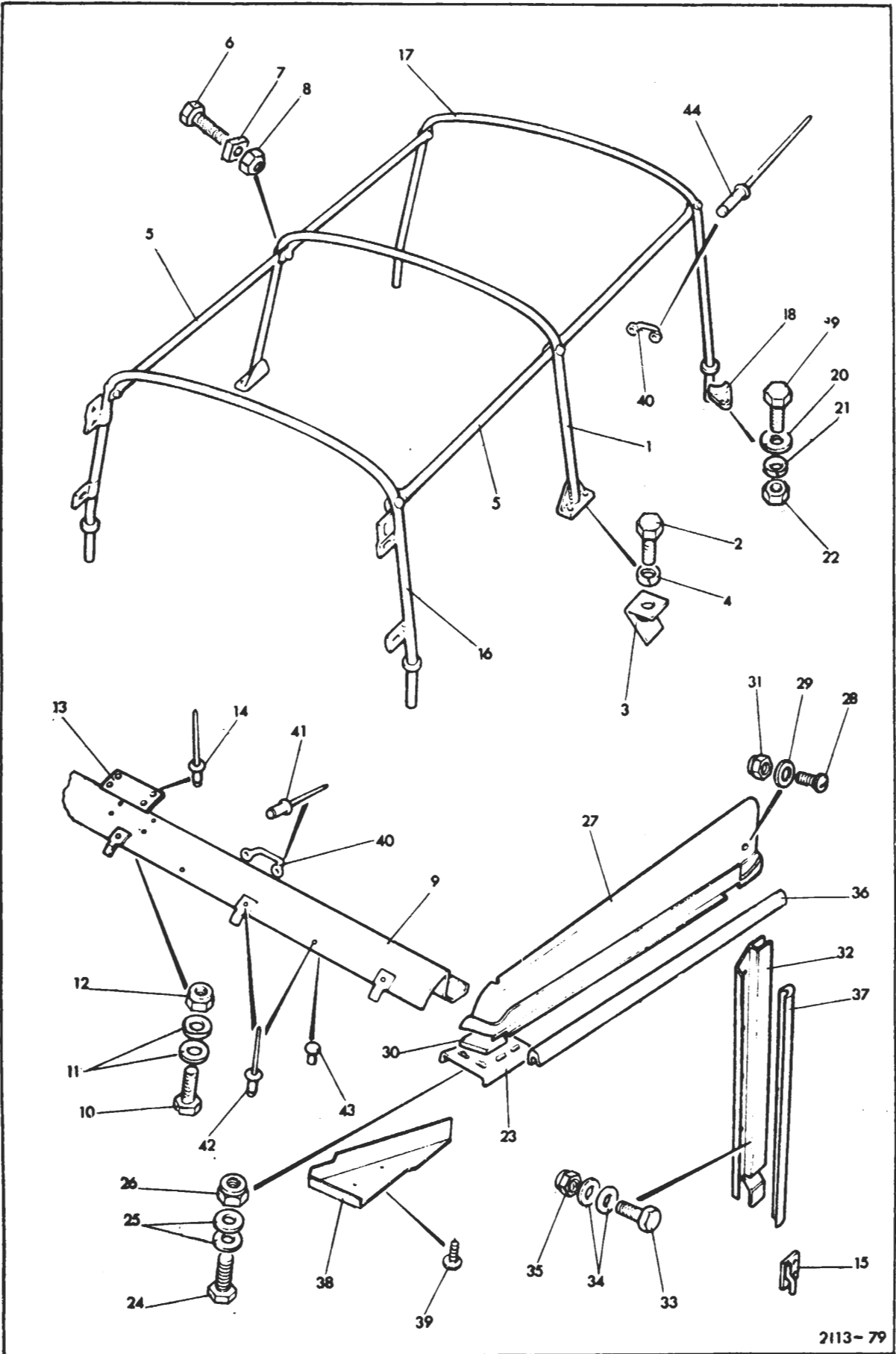
HOOD RAILS



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY - contd.		H3		
2		HOOD RAILS -				
3	LV7RU/2540-99-821-8609	.. HOOD, complete	1		320880	
4	LV7RU/2540-99-850-1651	.. CURTAIN, rear	1		331106	
5	LV6MT13/9330-99-809-0554	.. PLASTICS SHEET, transparent, 4 ft 2 in. x 3 ft 4 in. x 0.040 in. thk	as reqd			
6	LV7RU/2540-99-844-9578	.. RAIL, CANOPY, intermediate	1	1	330699	
7	G1/5305-99-941-0513	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	4	2		
8	LV7RU/2510-99-844-9581	.. NUT, PLATE	4	3	330830	
9	LV7RU/2540-99-845-0206	.. TIE TUBE, REAR, canopy rails	4	5	330896	
10		.. BOLT, COACH, UNF, cup hd, slotted, 1/4 in. x 2 in.	6	6		
11	G1/5310-99-941-0902	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	6	7		
12	G1/5310-99-941-3524	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, zinc coated, 1/4 in.	6	8		
13	LV7RU/2540-99-850-1416	.. RAIL ASSEMBLY, CANOPY TOP	1	9	330575	
14	G1/5305-99-941-0513	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in. lg	4	10		
15	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	8	11		
16	G1/5310-99-941-3524	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, zinc coated, 1/4 in.	4	12		
17	LV7RU/2540-99-850-1664	.. PAD, CUSHIONING, rubber & canvas, 4 in. lg x 1-1/4 in. w x 3/16 in. thk	1	13	332550	
18	LV7RU/2510-99-850-1417	.. HOOK ASSEMBLY, FRONT, steel, rh	1		330578	
19	LV7RU/2510-99-850-1418	.. HOOK ASSEMBLY, FRONT, steel, lh	1	15	330579	
20	LV7RU/2540-99-850-1408	.. RAIL, CANOPY, steel, front	1	16	330551	
21	LV7RU/2540-99-850-1409	.. RAIL, CANOPY, steel, rear	1	17	330553	
22	LV7RU/2540-99-849-8380	.. BRACKET, CLAMP	4	18	304301	
23	G1/5305-99-941-0295	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1 in.	4	19		
24	G1/5310-99-941-8608	.. WASHER, FLAT, steel, 5/16 in.	4	20		
25	G1/5310-99-941-6655	.. WASHER, LOCK, steel, single coil, sq section, 5/16 in.	4	21		
26	G1/5310-99-941-0925	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	4	22		
27	LV7RU/2510-99-850-1421	.. ADJUSTMENT PLATE, TOP DRAIN CHANNEL, rh	1		330622	
28	LV7RU/2510-99-850-1422	.. ADJUSTMENT PLATE, TOP DRAIN CHANNEL, lh	1	23	330623	
29	G1/5305-99-941-0513	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	8	24		
30	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	16	25		
31	G1/5310-99-941-3524	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, zinc coated, 1/4 in.	8	26		
32	LV7RU/2510-99-850-1414	.. STIFFENER PANEL, DRAIN CHANNEL TOP, rh	1		330567	
33	LV7RU/2510-99-850-1415	.. STIFFENER PANEL, DRAIN CHANNEL TOP, lh	1	27	330568	
34		.. SCREW, UNF, steel, zinc coated, 1/4 in. x 5/8 in.	2	28	78208	
35	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	2	29		
36	G1/5310-99-941-3524	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, zinc coated, 1/4 in.	4	30		
37	LV7RU/2510-99-850-1934	.. SEAL, RUBBER STRIP, windscreen top drain channel	2	31	332605	
38	LV7RU/2510-99-850-1412	.. DRAIN CHANNEL, SIDE, door, rh	1		330561	
39	LV7RU/2510-99-850-1413	.. DRAIN CHANNEL, SIDE, door, lh	1	32	330562	
40	G1/5305-99-941-0512	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4	33		
41	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	8	34		
42	G1/5310-99-941-3542	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, nylon insert, zinc coated, 1/4 in.	4	35		

H3

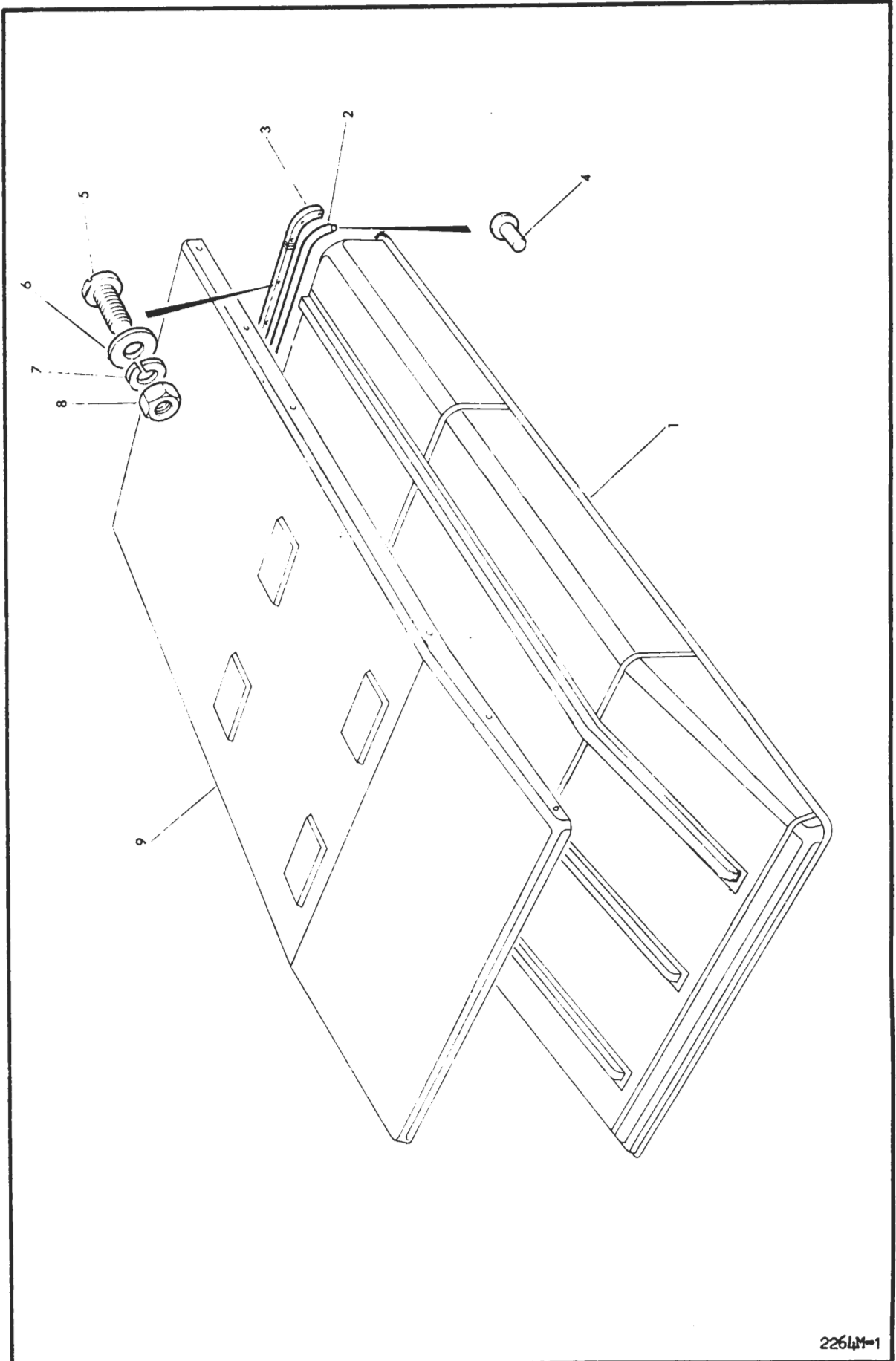
HOOD RAILS



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY - contd.		H3		
2		HOOD RAILS - contd.				
3	LV7RU/2510-99-823-4977	SEAL, RUBBER, door top	2	36	330541	
4	LV7RU/2540-99-823-0218	SEAL, RUBBER, door	2	37	338788	

H4

ROOF

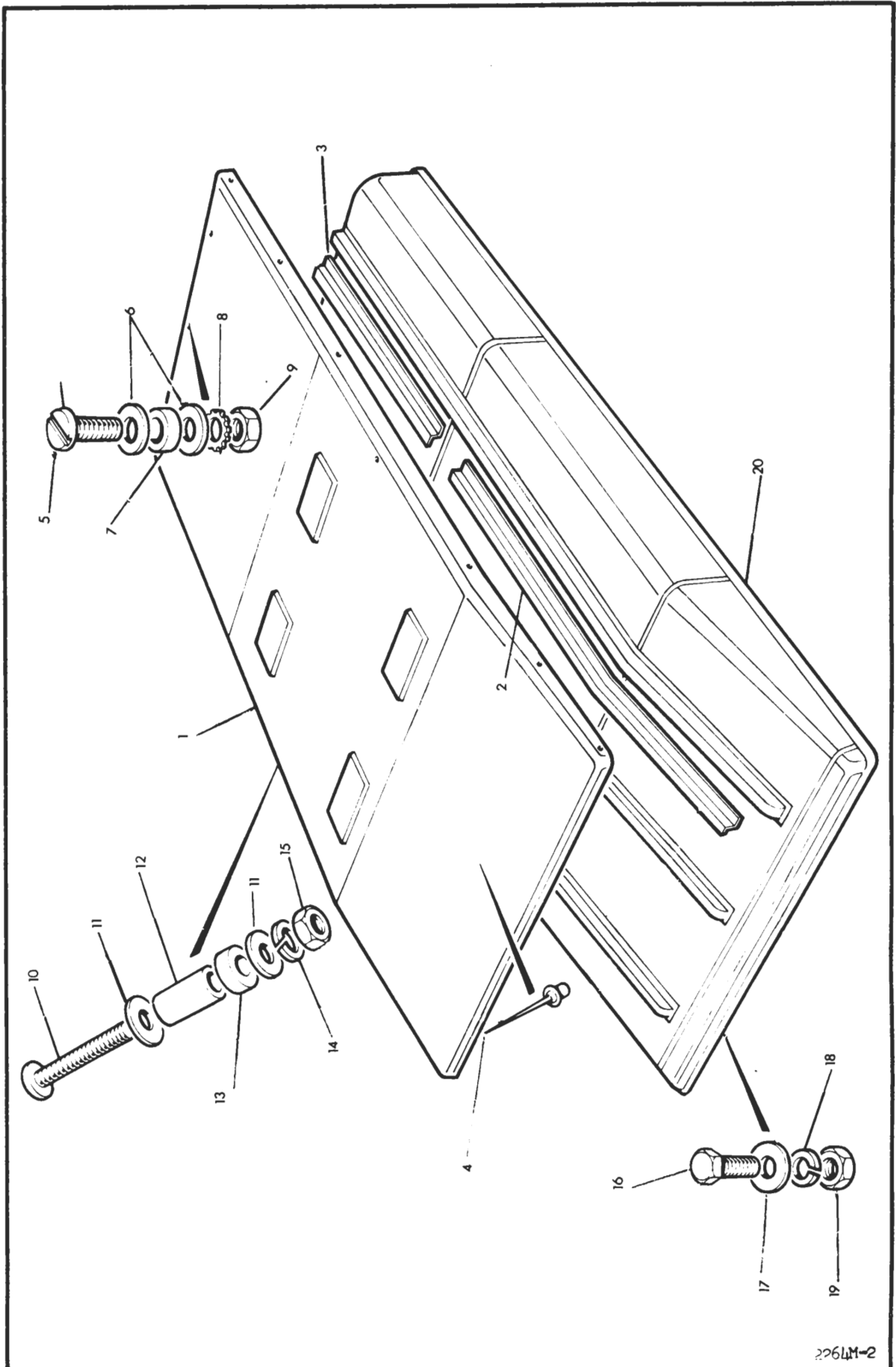


2264M-1

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY -- contd.		H4		
2	NP	HARDTOP	1		320656	
3	NP	.. ROOF, assy	1	1-8	333325	
4	LV7RU/5330-99-850-1814	... RUBBER, SPECIAL SHAPED SECTION, 34 in. lg. 29/32 in. w, 7/8 in. h	1	2	332149	
5	LV7RU/2510-99-850-1813	... RETAINER, RUBBER SEAL, rear opening: steel. 34 in. lg, 7/8 in. w, 1-1/8 in. h	1	3	332151	
6	LV7RU/5320-99-849-8638	... RIVET, TUBULAR	11	4	308517	
7	G1/5305-99-941-8907	... SCREW, MACHINE, BA, steel, flat fillister hd. slotdrive, cadmium plated, No. 2 x 1/2 in.	9	5		
8	G1/5310-99-137-6881	... WASHER, FLAT, steel, zinc coated, 2BA	9	6		
9	G1/5310-99-944-0547	... WASHER, LOCK, steel, split helical ring, 2BA	9	7		
10	G1/5310-99-941-7070	... NUT, PLAIN, HEXAGON, BA, steel, No. 2	9	8		

H5

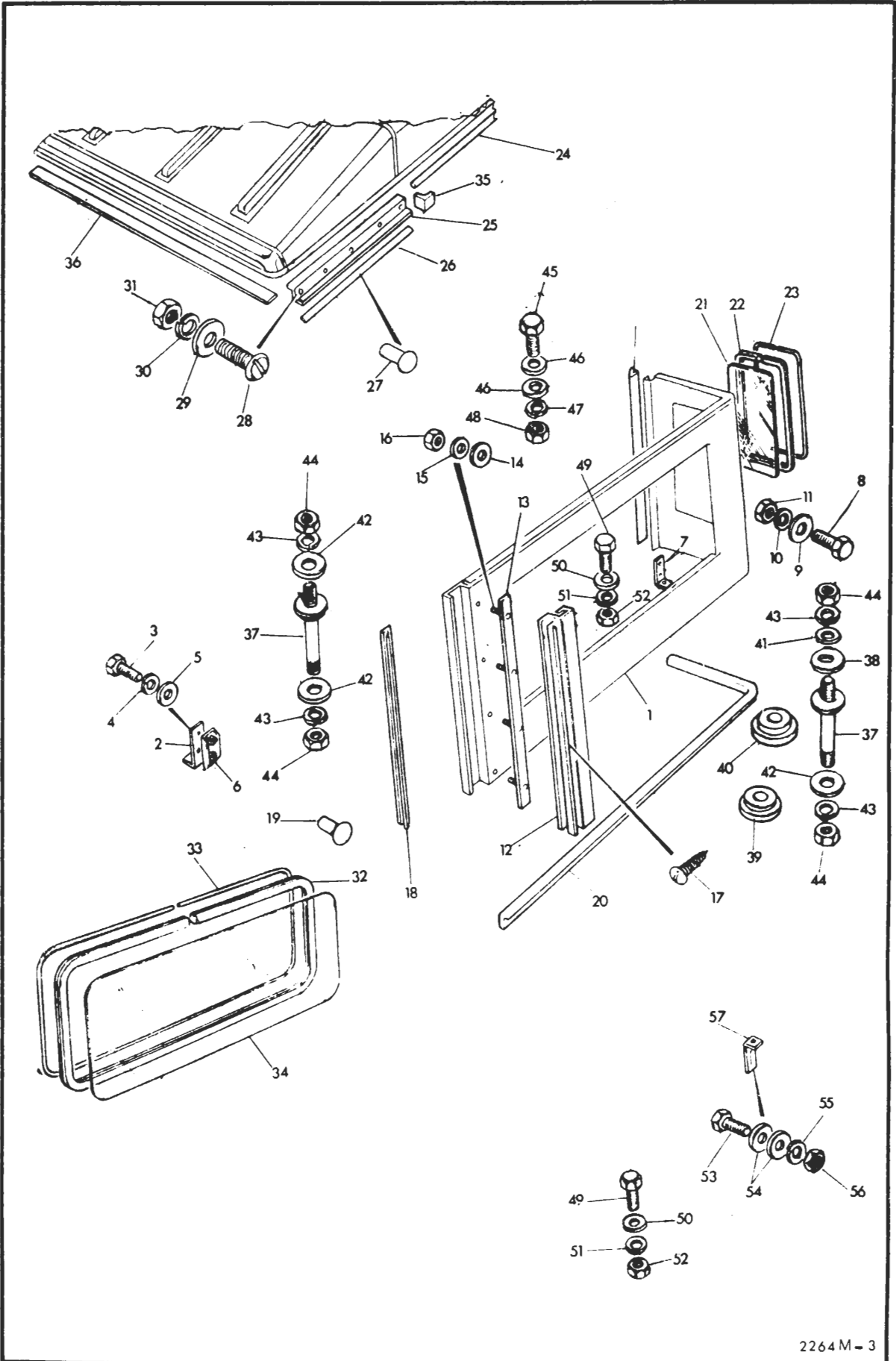
TROPICAL ROOF



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY - contd.		H5		
2		HARDTOP - contd.				
3	LV7RU/2540-99-446-6175	.. ROOF CANOPY	1	1-4	332987	
4	LV7RU/2510-99-850-1809	... STIFFENER, centre & outer roof, 5 ft 9 in. lg: front	3	2	332028	
5	LV7RU/2510-99-850-1810	... STIFFENER, centre & outer roof, 30-1/2 in. lg: rear	3	3	333252	
6	G1/5320-99-970-3518	... RIVET, BLIND, aluminium, universal hd, mechanically expanded, 3/16 in. dia, 7/16 in. lg	97	4		
7	G1/5305-99-941-8907	.. SCREW, MACHINE, BA, steel, flat fillister hd, slot drive, cadmium plated, No. 2 x 1/2 in.	8	5		
8	G1/5310-99-137-6881	.. WASHER, FLAT, steel, zinc coated, 2BA	16	6		
9	LV7RU/5310-99-849-8247	.. WASHER, FLAT, rubber, 13/64 in. id, 3/4 in. od, 3/32 in. thk	8	7	302371	
10	G1/5310-99-124-3479	.. WASHER, LOCK, steel, ext. zinc coated, 3/16 in.	8	8		
11	G1/5310-99-941-7070	.. NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 2	8	9		
12	G1/5305-99-941-1074	.. SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, 1/4 in. x 2 in.	12	10		
13	G1/5305-99-941-0520	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 2-1/4 in.	2	10		
14	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	28	11		
15	LV7RU/5310-99-849-8248	.. WASHER, FLAT, rubber, 17/64 in. id, 3/4 in. od, 5/32 in. thk	14	13	302373	
16	G1/5310-99-120-1338	.. WASHER, LOCK, steel, split helical ring, 1/4 in.	14	14		
17	G1/5310-99-804-7941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	14	15		
18	G1/5305-99-941-0513	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	38	16		
19	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	52	17		
20	G1/5310-99-120-1338	.. WASHER, LOCK, steel, split helical ring, zinc coated, 1/4 in.	32	18		
21	G1/5310-99-804-7941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	38	19		

H6

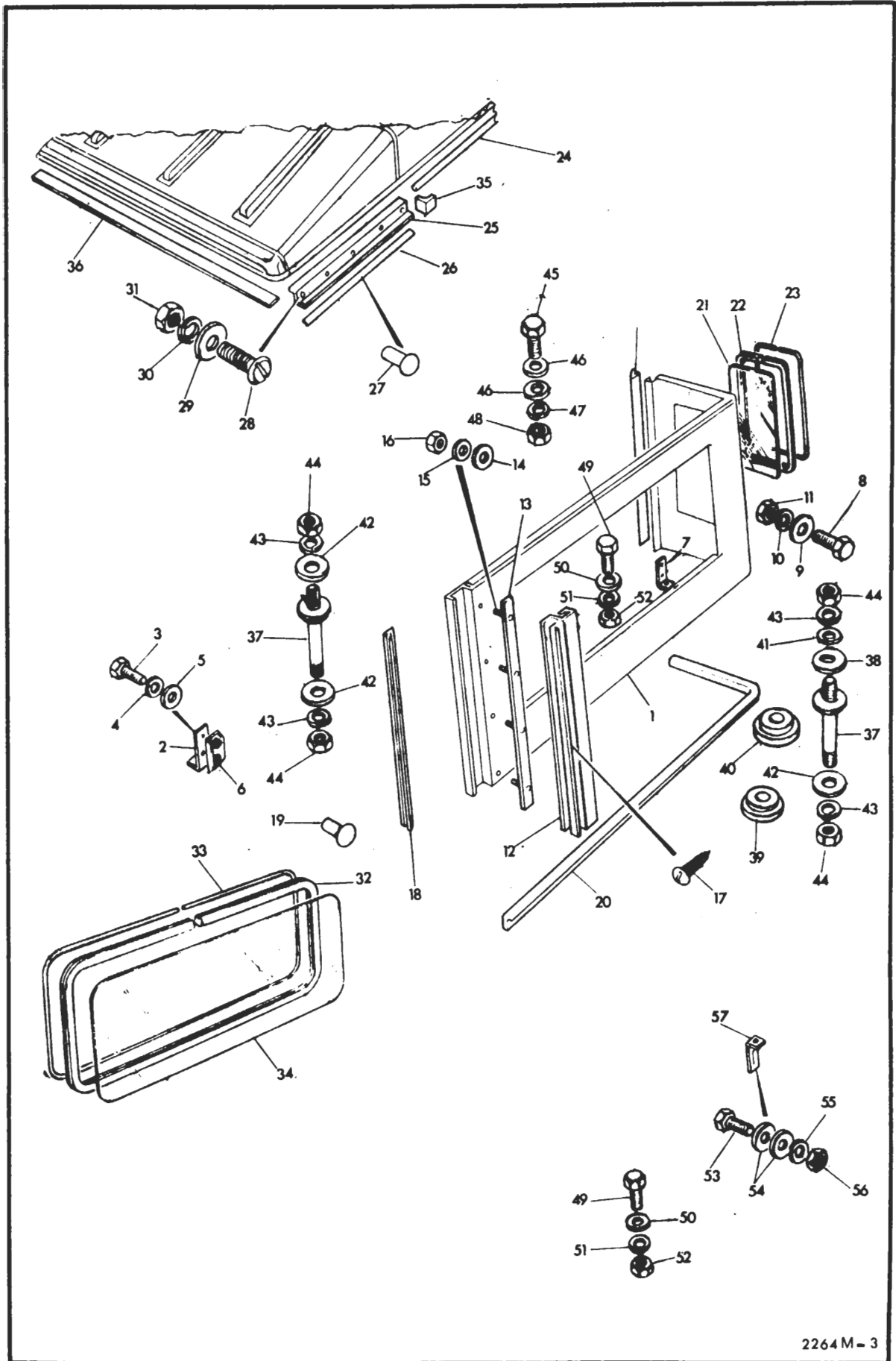
BODY SIDE PANEL



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY - contd.		H6		
2		HARDTOP - contd.				
3	LV7RU/2510-99-874-1900	.. PANEL, SIDE, rh	1	1-34	334725	
4	LV7RU/2510-99-874-1901	.. PANEL, SIDE, lh	1	1-34	334726	
5		.. PANELS -				
6	LV7RU/5340-99-874-1834	... BRACKET, ANGLE	1	2	338554	
7	G1/5305-99-941-0524	... SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 5/8 in.	2	3		
8	G1/5310-99-120-1027	... WASHER, LOCK, steel, split helical ring, zinc coated, 5/16 in.	2	4		
9	G1/5310-99-134-2496	... WASHER, FLAT, steel cadmium plated, 5/16 in.	2	5		
10	LV7RU/2510-99-850-1729	... NUT PLATE, assy, steel, 7/8 in. w, 2-25/32 in. lg	1	6	332081	
11	G1/5305-99-941-0513	... SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	2	8		
12	G1/5310-99-120-4032	... WASHER FLAT, steel, zinc coated, 1/4 in.	4	9		
13	G1/5310-99-120-1338	... WASHER, LOCK, steel, zinc coated, 1/4 in.	2	10		
14	G1/5310-99-804-7941	... NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	2	11		
15	LV7RU/2510-99-850-1733	... STUD PLATE, assy, front pillar; steel, 10 in. lg, 3/8 in. w, 3/32 in. thk; w/4 2BA x 5/8 in. screws	1	13	332065	
16	G1/5310-99-137-6726	... WASHER, FLAT, steel, 2BA	4	14		
17	G1/5310-99-944-0547	... WASHER, LOCK, steel, split helical ring, 2BA	4	15		
18	G1/5310-99-941-7070	... NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, 2BA	4	16		
19	G1/5305-99-137-7358	... SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, zinc coated, No. 10 x 5/16 in.	3	17		
20	LV7RU/2540-99-823-0218	... SEAL, DOOR, 610 mm lg, 22 mm w, w/4 holes 6.10 mm dia	1	18	395674	
21	G1/5320-99-136-5500	... RIVET, TUBULAR, aluminium, oval hd, 3/16 in. x 1/4 in.	5	19		
22	LV7RU/9320-99-809-6330	... RUBBER, SPECIAL SHAPED SECTION, solid 8 ft lg, 1/2 in. w, 1-7/32 in. h	1	20	333490	
23	LV7RU/2510-99-874-1958	... GLASS, WINDOW, rear	1	21	332341	
24	LV7RU/9320-99-849-8393	... RUBBER, SPECIAL SHAPED SECTION	1	22	306287	
25	LV7RU/9320-99-849-8394	... RUBBER, SPECIAL SHAPED SECTION	1	23	306289	
26	LV7RU/2540-99-809-6332	... RUBBER, SEALING, panel to roof, lh: 'L' shape, 7 ft lg	1	24	334611	
27	LV7RU/2540-99-809-6331	... RUBBER, SEALING, panel to roof, rh: 'L' shape, 7 ft lg	1	24	334610	
28	LV7RU/2510-99-850-1818	... RETAINER, SFAL, cab door; top, rh: steel, 24-13/32 in. lg	1	25	330788	
29	LV7RU/2510-99-850-1819	... RETAINER, SEAL, cab door, top, lh: steel, 24-13/32 in. lg	1	25	330789	
30	LV7RU/2510-99-823-4977	... SEAL, DOOR, rubber, 711 mm lg	1	26	395673	
31	LV7RU/5320-99-849-8638	... RIVET, TUBULAR, aluminium, oval hd, 3/16 in. x 5/16 in.	5	27	308517	
32	G1/5305-99-941-8907	... SCREW, MACHINE, BA, steel, flat fillister hd, slot drive, cadmium plated, No. 2 x 1/2 in.	5	28		
33	G1/5310-99-941-8569	... WASHER, FLAT, steel, zinc coated, 2BA	5	29		
34	G1/5310-99-944-0547	... WASHER, LOCK, steel, zinc coated, 2BA	5	30		
35	G1/5310-99-941-7070	... NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 2	5	31		
36	LV7RU/9320-99-849-8234	... RUBBER, SPECIAL SHAPED SECTION	2	32	302177	
37	LV7RU/9320-99-849-8235	... RUBBER, SPECIAL SHAPED SECTION	2	33	302178	
38	LV7RU/2510-99-874-1957	... GLASS, WINDOW	2	34	302174	
39	LV7RU/2510-99-850-1805	... FINISHER, DOOR PILLAR RUBBER SEAL, 1-15/32 in. x 1-15/32 in. x 3/4 in.	4	35	332215	
40	LV7RU/2510-99-823-8391	... SEAL, CANTRAIL, roof to windscreen	1	36	330878	
41	LV7RU/5307-99-808-4735	... STUD SHOULDERED, steel, UNF/UNF, 5/16 in. x 4-27/32 in. lg	4	37	338741	
42	LV7RU/2510-99-844-9648	... WASHER, special, rear corner mounting stud	2	38	332293	
43	LV7RU/5340-99-808-4736	... BUSHING, RUBBER, 5/16 in. id, 1 in. od flange, 1/4 in. lg	2	39	338550	
44	LV7RU/5340-99-808-4737	... BUSHING, RUBBER, 5/16 in. id, 1 in. od flange, 13/32 in. lg	2	40	338553	
45	G1/5310-99-134-2496	... WASHER, FLAT, steel, cadmium plated, 5/16 in.	2	41		
46	G1/5310-99-941-8577	... WASHER, FLAT, steel, zinc coated, 5/16 in.	8	42		
47	G1/5310-99-120-1027	... WASHER, LOCK, steel, split helical ring, zinc coated, 5/16 in.	8	43		
48	G1/5310-99-136-1515	... NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	8	44		
49	G1/5310-99-941-0528	... SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 1-1/8 in.	2	45		
50	G1/5310-99-134-2496	... WASHER, FLAT, steel cadmium plated, 5/16 in.	4	46		
51	LV7RU/5340-99-808-4737	... BUSHING, RUBBER, 5/16 in. id, 1 in. od flange, 13/32 in. lg	2		338553	
52	G1/5310-99-120-1027	... WASHER, LOCK, steel, split helical ring, zinc coated, 5/16 in.	2	47		

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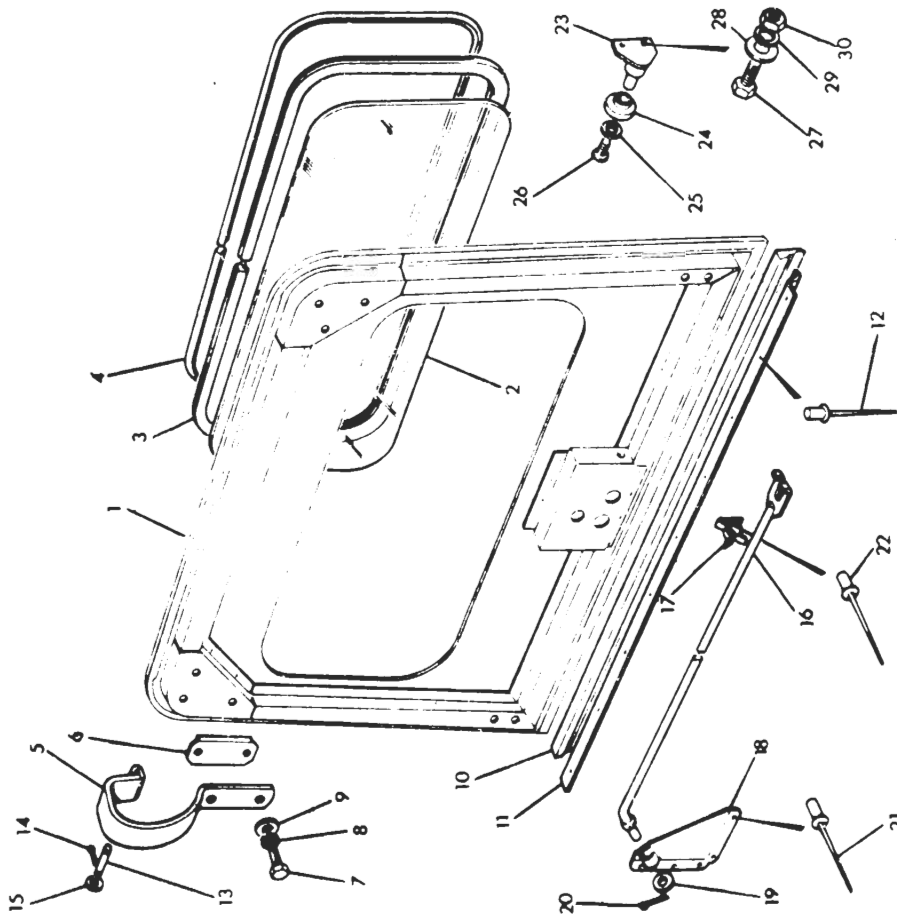
BODY SIDE PANEL



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY - contd.		H6		
2		HARDTOP - contd.				
3	G1/5310-99-136-1515	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2	48		
4	G1/5310-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4	49		
5	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	4	50		
6	G1/5310-99-120-1338	WASHER, LOCK, steel, split helical ring, zinc coated, 1/4 in.	4	51		
7	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in. x 7/16 in.	4	52		
8	G1/5305-99-941-0513	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	10	53		
9	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	10	54		
10	G1/5310-99-120-1338	WASHER, LOCK, steel, zinc coated, 1/4 in.	10	55		
11	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	10	56		

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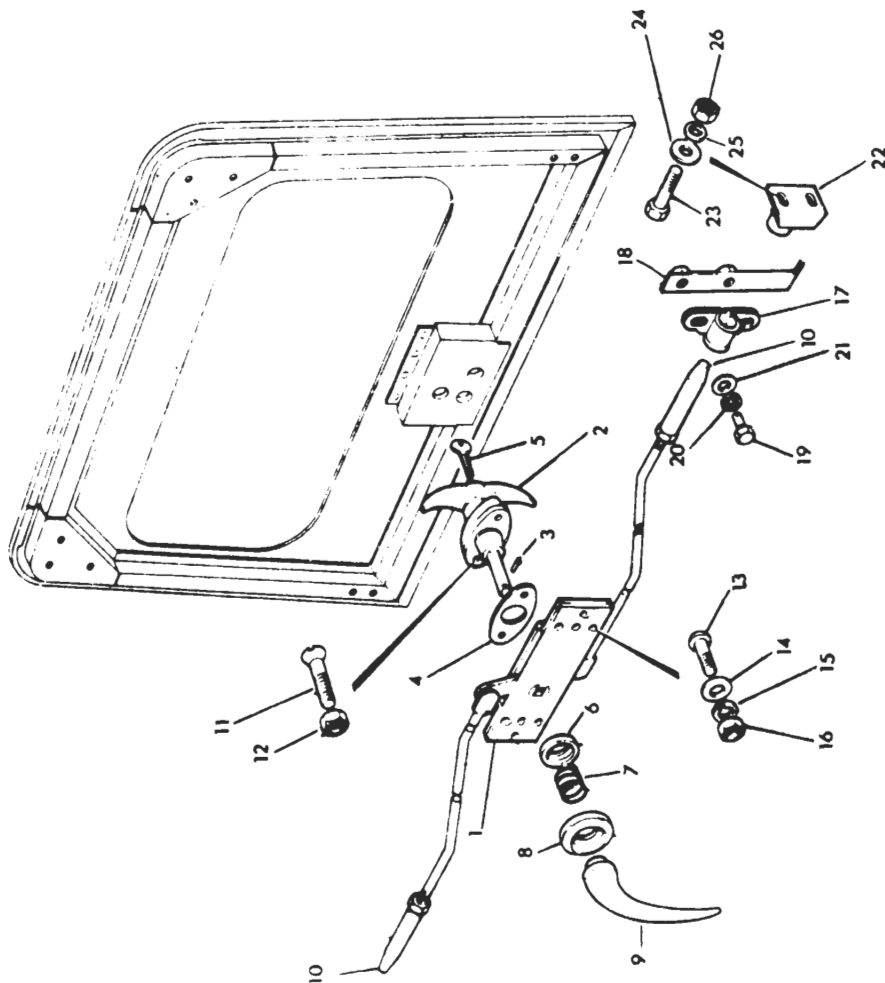
REAR DOOR



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY - contd.		H7		
2		HARDTOP - contd.				
3	LV7RU/2510-99-811-9253	DOOR, HATCH, VEHICULAR, 34 in. lg, 22 in. w	1	1-4	320652	
4	LV7RU/2510-99-806-9679	GLASS, VEHICULAR WINDOW	1	2	332089	
5	LV7RU/9320-99-849-8234	RUBBER, SPECIAL SHAPED SECTION	1	3	302177	
6	LV7RU/9320-99-849-8235	RUBBER, SPECIAL SHAPED SECTION	1	4	302178	
7	LV7RU/2510-99-446-6169	PLATE	1	6	332047	
8	G1/5305-99-941-0525	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	4	7		
9	G1/5310-99-120-1027	WASHER, LOCK, steel, split helical ring, zinc coated, 5/16 in.	4	8		
10	G1/5310-99-134-2496	WASHER, FLAT, steel, cadmium plated, 5/16 in.	4	9		
11	LV7RU/9320-99-446-6185	SEAL, RUBBER	1	10	332143	
12	LV7RU/2510-99-446-6184	RETAINER, seal	1	11	332122	
13	G1/5320-99-105-0867	RIVET BLIND, aluminium, universal hd, mechanically expanded type, 1/8 in. x 3/8 in.	9	12		
14	LV7RU/5315-99-849-8229	PIN, STRAIGHT, HEADLESS	2	13	302165	
15	G1/5315-99-440-0176	PIN, COTTER, SPLIT, steel, phosphated, spring type, 3/32 in. x 7/8 in.	4	14		
16	G1/5310-99-941-8386	WASHER, FLAT, steel, zinc coated, 0.328 in. id, 5/8 in. od, 0.072 in. thk	4	15		
17	LV7RU/2510-99-809-5863	STAY, SUPPORT, rh	1	16	332385	
18	LV7RU/2510-99-809-5862	STAY, SUPPORT, lh	1	16	332386	
19	LV7RU/5340-99-809-6883	CLIP, SPRING TENSION, 3/8 in. w, 3/8 in. dia bar	2	17	334073	
20	LV7RU/2510-99-446-6205	BRACKET, STAY LOCK, rh	1	18	332391	
21	LV7RU/2510-99-809-6881	BRACKET, STAY LOCK, lh	1	18	332392	
22	G1/5310-99-941-8635	WASHER FLAT, steel, zinc coated: 3/8 in.	2	19		
23	G1/5315-99-440-0176	PIN, COTTER, SPLIT, steel, phosphated, spring type, 3/32 in. x 7/8 in.	2	20		
24	LV7RU/5320-99-849-8129	RIVET, BLIND	12	21	300783	
25	LV7RU/5320-99-850-1914	RIVET, BLIND, aluminium, universal hd, mechanically expanded type, 3/16 in. x 7/16 in.	2	22	78248	
26	LV7RU/2510-99-808-4739	BRACKET, MOUNTING, STAY SUPPORT ASSEMBLY	2	23	332393	
27	LV7RU/5310-99-808-4740	NUT, PLAIN, KNURLED, UNF, steel, 1/2 in.; 1-1/2 in. od, 1/2 in. thk	2	24	332397	
28	LV7RU/5310-99-844-9660	WASHER, FLAT, steel, zinc coated, 0.203 in. id, 0.750 in. od, 0.062 in. thk	2	25	RTC0615	
29	G1/5305-99-941-9194	SCREW, MACHINE, BA steel, flat fillister hd, slot drive, cadmium plated, No. 2 x 3/8 in.	2	26		
30	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4	27		
31	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	4	28		
32	G1/5310-99-120-1338	WASHER, LOCK, steel, split helical ring, 1/4 in.	4	29		
33	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4	30		

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REAR DOOR LOCK



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY - contd.		H8		
2		.. HARDTOP - contd.				
3	LV7RU/5340-99-849-8228	.. BOLT, CREMONE	1	1	302164	
4	LV7RU/2540-99-849-9823	.. HANDLE, DOOR	1	2	306461	
5	LV7RU/5315-99-809-6885	.. PIN STRAIGHT, HEADLESS, steel, 0.550 in. lg	1	3	302262	
6	LV6MT4/2540-99-807-2832	.. BARREL, LOCK: c/w 2 keys	1	5	54335169	
7	LV7RU/2590-99-895-2162	.. PLATE, BASE	1	6	320046	
8	LV7RU/5340-99-895-2161	.. SPRING, HELICAL, COMPRESSION	1	7	313493	
9	LV7RU/2805-99-446-6164	.. CAP, SPRING	1	8	320047	
10	LV7RU/2510-99-895-2129	.. HANDLE, QUADRANT	1	9	302207	
11	LV7RU/5305-99-136-8764	.. SCREW, SET, BA, steel, oval esk hd, slot drive, zinc coated, No. 2 x 3/4 in.	2	11	78171	
12	G1/5310-99-941-7070	.. NUT, PLAIN, HEXAGON, BA, steel, No. 2	2	12		
13	G1/5305-99-941-8907	.. SCREW, MACHINE	4	13		
14	G1/5310-99-941-6866	.. WASHER, FLAT, steel, cadmium plated, No. 2 BA	4	14		
15	G1/5310-99-944-0547	.. WASHER, LOCK, steel, split helical ring, No. 2 BA	4	15		
16	G1/5310-99-941-7070	.. NUT, PLAIN, HEXAGON, BA, steel, No. 2	4	16		
17	LV7RU/2540-99-446-6170	.. GUIDE, bolt	2	17	332097	
18	G1/5305-99-941-0513	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	4	19		
19	G1/5310-99-120-1338	.. WASHER, LOCK, steel, split helical ring, 1/4 in.	4	20		
20	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	4	21		
21	LV7RU/5340-99-808-4741	.. STRIKE, CATCH, steel, 1-3/8 in. lg, 1-5/8 in. w, 1-23/32 in. h, 1/2 in. dia opening: rh	1	22	332083	
22	LV7RU/5340-99-808-4742	.. STRIKE, CATCH, steel, 1-3/8 in. lg, 1-5/8 in. w, 1-23/32 in. h, 1/2 in. dia opening: lh	1	22	332084	
23	G1/5305-99-941-0513	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	4	23		
24	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	4	24		
25	G1/5310-99-120-1338	.. WASHER, LOCK, steel, split helical ring, 1/4 in.	4	25		
26	G1/5310-99-804-7941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4	26		

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		BODY - contd.				
2		HARDTOP - contd.				
3	LV6MT3/2540-99-809-8335	.. MIRROR ASSEMBLY. REAR VIEW	1			
4	G1/5305-99-135-7506	.. SCREW, TAPPING, THREAD FORMING, steel oval, csk hd, cross recessed drive phosphated, No. 6 x 1/2 in.	2			
5	G1/5305-99-949-7020	.. SCREW, MACHINE, BA, steel, flat csk hd, slot drive, zinc coated, No. 2 x 1/2 in.	2			
6	LV7RU/5310-99-137-6715	.. WASHER, FLAT, steel, 2BA	2			
7	G1/5310-99-944-0547	.. WASHER, LOCK, steel, split helical ring, 2BA	2			
8	G1/5310-99-941-7070	.. NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 2	2			

GROUP

J

FRAME AND SUSPENSION

FRAME AND SUSPENSION

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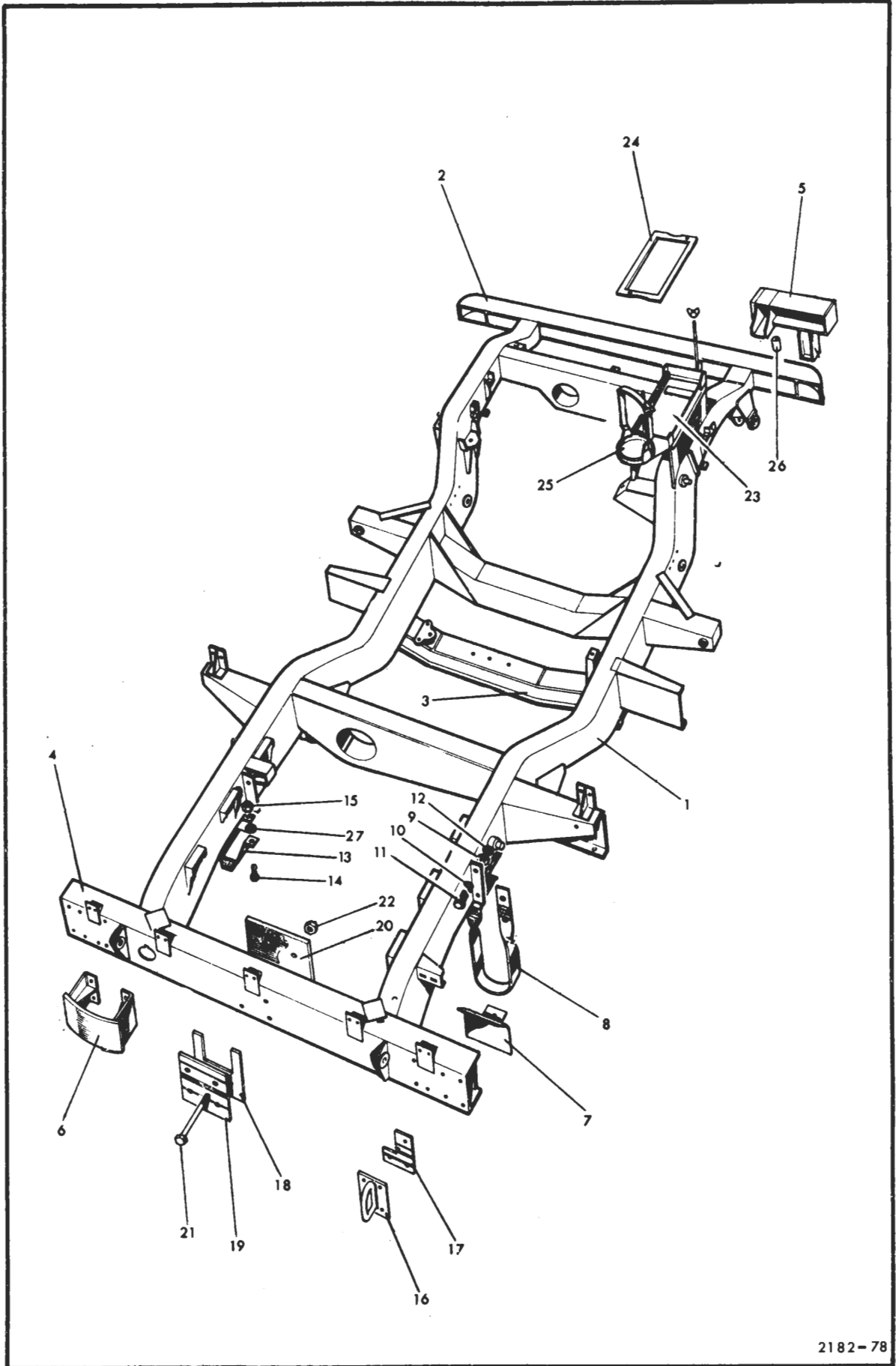
LIST OF ILLUSTRATIONS

(NOTE: THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

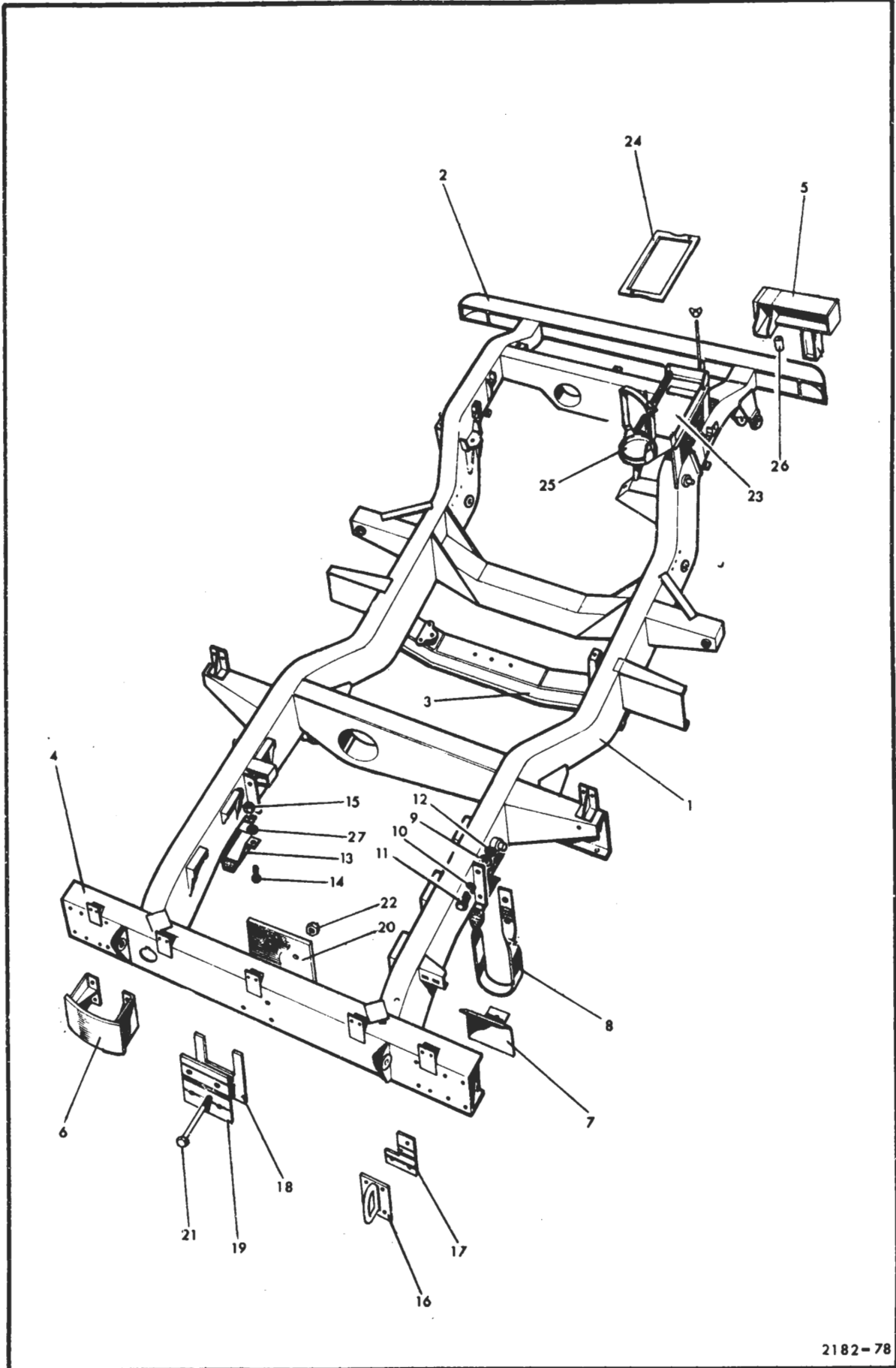
	Plate
ENGINE MOUNTINGS	J2
FRAME	J1
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REAR ROAD SPRINGS	J4

J1

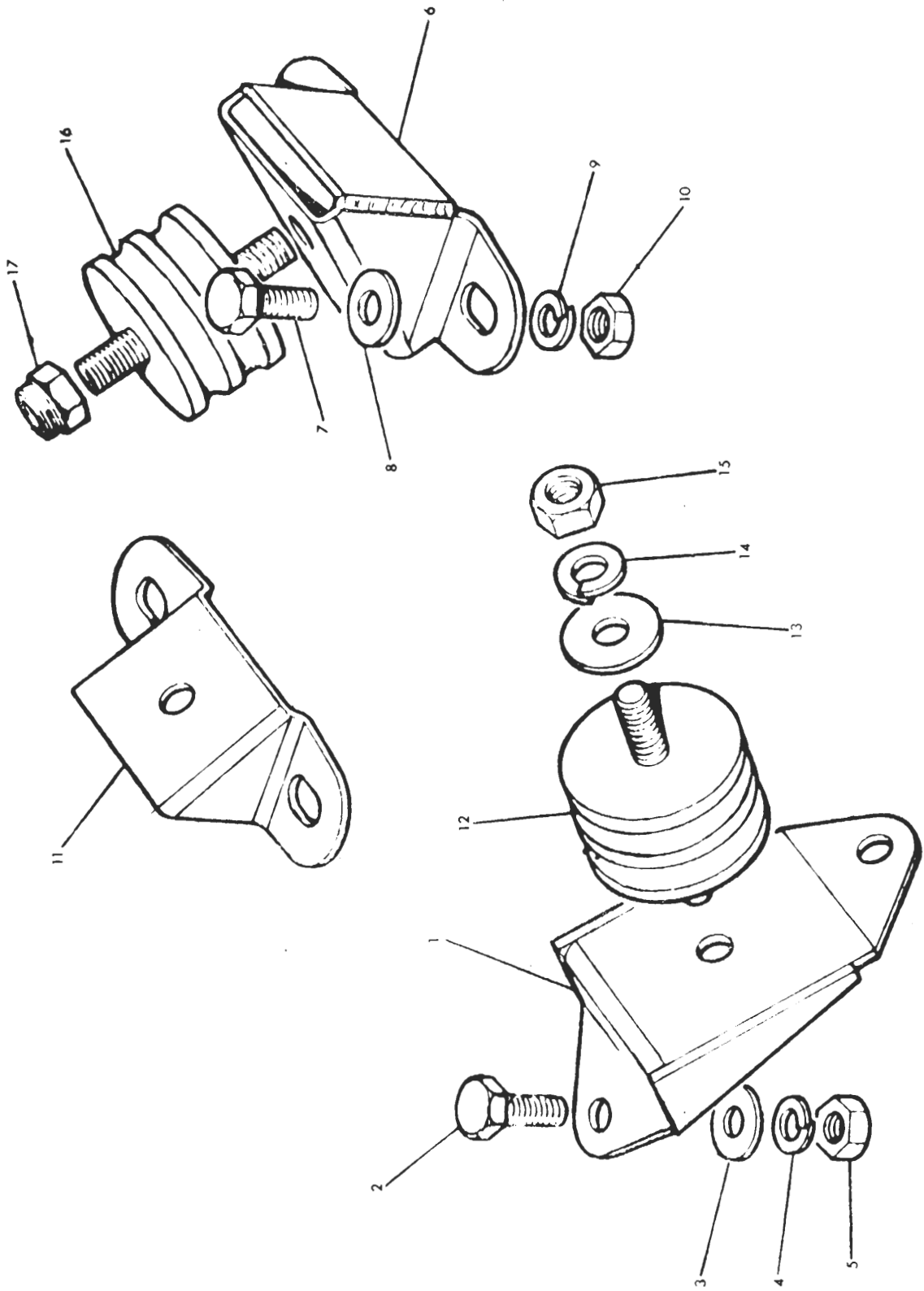
FRAME



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		FRAME AND SUSPENSION		J1		
2	NP	. FRAME	1	1	577568	RHD
3	NP	. FRAME	1		577569	LHD
4		. FRAME —				
5	LV7RU/2540-99-807-0633	.. BUMPER, VEHICULAR, front	1	2	552080	
6	G1/5305-99-941-0323	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 4 in.	4			
7	LV7RU/5310-99-850-1949	.. WASHER, FLAT	8		3822	
8	G1/5310-99-941-9123	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, metal design, 3/8 in.	4			
9	LV7RU/2510-99-824-0246	.. CROSS-MEMBER, detachable No. 4	1	3	543424	
10	G1/5306-99-941-0321	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 3-1/2 in.	4			
11	G1/5310-99-137-6545	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 3/8 in.	4			
12	G1/5305-99-941-0279	.. BOLT, MACHINE, UNF, steel, hex hd, 1/2 in. x 7/8 in.	2			
13	G1/5310-99-941-8178	.. WASHER, FLAT, steel, cadmium plated, 1/4 in.	2			
14	G1/5310-99-137-3316	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, all metal, 1/4 in.	2			
15	LV7RU/2510-99-825-4382	.. CROSS-MEMBER, detachable, rear	1	4	NRC236	
16	LV7RU/2540-99-807-0634	.. BUMPER, VEHICULAR, front bumperettes; w/mtg brackets	2	5	552074	
17	G1/5305-99-941-0540	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 7/8 in.	16			
18	G1/5310-99-970-8625	.. WASHER, FLAT, steel, cadmium plated, 3/8 in.	16			
19	G1/5310-99-120-8737	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, phosphated, all metal, 3/8 in.	16			
20	LV7RU/2540-99-808-4989	.. BUMPER, VEHICULAR, rear bumperettes	2	6	568908	
21	G1/5306-99-941-0318	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 2-3/4 in.	8			
22	G1/5310-99-970-8625	.. WASHER, FLAT, steel, cadmium plated, 3/8 in.	8			
23	G1/5310-99-120-8737	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, phosphated, all metal, 3/8 in.	8			
24	LV7RU/2520-99-849-9569	. PROTECTOR PLATE, REAR BRAKE PIPE, lh	1		243038	
25	LV7RU/2520-99-849-9570	. PROTECTOR PLATE, REAR BRAKE PIPE, rh	1	7	243039	
26	LV7RU/5325-99-849-9408	. GROMMET, RUBBER, REAR AXLE BRAKE PIPE	2		06860	
27	LV6MT4/5340-99-828-4174	. CLAMP, LOOP	4		51101266	
28	Z2/5305-99-947-3250	. SCREW, MACHINE, BA, steel, hex hd, cadmium plated, No. 2 x 1/2 in.	2			
29	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	2			
30	G1/5310-99-944-0547	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 2 in.	2			
31	G1/5310-99-941-7070	. NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 2	2			
32	LV7RU/2510-99-823-6808	. STRAP, AXLE CHECK, 4.8 mm thk, 38 mm w, 992 mm lg	2	8	598598	
33	LV7RU/5310-99-849-8032	. PLATE, WASHER, PLAIN, steel, phosphated, 1-1/2 in. w x 4 in. lg x 1/8 in. thk	4	9	219574	
34	LV7RU/5310-99-850-0851	. WASHER, FLAT	8	10	2851	
35	G1/5305-99-941-0542	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 1-1/8 in.	8	11		
36	G1/5310-99-120-2304	. WASHER, LOCK, steel, single coil, zinc coated, 3/8 in.	8			
37	G1/5310-99-135-6785	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 3/8 in.	8	12		
38	LV7RU/2520-99-849-8065	. BUMPER, RUBBER, 2 in. lg x 3/8 in. w	4	13	241380	
39	LV7RU/2530-99-845-0148	. BUMP PAD, front & rear axles	4		526608	
40	G1/5305-99-941-0513	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	8	14		
41	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, 1/4 in.	8			
42	G1/5310-99-941-3524	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 1/4 in.	8	15		
43	LV7RU/2540-99-808-4760	. EYE TOWING, steel, galvanised, front	2			
44	G1/5305-99-941-0324	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 4-1/2 in.	4			
45	G1/5310-99-970-8625	. WASHER, FLAT, steel, cadmium plated, 3/8 in.	8			
46	G1/5310-99-137-6545	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 3/8 in.	4			
47	LV7RU/2590-99-824-1046	. RING, DEE, lifting and towing, rear	2	16	598867	
48	G1/5306-99-941-0321	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 3-1/2 in.	4			
49	G1/5310-99-941-8635	. WASHER, FLAT, steel, zinc coated, 3/8 in.	4			
50	G1/5310-99-120-2304	. WASHER, LOCK, steel, single coil, zinc coated, 3/8 in.	4			
51	G1/5310-99-135-6785	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 3/8 in.	4			



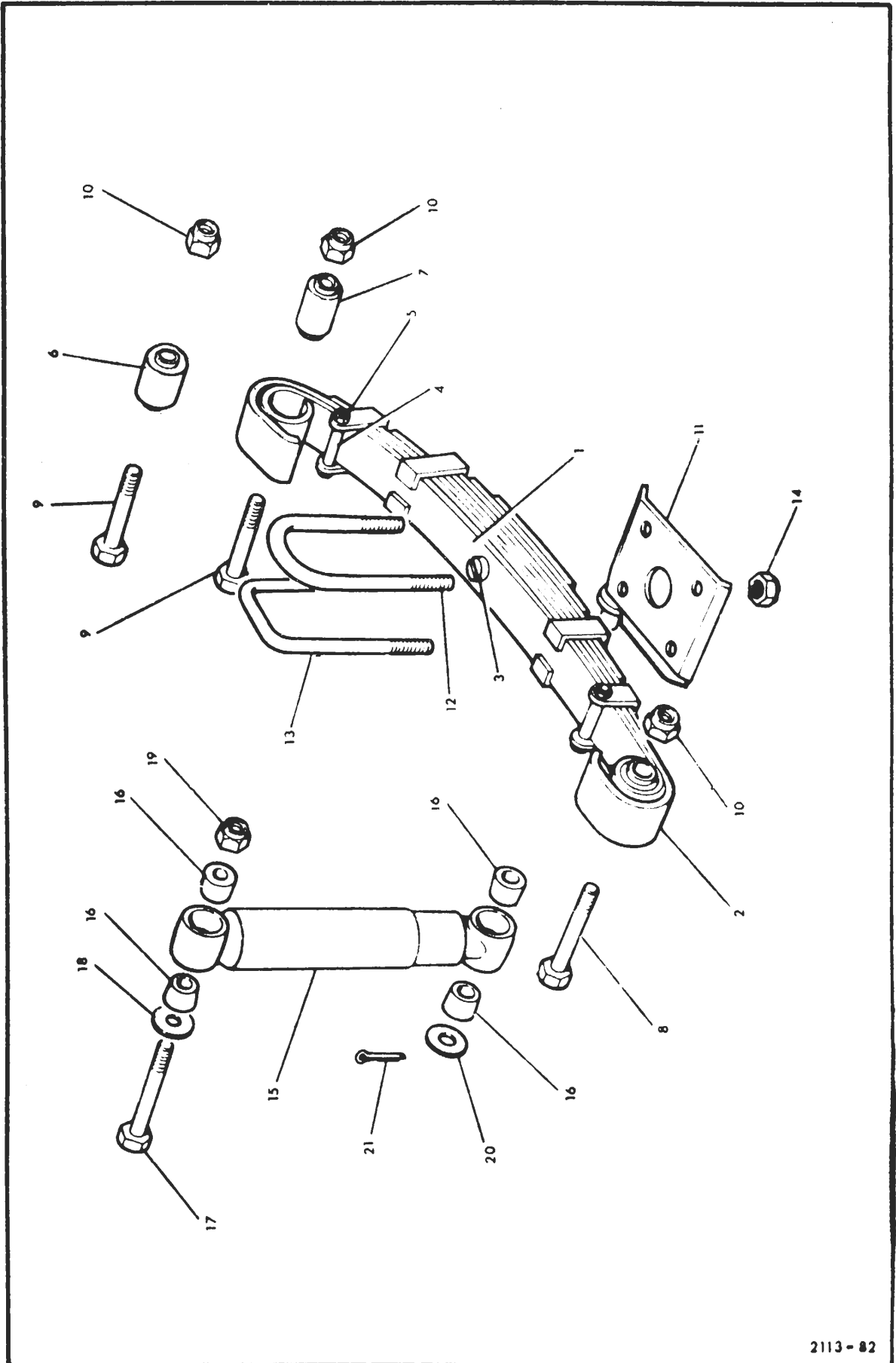
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		FRAME AND SUSPENSION – contd.		J1		
2	LV6MT13/2540-99-825-6119	. PINTLE, TOWING	1		523634	
3	LV7RU/2510-99-845-0221	. PACKING PIECE, steel, 5 in. x 4-3/4 in. x 1/8 in. thk	1	18	531448	
4	LV7RU/2510-99-845-0183	. PLATE, LIGHT, TOWING PINTLE	1	19	523807	
5	LV7RU/2510-99-845-0220	. PACKING PIECE, steel, 7-1/2 in. x 4-1/2 in. x 3/8 in. thk	1	20	531447	
6	G1/5305-99-941-1673	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/2 in. x 5-1/4 in.	4	21		
7	G1/5310-99-941-0928	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/2 in.	8	22		



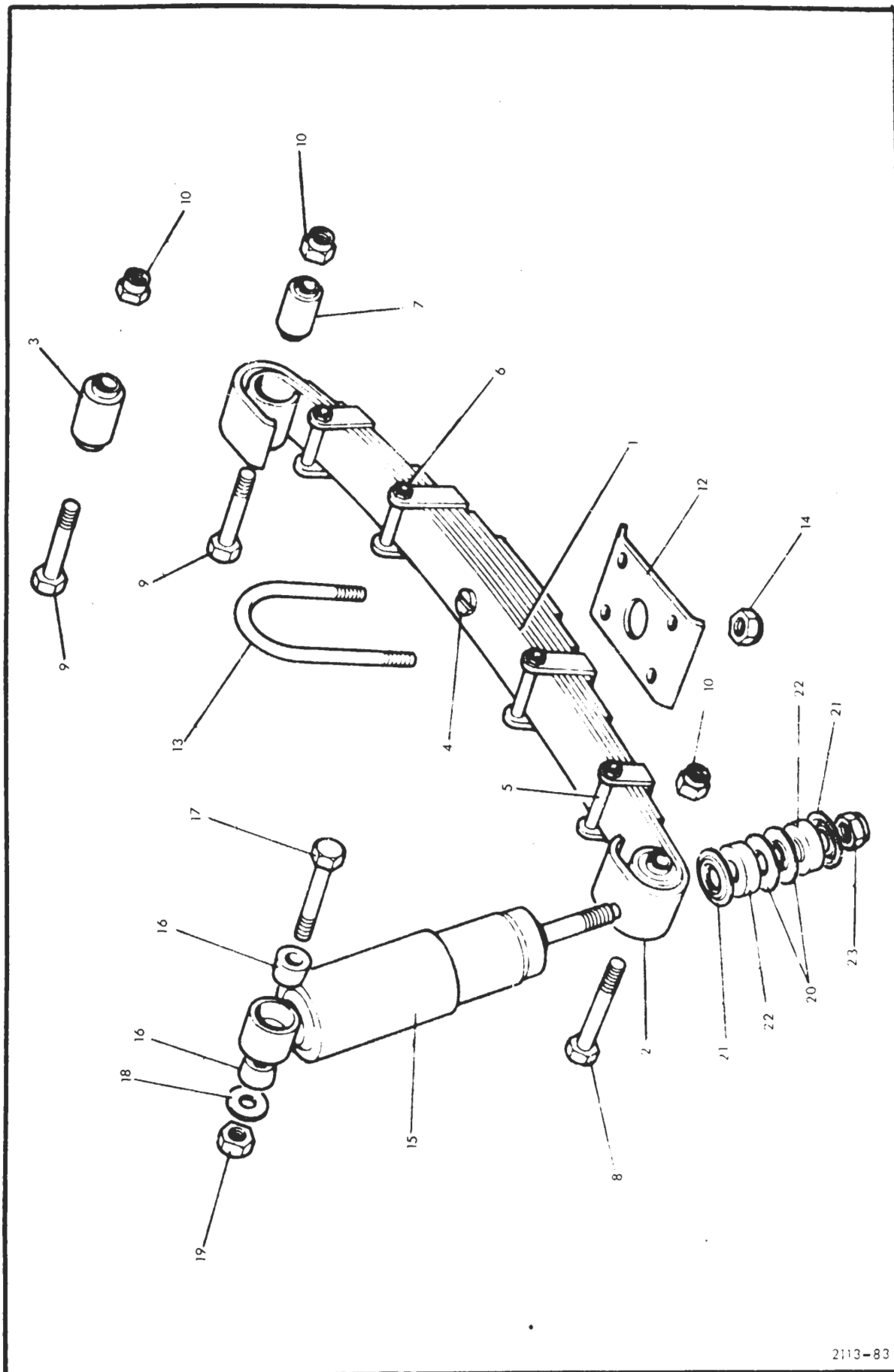
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		FRAME AND SUSPENSION -- contd.		J2		
2		.. ENGINE MOUNTINGS --				
3	LV7RU/2520-99-849-9296	.. MOUNTING, front	1	1	272506	
4	G1/5305-99-941-0542	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 1-1/8 in.	2	2		
5	G1/5310-99-970-8625	.. WASHER, FLAT, steel, cadmium plated, 3/8 in.	2	3		
6	G1/5310-99-120-2304	.. WASHER, LOCK, steel, single coil, sq section, zinc coated, 3/8 in.	2	4		
7	G1/5310-99-135-6785	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 3/8 in.	2	5		
8	LV7RU/2510-99-849-9294	.. BRACKET, ENGINE REAR SUPPORT, lh	1	6	272498	
9	G1/5305-99-941-0542	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 3/8 in. x 1-1/8 in.	4	7		
10	G1/5310-99-970-8625	.. WASHER, FLAT, steel, cadmium plated, 3/8 in.	4	8		
11	G1/5310-99-120-2304	.. WASHER, LOCK, steel, single coil, sq section, zinc coated, 3/8 in.	4	9		
12	G1/5310-99-135-6785	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 3/8 in.	4	10		
13	LV7RU/2510-99-849-9295	.. BRACKET, ENGINE REAR SUPPORT, rh	1	11	272501	
14	LV7RU/5340-99-844-9720	.. MOUNT, RESILIENT	2	12	526777	
15	LV7RU/5310-99-850-0851	.. WASHER, FLAT	4	13	2851	
16	G1/5310-99-120-2304	.. WASHER, LOCK, steel, single coil, sq section, zinc coated, 3/8 in.	4	14		
17	G1/5310-99-135-6785	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 3/8 in.	4	15		
18	LV7RU/5340-99-849-8627	.. MOUNT, RESILIENT, rubber, 2-1/4 in. od	2	16	272191	
19	G1/5310-99-120-3156	.. NUT, SELF-LOCKING, HEXAGON, BSF, steel, zinc coated, 3/8 in.	4	17		

J3

FRONT ROAD SPRING



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		FRAME AND SUSPENSION - contd.		J3		
2	LV7RU/2510-99-844-9762	. SPRING, LEAF, front, driver's side	1		276034	
3	LV7RU/2510-99-850-1677	. SPRING, LEAF, front, passenger's side	1		265627	
4		. FRONT SPRINGS -				
5	LV7RU/2510-99-849-8069	.. LEAF, MAIN, FRONT SPRING	2	1	243121	
6	LV7RU/2510-99-895-5012	.. LEAF, FRONT SPRING, 2nd leaf	2	2	243126	
7	LV7RU/5315-99-850-1680	.. PIN, ALIGNING, VEHICULAR LEAF SPRING, BSF, steel, flat fillister hd, 5/16 in. x 2-3/8 in. lg	2	3	265461	
8	G1/5306-99-941-9716	.. BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 3/8 in. x 3-1/2 in.	2	4		
9	G1/5310-99-120-2302	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 3/8 in.	2	5		
10	LV7RU/2510-99-819-1536	. PLATE, SHACKLE, LEAF SPRING, outer, plain	2		577718	
11	LV7RU/2510-99-819-1535	. PLATE, SHACKLE, LEAF SPRING, inner, tapped	2		577716	
12	LV7RU/2510-99-844-9767	. SPACER, SLEEVE, steel, 17/32 in. id x 1-1/4 in. od x 3-39/64 in. lg	2		504211	
13	LV7RU/2510-99-844-9768	. SHIM, steel, solid, 17/32 in. id x 1-3/16 in. od x 0.003 in. thk	as reqd		504213	
14	LV7RU/2510-99-844-9769	. SHIM, steel, solid, 17/32 in. id x 1-3/16 in. od x 0.005 in. thk	as reqd		504214	
15	LV7RU/5306-99-873-8014	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/2 in. x 5 in. lg	2		256295	
16	G1/5310-99-941-6658	. WASHER, LOCK, steel, single coil, 1/2 in.	2			
17	G1/5310-99-941-0928	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/2 in.	2			
18	LV6MT1/5340-99-819-5186	. MOUNT, RESILIENT, rubber/steel, 9/16 in. id x 1-1/2 in. od x 3-5/8 in. lg	2	6	577434	
19	LV7RU/5340-99-874-1791	. MOUNT, RESILIENT, steel	4	7	242825	
20	LV7RU/5306-99-873-8121	. BOLT, MACHINE, UNF, steel, hex hd, phosphated, 9/16 in. x 4-1/2 in. lg	2	8	537741	
21	LV7RU/5306-99-873-8122	. BOLT, MACHINE, UNF, steel, hex hd, phosphated, 9/16 in. x 5-1/4 in. lg	4	9	537742	
22	G1/5310-99-941-7943	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 9/16 in.	6	10		
23	LV7RU/2510-99-850-1689	. PLATE, BOTTOM, FRONT SPRING, rh	1	11	264467	
24	LV7RU/2510-99-828-0486	. PLATE, BOTTOM, FRONT SPRING, lh	1		624079	
25	LV7RU/5306-99-873-8335	. BOLT, 'U', BSF, steel, phosphated, 6-23/32 in. x 3-1/16 in. x 7/16 in. dia	3	12	543108	Cts A to F
26	LV7RU/5306-99-806-8949	. BOLT, 'U', BSF, steel, phosphated, 7/12 in. x 3-3/16 in. x 7/16 in. dia, sq bend	1	13	569028	
27	G1/5310-99-127-5545	. NUT, SELF-LOCKING, HEXAGON, BSF, steel, cadmium plated, nylon insert, 7/16 in.	8	14		
28	LV7RU/5306-99-828-4088	. BOLT, 'U', ISO metric, steel, phosphated, 190 mm lg, 78 mm w, M12 x 1.75 mm pitch	1		624034	Cts G to T
29	LV7RU/5306-99-828-4089	. BOLT, 'U', ISO metric, steel, phosphated, 175 mm lg, 78 mm w, M12 x 1.75 mm pitch	3		624038	
30	G1/5310-99-122-5498	. NUT, SELF-LOCKING, HEXAGON, ISO metric, steel, zinc coated, 12 mm x 1.75 mm pitch	8			
31	LV6MT1/2540-99-802-5616	. SHOCK, ABSORBER, DIRECT ACTION, front	2	15	P7055	
32	LV7RU/5340-99-809-1703	. BUSHING, RUBBER, 3/4 in. id x 1-29/64 in. od x 7/8 in.	16	16	552819	
33	LV7RU/5306-99-123-4623	. BOLT, MACHINE, UNF, steel, hex hd, phosphated, 7/16 in. x 6-1/2 in. lg	2	17	253817	
34	LV7RU/5310-99-849-9754	. WASHER, FLAT	4	18	243022	
35	G1/5310-99-941-7650	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 7/16 in.	4	19		
36	LV7RU/5310-99-849-9919	. WASHER, FLAT, steel, phosphated, 3/4 in.	4	20	264024	
37	G1/5315-99-942-5552	. PIN, COTTER, SPLIT, steel, 7/64 in. dia x 1-3/4 in. lg	2	21		



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		FRAME AND SUSPENSION — contd.		J4		
2	LV7RU/2510-99-850-1931	.. SPRING ASSEMBLY, LEAF, rear, driver's side	1		272967	
3	LV7RU/2510-99-850-1932	.. SPRING ASSEMBLY, LEAF, rear, passenger's side	1		272968	
4		.. REAR SPRINGS —				
5	LV7RU/2510-99-850-1683	.. LEAF, MAIN, REAR SPRING	2	1	501390	
6	LV7RU/2510-99-850-1684	.. LEAF, REAR, SPRING, 2nd leaf	2	2	501391	
7	LV7RU/5340-99-874-1791	.. MOUNT, RESILIENT	2	3	242825	
8	LV7RU/2510-99-850-1685	.. DOWEL, CENTRE	2	4	501389	
9	G1/5305-99-941-9716	.. BOLT, MACHINE, BSF, steel, hex hd, zinc coated, 3/8 in. x 3-1/2 in.	2	5		
10	G1/5310-99-120-2302	.. NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 3/8 in.	2	6		
11	LV7RU/2510-99-873-7851	.. PLATE, SHACKLE, INNER, REAR	2		537734	
12	LV7RU/2510-99-873-7853	.. PLATE, SHACKLE, OUTER, REAR	2		537778	
13	LV7RU/5340-99-844-9772	.. SPACER, SLEEVE	2		509218	
14	LV7RU/2510-99-844-9768	.. SHIM, steel, solid, 17/32 in. id x 1-3/16 in. od x 0.003 in. thk	as reqd		504213	
15	LV7RU/2510-99-844-9769	.. SHIM, steel, solid, 17/32 in. id x 1-3/16 in. od x 0.005 in. thk	as reqd		504214	
16	G1/5305-99-941-0352	.. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/2 in. x 4-1/2 in.	2			
17	G1/5310-99-941-6658	.. WASHER, LOCK, steel, single coil, 1/2 in.	2			
18	G1/5310-99-941-0928	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/2 in.	2			
19	LV7RU/5340-99-874-1791	.. MOUNT, RESILIENT, steel	4	7	242825	
20	LV7RU/5306-99-873-8121	.. BOLT, MACHINE, UNF, steel, hex hd, phosphated, 9/16 in. x 4-1/2 in. lg	2	8	537741	
21	LV7RU/5306-99-873-8120	.. BOLT, MACHINE, UNF, steel, hex hd, phosphated, 9/16 in. x 4-3/8 in. lg	4	9	537740	
22	G1/5310-99-941-7106	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, cadmium plated, nylon insert, 9/16 in.	6	10		
23	LV7RU/2510-99-824-3025	.. PLATE, LOCATING	2	12	592179	
24	LV7RU/5306-99-137-6354	.. BOLT, 'U'	4	13	592182	
25	G1/5310-99-122-5498	.. NUT, SELF-LOCKING, HEXAGON, ISO metric, steel, zinc coated, 12 mm x 1.75 mm pitch	8	14		
26	LV6MT1/2540-99-802-5617	.. SHOCK ABSORBER, DIRECT ACTION, rear	2	15	P7056	
27	LV7RU/5340-99-809-1703	.. BUSHING, RUBBER, 3/4 in. id x 1-29/64 in. od x 7/8 in. lg	8	16	552819	
28	LV7RU/5306-99-123-3727	.. BOLT, MACHINE, UNF, steel, hex hd, phosphated, 7/16 in. x 7-1/4 in. lg	2	17	253826	
29	LV7RU/5310-99-849-9754	.. WASHER, FLAT	4	18	243022	
30	G1/5310-99-941-7650	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 7/16 in.	4	19		
31	LV7RU/5310-99-844-9521	.. WASHER, SHOULDERED, steel, 4-1/64 in. id, 1-7/8 in. od	4	20	508895	
32	LV6MT1/2540-99-800-7370	.. RETAINER	4	21	43447	
33	LV6MT1/5340-99-800-7372	.. BUMPER, RUBBER	4	22	44155	
34	G1/5310-99-943-4300	.. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 1/2 in.	2	23		

GROUP

K

CAB

CAB
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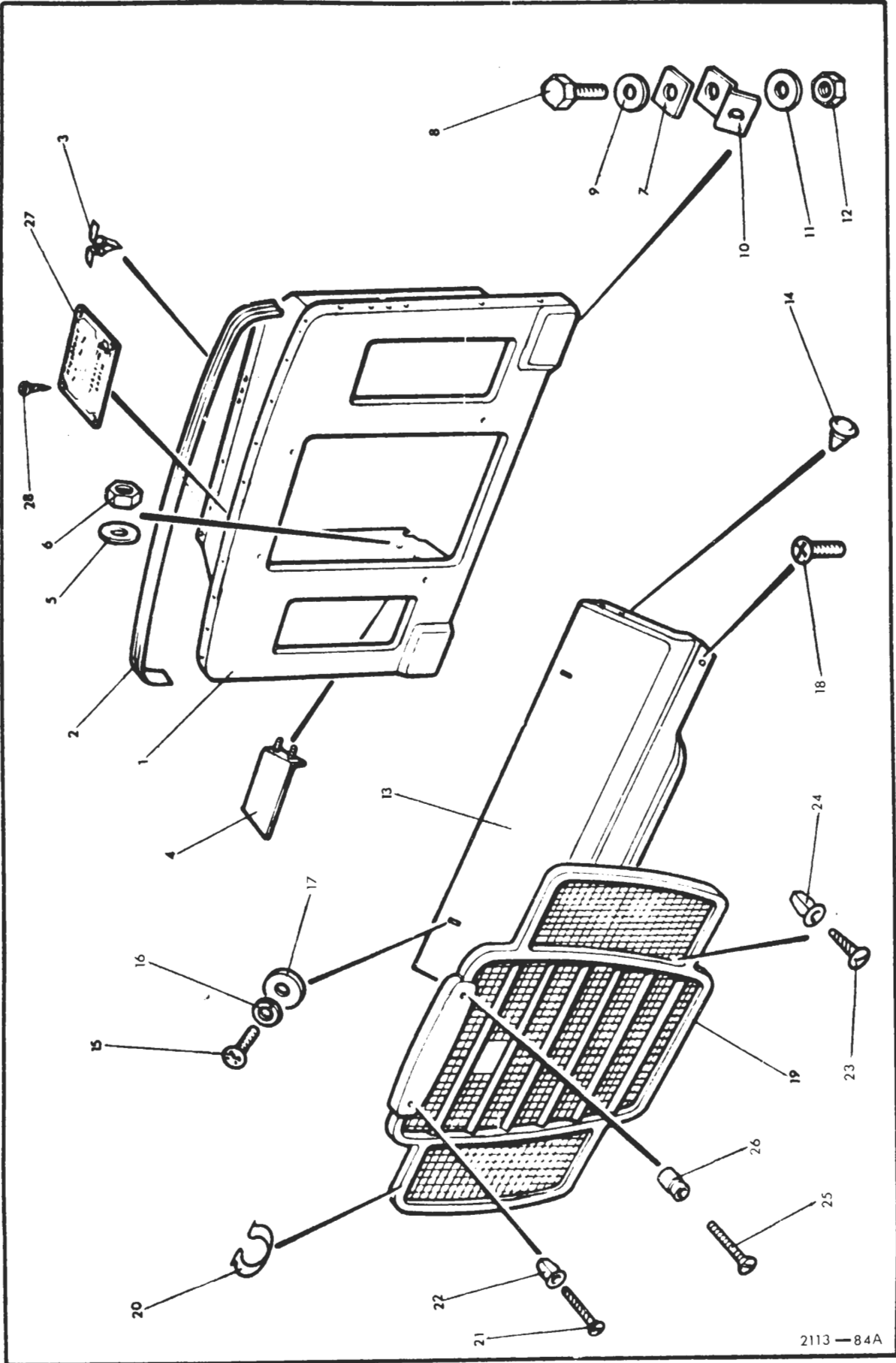
LIST OF ILLUSTRATIONS

(NOTE: THE TEXT DOES NOT NECESSARILY CONTAIN ALL THE ITEMS REFERENCED)

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BONNET	K4
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INSTRUMENT PANEL	K16
RADIATOR GRILLE	K1
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K1

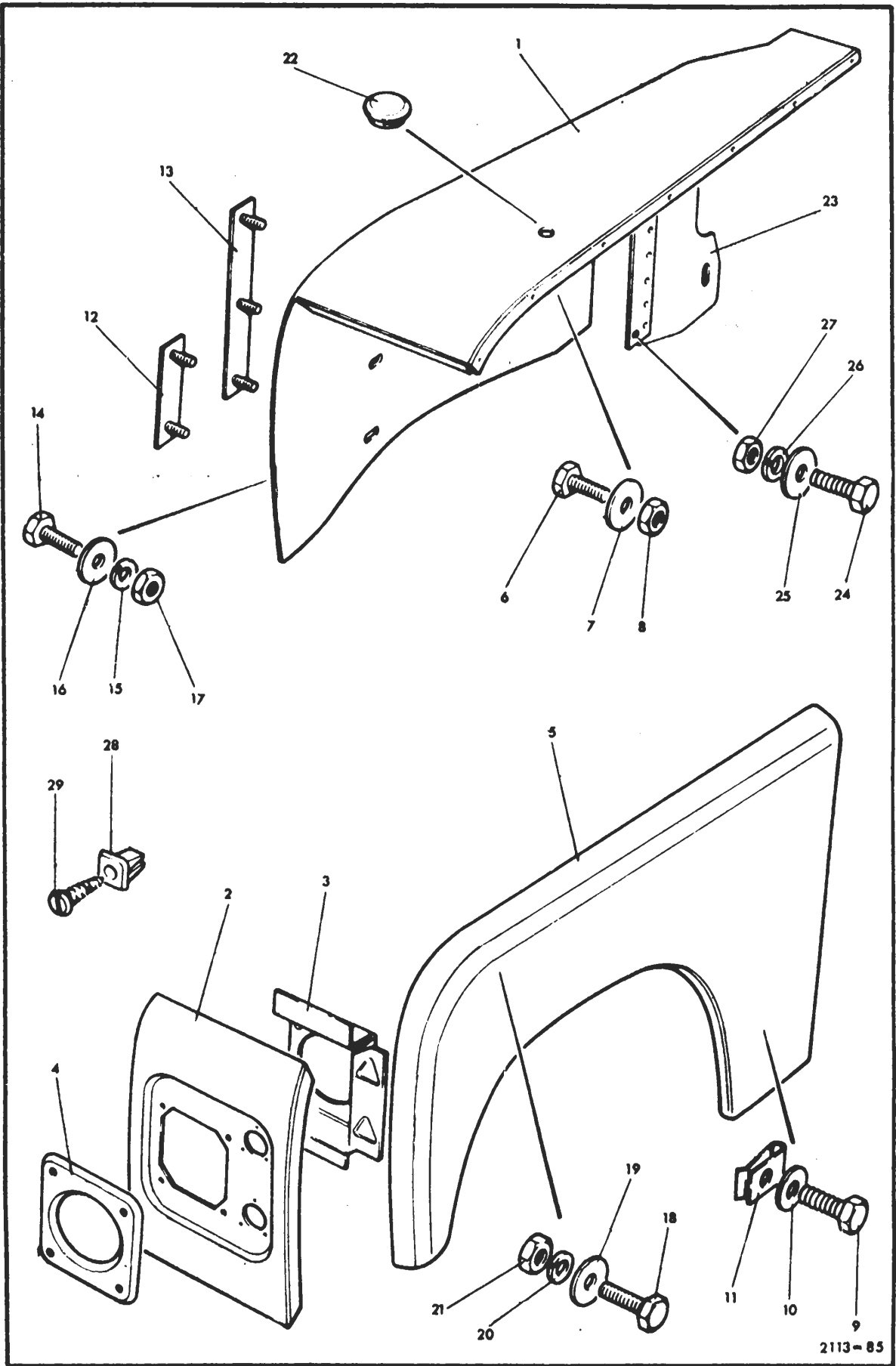
RADIATOR GRILLE



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB -		K1		
2	LV7RU/2510-99-824-3026	. PANEL, RADIATOR GRILLE	1	1	347955	
3	LV7RU/5320-99-849-8130	. RIVET: clip to grille panel	4		300789	
4	LV7RU/2510-99-849-8017	. REST STRIP, bonnet, 35 in. lg	1	2	91426	
5	LV7RU/5340-99-809-6884	. CLIP, SPRING, TENSION, steel, 1/2 in. x 47/64 in. x 3/32 in. w	10	3	338380	
6	LV7RU/5305-99-123-3762	. SCREW, PANEL FASTENER, ACME, steel, hex hd, zinc coated, 1/4 in. 12 tpi, 5/8 in. lg	2		303750	
7	LV7RU/5310-99-120-4032	. WASHER, FLAT, steel, zinc coated, 1/4 in.	2	5		
8	LV7RU/5310-99-822-1324	. NUT, special	2	6	79246	
9	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	13			
10	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, sq section, zinc coated, 1/4 in.	13			
11	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	13			
12	LV7RU/2510-99-849-8408	. MOUNT, RESILIENT: grille panel, & front apron bracket to frame	as reqd	7	30645	
13	G1/5306-99-941-0927	. BOLT, MACHINE, UNF, steel, hex hd, 5/16 in. x 1-1/4 in.	3	8		
14	G1/5310-99-134-2496	. WASHER, FLAT, steel, cadmium plated, 5/16 in.	6	9		
15	LV7RU/2510-99-824-8241	. BRACKET, APRON	2	10	345192	
16	G1/5310-99-134-2496	. WASHER, FLAT, steel, cadmium plated, 5/16 in.	3	11		
17	G1/5310-99-941-3525	. NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, nylon insert, 5/16 in.	3	12		
18	LV7RU/2510-99-822-2814	. PANEL, FRONT APRON	1	13	395459	
19	LV7RU/2510-99-874-0220	. BUMPER, RUBBER, 5/16 in. od, 1-7/8 in. lg	4	14	310877	
20	G1/5305-99-137-6751	. SCREW, TAPPING, THREAD FORMING, UNC, steel, pan hd, slotted, 1/4 in. x 1/2 in.	2	15		
21	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, 1/4 in.	2	16		
22	G1/5310-99-120-4032	. WASHER, FLAT, steel, zinc coated, 1/4 in.	2	17		
23	LV7RU/5305-99-136-9891	. SCREW, TAPPING, THREAD FORMING, UNC, steel, pan hd, slotted, 1/4 in. x 3/8 in.	2	18	78795	
24	LV7RU/2510-99-824-3027	. GRILLE, MESH	1	19	346346	
25	LV7RU/5340-99-824-3028	. CLIP, GRILLE	2	20	347668	
26	G1/5305-99-138-2121	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, cadmium plated, No. 10 x 1-1/2 in.	1	21		
27	LV7RU/5310-99-137-6550	. LOKUT NUT, plastics, 3/8 in. sq: u/w No. 10 drive screw	1	22	79075	
28	G1/5305-99-135-7505	. SCREW, TAPPING, THREADFORMING, steel, pan hd, slot drive, No. 6 x 3/4 in.	2	23		
29	G1/5310-99-137-6356	. NUT, ANCHOR, plastics, 3/8 in. w, 5/16 in. h, 3/8 in. lg	2	24		
30	G1/5305-99-136-2911	. SCREW, MACHINE, UNF, steel, flat csk hd, slot drive, No. 10 x 3/8 in.	1	25		
31	G1/5340-99-117-1578	. NUT, PLAIN, BLIND, RIVET, UNF, steel, zinc coated, No. 10, 9/32 in. od, 0.380 in. lg	1	26		
32	G1/5320-99-105-0867	. RIVET, BLIND, aluminium, 1/8 in. x 3/8 in.	4	28		
33	LV7RU/2510-99-874-1833	. BLANKING PLATE, GRILLE, steel, 6-7/8 in. x 5-3/32 in. x 1-23/32 in.	1		338530	
34	G1/5305-99-941-0511	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1/2 in.	1			
35	G1/5310-99-120-4032	. WASHER, FLAT, steel, zinc coated, 1/4 in.	1			
36	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	1			
37	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1			

K2

FRONT WINGS

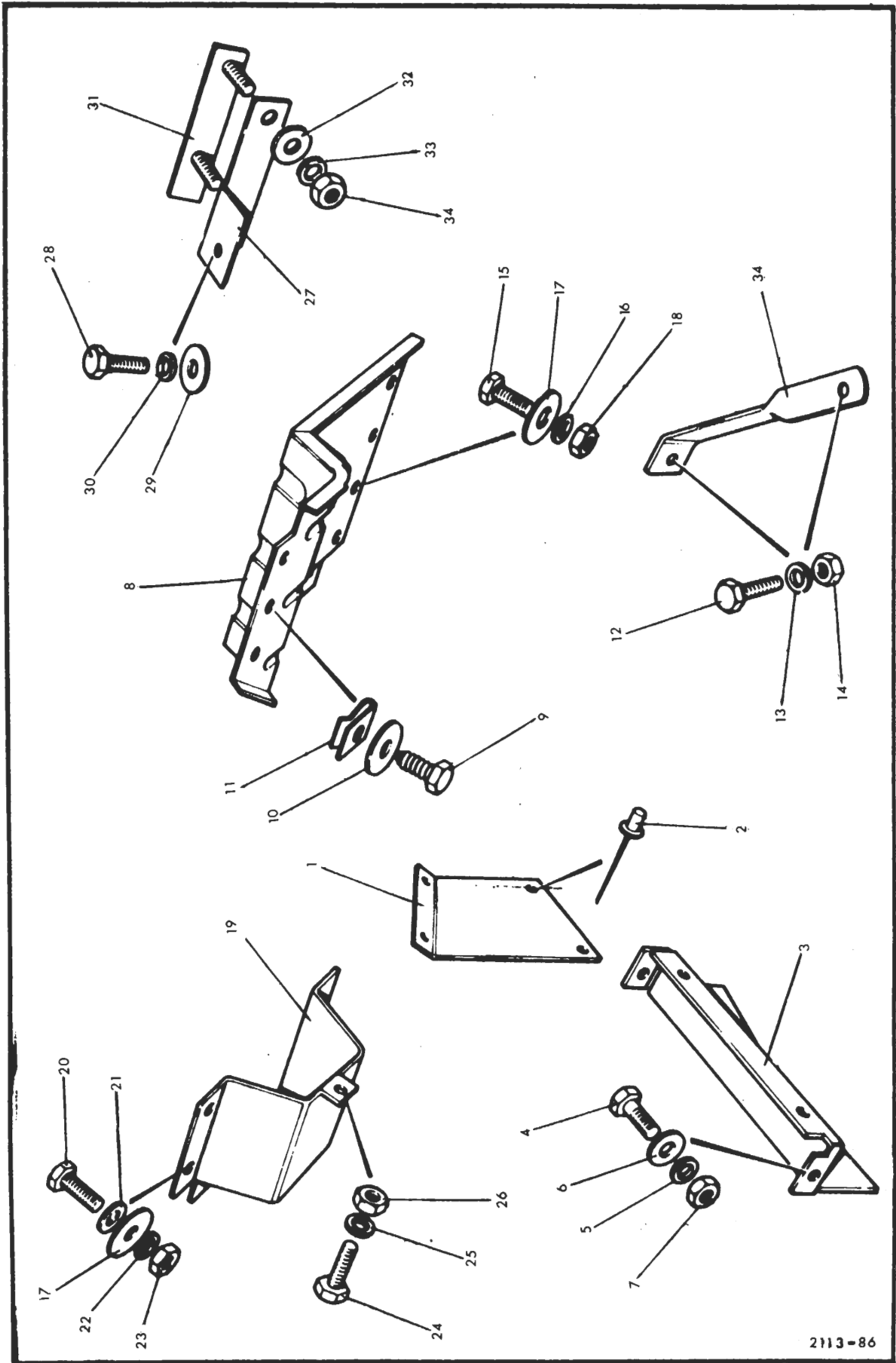


2113-85

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.		K2		
2	LV7RU/2510-99-811-8999	. MUDGUARD, VEHICULAR, top, rh	1		345566	} Cts A to F
3	LV7RU/2510-99-811-9094	. MUDGUARD, VEHICULAR, top, lh	1	1	345567	
4	LV7RU/2510-99-827-2562	. MUDGUARD, VEHICULAR, top rh	1		395014	
5	LV7RU/2510-99-827-2237	. MUDGUARD, VEHICULAR, top lh	1		395015	} Cts G to T
6	LV7RU/2510-99-811-9095	. PANEL, FRONT, MUDGUARD, rh	1		345623	
7	LV7RU/2510-99-811-9096	. PANEL, FRONT, MUDGUARD, lh	1	2	345624	
8	LV7RU/2510-99-811-9097	. PANEL, MOUNTING, HEADLIGHT, steel, 13-1/16 in. x 10-1/4 in., rh	1		345620	
9	LV7RU/2510-99-811-9098	. PANEL, MOUNTING, HEADLIGHT, steel, 13-1/16 in. x 10-1/4 in. lh	1	3	345621	
10	LV7RU/2510-99-811-9099	. PLATE, SURROUND, HEADLIGHT, steel, 8-11/16 in. x 8-11/16 in.	1	4	345631	
11	LV7RU/2510-99-824-3035	. PANEL, WING, outer, rh; w/fresh air heater intake	1		347474	} LHD
12	LV7RU/2510-99-850-1331	. PANEL, WING, outer, lh	1		330427	
13	LV7RU/2510-99-824-3036	. PANEL, WING, outer, lh	1	5	347475	} RHD
14	LV7RU/2510-99-850-1330	. PANEL, WING, outer, rh	1		330426	
15	LV7RU/2510-99-824-3036	. PANEL, WING, outer, lh; w/fresh air heater intake	1		347475	
16	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	22	6		
17	G1/5310-99-120-4032	. WASHER, FLAT, steel, zinc coated, 1/4 in.	44	7		
18	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	22			
19	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	22	8		
20	LV7RU/5305-99-849-8619	. SCREW, SET, UNF, steel, hex hd, zinc coated, 5/16 in. x 57/64 in. lg	8		78331	
21	G1/5310-99-101-3781	. WASHER, FLAT, steel, cadmium plated, 5/16 in.	8			
22	G1/5310-99-120-1027	. WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	8			
23	LV7RU/5305-99-844-9562	. SCREW, PANEL FASTENER, ACME, steel, hex hd, zinc coated, 5/16 in. - 10 tpi x 3/4 in. lg	8	9	78392	
24	G1/5310-99-134-2496	. WASHER, FLAT, steel, cadmium plated, 5/16 in.	8	10		
25	LV7RU/5310-99-844-9563	. NUT, FIXING: wing to pillar	8	11	78393	
26	LV7RU/2510-99-849-8666	. PLATE, FIXING: wing to grille panel, lh	1	12	330147	
27	LV7RU/2510-99-850-1667	. PLATE, FIXING: wing to grille panel, lh	1	13	332589	
28	G1/5305-99-941-9513	. SCREW, MACHINE, UNF, steel, zinc coated, 1/4 in. x 3/4 in.	6	14		
29	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	9	15		
30	G1/5310-99-120-4032	. WASHER, LOCK, steel, cadmium plated, 1/4 in.	14	16		
31	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	9	17		
32	G1/5306-99-941-0512	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	2	18		
33	G1/5310-99-120-4032	. WASHER, FLAT, steel, zinc coated, 1/4 in.	4	19		
34	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	2	20		
35	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	2	21		
36	LV7RU/5340-99-805-4997	. PLUG, PROTECTIVE, DUST AND MOISTURE SEAL	2	22	338015	
37	LV6MT3/2540-99-811-9274	. MIRROR, REAR VIEW, wing mounted	2		4000-812	
38	LV7RU/2540-99-825-0053	. BRACKET, MIRROR, rh	1		347704	
39	LV7RU/2540-99-825-0054	. BRACKET, MIRROR, lh	1		347705	
40	G1/5305-99-951-1478	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, No. 8 x 1/2 in.	8			} Headlight panel surround
41	G1/5310-99-138-0422	. NUT, ANCHOR, plastics; u/w No. 8 screw	8			

K3

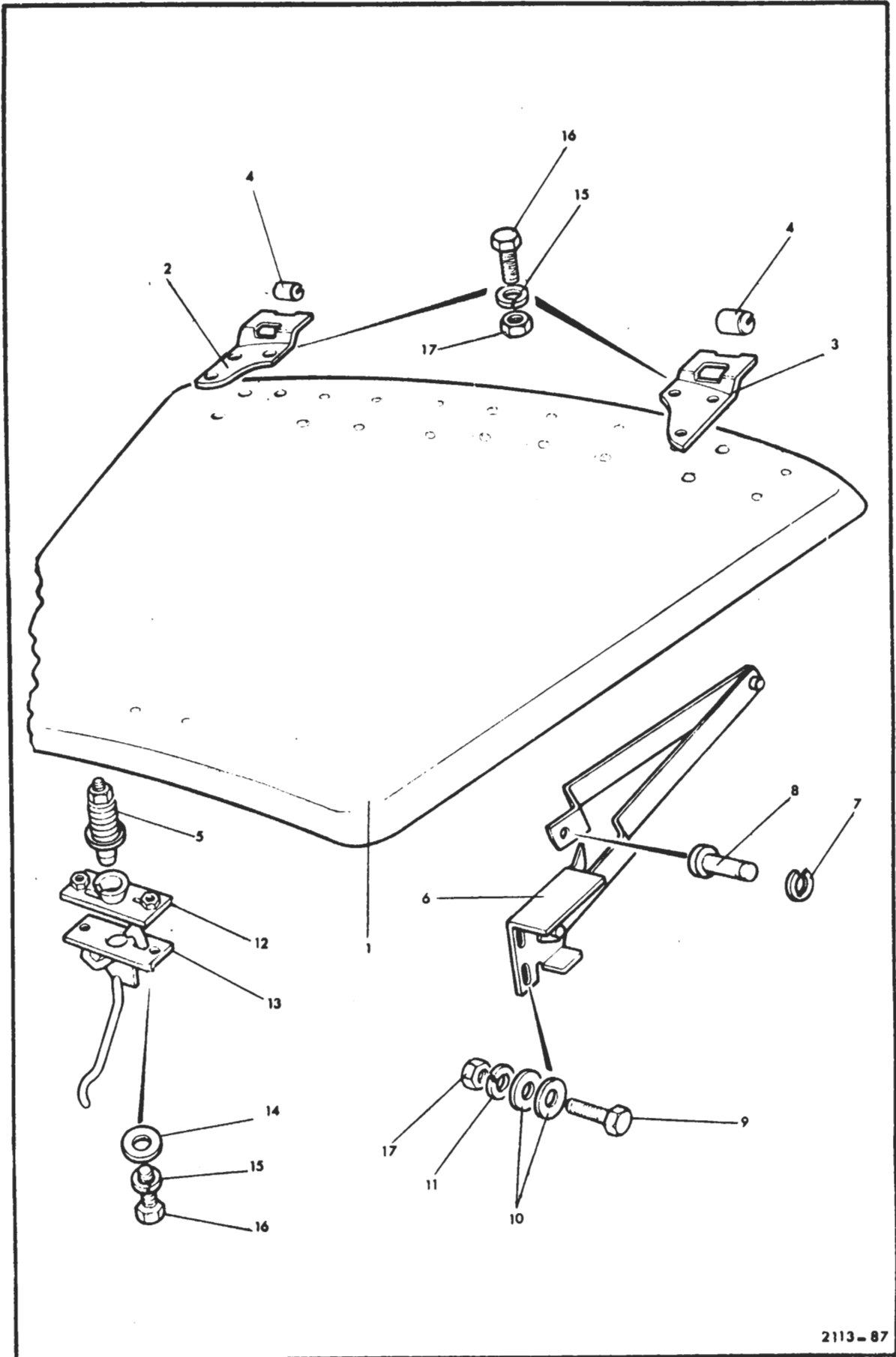
FRONT WING COVER PANEL



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.		K3		
2	G1/5320-99-970-3518	RIVET, BLIND, 3/16 in. x 7/16 in.	4	2		
3	LV7RU/2510-99-805-8669	PANEL, WING VALANCE, BOTTOM	1	3	330534	
4	G1/5305-99-947-3250	SCREW, MACHINE, BA, steel, hex hd, cadmium plated, No. 2 x 1/2 in.	4	4		
5	G1/5310-99-944-0547	WASHER, LOCK, steel, single coil, cadmium plated, No. 2 BA	4	5		
6	G1/5310-99-941-8569	WASHER, FLAT, steel, zinc coated, 3/16 in.	8	6		
7	G1/5310-99-941-7070	NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 2	4	7		
8	LV7RU/5305-99-123-3762	SCREW, PANEL FASTENER, ACME, steel, hex hd, zinc coated, 1/4 in. - 12 tpi x 5/8 in. lg	6	9	303750	
9	LV7RU/5310-99-850-1948	WASHER, FLAT	6	10	3821	
10	LV7RU/5310-99-822-1324	NUT, SPECIAL	6	11	79246	
11	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4	12		
12	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4	13		
13	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	7			
14	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4	14		
15	G1/5310-99-941-0511	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in x 1/2 in.	8	15		
16	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	8	16		
17	G1/5310-99-134-1989	WASHER, FLAT, steel, cadmium plated, 1/4 in.	8	17		
18	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	8	18		
19	G1/5305-99-941-0511	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1/2 in.	2	20		
20	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	2	21		
21	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	2	22		
22	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	2	23		
23	G1/5305-99-941-0511	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in.	1	24		
24	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	1	25		
25	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1	26		
26	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	2	28		
27	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	2	29		
28	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	2	30		
29	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	2			
30	LV7RU/2510-99-850-1401	PLATE: sill panel to dash	2	31	330333	
31	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	4	32		
33	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4	33		
34	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4	34		
35	LV7RU/2510-99-850-1942	STAY, front wing	2	35	332581	

K4

BONNET

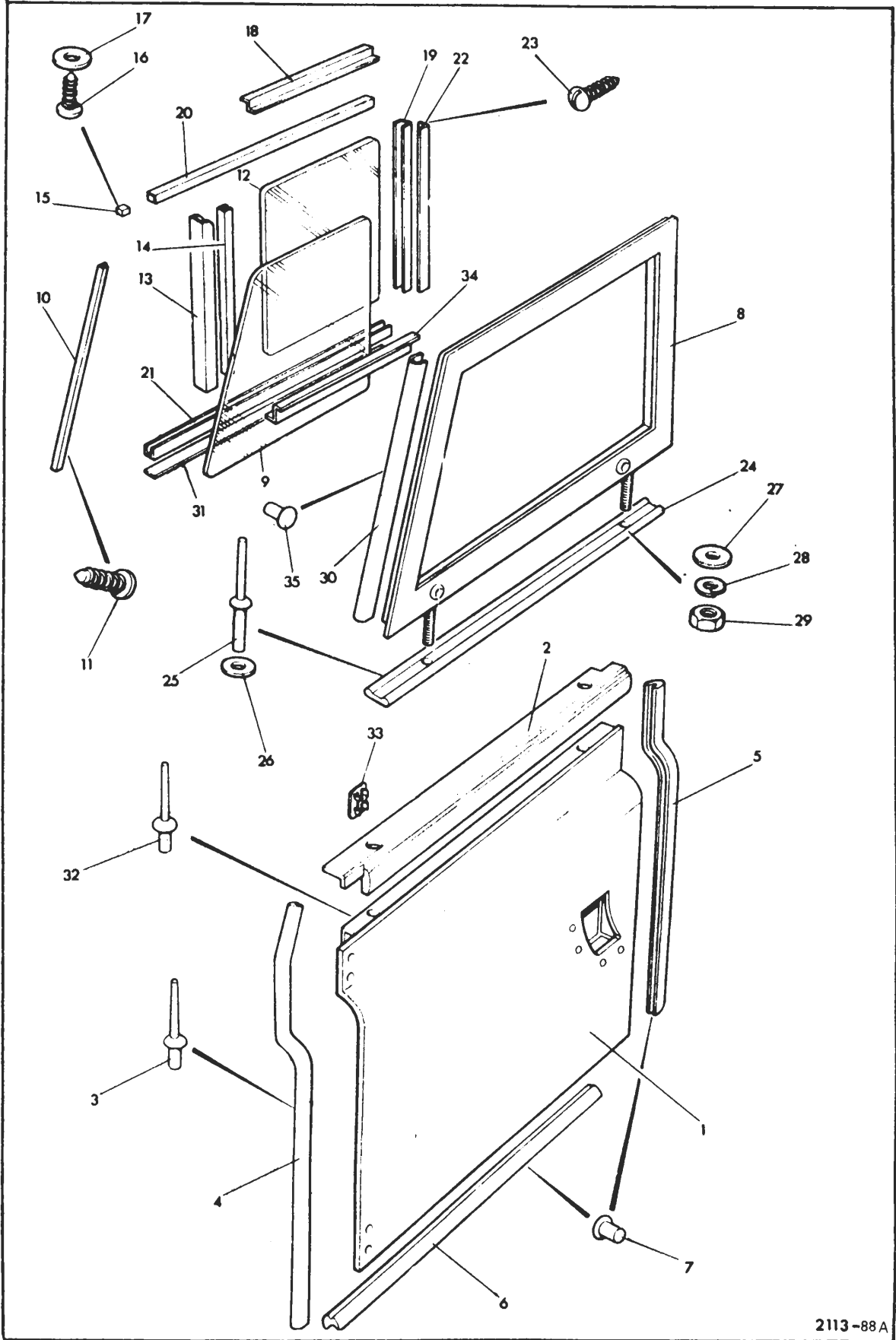


2113-87

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.				
2	LV7RU/2510-99-822-1315	BONNET	1	1	395484	
3	LV7RU/2510-99-446-6196	SUPPORT, SPARE WHEEL	1		336473	
4	G1/5305-99-914-6221	SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No. 10 x 5/8 in.	4			Support block to bonnet
5	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	8			
6	G1/5310-99-944-0547	WASHER, LOCK, steel, single coil, cadmium plated, No. 2 BA	4			
7	G1/5310-99-941-2419	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	4			
8	LV7RU/2510-99-825-0057	STAPLE AND DOWEL, assy	1		395125	Staple & dowel to bonnet
9	G1/5310-99-134-1989	WASHER, FLAT, steel, cadmium plated, 1/4 in.	3			
10	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	3			
11	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	3			Staples to bonnet
12	LV7RU/2590-99-824-3037	STRAP, RETAINING	1		395129	
13	LV7RU/5340-99-808-3574	STAPLE, retaining strap	3		335772	
14	G1/5305-99-914-6221	SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No. 10 x 5/8 in.	6			Staples to bonnet
15	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	6			
16	G1/5310-99-944-0547	WASHER, LOCK, steel, single coil, cadmium plated, No. 2 BA	6			
17	G1/5310-99-941-2419	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	6			300692
18	LV7RU/2540-99-849-8124	FASTENER, SPRING LOADED, bonnet	2			
19	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4			
20	G1/5310-99-134-1989	WASHER, FLAT, steel, cadmium plated, 1/4 in.	4			300693
21	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4			
22	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	3			
23	LV7RU/5340-99-849-8125	STAPLE BONNET FASTENER, CI, 2-5/16 in. x 1-3/16 in. x 1-1/8 in.	2		300693	77861
24	LV7RU/5340-99-137-6542	SCREW, MACHINE, BA, steel, rd hd, zinc coated, No. 2 x 3/4 in. lg	6			
25	Z2/5310-99-941-8546	WASHER, FLAT, steel, zinc coated, 3/16 in.	6			
26	G1/5310-99-944-0547	WASHER, LOCK, steel, single coil, cadmium plated, No. 2 BA	6			346853
27	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	2			
28	G1/5310-99-941-7070	NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 2	6			
29	LV7RU/2510-99-825-0058	HINGE, VEHICULAR BONNET, rh	1	2	346853	346854
30	LV7RU/2510-99-825-0059	HINGE, VEHICULAR BONNET, lh	1	3	346854	
31	LV7RU/2540-99-824-3038	BUSHING, SLEEVE, bonnet hinge	2	4	346849	
32	G1/5310-99-941-8635	WASHER, FLAT, steel, zinc coated, 3/8 in.	1			346849
33	G1/5315-99-944-0176	PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. dia x 7/8 in.	1			
34	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	6			
35	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	6			337969
36	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1			
37	LV7RU/5315-99-446-6143	PIN, STRIKER, bonnet catch	1	5	337969	
38	LV7RU/2510-99-850-1911	SUPPORT, CHANNEL, BONNET CATCH	1		330648	330648
39	G1/5310-99-134-2496	WASHER, FLAT, steel, cadmium plated, 5/16 in.	4			
40	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	4			
41	G1/5305-99-941-0525	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	4			Bonnet catch support channel to bonnet
42	LV7RU/5340-99-824-3039	CLIP, RETAINING	1	7	336536	
43	LV7RU/5315-99-137-6355	PIN, GROOVED, HEADED	1	8	336535	
44	G1/5310-99-941-8608	WASHER, FLAT, steel, 5/16 in.	1			336535
45	G1/5305-99-941-0513	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	2	9		
46	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	4	10		
47	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	2			332400
48	LV7RU/2510-99-850-1659	WASHER PLATE, BONNET LOCK	1	12	332400	
49	LV7RU/2510-99-850-1660	CATCH LEVER AND SAFETY HOOK	1	13	332401	
50	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	2	14		332401
51	G1/5310-99-941-6654	WASHER, LOCK, steel, split helical ring, 1/4 in.	2	15		
52	G1/5305-99-941-0512	SCREW, MACHINE, UNC, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	2	16		
53	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	2	17		

K5

FRONT DOORS

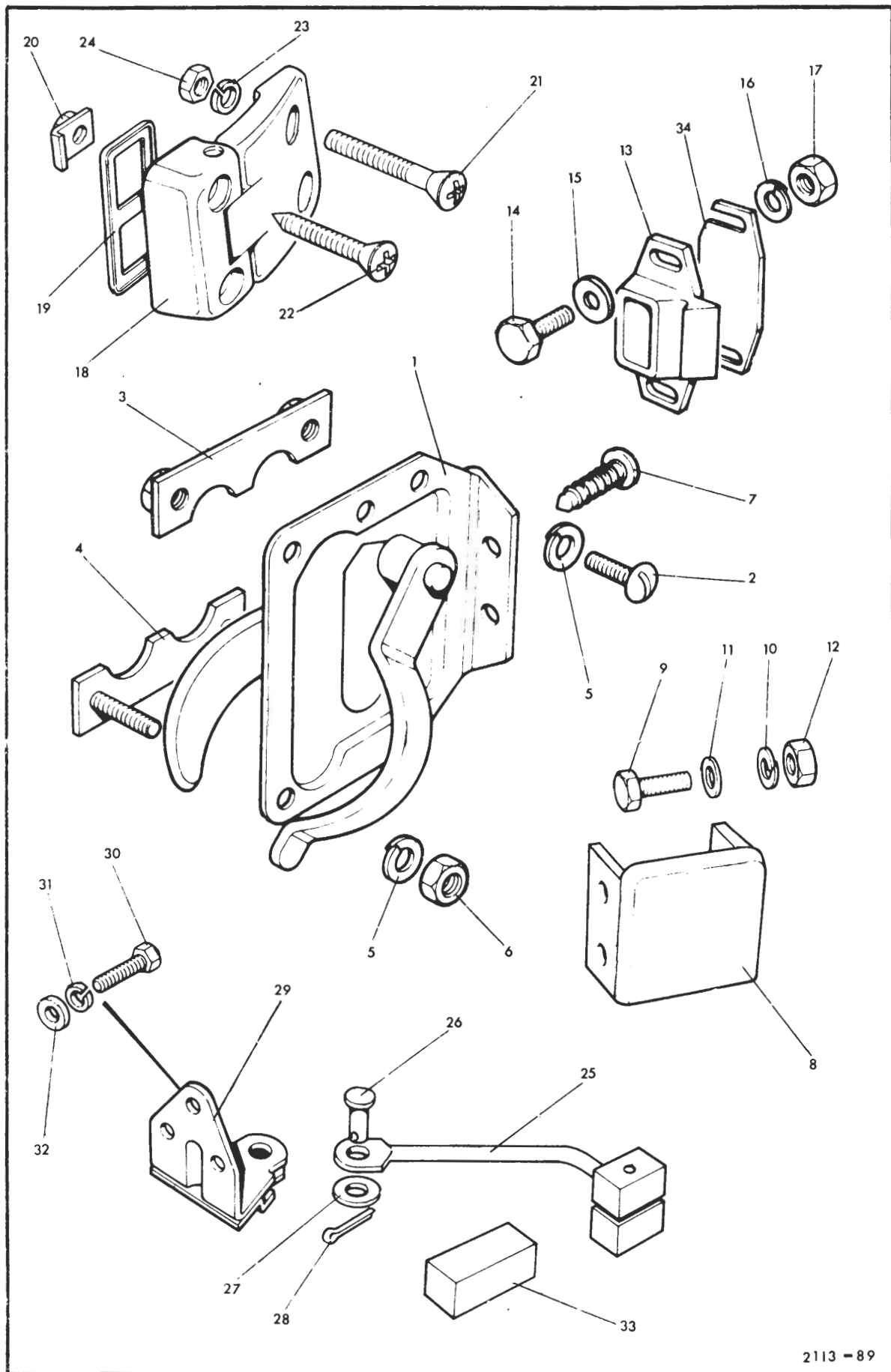


2113-88A

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.		K5		
2	NP	DOOR, assy, rh	1		346900	} Up to Sept 72
3	NP	DOOR, assy, lh	1		346901	
4	LV7RU/2510-99-822-7703	DOOR, assy, rh	1		395529	
5	LV7RU/2510-99-822-7702	DOOR, assy, lh	1	1	395530	} From Sept 72
6		DOORS -				
7	LV7RU/2510-99-849-8660	.. CAPPING, TOP, rh door	1		330122	
8	LV7RU/2510-99-849-9866	.. CAPPING, TOP, lh door	1	2	330123	
9	LV7RU/5320-99-850-1914	.. RIVET, pop	28	3	78248	
10	G1/5310-99-120-0866	.. WASHER, FLAT, steel, 1/4 in.	10			
11	LV7RU/5330-99-823-4544	.. SEAL, door, rh	1	4	395598	
12	LV7RU/5330-99-823-4545	.. SEAL, door, lh	1	4	395599	
13	LV7RU/5330-99-823-9363	.. SEAL, RUBBER, SPECIAL SHAPED SECTION, rh	1	5	395670	
14	LV7RU/2510-99-823-7296	.. SEAL, RUBBER, SPECIAL SHAPED SECTION, lh	1	5	395671	
15	LV7RU/2510-99-850-1405	.. WEATHER STRIP, DOOR SILL	2	6	330542	
16	G1/5320-99-433-2282	.. RIVET, SOLID, aluminium, button hd, 3/16 in. x 5/16 in.	8			} Door lock recess
17	G1/5320-99-433-5233	.. RIVET, TUBULAR	6	7		
18	LV7RU/2510-99-817-5817	.. SIDESCREEN, assy, rh	1		320853	
19	LV7RU/2510-99-817-4119	.. SIDESCREEN, assy, lh	1	8-29	320854	
20		.. SIDESCREENS -				
21	LV7RU/2510-99-849-8667	... WINDOW, SIDESCREEN, FIXED, glass, 20 in. lg x 12 in. lg x 16-1/4 in. h x 3/16 in. thk	2	9	330159	
22	LV7RU/2510-99-849-8671	... RETAINER, FIXED WINDOW, SIDESCREEN, alloy, 17 in. lg	2	10	330198	
23	G1/5305-99-135-2354	... SCREW, DRIVE	10	11		
24	LV7RU/2510-99-849-8668	... WINDOW, SIDESCREEN, SLIDING, glass, 11-9/16 in. x 16-5/16 in. x 3/16 in. thk	2	12	330160	
25	LV7RU/5330-99-850-1423	... RUBBER SPECIAL SHAPED SECTION, solid, 15-1/2 in. lg x 7/16 in. x 1/2 in.	2	13	330660	
26	LV7RU/2510-99-850-1424	... CHANNEL, SEALING, RUBBER, SLIDING WINDOW, alloy, 15-3/8 in. lg	2	14	330661	
27	LV7RU/2510-99-849-8669	... BUMPER, RUBBER, 7/16 in. lg, 7/16 in. w x 1/2 in. h	2	15	330162	
28	G1/5305-99-135-2339	... SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, cadmium plate, 7/8 in. lg	2	16		
29	G1/5310-99-941-6869	... WASHER, FLAT, steel, cadmium plated, No. 4 BA	2	17		
30	LV7RU/2510-99-849-8075	... FILLER, SIDESCREEN, alloy, 10-7/8 in. lg	4	18	330202	
31	LV7RU/2590-99-849-8676	... REINFORCEMENT CHANNEL	2	19	330203	
32	LV7RU/2510-99-845-0225	... CHANNEL, WINDOW LIGHT, steel, 23-1/8 in. lg	2	20	336451	
33	LV7RU/2540-99-824-4511	... CHANNEL, LIFT, VEHICULAR WINDOW, 30-5/8 in. lg	2	21	347488	
34	LV7RU/2510-99-845-0247	... CHANNEL, WINDOW LIGHT, 15-1/2 in.	2	22	336454	
35	G1/5305-99-121-4840	... SCREW TAPPING, THREAD FORMING, steel, flat csk hd, slot drive, No. 6 x 3/8 in.	26	23		
36	LV7RU/5330-99-201-9159	... RUBBER, SPECIAL SHAPED SECTION, sealing strip	2	24	330163	
37	LV7RU/5320-99-850-1914	... RIVET	10	25	78248	
38	G1/5310-99-120-0866	... WASHER, FLAT	10	26		
39	G1/5310-99-971-2810	... WASHER, FLAT, steel, cadmium plated, 1/4 in.	4	27		
40	G1/5310-99-124-2519	... WASHER, LOCK, steel, single coil, zinc coated, 7/16 in.	4	28		
41	G1/5310-99-941-0916	... NUT, PLAIN, HEXAGON, UNF, steel, 7/16 in.	4	29		
42	LV7RU/5330-99-823-8392	.. SEAL, door, front, upper	2	30	395672	
43	LV7RU/2540-99-824-8453	.. PLUG, WINDOW CATCH HOLE	2	33	346426	
44	G1/5320-99-433-5233	.. RIVET, TUBULAR, steel, 3/16 in. x 3/8 in.	8	35		
45	LV7RU/2540-99-828-4753	MIRROR ASSEMBLY, REAR VIEW	2		MRC302	
46	LV7RU/2540-99-825-0055	ARM, REAR VIEW MIRROR; c/w mtg bracket	2		MRC0056	
47	G1/5305-99-999-8891	SCREW, MACHINE, UNF, steel, pan hd, slot drive, cadmium plated, 1/4 in. x 1/2 in.	4			

K6

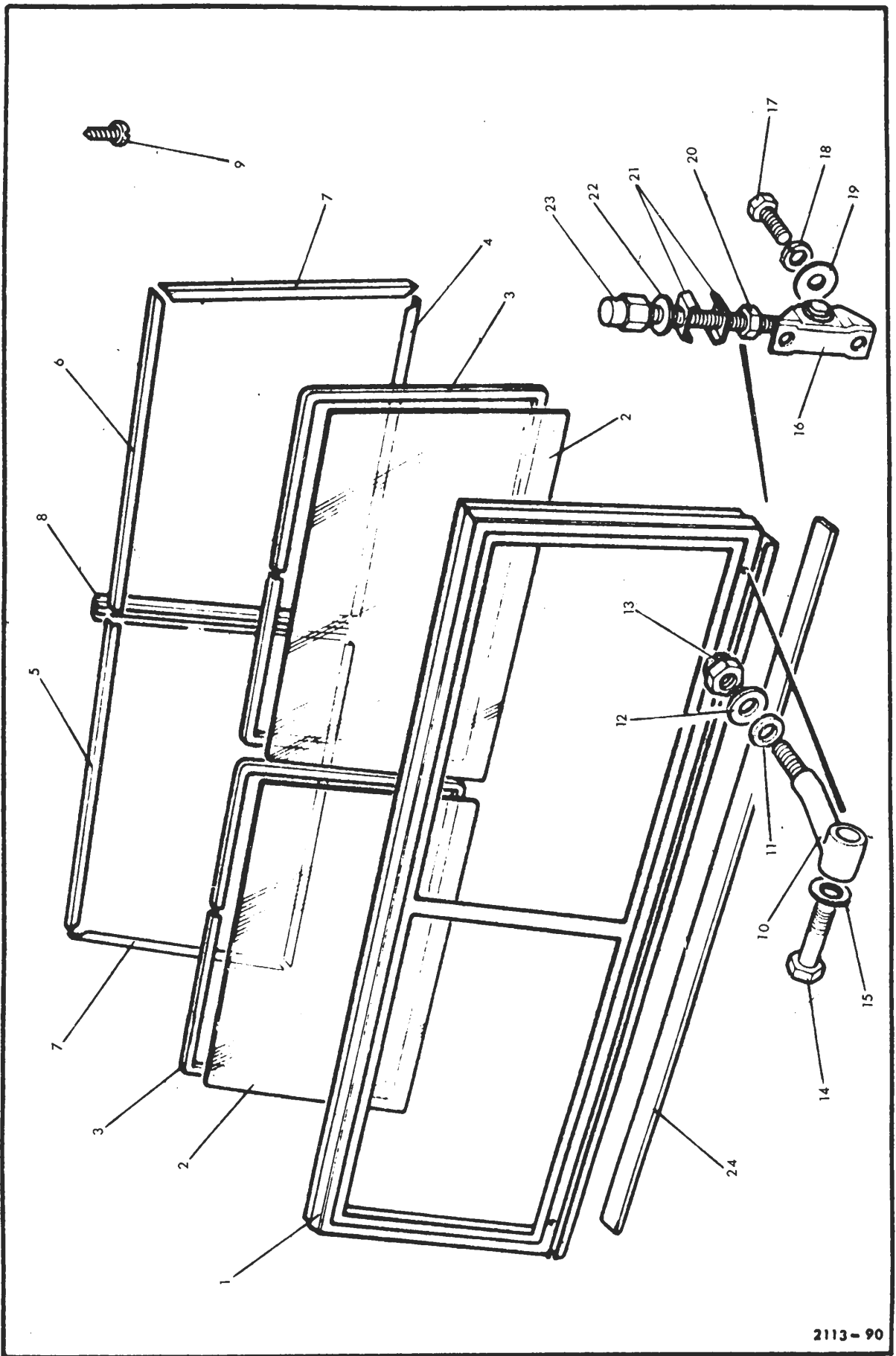
DOOR LOCK AND HINGES



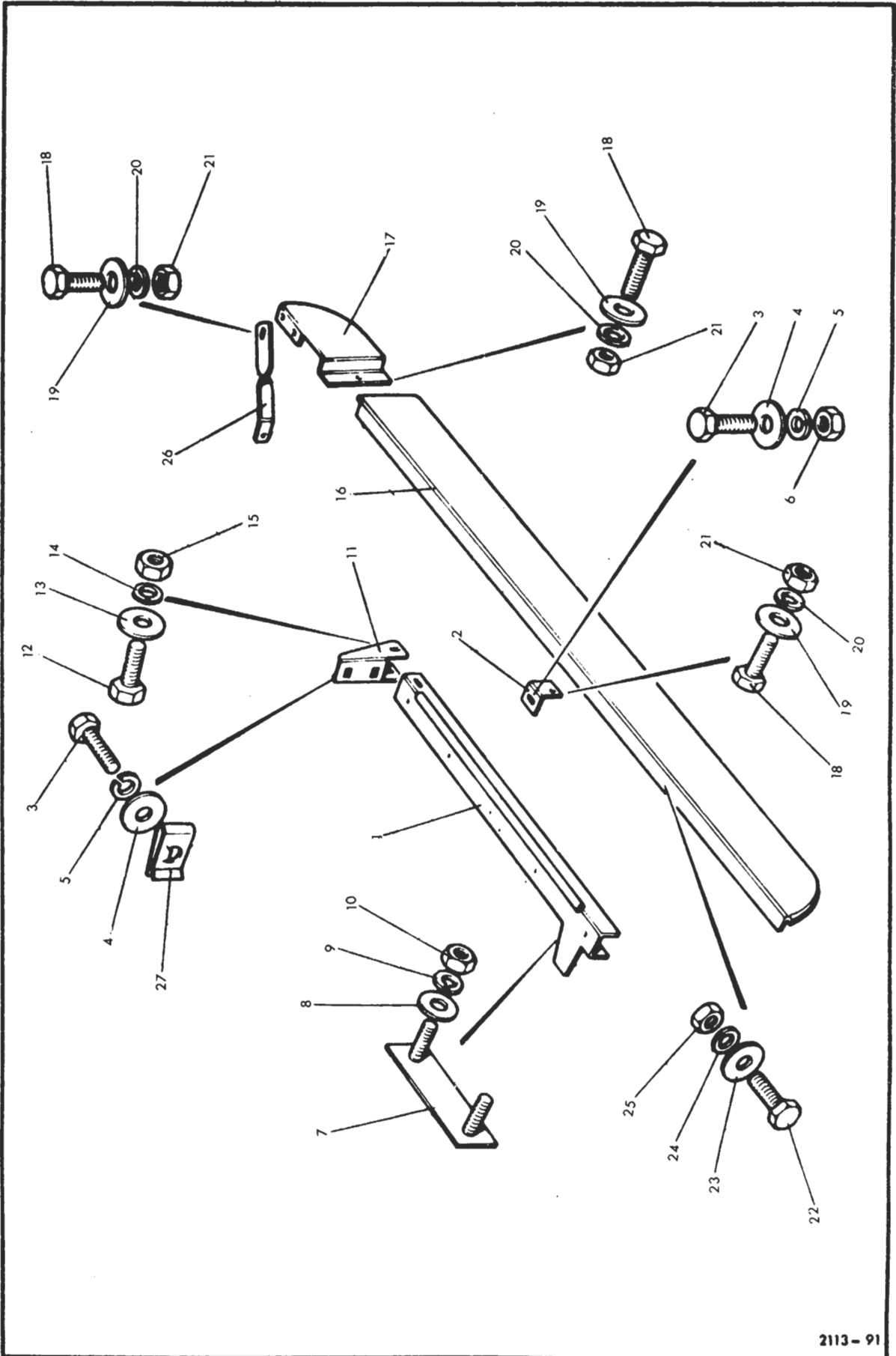
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.				
2		.. DOORS -				
3	LV7RU/2540-99-809-1435	.. LOCK, DOOR, VEHICULAR, rh	1	1	345433	
4	LV7RU/2540-99-806-9976	.. LOCK, DOOR, VEHICULAR, lh	1		345434	
5	G1/5305-99-999-8891	.. SCREW, MACHINE, UNF, steel, pan hd, slotted, cadmium plated, 1/4 in. x 1/2 in.	4	2	78792	
6	LV7RU/2540-99-823-0826	.. RETAINER, NUT, door lock	2	3	345498	
7	LV7RU/2540-99-805-4575	.. RETAINER, SCREW, door lock	2	4	337806	
8	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	8	5		
9	G1/5310-99-120-9941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	8	6		
10	Z2/5305-99-121-4834	.. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, No. 4 x 1/2 in.	2	7		
11	LV7RU/2510-99-844-9596	.. BRACKET, SUPPORT, DOOR STRIKER PLATE, rh	1	8	332484	
12	LV7RU/2510-99-844-9597	.. BRACKET, SUPPORT, DOOR STRIKER PLATE, lh	1		332485	
13	G1/5305-99-941-0502	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	8	9		
14	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	8	10		
15	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	8	11		
16	G1/5310-99-120-9941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4	12		
17	LV7RU/5340-99-850-1718	.. STRIKER CATCH, door lock	4	13	333140	
18	G1/5305-99-941-0513	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	4	14		
19	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	4	15		
20	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4	16		
21	G1/5310-99-120-9941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4	17		
22	LV7RU/2510-99-824-8458	.. HINGE, DOOR, VEHICULAR, rh	2	18	347362	
23	LV7RU/2510-99-824-8459	.. HINGE, DOOR, VEHICULAR, lh	2		347363	
24	LV7RU/5330-99-824-8467	.. GASKET, plastics	4	19	347369	
25	LV7RU/5310-99-138-5889	.. NUT, captive, hexagon	8	20	MRC2178	
26	G1/5305-99-941-1771	.. SCREW, MACHINE, UNF, steel, flat, csk hd, 5/16 in. x 2 in.	8	21		
27	LV7RU/5305-99-824-8466	.. SCREW, SET, UNF, steel, oval csk hd, zinc coated, 5/16 in. x 9/16 in. lg	8	22	79221	
28	G1/5310-99-941-6655	.. WASHER, LOCK, steel, split helical ring, 5/16 in.	8	23		
29	G1/5310-99-941-0925	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	8	24		
30	LV7RU/2510-99-824-3049	.. CHECK STRAP, assy	2	25	347578	
31	LV7RU/5315-99-849-8614	.. PIN, STRAIGHT, HEADED, steel, flat hd, zinc coated, 5/16 in. x 11/16 in. lg	2	26	306564	
32	G1/5310-99-122-6475	.. WASHER, FLAT, steel, zinc coated, 8 mm	2	27		
33	G1/5315-99-120-7027	.. PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 1/2 in.	2	28		
34	LV7RU/5305-99-824-8464	.. SCREW, TAPPING, THREAD FORMING, steel, pan hd cross recess drive, cone point, zinc coated, No. 6 x 3/8 in.	12			} u/w slide retainer
35	LV7RU/2510-99-824-8457	.. BRACKET, CHECK STRAP	2	29	346878	
36	G1/5305-99-941-0513	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	6	30		
37	G1/5310-99-941-6654	.. WASHER, LOCK, steel, split helical ring, 1/4 in.	6	31		
38	G1/5310-99-120-4032	.. WASHER, FLAT, steel, zinc coated, 1/4 in.	6	32		
39	LV7RU/2510-99-824-8456	.. BUFFER, CHECK STRAP	2	33	395481	

K7

WINDSCREEN



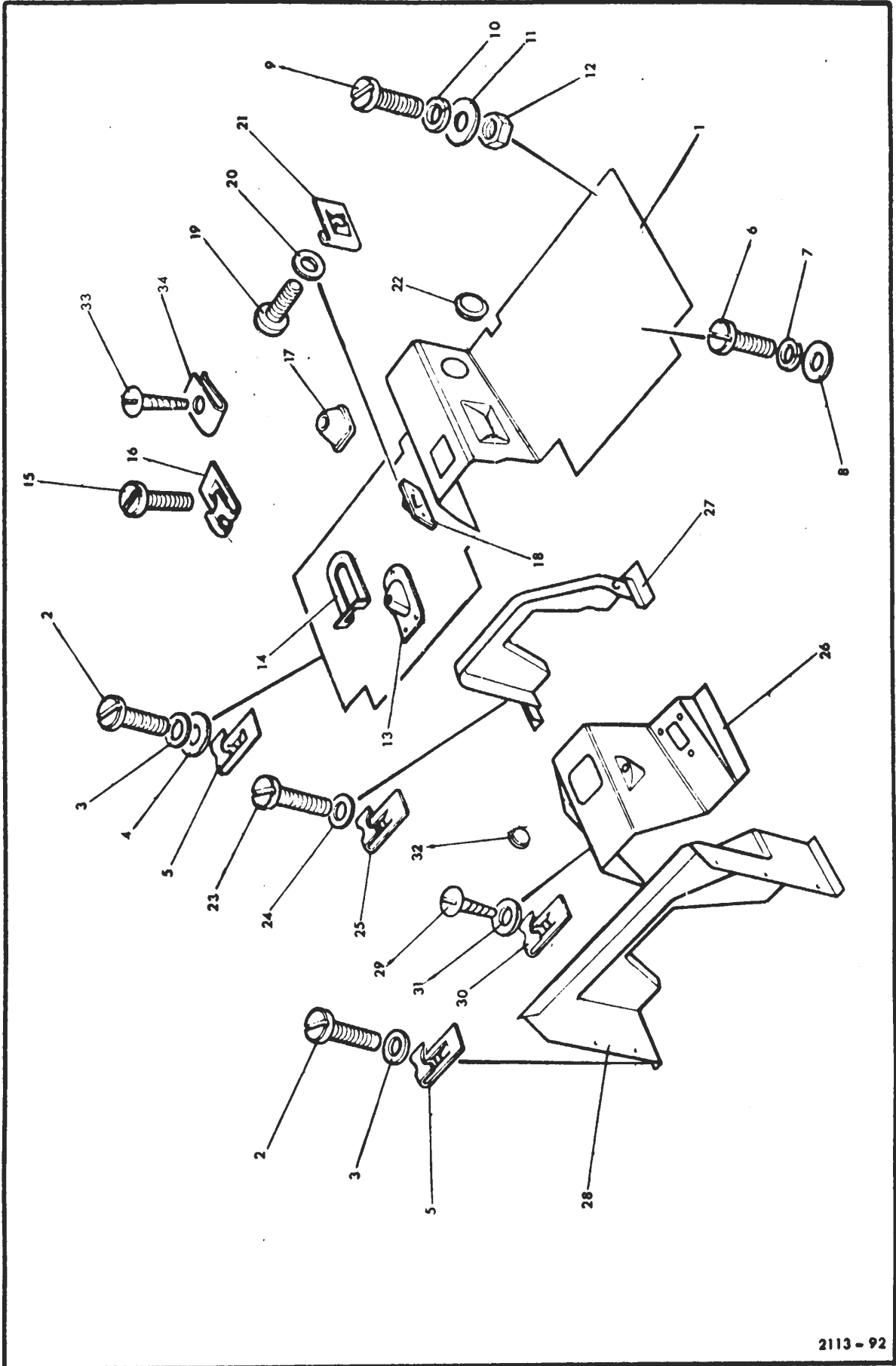
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.		K7		
2	LV7RU/2510-99-822-6550	WINDSCREEN	1	1-8	346703	
3	LV7RU/2510-99-808-4091	GLASS, WINDOW, PANEL, VEHICULAR	2	2	345421	
4	LV7RU/9320-99-440-7619	STRIP, GLAZING, 1/2 in. w, 1/32 in. thk	2	3	330914	
5	LV7RU/2510-99-850-1426	RETAINER, WINDSCREEN, top, rh	1	5	330668	
6	LV7RU/2510-99-850-1427	RETAINER, WINDSCREEN, top, lh	1	6	330669	
7	LV7RU/2510-99-850-1425	RETAINER, WINDSCREEN, outer, 13-7/8 in. lg	1	7	330667	
8	LV7RU/2510-99-805-1464	RETAINER, WINDSCREEN, centre	1	8	336422	
9	G1/5305-99-135-2354	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, No. 6 x 3/8 in.	37	9		
10	LV7RU/2510-99-824-3044	HINGE, ARM	2	10	345984	
11	LV7RU/5330-99-849-9236	GASKET	2	11	232038	
12	G1/5310-99-135-1535	WASHER, FLAT, steel, zinc coated, 5/16 in.	2	12		
13	G1/5310-99-941-3525	NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2	13		
14	LV7RU/2540-99-824-2723	BOLT, HINGE	2	14	346989	
15	G1/5310-99-941-8635	WASHER, FLAT	2	15		
16	LV7RU/5340-99-824-4514	CLAMP, RIM CLENCHING	1	16	346962	
17	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4	17		
18	G1/5310-99-941-6654	WASHER, LOCK, steel, split helical ring, 1/4 in.	4	18		
19	G1/5310-99-101-7838	WASHER, FLAT, steel, 1/4 in.	4	19		
20	LV7RU/5310-99-136-5497	WASHER, FLAT, steel, zinc coated, 5/16 in.	2	22	4047	
21	LV7RU/2540-99-824-8602	NUT, TURRET, 5/16 in.	2	23	338240	
22	LV7RU/5330-99-824-3043	RUBBER, SPECIAL SHAPED SECTION: dash to windscreen	1	24	395430	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.				
2	LV7RU/2510-99-850-1314	SILL CHANNEL, assy, rh	1	1	330380	
3	LV7RU/2510-99-850-1315	SILL CHANNEL, assy, lh	1		330381	
4	LV7RU/2510-99-825-1039	BRACKET, SILL CHANNEL, 90 deg bend, 1-3/8 in. legs	4	2	337774	
5	G1/5305-99-941-0513	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	8	3		
6	LV7RU/5310-99-850-1948	WASHER, FLAT: bracket to sill channel	16	4		
7	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	8	5		
8	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	8	6		
9	G1/5310-99-941-8623	WASHER, FLAT, steel, cadmium plated, 5/16 in.	4	8		
10	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil zinc coated, 5/16 in.	4	9		
11	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	4	10		
12	G1/5305-99-941-0525	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	4	12		
13	G1/5310-99-941-8623	WASHER, FLAT, steel, cadmium plated, 5/16 in.	8	13		
14	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	4	14		
15	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	4	15		
16	LV7RU/2510-99-824-3031	SILL PANEL, front, rh	1		337942	
17	LV7RU/2510-99-824-3032	SILL PANEL, front, lh	1	16	337943	
18	LV7RU/2510-99-824-3033	SILL PANEL, rear, rh	1		347018	
19	LV7RU/2510-99-824-3034	SILL PANEL, rear, lh	1	17	347019	
20	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, 1/4 in. x 5/8 in.	8	18		
21	LV7RU/5310-99-850-1948	WASHER, FLAT	16	19		
22	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	8	20		
23	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	8	21		
24	LV7RU/2510-99-850-1401	PLATE: front sill panel to rear sill panel	2		330333	
25	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, 1/4 in. x 5/8 in.	2			
26	LV7RU/5310-99-850-1948	WASHER, FLAT	4		3821	
27	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4			
28	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4			
29	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, 1/4 in. x 5/8 in.	12	22		
30	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	28	23		
31	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	12	24		
32	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	12	25		
33	LV7RU/5340-99-874-0536	BRACKET ANGLE, rear sill stays	2		334893	
34	G1/5305-99-941-0512	SCREW, MACHINE, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	8			
35	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	10			
36	G1/5310-99-134-1989	WASHER, FLAT, steel, cadmium plated, 1/4 in.	4			
37	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4			
38	G1/5310-99-941-3194	NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, 1/4	8			

K9

CAB FLOOR

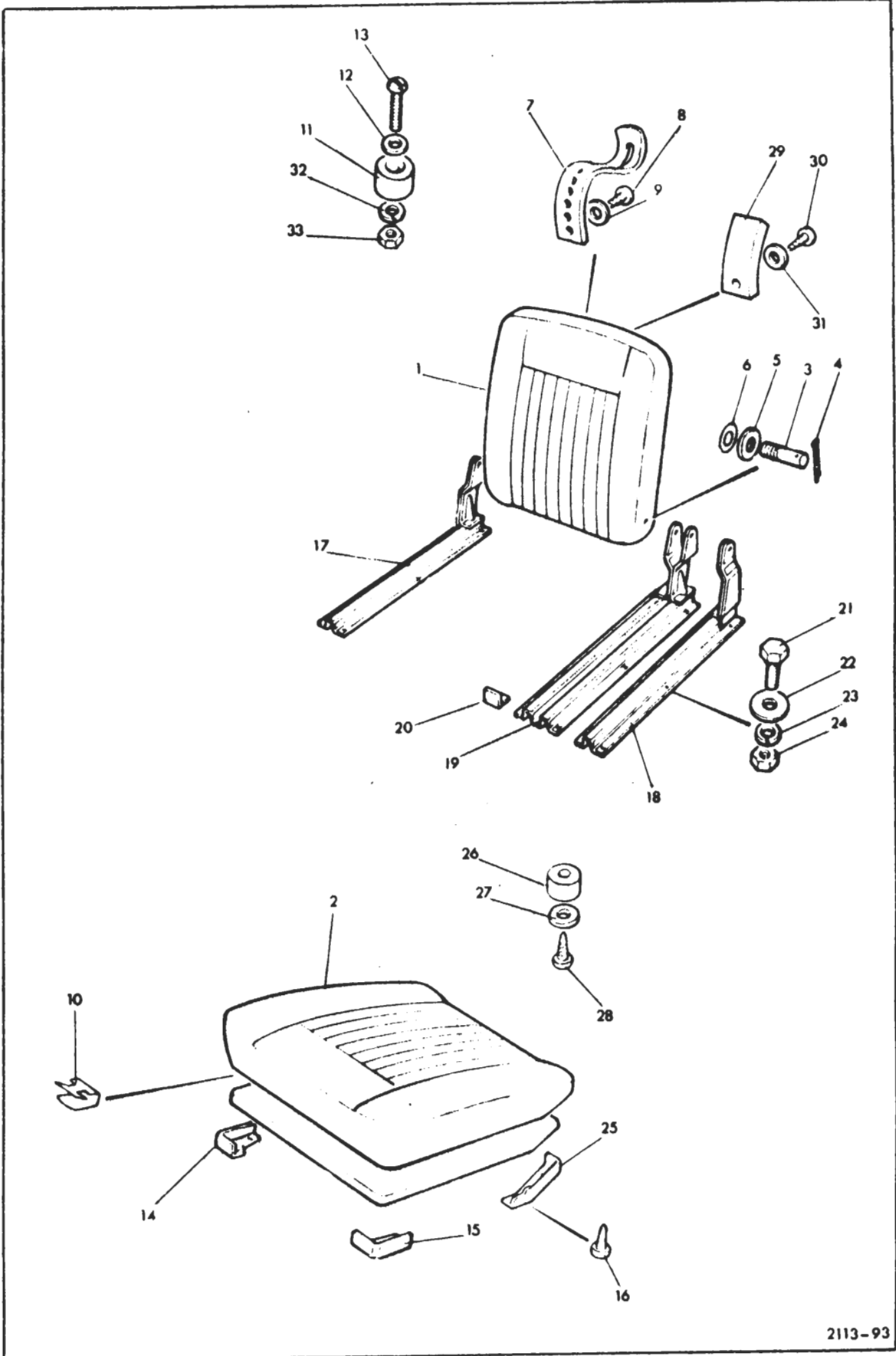


Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB -- contd.		K9		
2	LV7RU/2510-99-850-1940	FLOOR, FRONT	1	1	332968	
3	LV7RU/5305-99-123-7828	SCREW, PANEL FASTENER, ACME, steel, zinc coated, 1/4 in. - 12 tpi x 13/16 in lg	30	2	320045	
4	LV7RU/5310-99-849-8006	WASHER, FLAT, steel, 1/4 in.	22	3	3900	
5	G1/5310-99-134-1989	WASHER, FLAT, steel, cadmium plated, 1/4 in.	8	4		
6	LV7RU/5310-99-822-1324	NUT, special	30	5	79246	
7	LV7RU/5305-99-849-8616	SCREW, MACHINE, UNF, steel, button hd, slotted, zinc coated, 1/4 in. x 3/4 in.	5	6	78210	
8	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	5	7		
9	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	5	8		
10	LV7RU/5305-99-849-8616	SCREW, MACHINE, UNF, steel, button hd, slotted, zinc coated, 1/4 in. x 3/4 in.	4	9	78210	
11	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	8	10		
12	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4	11		
13	G1/5310-99-941-3520	NUT, SELF-LOCKING, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4	12		
14	LV7RU/2520-99-849-9800	BOOT, DUST AND MOISTURE SEAL, transfer gear lever seal	1	13	338871	
15	LV7RU/2520-99-849-9799	PLATE, RETAINING, boot	1	14	303817	
16	LV7RU/5305-99-137-0448	SCREW, PANEL FASTENER, ACME, steel, button hd, zinc coated, 1/4 in. - 12 tpi x 1 in. lg	3	15	79048	
17	LV7RU/5310-99-822-1324	NUT, special	3	16	79246	
18	LV7RU/2520-99-849-8193	BOOT, DUST AND MOISTURE SEAL, gear lever	1	17	301437	
19	LV7RU/2520-99-849-9802	COVER PLATE, ACCESS	1	18	303828	
20	G1/5305-99-849-9787	SCREW, PANEL FASTENER, ACME, steel, hex hd, zinc coated, 1/4 in. - 12 tpi x 1/2 in.	2	19		
21	LV7RU/5310-99-850-1948	WASHER, FLAT, cover plate	2	20	3821	
22	LV7RU/5310-99-822-1324	NUT, special	2	21	79246	
23	LV7RU/5325-99-895-1661	GROMMET, BLANK, NONMETALLIC, gearbox	2	22	334189	
24	LV7RU/5305-99-123-3762	SCREW, PANEL FASTENER, ACME, steel, hex hd, zinc coated, 1/4 in. - 12 tpi x 5/8 in. lg	4	23	303750	
25	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	4	24		
26	LV7RU/5310-99-822-1324	NUT, SPECIAL	4	25	79246	
27	LV7RU/2510-99-810-0732	COVER, GEARBOX	1	26	333882	
28	LV7RU/2540-99-845-0207	BASE, SEAT, steel, 12 V	1			
29	LV7RU/2540-99-845-0227	BASE, SEAT, steel, 24 V	1		334149	
30	G1/5320-99-001-7678	RIVET	2			
31	LV7RU/2540-99-809-6637	LID ASSEMBLY, LOCKER, rh	1		348851	
32	LV7RU/2540-99-809-6636	LID ASSEMBLY, LOCKER, lh	1		348852	
33	LV7RU/5340-99-874-0290	HASP, HINGED, steel, single hinged, non-safety	2		334523	
34	LV7RU/5320-99-849-8130	RIVET, SOLID	4		300789	
35	LV7RU/5340-99-805-8676	STAPLE, HASP, steel	2		334525	
36	LV7RU/5320-99-850-1914	RIVET, POP, staple	4		78248	
37	LV7RU/5340-99-849-8338	HINGE, BUTT	4		303875	
38	LV7RU/5320-99-850-1914	RIVET, POP, hinge	8		78248	
39	G1/5306-99-941-0512	BOLT, MACHINE, UNF, steel, hex hd, 1/4 in. x 5/8 in.	4			
40	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4			
41	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4			
42	LV7RU/2540-99-850-1699	EXTENSION PIECE, END PANEL SEATBOX	2		333693	
43	G1/5305-99-124-8120	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, cadmium plated, No. 10 x 5/8 in. lg	6	33		
44	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	6			
45	LV7RU/5310-99-849-8618	NUT, SHEET SPRING	8	34	78237	
46	G1/5305-99-941-0513	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in. lg	9			
47	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	9			
48	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4			
49	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4			
50	LV7RU/2530-99-805-4921	BOOT, DUST AND MOISTURE SEAL, rubber, handbrake cover	1		338780	
51	LV7RU/2530-99-850-1307	RETAINER, RUBBER SEAL	1		330348	
52	G1/5305-99-951-1478	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, cadmium plated, No. 8 x 1/2 in.	6			
53	LV7RU/2530-99-850-1308	RETAINER, RUBBER SEAL, handbrake	1		330349	
54	LV7REBY/5305-99-816-9999	SCREW, SET, UNF, steel, hex hd, 3/8 in. x 0.813 in. lg	6		78137	

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.				
2	G1/5305-99-120-1617	SCREW, MACHINE, BA, steel, slot drive No. 2 x 1/2 in.	4			Centre tool tray to seat base
3	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2BA	4			
4	G1/5310-99-941-6653	WASHER, LOCK, steel, split helical ring, 3/16 in.	4			
5	G1/5320-99-970-3518	RIVET, BLIND, aluminium, 3/16 in. x 7/16 in.	4			
6	G1/5305-99-999-8891	SCREW, MACHINE, UNF, steel, pan hd, slot drive, cadmium plated, 1/4 in. x 1/2 in.	1			Transfer box access cover plate to tray
7	G1/5310-99-941-6654	WASHER, LOCK, steel, split helical ring, 1/4 in.	1			
8	G1/5340-99-135-7720	SHIELD, EXPANSION, UNF, steel, zinc coated, 1/4 in. x 33/64 in. lg	1			
9	G1/5305-99-941-0513	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	6			Re-inforcement plate to bulkhead
10	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	6			

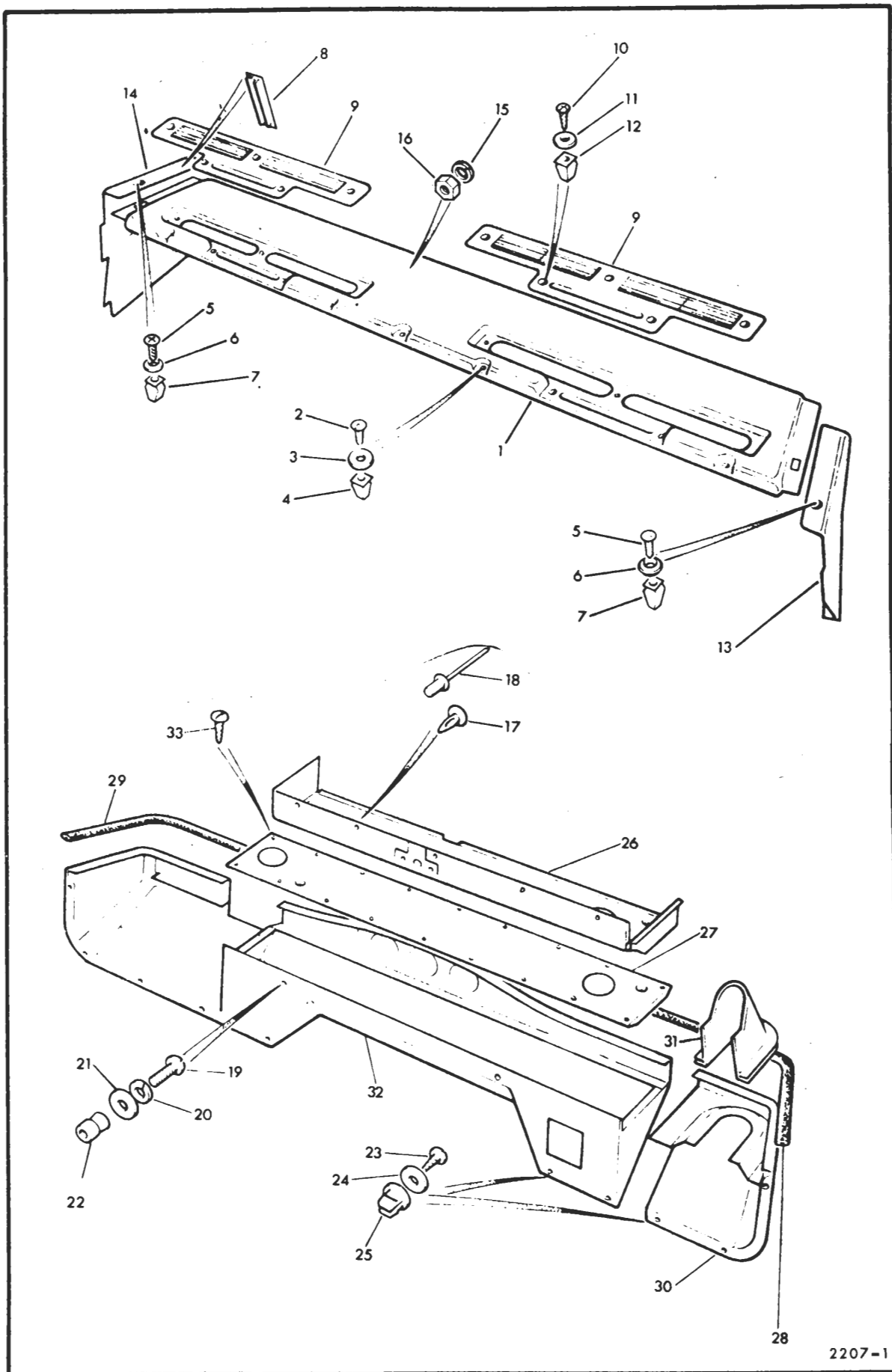
K 10

FRONT SEATS



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.		K10		
2	LV7RU/2540-99-828-4093	SQUAB, CUSHION SEAT, VEHICULAR, driver's	1	1	349202	
3	LV7RU/2540-99-811-8983	SQUAB, CUSHION SEAT, VEHICULAR, outer	1		349201	
4	LV7RU/2540-99-811-8980	CUSHION SEAT, VEHICULAR, driver's	1	2	349171	
5	LV7RU/2540-99-811-8997	CUSHION SEAT, VEHICULAR, centre	1		349173	
6	LV7RU/2540-99-811-8981	CUSHION SEAT, VEHICULAR, outer	1		349172	
7	LV7RU/5325-99-805-4996	STUD, SNAP FASTENER, steel, zinc coated, 1/2 in.	2		348430	
8	G1/5305-99-941-9086	SCREW, MACHINE, BA, steel, flat fillister hd, slotted, cadmium plated, No. 2 x 1 in.	2			
9	G1/5310-99-944-0547	WASHER, LOCK, steel, single coil, cadmium plated, No. 2 BA	2			
10	G1/5310-99-941-7070	NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 2	2			
11	LV7RU/5325-99-850-1652	STUD, LOCK, PIN FASTENER, squab to supports	4	3	331170	
12	G1/5315-99-944-0176	PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. dia x 7/8 in.	4	4		
13	LV7RU/2540-99-850-1658	STRAP, LEATHER, RETAINING, FRONT SQUAB	2	7	331408	
14	G1/5305-99-122-4165	SCREW, TAPPING, THREAD FORMING: strap to squab	2	8		
15	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	2	9		
16	LV7RU/5310-99-849-8618	NUT, SHEET	2			
17	LV7RU/5340-99-844-9537	CLIP, SPRING TENSION, steel, 1/2 in. x 11/32 in. x 5/32 in.	20	10	331071	
18	LV7RU/2540-99-849-9810	BUMPER, RUBBER, 7/16 in. id x 1-1/16 in. od x 1 in.	6	11	304125	
19	G1/5310-99-950-4096	WASHER, FLAT, steel, cadmium plated, No. 2 BA	6	12		
20	G1/5305-99-941-8372	SCREW, TAPPING, THREAD FORMING: bumper to cushion	6	13		
21	LV7RU/2540-99-844-9535	CAPPING, PROTECTIVE, rh front seat	4	14	331716	
22	LV7RU/2540-99-844-9536	CAPPING, PROTECTIVE, outer & centre cushion	4	15	331717	
23	G1/5305-99-135-2354	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, No. 6 x 3/8 in.	28	16		
24	LV7RU/5340-99-844-9553	BUMPER, RUBBER, redundant hole in seat base	1		307220	
25	LV7RU/2540-99-850-1449	SUPPORT ASSEMBLY, SEAT OUTER, rh	1	17	331007	
26	LV7RU/2540-99-850-1650	SUPPORT ASSEMBLY, SEAT OUTER, lh	1	18	331008	
27	LV7RU/2540-99-850-1448	SUPPORT ASSEMBLY, SEAT INNER, centre	2	19	331006	
28	LV7RU/5340-99-844-9774	BRACKET, ANGLE, steel, front seat cushion	6	20	331818	
29	G1/5305-99-941-0513	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 3/4 in.	17	21	255207	
30	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	17	22		
31	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	17	23		
32	G1/5310-99-120-9941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	17	24		
33	LV7RU/2540-99-824-5320	BELT, AUTOMOBILE SAFETY, rh, inertia type	1		395869	}RHD
34	LV7RU/2540-99-824-5323	BELT, AUTOMOBILE SAFETY, lh, static type	1		395683	
35	LV7RU/2540-99-828-6730	BELT, AUTOMOBILE SAFETY, lh, inertia type	1			}LHD
36	LV7RU/2540-99-828-8790	BELT, AUTOMOBILE SAFETY, rh, static type	1		MRC1672	
37	LV7RU/2540-99-828-4091	CUSHION, SEAT BACK, VEHICULAR, rear seat	4		349987	
38	LV7RU/2540-99-817-3882	CUSHION, SEAT, VEHICULAR, rear seat	4		349988	
39	LV7RU/2540-99-828-4092	SEAT ASSEMBLY, VEHICULAR, rear	4		320749	

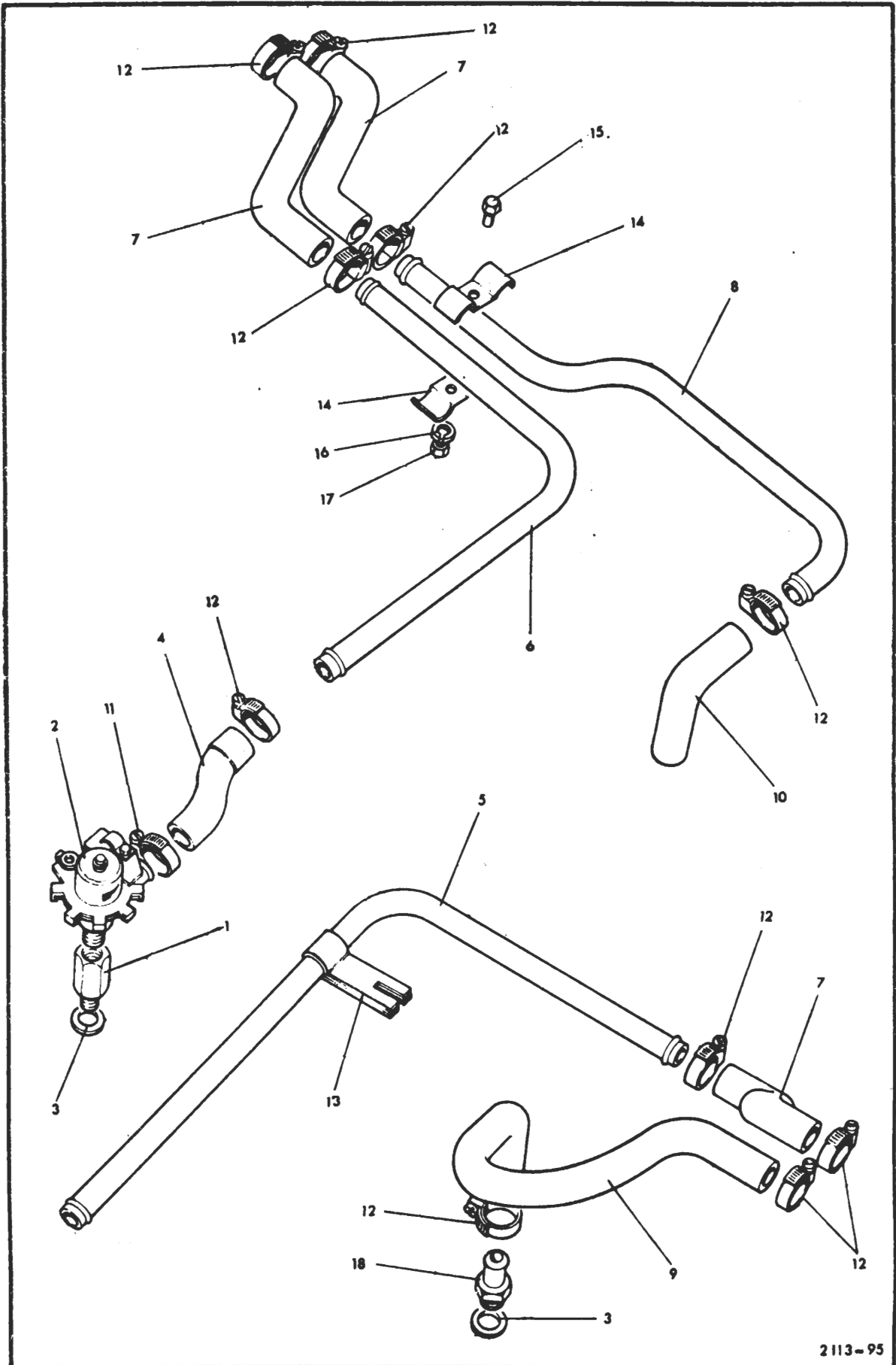
K11 DASH PADDING AND PARCEL TRAY



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ret.	Drawing/ Part No.	Remarks
1		CAB - contd.				
2	LV7RU/2510-99-824-3045	. PAD, CUSHIONING, crash, upper dash	1	1	346750	
3	G1/5305-99-135-2352	. SCREW, TAPPING, THREAD FORMING, steel, No. 14 x 3/4 in.	5	2		
4	G1/5305-99-951-1478	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, No. 8 x 1/2 in.	5			
5	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No. 2 BA, 1/2 in. od, 19 SWG thk	5	3		
6	G1/5310-99-120-0866	. WASHER, FLAT, steel, 1/4 in.	5			
7	LV7RU/5310-99-137-6543	. NUT, ANCHOR	5	4	79023	
8	G1/5305-99-134-0620	. SCREW, TAPPING, THREAD FORMING, steel, slot drive, cadmium plated, No. 6 x 5/8 in.	3	5		
9	LV7RU/2510-99-828-4754	. WASHER	3	6	MRC1978	
10	LV7RU/5310-99-137-6356	. NUT, ANCHOR, plastics, 3/8 in. sq, 5/16 in. h	3	7	79013	
11	LV7RU/2510-99-824-3046	. END TRIM, INSTRUMENT PANEL	1	8	346899	
12	LV7RU/5305-99-137-6541	. SCREW, DRIVE, upper rail trim	3		29351	
13	LV7RU/5310-99-828-1317	. WASHER, FINISHING, plastics, 0.160 in. id, 0.260 in. od	3		MRC2031	
14	LV7RU/5310-99-137-6356	. NUT, ANCHOR, plastics, 3/8 in. sq 5/16 in. h	3		79013	
15	LV7RU/2540-99-824-3047	. DEMISTER, OUTLET	2	9	346893	
16	G1/5305-99-135-7905	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, No. 6 x 3/4 in.	4	10		
17	G1/5310-99-941-6867	. WASHER, FLAT, steel, cadmium plated, No. 2 BA, 0.391 in. od, 21 SWG thk	4	11		
18	LV7RU/5310-99-137-6356	. NUT, ANCHOR, plastics, 3/8 in. sq 5/16 in. h	4	12	79013	
19	G1/5305-99-135-2359	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, zinc coated, No. 6 x 5/8 in.	6			
20	G1/5310-99-941-6867	. WASHER, FLAT, steel, cadmium plated, No. 2 BA, 0.391 in. od, 21 SWG thk	6			
21	LV7RU/2510-99-828-4252	. PLATE, MOUNTING, CRASH PADDING	1		395840	RHD
22	LV7RU/2540-99-828-1048	. PLATE, MOUNTING, CRASH PADDING	1		395841	LHD
23	LV7RU/2590-99-828-4255	. TRIM, INSTRUMENT PANEL, plastics, rh	1	13	346680	} RHD
24	LV7RU/2590-99-828-4254	. TRIM, INSTRUMENT PANEL, plastics, lh	1	14	346675	
25	LV7RU/2590-99-825-0854	. TRIM, INSTRUMENT PANEL, plastics, rh	1	13	346679	} LHD
26	LV7RU/2590-99-825-0855	. TRIM, INSTRUMENT PANEL, plastics, lh	1	14	346676	
27	LV7RU/2510-99-824-3048	. FASTENER, PARCEL TRAY	5	17	347772	
28	G1/5320-99-941-7263	. RIVET, BLIND	2	18		
29	G1/5305-99-136-3718	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, No. 10 x 3/4 in.	2	19		
30	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	2	20		
31	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No. 2 BA, 1/2 in. od, 19 SWG thk	2	21		
32	G1/5310-99-137-6547	. NUT, PLAIN, CLINCH, UNF, steel, No. 10, 9/32 in. dia, 29/64 in. h	2	22		
33	G1/5305-99-135-2335	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, zinc coated, No. 8 x 5/8 in.	10	23		
34	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No. 2 BA, 1/2 in. od, 19 SWG thk	2	24		
35	LV7RU/2510-99-811-9100	. INSERT, SELF TAP, plastics, 13/32 in. lg; u/w No. 8 or No. 10 screw	10	25		
36	LV7RU/2540-99-824-9283	. TRAY, PARCEL, VEHICULAR, plastics	1	26	395507	RHD
37	LV7RU/2590-99-828-1016	. TRAY, PARCEL, VEHICULAR, plastics	1	26	395508	LHD
38		. SEALING STRIP, VEHICULAR, plastics/steel	1	28	347522	RHD
39	LV7RU/2540-99-824-8612	. SEALING STRIP, VEHICULAR, plastics/steel	1	29	347523	LHD
40		. COVER, WIPER MOTOR, lower	1	30	346840	RHD
41	LV7RU/2540-99-824-8608	. COVER, WIPER MOTOR, lower	1	30	347698	LHD
42		. DUCT ASSEMBLY, HEATER	1	32	346723	RHD
43	LV7RU/2540-99-824-8607	. DUCT ASSEMBLY, HEATER	1	32	346724	LHD

K 12

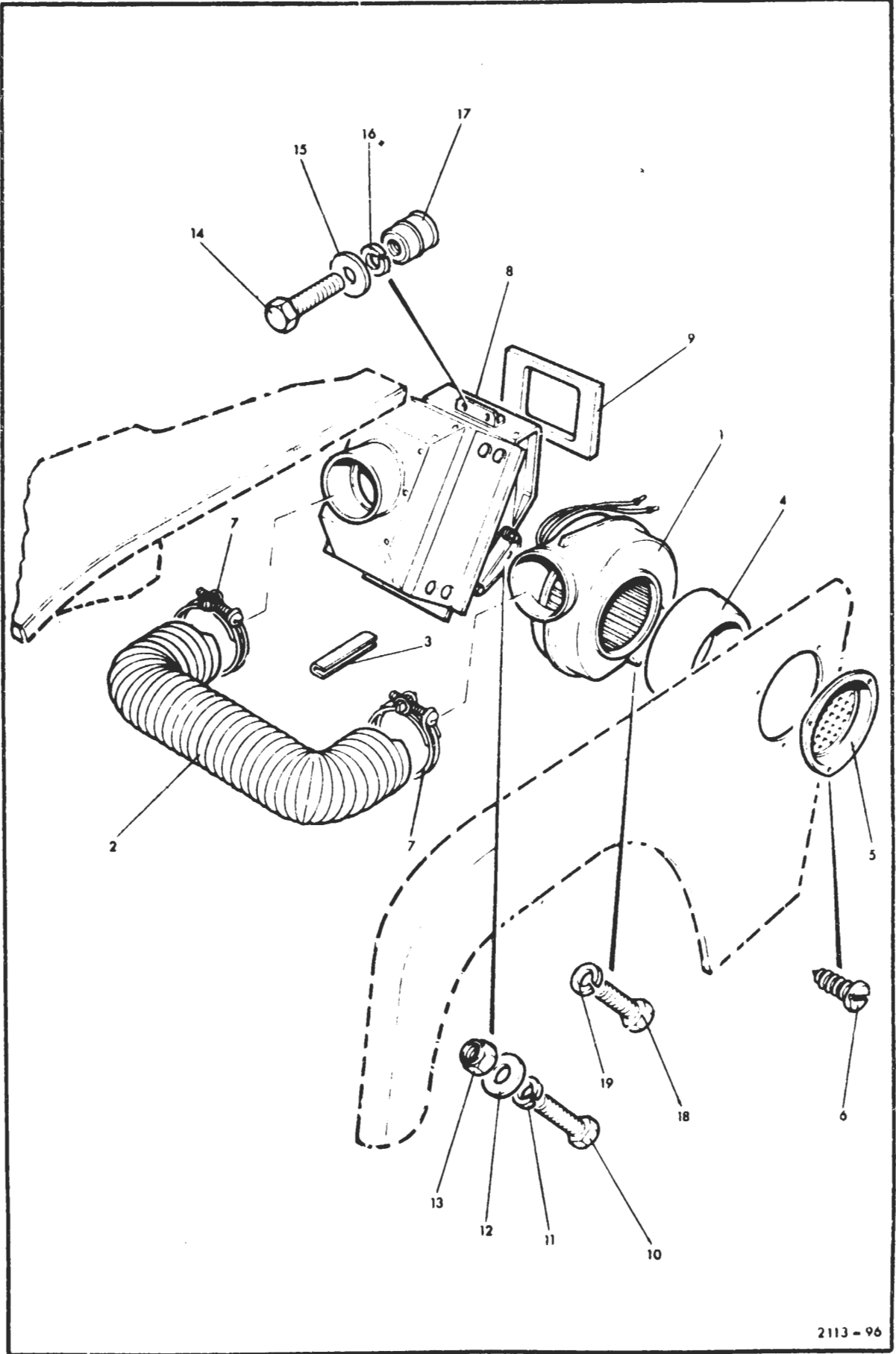
HEATER PIPES AND HOSES



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.		K12		
2		.. HEATER PIPES AND HOSES -				
3	LV7RU/4730-99-824-7093	.. ADAPTOR, HEATER VALVE, BSP/BSP steel, female 3/8 in., male 3/8 in., 2.062 in. lg	1	1	594622	
4	LV7RU/4820-99-822-6096	.. VALVE, ANGLE	1	2	577299	
5	LV7RU/5330-99-849-8856	.. GASKET	2	3	213960	
6	LV7RU/4720-99-822-6097	.. HOSE, PREFORMED, rubber 13 mm id, 21 mm od, 108 mm lg; w/enlarged end	1	4	594629	
7	LV7RU/2540-99-824-2517	.. PIPE, water outlet	1	5	594630	RHD
8	LV7RU/2540-99-824-3383	.. PIPE, heater outlet	1	6	594631	LHD
9	LV7RU/4720-99-822-6098	.. HOSE, RUBBER, outlet pipe, heater box	2	7	577292	
10	LV7RU/2540-99-825-4923	.. PIPE; heater return	1	8	594634	LHD
11	LV7RU/2540-99-822-6470	.. HOSE, RUBBER: adaptor to heater	1	9	594632	
12	LV7RU/4730-99-822-6099	.. HOSE, RUBBER: return pipe	1	10	594636	LHD
13	LV6MT1/4730-99-112-6748	.. CLAMP, HOSE, 1/2 in. to 3/4 in.	1	11		
14	LV6MT1/4730-99-420-3207	.. CLAMP, HOSE, steel, zinc coated, 5/8 in. to 7/8 in.	4	12		
15	LV7RU/2540-99-825-4922	.. SADDLE CLIP	2	14	594637	
16	G1/5305-99-941-0512	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	1	15		
17	G1/5310-99-120-1338	.. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	1	16		
18	G1/5310-99-120-9941	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	1	17		
19	LV7RU/2540-99-824-7096	.. ADAPTOR, STRAIGHT, PIPE TO HOSE, steel, 3/8 in. BSP/0.650 in. od: 1.687 in. lg	1	18	213960	

K13

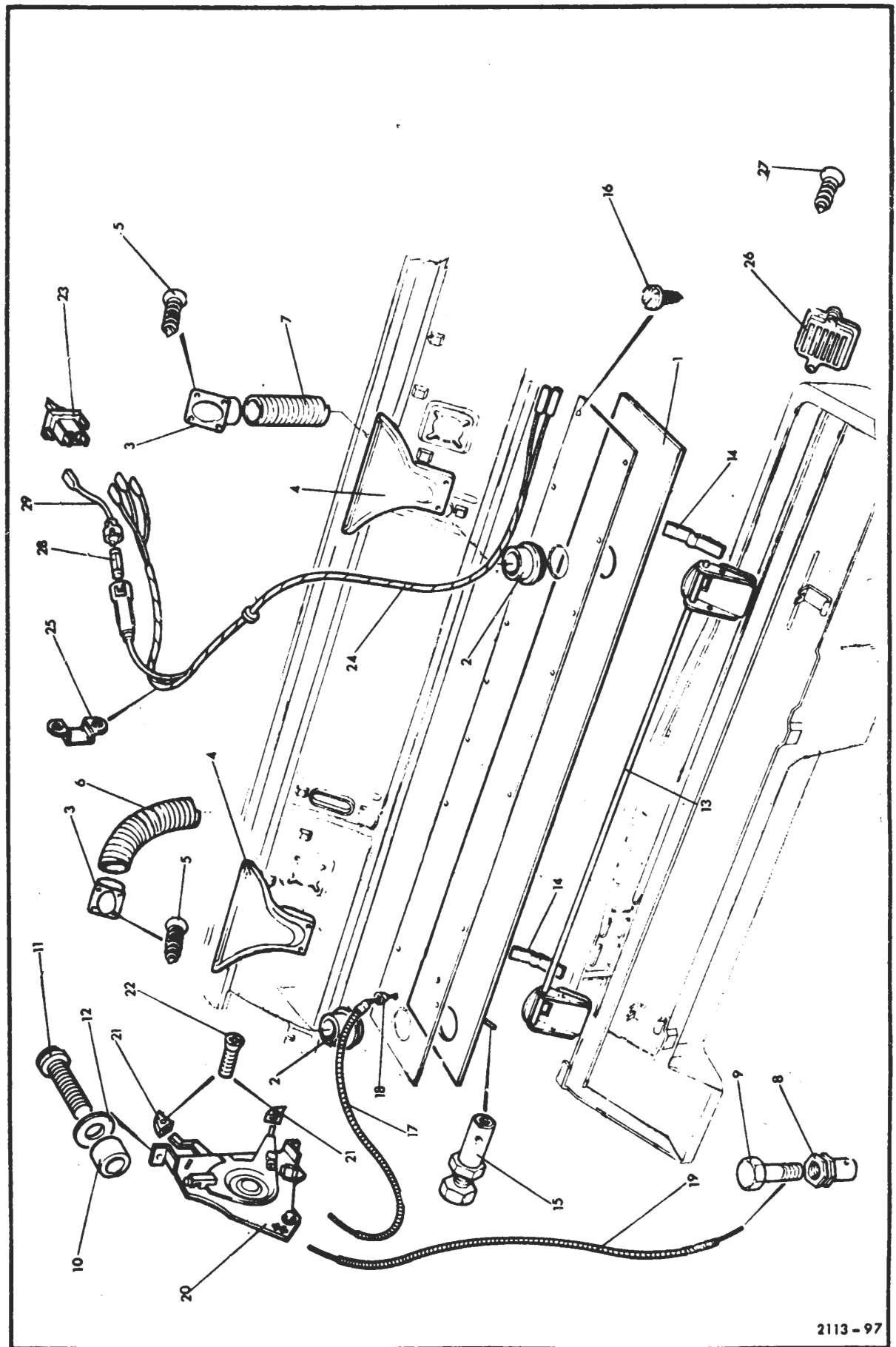
HEATER



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/Part No.	Remarks
1		CAB - conid.		K13		
2	NP	HEATER, 12V	1	1	FHB3402/14	RHD
3	LV6MT4/6105-99-822-6095	MOTOR, DIRECT CURRENT	1		FHM1202/09	
4	NP	HEATER, 12V	1		FHB3301/14	RHD
5	LV6MT4/6105-99-822-6095	MOTOR, DIRECT CURRENT	1		FHM1202/09	
6	LV6MT1/2540-99-828-4260	BLOWER, HEATER, 12V	1		FHB3402/14	RHD
7	LV6MT4/6105-99-822-6095	MOTOR, DIRECT CURRENT,	1		FHM1202/09	
8	LV6MT4/2540-99-828-9705	IMPELLER, FAN, CENTRIFUGAL	1		CH71619-04	
9	LV7RU/2540-99-828-4070	BLOWER, HEATER, 12V	1		347259	LHD
10	LV6MT4/6105-99-822-6095	MOTOR, DIRECT CURRENT	1		FHM1202/09	
11	LV6MT4/2540-99-828-8894	IMPELLER, FAN, CENTRIFUGAL	1		CH71619-03	
12	NP	HEATER, 24V	1		347260	RHD
13	LV6MT4/6105-99-822-6473	MOTOR, DIRECT CURRENT, 24V	1		FHM1324/03	
14	NP	HEATER, 24V	1		347261	LHD
15	LV6MT4/6105-99-822-6474	MOTOR, DIRECT CURRENT, 24V	1		FHM1324/04	
16	G1/5305-99-941-6190	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, No. 10 x 1/2 in.	4			
17	G1/5310-99-944-0547	WASHER, LOCK, steel, single coil, cadmium plated, No. 2 BA	2			
18	LV7RU/2540-99-825-3627	CONNECTOR TUBE, plastics 3-1/4 in. id	1	2	346999	
19	LV7RU/2540-99-824-8413	SEAL, HEATER INLET, rubber, 4 in. id, 6 in. id ends	1	4	347556	
20	G1/5310-99-941-8368	SCREW, TAPPING, THREAD FORMING, steel, pan. hd, slot drive, cadmium plated, No. 8 x 1/2 in.	3	6		
21	LV6MT1/4730-99-420-3229	CLAMP, HOSE, steel, zinc coated, 3-1/4 in. to 4 in.	2	7		
22	LV7RU/2540-99-824-8414	SEAL, HEATER, 6-5/32 in. x 4-3/16 in. x 3/16 in. thk.	2	9	346701	
23	G1/5305-99-941-0524	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 x 5/8 in.	2	10		
24	G1/5310-99-120-1027	WASHER, LOCK, steel, single coil, zinc coated, 5/16 in.	2	11		
25	G1/5310-99-941-8386	WASHER, FLAT, steel, zinc coated, 5/16 in.	4	12		Heater box to top panels
26	G1/5310-99-941-0925	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2	13		
27	G1/5305-99-941-1052	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 5/8 in.	2	14		
28	G1/5310-99-134-2496	WASHER, FLAT, steel, cadmium plated, 5/16 in.	2	15		
29	G1/5310-99-941-8880	WASHER, LOCK, steel, split helical ring, 5/16 in.	2	16		
30	G1/5340-99-136-3030	NUT, PLAIN, BLIND RIVET, UNF, steel, zinc coated, 1/2 in. dia	2	17		

K 14

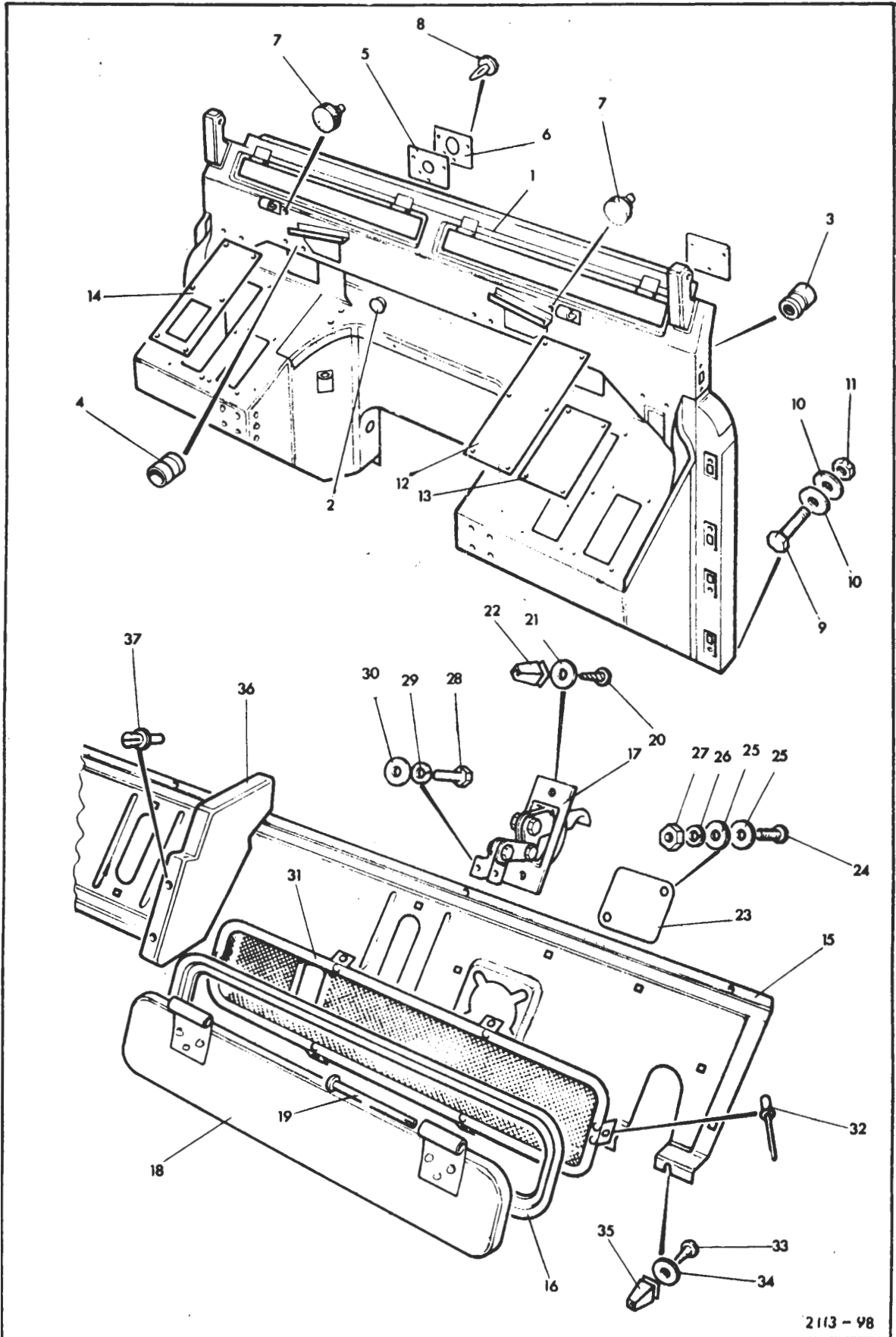
HEATER CONTROLS



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.		K14		
2		.. HEATER CONTROLS -				
3	LV7RU/2540-99-828-4751	.. INSULATION PAD, HEATER	1	1	347401	
4	LV7RU/5325-99-137-6358	.. GROMMET, RUBBER	2	2	346785	
5	LV7RU/2540-99-825-4075	.. NOZZLE, DEMISTER, 1.525 in. dia tube	2	3	346536	
6	LV7RU/2540-99-825-4073	.. NOZZLE, DEMISTER	2	4	346535	
7	G1/5305-99-137-6553	.. SCREW, TAPPING, THREAD FORMING, steel, flat csk hd, slot drive, zinc coated, No. 6 x 5/8 in.	4	5		
8	LV7RU/2540-99-825-4076	.. HOSE, DEMISTER, 1.500 in. id, 8 in. lg: rh	1	6	347745	
9	LV7RU/2540-99-825-9179	.. HOSE, DEMISTER, 1.500 in. id, 6 in. lg: lh	1	7	347746	
10	LV7RU/5310-99-137-6359	.. TRUNNION	1	8	356765	
11	G1/5305-99-945-8864	.. SCREW, MACHINE, UNC, steel, No. 8 x 5/8 in.	1	9		
12	LV7RU/5340-99-137-6554	.. BUSHING, PLASTICS, 3/16 in. id, 5/16 in. od, 1/4 in. lg	2	10	347478	
13	G1/5305-99-101-3670	.. SCREW, MACHINE, UNF, steel, No. 8 x 3/4 in.	2	11		
14	G1/5310-99-941-6866	.. WASHER, FLAT, steel, cadmium plated, No. 2 BA	2	12		
15	LV7RU/5360-99-824-3471	.. SPRING, FLAP, HEATER DUCT, steel, 3.125 in. lg, 0.500 in. w, 0.022 in. thk	2	14	346976	
16	LV7RU/5315-99-137-6360	.. PIN, LOCKING, UNC, steel, zinc coated, No. 6; 0.198 in. plain dia	1	15	566902	
17	G1/5305-99-941-6207	.. SCREW, DRIVE, steel, zinc coated, rd hd, No. 6 x 1/4 in.	20	16		
18	LV6MT1/2540-99-822-6471	.. CABLE ASSEMBLY, CONTROL, heater flaps	1	17	347939	
19	LV7RU/5340-99-824-3472	.. CLIP, TUBULAR, steel, 0.270 in. dia, 0.250 in. lg	1	18	79198	
20	LV6MT1/2540-99-822-6472	.. CABLE ASSEMBLY, CONTROL, water valve	1	19	347940	
21	LV7RU/5355-99-824-3473	.. KNOB, control cable	2	21	395205	
22	G1/5305-99-946-4919	.. SCREW, MACHINE, UNC, steel, flat csk hd, slot drive, cadmium plated, No. 4 x 1/4 in.	2	22		
23	LV6MT4/5930-99-811-3465	.. SWITCH, TOGGLE	1	23	31956B	
24	LV7RU/2590-99-824-3475	.. WIRING HARNESS, BRANCHED: switch to motor	1	24	579457	
25	LV6MT4/5340-99-881-9938	.. CLAMP, LOOP	1	25	187047	

K15

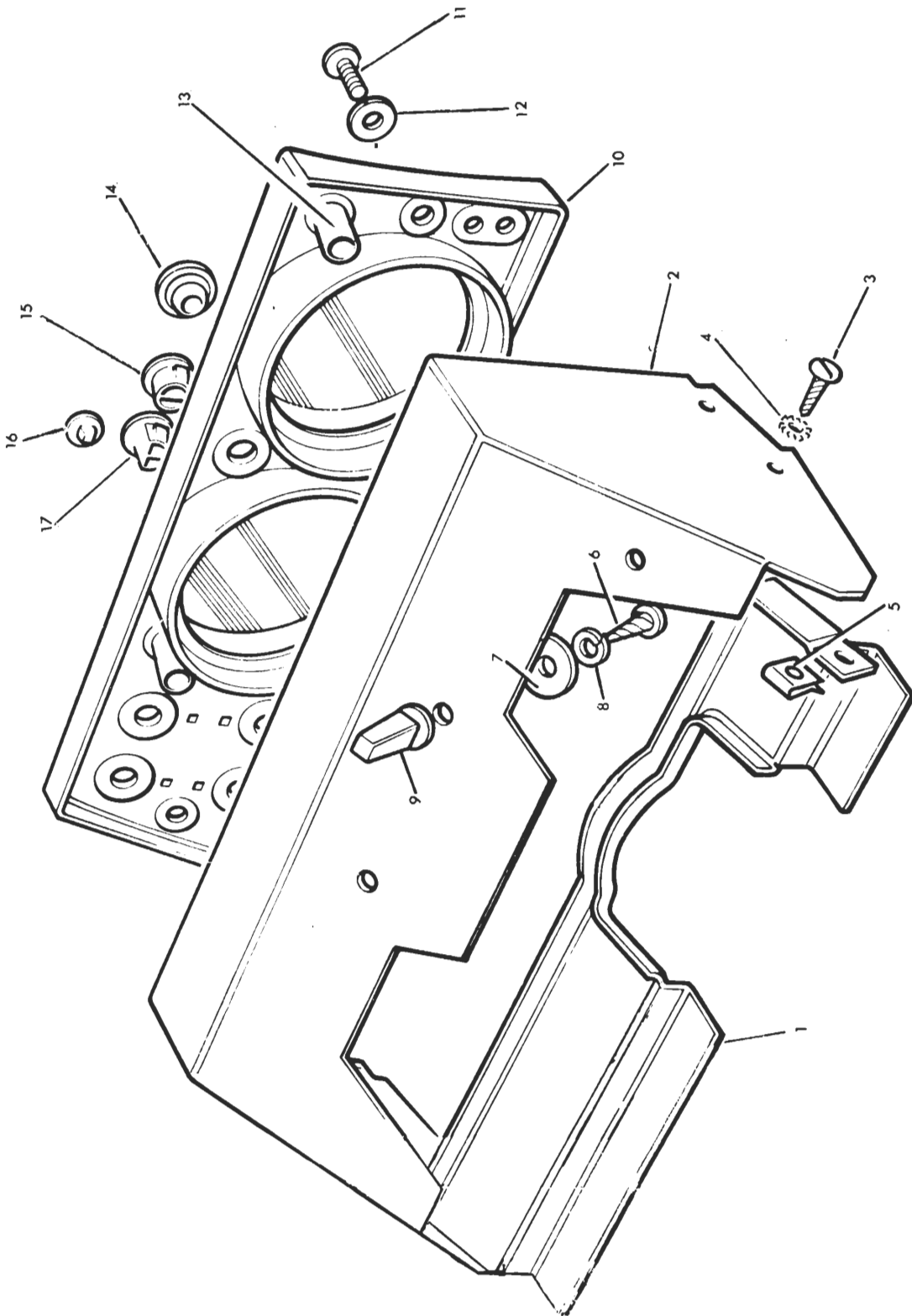
DASH, VENTILATOR AND FLYSCREEN



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.		K15		
2	G1/5305-99-941-6207	SCREW, DRIVE: steel, zinc coated, No. 6 x 1/4 in. lg	22			
3	LV7RU/5340-99-844-9553	BUMPER, RUBBER	2	2	307220	
4	G1/5310-99-137-6558	NUT, PLAIN, CLINCH	10	3		
5	LV7RU/5310-99-137-6546	NUT, special	2	4	79103	
6	LV7RU/5340-99-850-1669	BUMPER, RUBBER, 7/8 in. od, 19/32 in. h	2	7	332647	
7	G1/5305-99-137-3718	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, No. 10 x 3/4 in.	2			
8	G1/5310-99-944-0547	WASHER, LOCK, steel, single coil, cadmium plated, No. 2 BA	2			
9	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	2			
10	G1/5310-99-137-6547	NUT, PLAIN, CLINCH, steel	2			
11	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4			
12	G1/5310-99-101-7838	WASHER, FLAT, steel, zinc coated, 1/4 in.	4			
13	G1/5310-99-120-1338	WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4			
14	LV7RU/2510-99-828-4253	PLATE; MOUNTING, CRASH RAIL	1	15	395802	RHD
15	LV7RU/2540-99-828-1049	PLATE, MOUNTING, CRASH RAIL	1		395803	LHD
16	LV7RU/2590-99-824-3040	RUBBER, SPECIAL SHAPED SECTION, dash ventilators	2	16	346588	
17	LV7RU/2510-99-824-3041	CONTROL ASSEMBLY, PUSH-PULL, ventilator control	2	17	346576	
18	LV7RU/2540-99-811-0156	LID, VENTILATOR, DASH, rh	1	18	345845	
19	LV7RU/2540-99-809-8195	LID, VENTILATOR, DASH, lh	1		345846	
20	LV7RU/5320-99-845-0181	RIVET, SPLIT, HINGE VENTILATOR LID	4	19	334121	
21	G1/5305-99-941-8368	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, cadmium plated, No. 8 x 1/2 in.	4	20		
22	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	4	21		
23	G1/5310-99-137-6356	NUT, ANCHOR, plastics, 3/8 in. lg, 5/16 in. h	4	22		
24	G1/5305-99-914-7989	SCREW, MACHINE, UNF, steel, pan hd, slotted, cadmium plated, No. 10 x 1/2 in.	4	24		
25	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	8	25		
26	G1/5310-99-944-0547	WASHER, LOCK, steel, single coil, cadmium plated, No. 2 BA	4	26		
27	G1/5310-99-941-2419	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	4	27		
28	Z2/5305-99-947-3250	SCREW, MACHINE, BA, steel, hex hd, cadmium plated, No. 2 x 1/2 in.	4	28		
29	G1/5310-99-944-0547	WASHER, LOCK, steel, single coil, cadmium plated, No. 2 BA	4	29		
30	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	4	30		
31	LV7RU/2540-99-828-4094	FLY SCREEN ASSEMBLY, VENTILATOR, rh	1	31	395185	
32	LV7RU/2540-99-828-4095	FLY SCREEN ASSEMBLY, VENTILATOR, lh	1		395186	
33	LV7RU/5320-99-137-6548	RIVET, BLIND	12	32	78925	
34	G1/5305-99-941-8368	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, cadmium plated, No. 8 x 1/2 in.	5	33		
35	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	5	34		
36	LV7RU/5340-99-824-3042	BUSHING	5	35	79013	
37	LV7RU/5320-99-619-9368	RIVET, BLIND	2	37	79106	

K16

INSTRUMENT PANEL



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		CAB - contd.		K16		
2	LV7RU/2590-99-824-8237	COWL. INSTRUMENT PANEL	1	2	346944	
3	LV7RU/5305-99-824-8461	SCREW, TAPPING, THREAD FORMING, steel, No. 8 x 3/4 in. lg	4	3	78604	
4	G1/5310-99-100-6946	WASHER, LOCK, steel, int, No. 2 BA	4	4		
5	G1/5310-99-137-6549	NUT, SHEET SPRING: u/w No. 8 screw	4	5		
6	G1/5305-99-137-6557	SCREW, TAPPING, THREAD FORMING, steel, hex hd, zinc coated, No. 10 x 1 in.	4	6		
7	LV7RU/5310-99-844-9630	WASHER, FLAT	4	7	3987	
8	G1/5310-99-941-6653	WASHER, LOCK, steel, split helical ring, 3/16 in.	4	8		
9	G1/5310-99-137-6550	NUT ANCHOR, plastics, sq; u/w No. 10 screw	4	9		

GROUP

L

ELECTRICAL EQUIPMENT

ELECTRICAL EQUIPMENT

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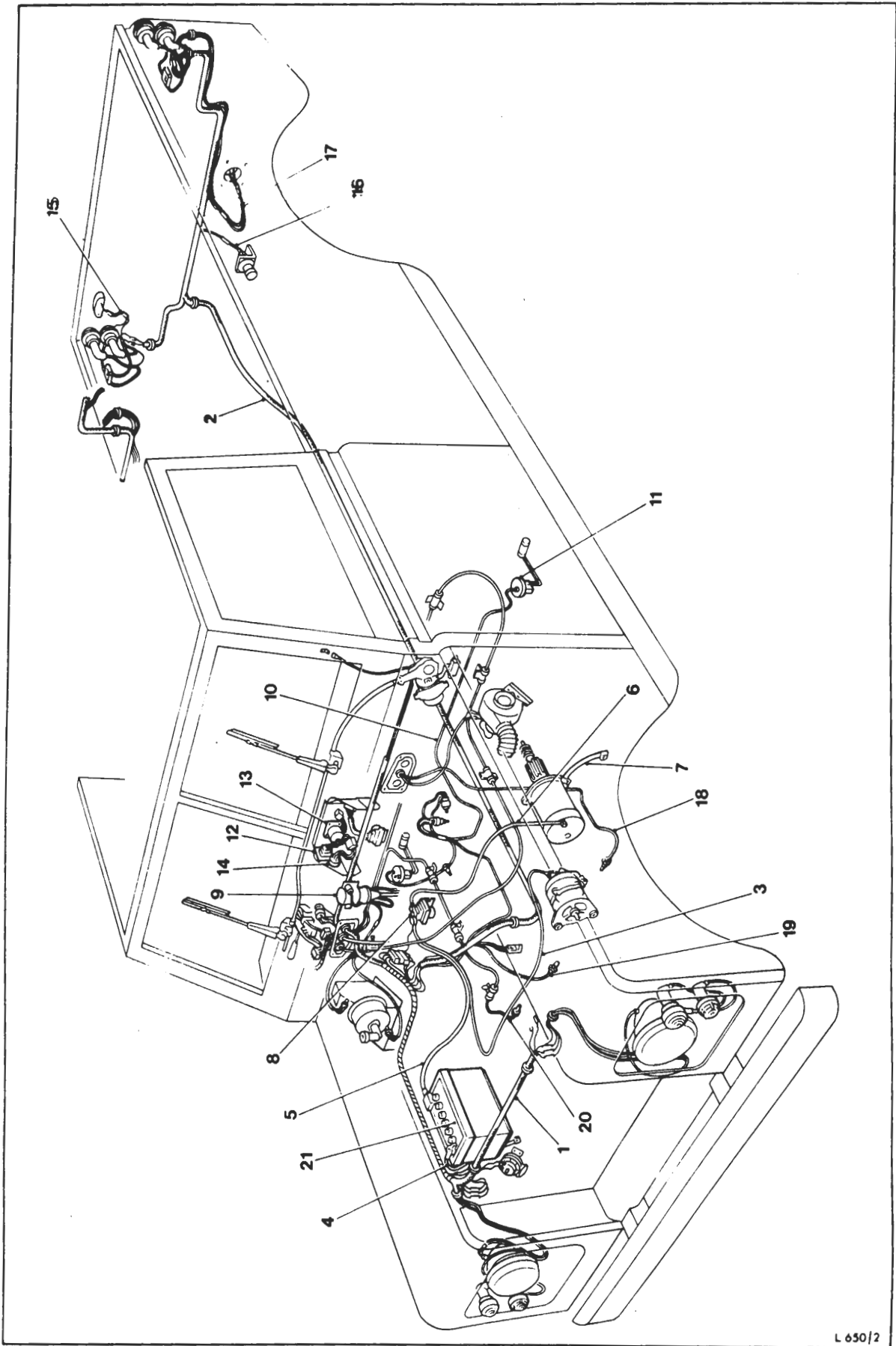
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WIRING HARNESS, main 24V	L7

LIST OF ILLUSTRATIONS

(NOTE: THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

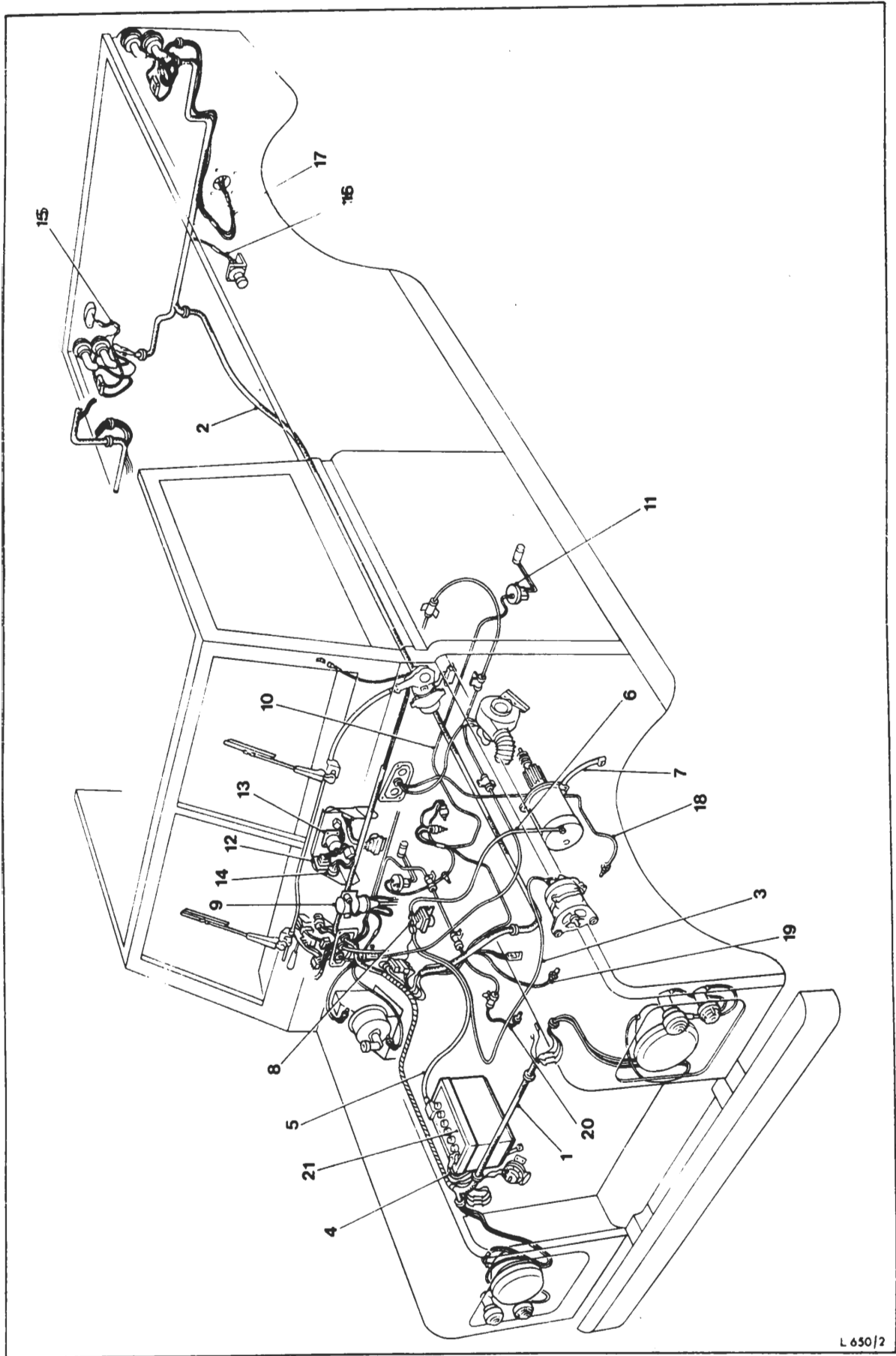
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GENERATOR PANEL No. 9 MK 3	L4

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 12V				
2	LV6MT3/6220-99-910-9188	HEADLIGHT	2		FV157971	
3	LV6MT3/6220-99-806-7538	.. BODY ASSEMBLY HEADLIGHT	2		54522954	
4	LV6MT3/6220-99-803-3271	.. RIM, SEATING	2		554871	
5		.. UNIT RETAINING PLATE	2		552542	
6	G1/5305-99-941-9198	.. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, No. 6 x 3/16 in. lg	2			
7	LV6MT3/6220-99-910-9189	.. ADAPTOR, HEADLIGHT	2		860629	
8	LV6MT3/6220-99-910-9195	.. RIM, FAIRING, HEADLIGHT	2		554586	
9	LV6MT3/6220-99-910-9090	.. CLIP, RIM, HEADLIGHT	2		554454	
10		.. SCREW, MACHINE	6			
11	LV6MT3/5305-99-128-7974	.. SCREW, ASSEMBLED WASHER	6		554860	
12	LV6MT3/6220-99-803-3527	.. GASKET	2		555297	
13	X5/6240-99-996-4867	LAMP, FILAMENT, 12V/12V, 50/40W BPF, clear	2			
14						
15	LV6MT3/6220-99-820-3051	SIDELIGHT	2		FV760663	
16	LV6MT3/6220-99-821-4898	.. LENS, SIDELIGHT	2		FV694906	
17	X5/6240-99-995-2245	.. LAMP, FILAMENT, 16V, 6W, SCC, clear	2			
18						
19	LV6MT3/6220-99-823-9793	TAILLIGHT - STOPLIGHT	2		FV760732	
20	LV6MT3/6220-99-803-3485	.. LENS	2		576204	
21	LV6MT4/5310-99-805-6457	.. NUT, PLAIN, KNURLED, BSW, brass, cadmium plated, 0.692 in. - 24 tpi	2		FV(S)6/38/4	
22	LV6MT4/5340-99-881-2217	.. BUSHING, RUBBER, 0.595 in. od	2		54931752	
23	LV6MT4/5310-99-805-6455	.. WASHER, FLAT, brass, cadmium plated, 7/16 in. id x 5/8 in. od x 1/16 in. thk	2		FV(S)6/39/4	
24	X5/6240-99-952-2426	LAMP, FILAMENT, 12V, 16/21W, SBC, clear	2			
25						
26	LV6MT3/6220-99-803-3704	TURNLIGHT, front & rear	4		FV260907	Cts A to F
27	LV6MT3/6220-99-803-3706	.. LENS, TURNLIGHT, amber	4		577588	
28	LV6MT4/5340-99-881-2217	.. BUSHING, RUBBER, 7/16 in. id	4		54931752	
29	LV6MT4/5310-99-805-6457	.. NUT, PLAIN, KNURLED, BSW, brass, cadmium plated, 0.692 in. - 24 tpi	4		FV(S)6/38/4	
30	LV6MT4/5310-99-805-6455	.. WASHER, FLAT, brass, cadmium plated, 7/16 in. id x 5/8 in. od x 1/16 in. thk	4		FV(S)6/39/4	
31	X5/6240-99-995-3281	LAMP, FILAMENT, 12V, 21W, SCC, clear	4			
32						
33	LV6MT3 6220-99-823-9795	TURNLIGHT, front	2		FV760734	Cts G to T
34	LV6MT3/6220-99-823-9796	.. LENS, TURNLIGHT	2		FV783861	
35	X5/6240-99-995-3281	LAMP, FILAMENT, 12V, 21W, SCC, clear	2			
36	LV6MT3/6220-99-823-9794	TURNLIGHT, rear	2		FV760733	
37	LV6MT3/6220-99-823-9797	.. LENS, TURNLIGHT	2		FV783862	
38	X5/6240-99-995-3281	LAMP, FILAMENT	2			
39						
40	LV6MT3/6220-99-810-9628	LIGHT, REGISTRATION PLATE, 12V	1		53876	
41	X5/6240-99-995-3248	LAMP, FILAMENT, 12V, 6W, MCC clear	1			
42						
43	LV6MT3/6220-99-803-2620	PANEL LIGHT, convoy, No. 1, Mk 1	1		FV14933	
44	LV6MT4/5935-99-805-2694	.. INSERT, ELECTRICAL SOCKET	1		861393	
45	X5/6240-99-995-3262	LAMP, FILAMENT, 12V, 7W, SCC, clear	1			
46	G1/5305-99-941-9195	SCREW, MACHINE, BA, steel, flat fillister hd, slot drive, cadmium plated, No. 4 x 3/8 in.	2			u/w Convoy light
47	G1/5310-99-941-6652	WASHER, LOCK, steel, split helical ring. No. 4 BA	2			
48						
49	LV6MT4/5340-99-819-5237	BUCKLE STRAP, NONMETALLIC, headlight leads	1		60160079	
50	LV6MT4/5325-99-808-2203	GROMMET, RUBBER, 1 in. id x 1-3/8 in. od x 3/8 in.	2		54190790	
51	LV6MT4/5340-99-819-5237	BUCKLE STRAP, NONMETALLIC, plastics, 6 in. lg x 3/16 in. w	1		606160079	
52	LV6MT4/5325-99-804-8115	GROMMET, RUBBER, registration plate light lead	1		860234	
53	LV6MT4/5325-99-808-5203	GROMMET, RUBBER, NATO socket leads	1		54190790	
54	LV7RU/2590-99-849-8106	BRACKET, CONVOY LIGHT	1		268589	
55	LV7RU/2590-99-895-1827	CLIP, CABLE, rear light earthing	3		236366	
56	LV7RU/5340-99-874-0544	CLIP	4		513220	
57	G1/5305-99-941-0512	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	2			u/w Convoy light bracket
58	G1/5310-99-100-6945	WASHER, LOCK, steel, flat, int, 1/4 in.	2			
59	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	2			



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1	NP	ELECTRICAL EQUIPMENT - 12V contd.	1	1	589227	Cts A(1), A(2), C(1)
2		. WIRING HARNESS, main, RHD				
3	NP	. WIRING HARNESS, main, LHD	1		589228	Cts C(2)
4	LV7RU/2590-99-824-2516	. WIRING HARNESS, main, RHD	1	1	623046	Cts D(1), F(1),N(1)
5	LV7RU/2590-99-824-3382	. WIRING HARNESS, main, LHD	1		623047	Cts D(2), F(2),L,N(2)
6	LV7RU/2590-99-828-4315	. WIRING HARNESS, main, RHD	1	1	PRC1358	Cts P(1), R(1), S, T
7	LV7RU/2590-99-828-5385	. WIRING HARNESS, main, LHD	1		PRC1359	Cts P(2), R(2)
8	LV7RU/2590-99-824-3469	. WIRING HARNESS, frame, RHD	1	2	589716	
9	LV7RU/2590-99-825-8992	. WIRING HARNESS, frame	1		579156	
10	LV7RU/2920-99-828-4749	. WIRING HARNESS, BRANCHED, engine ignition	1		623090	
11	LV6MT4/5340-99-824-0340	. CLAMP, LOOP, steel, 3/4 in. id, 5/8 in. w; w/hole 0.196 in. dia	4		60150080	
12	G1/5305-99-946-2344	. SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No. 10 x 1/2 in.	2			} Ignition harness to rear cross member
13	G1/5310-99-124-3479	. WASHER, LOCK, steel, int, zinc coated, No. 2 BA	2			
14	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	2			
15	G1/5310-99-845-0246	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	2			
16	LV6MT4/5340-99-805-0927	. CLAMP, LOOP, steel, cadmium plated, 0.437 in. dia loop, 0.625 in. w; w/mtg hole 0.196 in. dia	2		50640	} Main harness to top cowl baffle
17	G1/5305-99-914-6221	. SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No. 10 x 5/8 in.	2			
18	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No. 2 BA	2			
19	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	2			
20	G1/5310-99-845-0246	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	2			
21	LV6MT4/5325-99-804-8111	. GROMMET, RUBBER, 3/4 in. groove dia, 1 in. dia, 1/4 in. w: for harness through wheel arch	1		236389	
22	LV7RU/5325-99-137-6555	. GROMMET, RUBBER, 7 mm dia hole, 31 mm dia groove, 5 mm thk flange, 53 mm dia: for cable through chassis	1		58913	
23	LV6MT4/6140-99-825-9233	. LEAD, BATTERY: copper braid, w/lug & eyelet at ends: battery to earth	1	4	51300247	
24	LV6MT4/6140-99-825-8967	. LEAD, BATTERY: battery to solenoid	1	5	51300251	
25	LV7RU/2920-99-804-1355	. CABLE: switch to starter motor	1	6	54943031	
26	LV7RU/2920-99-803-9601	. CABLE: starter motor to earth	1	7	999709	
27	LV6MT4/5930-99-809-3098	. SWITCH, ROTARY: ignition	1		35598	
28	LV6MT4/2920-99-804-8420	. SWITCH, LOCK, IGNITION	1		1/6280	
29	LV6MT4/2920-99-809-6484	. RELAY, SOLENOID, starter	1	8	76766	

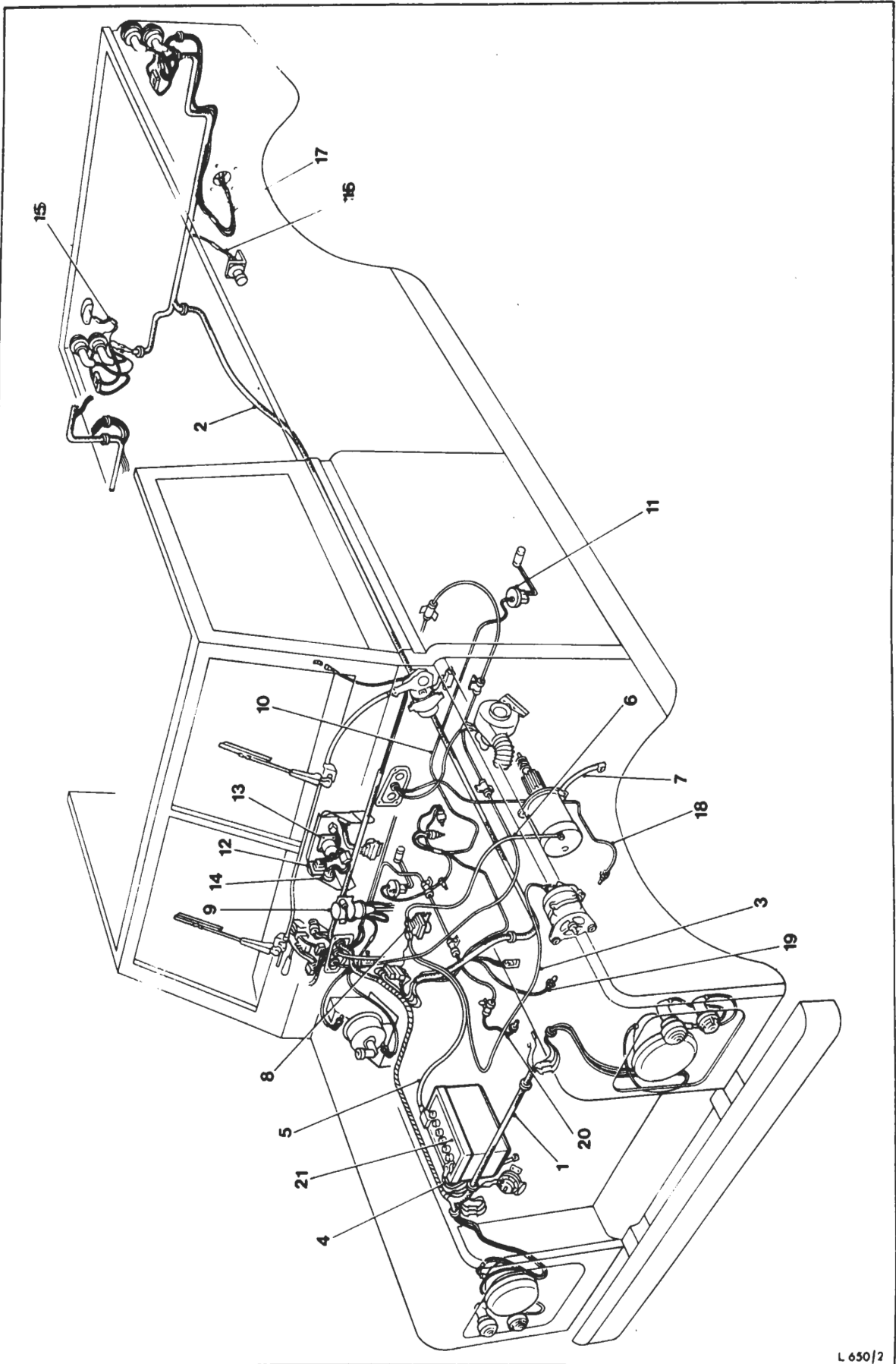
ELECTRICAL EQUIPMENT-12 VOLT



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT — 12V contd.		LT		
2	LV6MT8/2920-99-820-0119	. COIL, IGNITION	1	9	GCL108	
3	LV6MT4/5910-99-804-9851	. CAPACITOR, FIXED, METALLIZED, PAPER DIELECTRIC, ignition coil	1		RM03861/T21	
4	LV7RU/2920-99-820-7960	. LEAD, ELECTRICAL, LT: coil to distributor	1		579113	
5	LV6MT8/2920-99-828-8130	. LEAD, ELECTRICAL, HT: coil to distributor	1		ERC3261	
6	LV7RU/2920-99-823-7592	. LEAD, ELECTRICAL: coil to ignition switch	1		579451	
7	LV7RU/2590-99-824-3030	. WIRING HARNESS, BRANCHED, fuel change-over	1	10	579157	
8	LV6MT1/6680-99-804-9852	. TRANSMITTER, LIQUID QUANTITY, 12V, float type, 3 in. flange	2	11	TB114/001	
9	LV7RU/2590-99-824-3466	. WIRING HARNESS, BRANCHED, 3ft 5 in. lg: vacuum loss	1		589209	
10	LV7RU/2590-99-824-3467	. WIRING HARNESS: shuttle valve switch	1		589210	
11	LV6MT4/5340-99-828-3941	. CLAMP, LOOP, plastics, 11 mm w, 119 mm lg; w/7 holes 5 mm dia	1		ITW220-ED155-06	
12	LV6MT4/5920-99-825-9266	. FUSE BLOCK, 2.950 in. lg c to c, 2.047 in. w, 1.425 in. h	1		37564	
13	LV6MT4/5920-99-804-8583	. FUSE, CARTRIDGE	as req'd		GFS35	
14	G1/5305-99-951-1477	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, No. 8 x 5/8 in.	2			Fuse block to body
15	LV6MT4/5945-99-815-8534	. RELAY, ARMATURE, 30A max, 12V spst, 12V dc coil: infra red lighting	1		33258	
16	G1/5305-99-946-2344	. SCREW, MACHINE, UNF, steel, No. 10 x 1/2 in.	2			} Relay to dash
17	G1/5310-99-944-0547	. WASHER, LOCK, steel, No. 2 BA	2			
18	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No. 2 BA	2			
19	G1/5310-99-941-2419	. NUT, PLAIN, HEXAGON, UNF, steel, No. 10	2			
20	LV6MT4/5910-99-628-5869	. CAPACITOR, FIXED, METALLIZED, PAPER DIELECTRIC, alternator	1		RM03861-T23	
21	LV6MT4/5930-99-815-1807	. SWITCH, INFRA RED LIGHTING	1	12	39330A	
22	LV7RU/2590-99-817-9392	. INHIBITOR, INFRA RED LIGHTING SWITCH	1		589196	
23	LV7RU/2540-99-828-4747	. PANEL, 6 way lighting switch	1		346739	
24	G1/5305-99-121-3928	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, cadmium plated, No. 6 x 3/8 in.	2			Switch panel to dash
25	LV7RU/5930-99-822-3310	. SWITCH, ROTARY, 6 way lighting	1	13	579064	
26	G1/5305-99-941-9194	. SCREW, MACHINE, BA, steel, flat fillister hd, slot drive, cadmium plated, No. 2 x 3/8 in.	3			Switch to panel
27	LV6MT4/2590-99-804-7601	. BOOT, DUST AND MOISTURE SEAL, 6 way lighting switch	1		54333978	
28	LV7RU/9905-99-828-4748	. PLATE, IDENTIFICATION, 6 way switch panel	1		348797	
29	LV6MT3/6220-99-805-1995	. LIGHT, INDICATOR, amber lens, warning light	1		38192A	
30	LV6MT4/5999-99-813-5246	. SWITCH, LIGHT, hazard warning	1	14	11-42-IMG12	
31	X5/6240-99-995-2318	. LAMP, FILAMENT	1			
32	LV6MT3/5945-99-811-8725	. FLASHER, THERMAL, 96 per min, non adjustable	1		96-71P-2P+1	
33	G1/5305-99-914-6221	. SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No. 10 x 5/8 in.	2			Flasher unit to dash

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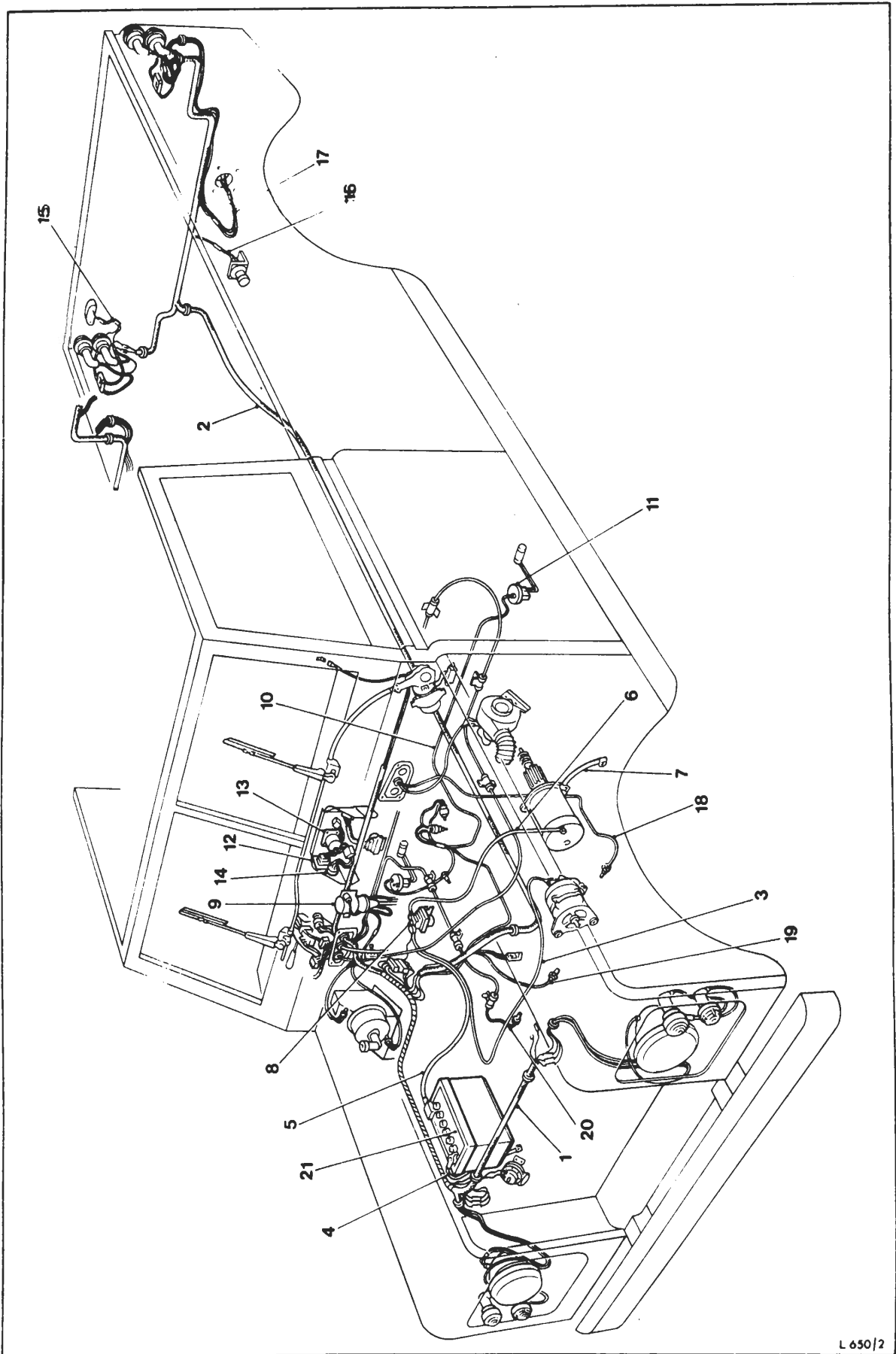
ELECTRICAL EQUIPMENT-12 VOLT



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - i2V contd.				
2	G1/5310-99-941-6653	WASHER, LOCK, steel, split helical ring, 3/16 in.	2			Flasher unit to dash
3	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	2			
4	G1/5310-99-117-1578	NUT, PLAIN, BLIND RIVET, UNF, steel, zinc coated, No. 10; 9/32 in. od, 0.380 in. h	2			
5	LV6MT4/5945-99-804-3583	RELAY SWITCH, hazard warning	1		33293A	
6	G1/5305-99-914-6221	SCREW, MACHINE, UNF, steel, hex hd, cadmium plated	2			Relay to dash
7	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	2			
8	G1/5310-99-944-6653	WASHER, LOCK, steel, split helical ring, 3/16 in.	2			
9	G1/5310-99-845-0246	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	2			
10	LV7RU/6210-99-822-6552	LIGHT, INDICATOR, DIRECTION, green	1		589027	Bracket
11	LV6MT4/5930-99-822-2276	SWITCH, assy, headlight dipper & horn	1		39488	
12	LV7RU/2540-99-824-8729	BRACKET, SWITCH	1		575390	
13	LV7RU/2510-99-849-8581	NUT, special	2		313484	
14	LV7RU/5305-99-820-0118	SCREW, MACHINE, UNC, steel, pan hd, slot drive, No. 10 x 1-1/8 in.	2		79174	
15	LV6MT4/5930-99-822-2292	SWITCH, windscreen wiper & washer	1		39664	
16	LV6MT3/5355-99-822-6039	.. KNOB	1		575153	
17	LV7RU/5935-99-824-3463	.. SOCKET, ELECTRICAL, inspection light, black	1		579122	
18	LV7RU/5935-99-824-3464	.. SOCKET, ELECTRICAL, inspection light, red	1		579121	
19	LV6MT1/6680-99-822-6300	.. SPEEDOMETER, mph	1		6209/06	
20	LV6MT1/6680-99-822-3311	.. SPEEDOMETER, kph	1		6209/07	
21	LV7RU/6680-99-824-0453	.. SHAFT ASSEMBLY, FLEXIBLE, 7 ft 3-3/4 in. lg: RHD	1		623054	
22	LV7RU/6680-99-819-5198	.. SHAFT, FLEXIBLE, inner	1		589007	
23	LV6MT1/6680-99-824-2515	.. CASING, FLEXIBLE SHAFT	1		D04305-0187	
24	LV7RU/6680-99-824-0452	.. SHAFT ASSEMBLY, FLEXIBLE, 8 ft 3/4 in. lg; LHD	1		623055	
25	LV7RU/6680-99-822-5034	.. SHAFT, FLEXIBLE, inner	1		579396	
26	LV6MT1/6680-99-824-3381	.. CASING, FLEXIBLE SHAFT	1		D04305-0196	
27	LV7RU/6680-99-828-1089	.. CABLE, CONTROL, speedometer, remote trip reset cable	1		13H9205	
28	LV6MT4/6110-99-818-0845	.. STABILIZER, VOLTAGE, 1-3/4 in. lg, 1-1/16 in. w, 9/16 in. h	1		579468	
29	LV7RU/5325-99-850-1501	.. GROMMET, RUBBER; capillary tube & speedometer cable	1		273370	
30	LV7RU/2590-99-828-3940	.. PANEL, INSTRUMENT, VEHICULAR	1		579068	
31	LV7RU/6685-99-822-5049	.. THERMOMETER, INDICATING, RESISTANCE, coolant temp	1		579066	
32	LV6MT1/6680-99-805-3627	.. INDICATOR, FUEL QUANTITY	1		BF6106-05	
33	LV7RU/6685-99-822-3309	.. THERMOMETER, INDICATING RESISTANCE, oil temp	1		579067	
34	LV6MT3/6210-99-822-6551	.. LIGHT, INDICATOR, ignition, red	1		579007	
35	X5/6240-99-995-3247	.. LAMP, FILAMENT, 12V, 2.2W, MES clear	5			
36	X5/6240-99-995-3218	.. LAMP, FILAMENT, 12V, 2W, MCC, BATS, clear	3			
37	LV6MT4/5999-99-822-6034	.. LIGHT SWITCH, warning light & test button	1		39802	

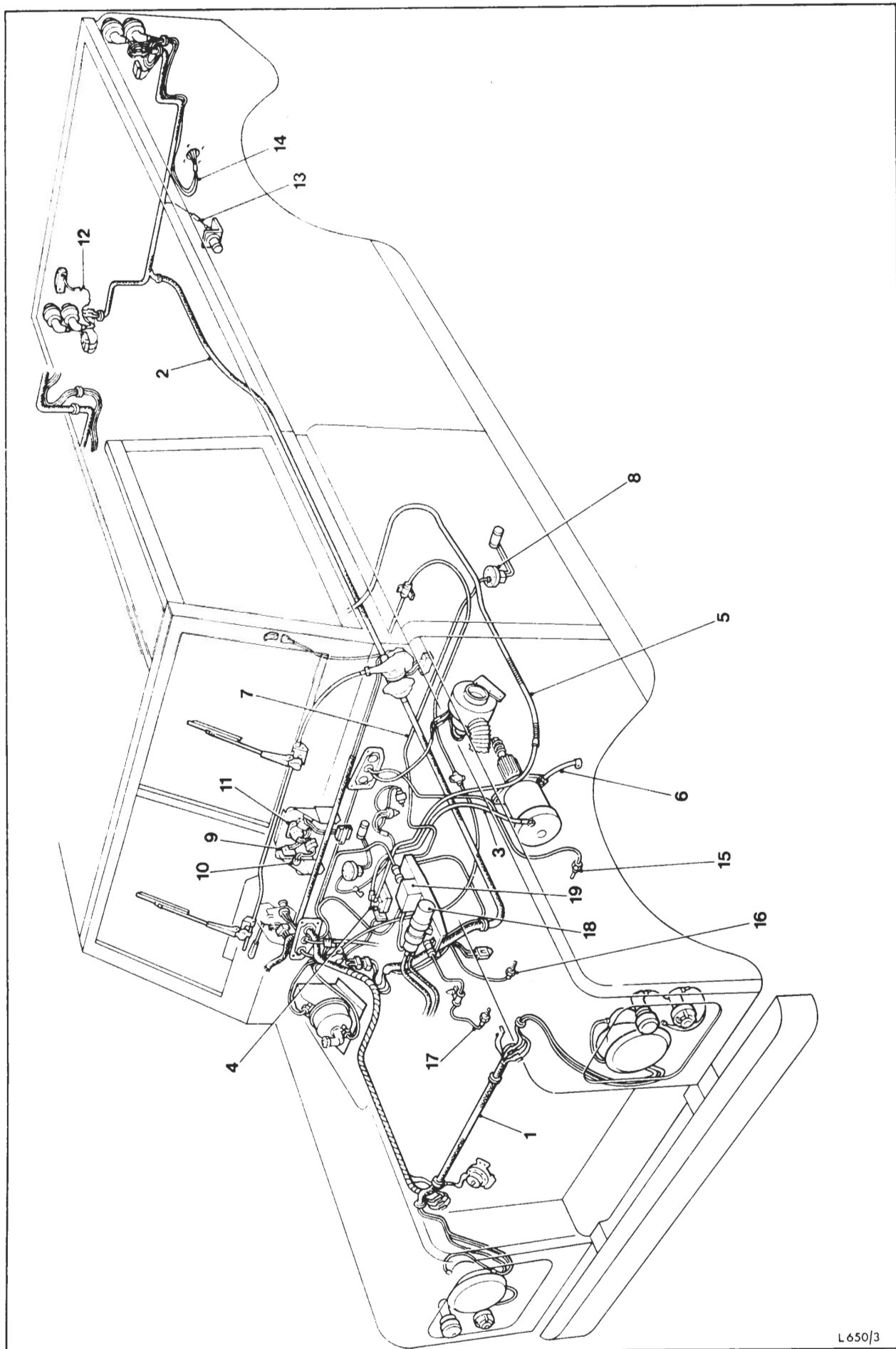
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ELECTRICAL EQUIPMENT-12 VOLT

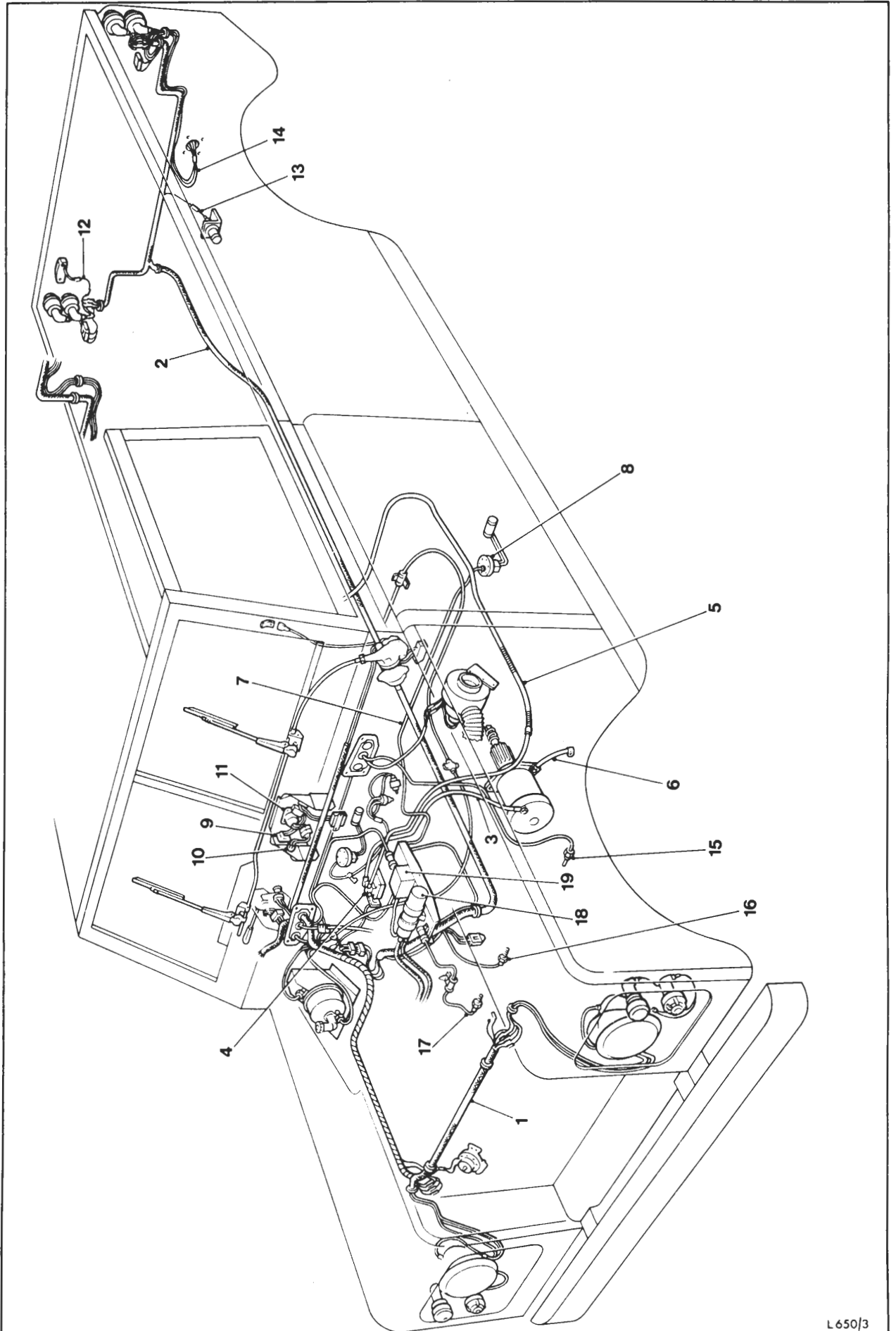


Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 12V - contd.		L1		
2	LV7RU/2590-99-824-2514	. CONTROL ASSEMBLY, PUSH-PULL, cold start, RHD	1		594592	
3	LV7RU/2590-99-824-3380	. CONTROL ASSEMBLY, PUSH-PULL, cold start, LHD	1		594591	
4	LV6MT4/5325-99-804-8115	. GROMMET, RUBBER, cold start control assy	1		860234	
5	LV7RU/2590-99-824-3475	. WIRING HARNESS, BRANCHED: heater switch to heater	1		579457	
6	LV7RU/2590-99-824-3465	. WIRING HARNESS, number plate light	1	15	589026	
7	LV6MT4/2920-99-828-4749	. LEAD, ELECTRICAL, convoy light	1	16	54952872	
8	LV7RU/2590-99-808-4872	. WIRING HARNESS; c/w NATO socket	1	17	560483	
9	LV6MT4/5935-99-802-4397	. COVER, ELECTRICAL PLUG SOCKET, rubber, 2-1/4 in. od, 1-1/16 in. h	1		FV596885	
10	G1/5305-99-941-0521	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 2-1/4 in.	4			NATO socket to cross member
11	G1/5310-99-120-1338	. WASHER, LOCK, steel, single coil, zinc coated, 1/4 in.	4			
12	G1/5310-99-804-7941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4			
13	LV7RU/5340-99-849-9955	. CLIP: harness to axle & rear cross member	6		235365	Clips to cross member
14	LV6MT4/5340-99-805-0910	. CLAMP, LOOP, ammeter cable	4		513220	
15	LV6MT4/5340-99-805-0927	. CLAMP, LOOP, rear cross member	2		187079	
16	G1/5305-99-136-3718	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, No. 10 x 3/4 in.	2			Clips to cross member
17	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No. 2 BA	2			
18	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	2			
19	G1/5310-99-845-0246	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	2			
20	LV7RU/5340-99-895-2102	. CLIP, SPRING TENSION, frame harness to toe-box	1		278490	Loop clamp to dash
21	LV6MT4/5325-99-808-3203	. GROMMET, RUBBER, trailer socket lead	1		54190790	
21	LV6MT4/5340-99-819-5237	. BUCKLE STRAP, NONMETALLIC, plates, 6 in. lg, 3/16 in. w	5		60160079	
22	LV7RU/5320-99-805-6857	. RIVET, TUBULAR, THREADED, aluminium, 7/16 in. lg x 1/4 in., UNF, No. 10, 32 tpi	2		532848	
23	LV6MT4/5325-99-804-8111	. GROMMET, capillary tube	1		236389	
24	LV7RU/5340-99-896-0609	. CLIP, capillary tube, oil temp	5		240429	
25	LV6MT4/2590-99-820-7565	. LEAD, ELECTRICAL, body side to front panel	1		54952867	
26	LV7RU/2990-99-850-0922	. LEAD, BONDING, tail pipe	1		531598	
27	G1/5310-99-120-4032	. WASHER, FLAT, steel, zinc coated, 1/4 in.	2			Capillary tube clip to lh valance
28	LV7RU/5340-99-824-2726	. CLIP	5		50183	
29	LV6MT4/5340-99-828-4174	. CLAMP, LOOP; cable to dash	3		51101266	
30	G1/5305-99-124-8120	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, No. 10 x 5/8 in.	3			
31	G1/5305-99-137-9216	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, No. 10 x 5/8 in.	2			Capillary tube clip to lh valance
32	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No. 2 BA	2			
33	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	2			
34	LV7RU/5320-99-805-6857	. TUBULAR RIVET, THREADED, aluminium, 0.472 in. lg, UNF, No. 10, 32 tpi	2		532848	
35	LV7RU/5325-99-850-1501	. GROMMET: capillary tube & cold start control clip	8		273370	Capillary tube clip to lh valance
36	LV6MT4/5325-99-804-8111	. GROMMET, RUBBER, capillary tube in grommet plate	1		236389	
37	LV6MT3/2540-99-809-6482	. MOTOR, WINDSCREEN WIPER, 12V	1		75664A	Capillary tube clip to lh valance
38	LV6MT3/6105-99-824-8637	. ARMATURE, MOTOR; c/w thrust screws & nuts	1		54709161	
39	LV6MT3/2540-99-821-8949	. BRUSH, assy, set of 3 brushes	1		54704696	

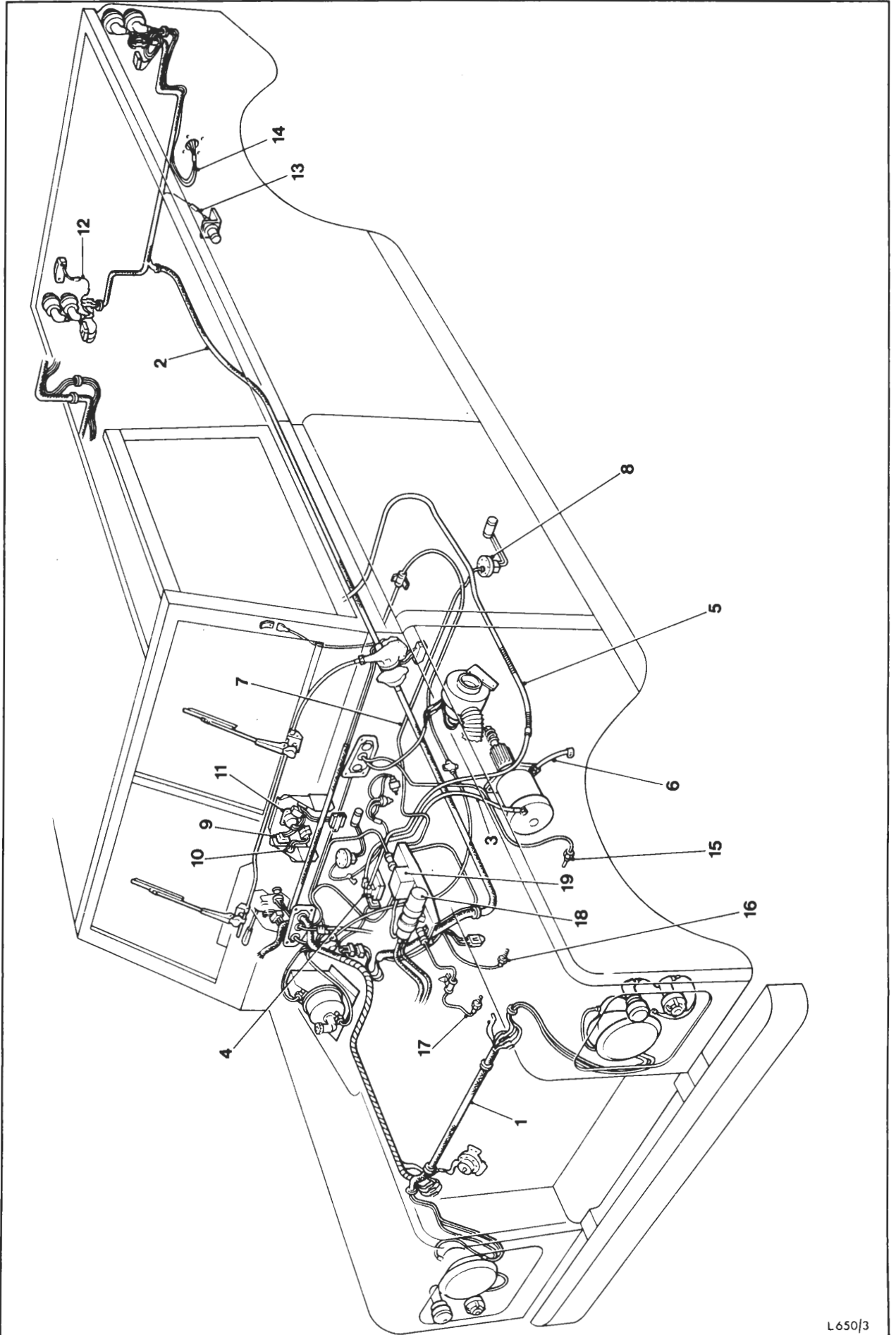
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 12V - contd.				
2	LV6MT3/2540-99-810-9629	. GEAR AND SHAFT, WINDSCREEN WIPER	1		54702585	
3	LV7RU/2540-99-828-4750	. DRIVE ASSEMBLY, FLEXIBLE: motor to wheel boxes	1		RTC202	
4	LV7RU/2540-99-808-4876	. WHEEL BOX, WINDSCREEN WIPER, 32 teeth	2		560887	
5	LV6MT3/2540-99-810-9630	. SPINDLE ASSEMBLY, WINDSCREEN WIPER	2		54700995	
6	LV6MT3/2510-99-811-8986	. ARM, WINDSCREEN WIPER, unpolished, rh	1		54703545	} Alternative
7	LV6MT3/2510-99-811-8985	. ARM, WINDSCREEN WIPER, unpolished, lh	1		54703544	
8	LV7RU/2540-99-828-4731	. ARM, WINDSCREEN WIPER, black, rh	1		RTC822	} Alternative
9	LV7RU/2540-99-825-1049	. ARM, WINDSCREEN WIPER, black, rh	1		RTC819	
10	LV6MT3/2510-99-811-8987	. SQUEEGEE, WINDSCREEN WIPER	2		54203549	
11	LV6MT3/2540-99-824-4521	. BOTTLE, WINDSCREEN WASHER; c/w pump & bottle	1		802533	Cts A to F
12	LV6MT3/2540-99-810-2113	. BOTTLE, WINDSCREEN WASHER, plastic, 3-1/4 in. x 5 in. x 6-11/16 in. h	1		802461	
13	LV7RU/2540-99-822-6030	. MOTOR, PUMP AND CAP	1		573222	
14	LV7RU/2540-99-824-8412	. BRACKET, water bottle	1		345654	
15	G1/5305-99-941-6190	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, No. 10 x 1/2 in.	3			} Water bottle bracket
16	G1/5310-99-941-6869	. WASHER, FLAT, steel, cadmium plated, No. 4 BA	3			
17	G1/5310-99-944-0547	. WASHER, LOCK, steel, cadmium plated, No. 4 BA	3			
18	G1/5310-99-914-1831	. NUT, PLAIN, HEXAGON, steel, No. 4 BA	3			
19	LV7RU/2540-99-828-3942	. BOTTLE ASSEMBLY, WINDSCREEN WASHER; c/w bottle, cap & non-return valve	1		623060	Cts G to T
20	LV6MT3/2540-99-810-2113	. BOTTLE, WINDSCREEN WASHER	1		802461	
21	LV6MT3/2540-99-810-2114	. CAP, BOTTLE	1		346204	
22	LV7RU/2540-99-824-6588	. PUMP-MOTOR, 12V	1		589353	
23	LV7RU/2540-99-824-4516	. JET, SCREENWASH, lh	1		348066	
24	LV7RU/2540-99-824-4517	. JET, SCREENWASH, rh	1		589825	
25	LV6MT3/4730-99-882-0187	. TEE, HOSE, plastics	1		768523	
26	LV6MT6/4710-99-805-7843	. TUBING, PLASTICS, green, 5/32 in. id, 1/4 in. od	as req'd		84221	
27	LV7RU/5340-99-446-6158	. CLIP: tubing to dash	4		519602	
28	G1/5305-99-941-8362	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, No. 8 x 3/8	4			u/w clips
29	LV6MT4/5930-99-822-2292	. SWITCH ASSEMBLY, st, 1 position, 2 circuit, wiper/washer	1		39664	
30	LV6MT3/5355-99-822-6039	. KNOB	1		575153	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 24V - contd.		L2		
2	NP	WIRING HARNESS, main, RHD	1	1	589227	Cts B(1),E(2)
3	NP	WIRING HARNESS, main, LHD	1		589228	Cts B(2),E(1)
4	LV7RU/2590-99-824-2516	WIRING HARNESS, main, RHD	1	1	623046	Cts G,H(1), K(2),K(3)
5	LV7RU/2590-99-824-3382	WIRING HARNESS, main, LHD	1		623047	Cts H(2),J, K(1)
6	LV7RU/2590-99-824-3469	WIRING HARNESS, frame, RHD	1	2	589716	
7	NP	WIRING HARNESS, frame, LHD	1		579156	
8	LV6MT4/2590-99-802-9255	CABLE, ELECTRICAL: starter to solenoid, switch	1	3	5494371	Cts A to F
9	LV7RU/2920-99-822-6064	RELAY, SOLENOID	1	4	579203	
10	LV6MT4/6140-99-820-7560	LEAD, ELECTRICAL: solenoid to battery	1	5	54953397	
11	LV7RU/2920-99-823-8354	LEAD, ELECTRICAL: starter motor to frame	1	6	575184	
12	LV6MT4/2590-99-820-7561	LEAD, ELECTRICAL, bonded: seat box to frame	1		54952865	
13	LV6MT4/2590-99-805-2425	LEAD, ELECTRICAL: gearbox to frame	1		54952840	
14	LV6MT4/2590-99-820-7563	LEAD, ELECTRICAL, lh toe box	1		54955444	
15	LV6MT4/2590-99-805-2425	LEAD, ELECTRICAL: bonnet to tie-bar mounting bracket	1		54952840	
16	G1/5305-99-941-0511	SCREW, MACHINE, UNF, steel, hex hd. zinc coated, 1/4 in. x 1/2 in.	2			Earth leads to frame
17	G1/5305-99-941-0279	SCREW, MACHINE, UNF, steel, hex hd. zinc coated, 1/4 in. x 7/8 in.	1			
18	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	3			
19	G1/5310-99-941-6654	WASHER, LOCK, steel, split helical ring, 1/4 in.	3			
20	G1/5310-99-804-7941	NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	3			
21	G1/5305-99-941-0513	SCREW, MACHINE, UNF, steel, hex hd. zinc coated, 1/4 in. x 3/4 in.	2			Lead to hinge
22	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	2			
23	G1/5305-99-941-0539	SCREW, MACHINE, UNF, steel, hex hd. zinc coated, 3/8 in. x 3/4 in.	1			Lead to rh tie-bar bracket
24	G1/5310-99-970-8625	WASHER, FLAT, steel, cadmium plated, 3/8 in.	1			
25	G1/5310-99-941-6656	WASHER, LOCK, steel, split helical ring, 3/8 in.	1			
26	G1/5310-99-135-6785	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 3/8 in.	1			
27	LV7RU/5305-99-845-0236	SCREW, TAPPING, THREAD CUTTING, steel, rd hd, slot drive, cadmium plated, 1/4 in. x 3/8 in.	2		72628	Bonding lead to dash
28	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	2			
29	LV7RU/2590-99-824-3030	WIRING HARNESS, BRANCHED, fuel change- over	1	7	579157	
30	LV6MT1/6680-99-822-6068	TRANSMITTER, LIQUID QUANTITY	2	8	TM1113/ 002	
31	LV6MT4/5920-99-825-9266	FUSE BLOCK, 4 fuses	1		37564	
32	LV6MT3/2590-99-822-6065	HORN, ELECTRICAL	1		69227	
33	LV6MT4/5945-99-802-1555	RELAY, ARMATURE, 24V, spst, infrared lighting	1		54380479	
34	G1/5305-99-946-2344	SCREW, MACHINE, UNF, steel, hex hd. cadmium plated, No. 10 x 1/2 in.	2			Relay
35	G1/5310-99-941-6653	WASHER, LOCK, steel, split helical ring, 3/16 in.	2			
36	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	2			



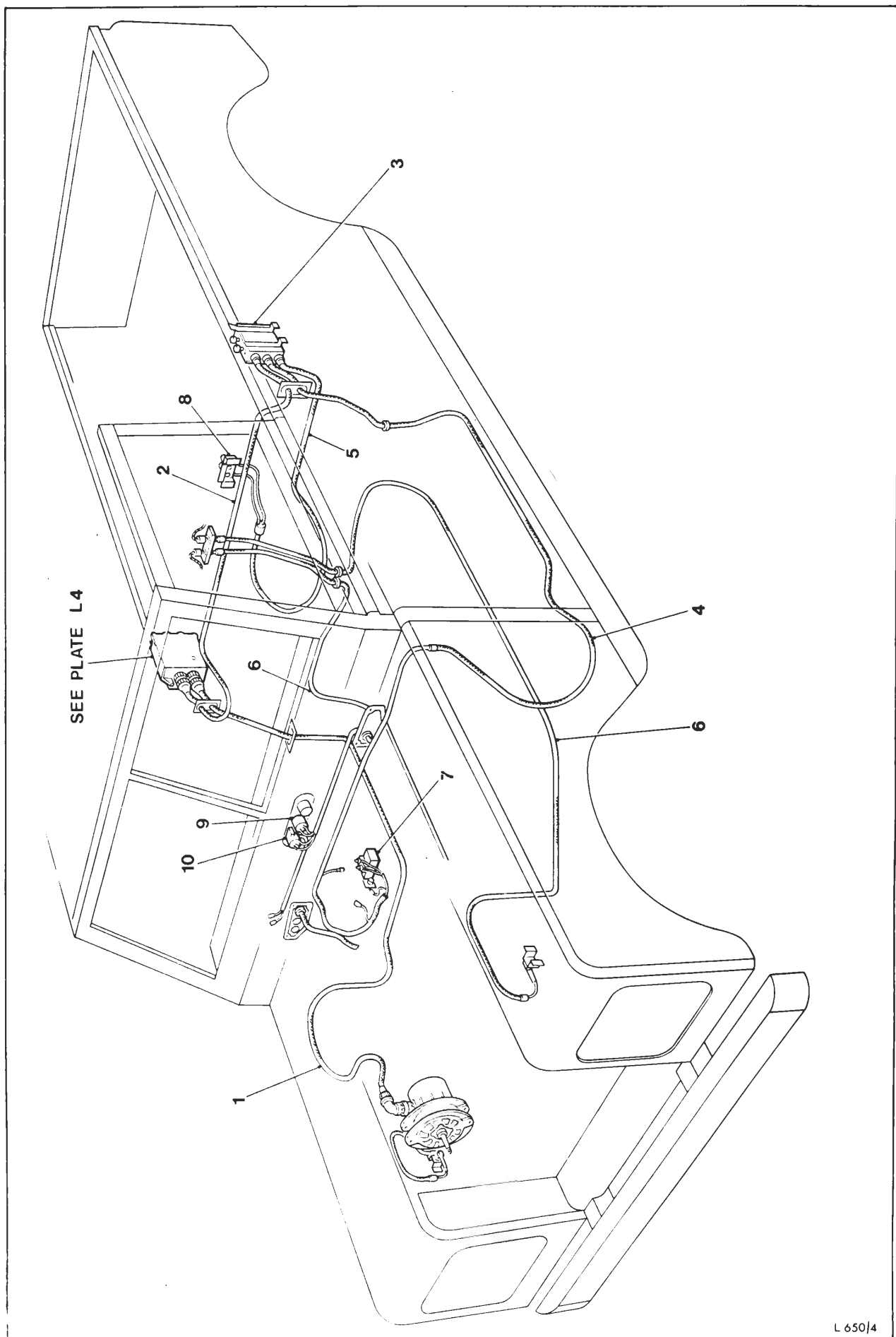
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT -- 24V -- contd.		L2		
2	G1/5310-99-941-2419	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	2			Relay
3	LV6MT4/5930-99-815-1807	SWITCH, INFRARED LIGHTING	1	9	39330A	
4	LV7RU/2590-99-817-9392	INHIBITOR, INFRARED LIGHTING SWITCH	1		589196	
5	LV6MT4/5999-99-813-5246	SWITCH, LIGHT, hazard warning	1	10	11-42-IMG 12	
6	X5/6240-99-995-9145	LAMP, FILAMENT, hazard warning switch, 24V, 3W	1			
7	LV6MT3/5945-99-824-0573	FLASHER, THERMAL, 24V; c/w hazard warning	1		4DM001- 863-18	
8	LV6MT4/5945-99-881-2486	RELAY, stop switch	1		6RA33442	
9	LV6MT4/5340-99-805-0922	CLAMP, LOOP: flasher to dash	1		187051	
10	LV7RU/6680-99-824-0453	SHAFT ASSEMBLY, FLEXIBLE, 7 ft 3-3/4 in. lg, RHD	1		623054	
11	LV7RU/6680-99-819-5198	SHAFT, FLEXIBLE, inner	1		589007	
12	LV6MT1/6680-99-824-2515	CASING, FLEXIBLE SHAFT	1		D04305- 0187	
13	LV7RU/6680-99-824-0452	SHAFT ASSEMBLY, FLEXIBLE, 8 ft - 3/4 in. lg, LHD	1		623055	
14	LV7RU/6680-99-822-5034	SHAFT, FLEXIBLE, inner	1		579396	
15	LV6MT1/6680-99-824-3381	CASING, FLEXIBLE SHAFT, 8 ft lg	1		D04305- 0196	
16	LV7RU/6680-99-828-1089	CABLE CONTROL, speedometer, remote trip reset	1		13H9205	
17	LV6MT1/6680-99-822-6300	SPEEDOMETER, mph	1		6209/06	
18	LV6MT1/6680-99-822-3311	SPEEDOMETER, kph	1		6209/07	
19	LV7RU/6620-99-824-4508	INDICATOR, assy, fuel, oil & water gauge	1		579117	
20	LV7RU/6685-99-822-5049	THERMOMETER, INDICATING, RESISTENCE, coolant temperature	1		579066	
21	LV6MT1/6680-99-805-4866	INDICATOR, LIQUID QUANTITY, fuel	1		FG6269/01	
22	LV7RU/6685-99-822-3309	THERMOMETER, INDICATING, RESISTENCE, oil temperature	1		579067	
23	LV7RU/5930-99-822-3310	SWITCH, ROTARY, 6 way lighting	1	11	579064	
24	LV6MT4/2590-99-804-7601	BOOT, DUST AND MOISTURE SEAL, rotary switch cover	1		54333978	
25	LV6MT4/5999-99-822-6069	LIGHT SWITCH, warning & test button	1		39802	
26	LV7RU/2590-99-824-3468	WIRING HARNESS, number plate light	1	12	589026	
27	LV7RU/2510-99-874-0682	LEAD, ELECTRICAL, convoy light	1	13	552772	
28	LV7RU/2590-99-808-4872	WIRING HARNESS; c/w NATO socket	1	14	560483	
29	LV6MT8/2920-99-806-6451	COIL, IGNITION	1	18	45202A	
30	LV6MT8/5915-99-805-1652	FILTER UNIT	1	19	47206	
31	G1/5310-99-137-9231	WASHER, LOCK, steel, split helical ring, zinc coated, M8	2			Filter unit to base plate
32	G1/5310-99-122-3402	NUT, PLAIN, HEXAGON, ISO metric, steel, 8 mm x 1.25 mm pitch	2			
33	LV7RU/2540-99-820-8142	CLIP, SUPPORT BRACKET	1		552529	
34	G1/5305-99-941-0525	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 3/4 in.	2			Clip, coil & filter to base plate
35	LV7RU/5310-99-136-5497	WASHER, FLAT, steel, zinc coated, 5/16 in.	1		4047	



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 24V - contd.				
2	G1/5310-99-941-6655	WASHER, LOCK, steel, split helical ring, zinc coated, 5/16 in.	2			Clip, coil & filter to base plate
3	G1/5310-99-136-1515	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 5/16 in.	2			
4	LV6MT4/5930-99-822-2292	SWITCH, windscreen wiper & washer	1		39664	
5	LV6MT4/5930-99-822-2276	SWITCH, headlight dip & horn switch	1		39488	
6	LV7RU/5935-99-824-3463	SOCKET, ELECTRICAL, inspection lamp, black	1		579122	
7	LV7RU/5935-99-824-3464	SOCKET, ELECTRICAL, inspection lamp, red	1		579121	
8	LV7RU/2590-99-824-2514	CONTROL ASSEMBLY, PUSH-PULL, cold start, RHD	1		594592	
9	LV7RU/2590-99-824-3380	CONTROL ASSEMBLY, PUSH-PULL, cold start, LHD	1		594591	
10	LV6MT4/5325-99-814-8115	GROMMET, RUBBER, cold start control assy	1		860234	
11	LV6MT4/6140-99-620-0273	BATTERY, SECONDARY, lead acid, 12V, 6Ah, 20 hrs. dry charged	2		CB9/7	
12	LV6MT4/6140-99-820-8149	LEAD, ELECTRICAL: battery to earth	1		54943726	
13	LV6MT4/6140-99-820-8148	LEAD, ELECTRICAL: battery link	1		54953334	
14	LV6MT4/5306-99-805-7991	BOLT, MACHINE, BSW, steel, sq hd, 5/16 in. x 1-1/4 in. lg	4		54102296	
15	LV6MT4/5940-99-881-5982	NUT, BATTERY TERMINAL	4		54131146	
16	LV6MT4/5310-99-137-5052	NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 5/16 in.	1		170578	Solenoid terminal
17	LV6MT4/5930-99-811-3465	SWITCH, TOGGLE, heater	1		31956B	
18	LV7RU/2590-99-824-3475	WIRING HARNESS, BRANCHED: heater switch to motor	1		579457	
19	LV6MT3/2540-99-808-4855	MOTOR, WINDSCREEN WIPER, ELECTRICAL	1		75685F	
20	LV6MT4/2540-99-825-8120	MOTOR, WIPER, 24V	1		75685	
21	LV6MT4/6105-99-828-0856	ARMATURE, MOTOR, 24V	1		54709162	
22	LV6MT3/2540-99-821-8949	BRUSH, assy	1		54704696	
23	LV6MT3/2540-99-821-9330	SWITCH, PARKING	1		54702585	
24	LV6MT3/2540-99-810-9629	GEAR AND SHAFT, WINDSCREEN WIPER	1		54702585	
25	LV6MT3/2540-99-805-1670	CABLE ASSEMBLY, CONTROL: motor to wheel boxes, 3 ft 11-1/8 in. lg	1		743238	
26	LV7RU/2540-99-808-4876	WHEEL BOX, WINDSCREEN WIPER, 32 teeth	2		560887	
27	LV6MT3/2540-99-810-9630	SPINDLE ASSEMBLY, WINDSCREEN WIPER	2		54700995	
28	LV6MT3/2510-99-811-8986	ARM, WINDSCREEN WIPER, rh	1		54703545	
29	LV6MT3/2510-99-811-8985	ARM, WINDSCREEN WIPER, lh	1		54703544	
30	LV6MT3/2510-99-811-8987	BLADE, WINDSCREEN WIPER	2		205414E	
31	LV7RU/2540-99-824-4528	BOTTLE, WINDSCREEN WASHER	1		579282	
32	LV6MT3/2540-99-802-7851	JET AND EXTENSION, WINDSCREEN WASHER	2		802248	
33	LV6MT3/4730-99-802-7852	TEE, HOSE, plastics	1		768522	
34	LV6MT3/2540-99-802-7853	TUBING, plastics	as req'd		G838	

L3

AUXILIARY ELECTRICAL EQUIPMENT-24 VOLT

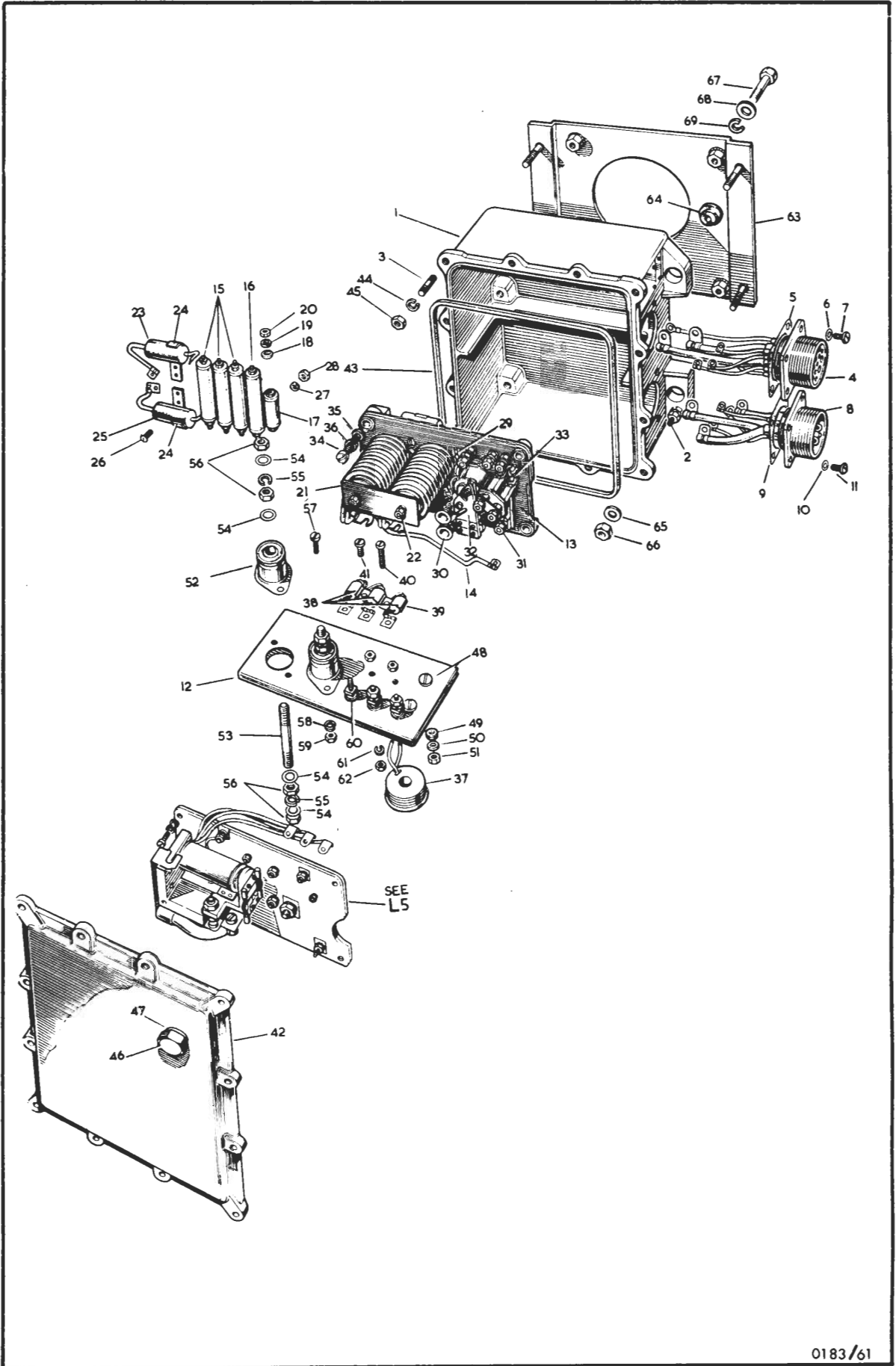


Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 24V - contd.		L3		
2	LV6MT4/2920-99-809-6772	WIRING HARNESS: alternator to generator panel	1	1	54950615	
3	LV6MT4/2590-99-820-8147	WIRING HARNESS: generator panel to shunt box	1	2	5491514	
4	LV6MT4/2590-99-824-2761	SHUNT BOX	1	3	1809852	
5	LV6MT4/5940-99-970-2894	TERMINAL, SCREWED HEAD, black	1		5601-83A	
6	LV6MT4/5940-99-108-5445	TERMINAL, SCREWED HEAD, red	1		T101	
7	LV6MT3/5910-99-806-6855	CAPACITOR, FIXED, METALLIZED PAPER DIELECTRIC	1		6078-30A	
8	G1/5305-99-941-9088	SCREW, MACHINE, BA, steel, flat fillister hd, slotted, No. 4 x 5/8 in.	2			
9	LV6MT4/5310-99-881-9054	WASHER, LOCK, steel, No. 4 BA	2		5293/39	
10	G1/5310-99-941-9961	NUT, PLAIN, HEXAGON, steel, cadmium plated, No. 4 BA	2			
11	G1/5310-99-101-7838	WASHER, FLAT	2			} Keeper plate
12	G1/5310-99-941-8877	NUT, PLAIN, WING, UNF, steel, zinc coated, 1/4 in.	2			
13	LV6MT4/6625-99-805-5072	SHUNT, INSTRUMENT, AMMETER	2		5913-30	
14	LV7RU/5940-99-825-0513	TERMINAL AND BUSH, assy, BSF, brass, 5/16 in., 1.515 in. lg	1		579204	
15	LV6MT4/5970-99-825-0514	INSULATOR, TERMINAL STUD, plastics, 5/16 in. id	1		54933602	
16	G1/5310-99-134-2496	WASHER, FLAT, steel, cadmium plated, 5/16 in.	1			
17	LV7RU/5310-99-137-6714	WASHER, LOCK, steel, split helical ring, copper plated, 5/16 in.	2		575014	
18	LV6MT4/5310-99-137-5052	NUT, PLAIN, HEXAGON, BSF, steel, zinc coated, 5/16 in.	2		170578	
19	LV7RU/2920-99-824-4510	WIRING HARNESS, BRANCHED: shunt box to ammeter	1	4	579136	
20	LV7RU/2920-99-824-4509	WIRING HARNESS, BRANCHED, ammeter illumination	1		579158	
21		LEAD, ELECTRICAL	1	5	552634	
22	LV7RU/2590-99-850-1503	LEAD, ELECTRICAL	2	6	530044	
23	LV7RU/2930-99-822-6064	RELAY, SOLENOID, 4 st starter	1	7	579203	
24	LV7RU/5935-99-823-8359	LEAD, AERIAL: c/w bracket	1	8	530046	
25	LV6MT4/6625-99-816-8510	AMMETER, flange mounting, 2.031 in. dia	2	9	X5539-263	
26	LV6MT4/2590-99-820-7564	LEAD, ELECTRICAL, bonded generator panel	1		54952063	
27	LV6MT4/2590-99-805-2425	LEAD, ELECTRICAL: shunt box to radio table	1		54952840	
28	G1/5310-99-120-4032	WASHER, FLAT, steel, zinc coated, 1/4 in.	1			Shunt box to radio table leads
29	LV7RU/5330-99-816-8513	SEAL, generator panel cables, bulkhead	1		348650	
30	LV7RU/2920-99-874-1396	ANGLE, RETAINER, ANGLE	1		337767	
31	LV7RU/2920-99-874-1395	SEAL, RUBBER, generator panel cables, seat box	1		348650	
32	LV7RU/2920-99-874-1394	RETAINER, RUBBER SEAL, seat box	1		337756	
33	G1/5305-99-941-6834	SCREW, MACHINE, BA, steel, hex hd, cadmium plated, No. 2 x 5/8 in.	4			} Seal retainer to bulkhead
34	G1/5310-99-941-6867	WASHER, FLAT, steel, cadmium plated, No. 2 BA	8			
35	G1/5310-99-941-6653	WASHER, LOCK, steel, split helical ring, 3/16 in.	4			
36	G1/5310-99-941-7070	NUT, PLAIN, HEXAGON, BA, steel, cadmium plated, No. 2	4			
37	G1/5305-99-951-1478	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, cadmium plated, No. 8 x 1/2 in. lg	4			} Seal retainer to seat box
38	G1/5310-99-941-8564	WASHER, FLAT, steel, cadmium plated, No. 5	4			

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 24V - contd.				
2	LV7RU/5305-99-845-0236	SCREW, TAPPING, THREAD CUTTING, steel, rd hd, slot drive, cadmium plated, 1/4 in. x 3/8 in.	2			Cable protection shield to cross member
3	W2/5310-99-120-0866	WASHER, FLAT, steel, 1/4 in. id, 1/2 in. od, 1/32 in. thk	2			
4	LV6MT4/5340-99-805-0911	CLAMP, LOOP, steel, 1 in. id	3		187012	Ammeter lead clips to sill channel
5	G1/5305-99-137-9216	SCREW, MACHINE, UNF, steel, hex hd, zinc coated, No. 10 x 5/8 in.	3			
6	G1/5310-99-941-6653	WASHER, LOCK, steel, split helical ring, 3/16 in.	3			
7	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	3			
8	G1/5310-99-941-2419	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	3			
9	LV6MT4/5340-99-805-0911	CLAMP, LOOP, steel, 1 in. id	5		187012	Ammeter harness
10	G1/5305-99-124-8120	SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, cadmium plated, No. 10 x 5/8 in.	1			Ammeter harness clips to toe-box & bulkhead
11	G1/5305-99-914-6221	SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No. 10 x 5/8 in.	4			
12	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	4			
13	G1/5310-99-941-6653	WASHER, LOCK, steel, split helical ring, 3/16 in.	4			
14	G1/5310-99-941-2419	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	4			
15	LV6MT4/5340-99-805-0911	CLAMP, LOOP, steel, 1 in. id	6		187012	Generator panel
16	G1/5305-99-914-6221	SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No. 10 x 5/8 in.	6			
17	G1/5310-99-941-6866	WASHER, FLAT, steel, cadmium plated, No. 2 BA	6			
18	G1/5310-99-941-6653	WASHER, LOCK, steel, split helical ring, 3/16 in.	6			
19	G1/5310-99-941-2419	NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No. 10	6			

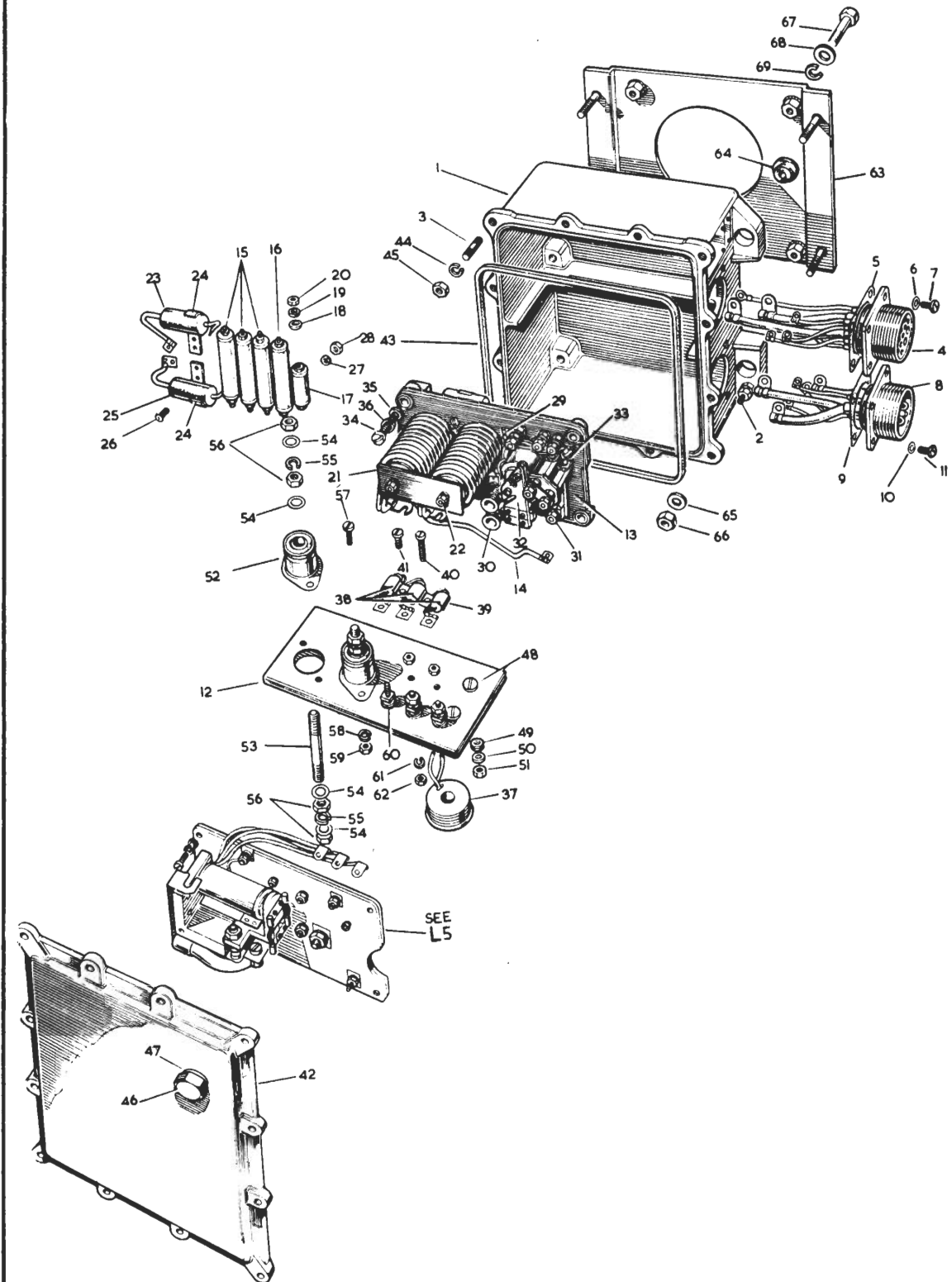
Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 24V - contd.				
2	LV6MT3/6220-99-910-9188	.. HEADLIGHT, No. 3 Mk 1	2		FV157971	
3	LV6MT3/6220-99-910-9185	.. LIGHT UNIT, HEADLIGHT	2		554430	
4	LV6MT3/6220-99-806-7538	.. BODY ASSEMBLY, HEADLIGHT	2		54522954	
5	LV6MT3/6220-99-803-3271	.. RIM, SEATING	2		554871	
6	LV6MT3/5305-99-803-2956	.. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slotted, No. 6 x 3/16 in. lg	2		186137	
7	LV6MT3/6220-99-910-9189	.. ADAPTOR, HEADLIGHT	2		860629	
8	LV6MT3/6220-99-910-9194	.. RIM	2		554345	
9	LV6MT3/6220-99-910-9190	.. CLIP, RIM, HEADLIGHT	2		554454	
10	LV6MT3/5305-99-128-7974	.. SCREW, ASSEMBLED WASHER	6		554860	
11	LV6MT3/6220-99-803-3527	.. GASKET	2		555297	
12	X5/6240-99-995-4508	.. LAMP, FILAMENT, 26V/26V, 50W/50W BPF, clear	2			
13	LV6MT3/6220-99-820-3051	.. SIDELIGHT	2		FV760663	
14	LV6MT3/6220-99-821-4898	.. LENS	2		FV694906	
15	X5/6240-99-995-2253	.. LAMP, FILAMENT, 24V, 6W, SCC clear	2			
16	LV6MT3/6220-99-803-2657	.. TAILLIGHT-STOPLIGHT	2		FV260873	
17	LV6MT3/6220-99-803-3485	.. LENS	2		576204	
18	LV6MT3/5310-99-805-6457	.. NUT, PLAIN, KNURLED, BSW, brass, cadmium plated, 0.692 in; 24 tpi	2		FV(S)6/38/4	Cts A to F
19	LV6MT4/5340-99-881-2217	.. BUSHING, RUBBER, 0.595 in. od	2		54931752	
20	LV6MT4/5310-99-805-6455	.. WASHER, FLAT, brass, cadmium plated, 7/16 in. id, 5/8 in. od, 1/16 in. thk	2		FV(S)6/39/4	
21	LV6MT3/6220-99-823-9793	.. TAILLIGHT-STOPLIGHT	2		FV760732	
22	LV6MT3/6220-99-824-7089	.. LENS	2		FV783863	
23	X5/6240-99-995-3288	.. LAMP, FILAMENT, 24V, 5/21W, SBC	2			
24	LV6MT3/6220-99-803-3704	.. TURNLIGHT, front and rear	4		FV260907	
25	LV6MT3/6220-99-803-3706	.. LENS, TURNLIGHT, amber	4		577588	
26	LV6MT4/5340-99-881-2217	.. BUSHING, RUBBER, 7/16 in. id	4		54931752	
27	LV6MT4/5310-99-805-6457	.. NUT, PLAIN, KNURLED, BSW, brass, cadmium plated, 0.692 in; 24 tpi	4		FV(S)6/38/4	Cts A to F
28	LV6MT4/5310-99-805-6455	.. WASHER, FLAT, brass, cadmium plated, 7/16 in. id, 5/8 in. od, 1/16 in. thk	4		FV(S)6/39/4	
29	X5/6240-99-995-3244	.. LAMP, FILAMENT, 24V, 24W, SCC, clear	4			
30	LV6MT3/6220-99-823-9795	.. TURNLIGHT, front	2		FV760734	
31	LV6MT3/6220-99-823-9796	.. LENS	2		54585231	Cts G to T
32	X5/6240-99-995-2902	.. LAMP, FILAMENT, 24V, 21W, SCC, clear	2			
33	LV6MT3/6220-99-823-9794	.. TURNLIGHT, rear	2		FV760733	
34	LV6MT3/6220-99-823-9797	.. LENS	2		54585232	Cts G to T
35	X5/6240-99-995-2902	.. LAMP, FILAMENT, 24V, 21W, SCC, clear	2			
36	LV6MT3/6220-99-201-9093	.. LIGHT, REGISTRATION PLATE	1		53837	
37	LV6MT3/6220-99-201-9094	.. LENS, REGISTRATION PLATE LIGHT	1		54570354	
38	LV6MT3/6220-99-803-4064	.. GASKET, seating lens & base	1		54571498	
39	X5/6240-99-995-4230	.. LAMP, FILAMENT, 24V, 6W, MCC, clear	1			
40	LV6MT3/6220-99-803-2620	.. PANEL LIGHT, convoy light, No. 1, Mk 1	1		FV14933	
41	X5/6240-99-995-2253	.. LAMP, FILAMENT, 24V, 6W, SCC, clear	1			
42	LV6MT3/6210-99-828-0853	.. LIGHT, INDICATOR	2		38738A	
43	X5/6240-99-995-9145	.. LAMP, FILAMENT, 24V, 2W	2			
44	LV6MT4/5340-99-819-5237	.. BUCKLE STRAP, NONMETALLIC, headlight leads	1		60160079	
45	LV6MT4/5235-99-808-3203	.. GROMMET, RUBBER, 1 in. id, 1-3/8 in. od, 3/8 in. lg	2		54190790	
46	LV6MT4/5340-99-819-5237	.. BUCKLE STRAP, NONMETALLIC, plastics, 6 in. lg, 3/16 in. w	1		60160079	
47	LV6MT4/5325-99-814-8175	.. GROMMET, RUBBER, registration plate light lead	1		860234	
48	LV7RU/2590-99-849-8106	.. BRACKET, CONVOY LIGHT	1		268589	
49	LV7RU/2510-99-874-0682	.. SEAL GLAND, convoy light	1		536123	
50	LV7RU/2590-99-895-1827	.. CLIP, CABLE, rear light earthing	3		236366	
51	LV7RU/5340-99-874-0544	.. CLIP	4		513220	

Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 24V - contd.				
2	G1/5305-99-941-0512	.SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	2			} Convoy light bracket
3	G1/5310-99-100-6945	.WASHER, LOCK, steel, flat, int, 1/4 in.	2			
4	G1/5310-99-804-7941	.NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	2			



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 24V - contd		L4		
2	LV6MT4/2920-99-881-8201	. PANEL, GENERATOR, No.9 Mk 3, 24V	1		FV546131	
3	NP	.. BOX, assy; c/w studs	1	1-3	FV510870	
4	LV6MT4/5307-99-804-1513	... STUD, PLAIN, UNC/UNF, steel, zinc coated, 1/4 in. dia x 1.112 in. lg	1	2	5876/46	
5	LV6MT4/5307-99-807-7400	... STUD, PLAIN, UNC/UNF, steel, zinc coated, 1/4 in. dia	12	3	FV51087/3	
6	NP	.. SOCKET, ELECTRICAL, assy; c/w leads	1	4	FV51087/1	
7	LV6MT4/5935-99-800-9956	... SOCKET, ELECTRICAL	1		FV585038	
8	LV6MT4/5940-99-817-9219	... TERMINAL LUG	2		5459-208	
9	LV6MT4/5940-99-882-0001	... TERMINAL LUG	1		5459/224	
10	LV6MT4/5940-99-881-3018	... TERMINAL LUG, brass, tin plated, BA, No.2	4		5393A-17	
11	Y3/6145-99-943-4824	... CABLE, ELECTRICAL, single conductor, 40/0076 in., yellow, Unipren 12	as reqd			
12	Y3/6145-99-999-7727	... CABLE, ELECTRICAL, single conductor, 182/012 in., blue	as reqd			
13	LV6MT4/5330-99-800-9971	.. GASKET, rubber	1	5	FV585128	
14	LV6MT1/5330-99-801-3728	.. WASHER, SEAL, FLAT, rubber/steel, 13/64 in. id x 21/64 in. od x 1/16 in. thk	4	6	GD1307-3	
15	G1/5305-99-941-8212	.. SCREW, MACHINE, UNC, steel, pan hd, zinc coated, No.8 x 3/8 in.	4	7		
16	NP	.. PLUG, assy; c/w leads	1	8	FV580518	
17	LV6MT4/5935-99-800-9964	... PLUG, ELECTRICAL	1		FV585035	
18	LV6MT4/5940-99-805-0653	... TERMINAL LUG, brass, 3/16 in. dia hole	2		5393-17D	
19	LV6MT4/5940-99-817-9219	... TERMINAL LUG, brass, tin plated, BA, No.2	1		5459/208	
20	LV6MT4/5940-99-881-3019	... TERMINAL LUG, brass, tin plated, BA, No.2	3		5393A/17C	
21	Y3/6145-99-943-4824	... CABLE, ELECTRICAL, single conductor, 40/0076 in., yellow	as reqd			
22	Y3/6145-99-999-7727	... CABLE, ELECTRICAL, single conductor, 182/012 in., blue	as reqd			
23	LV6MT4/5935-99-800-9952	.. GASKET	1	9	FV585127	
24	LV6MT1/5330-99-943-3483	.. WASHER, SEAL, FLAT, 0.160 in. id x 0.290 in. od x 0.050 in. thk	4	10	PP45-2	
25	G1/5305-99-941-8825	.. SCREW, MACHINE, UNC, steel, pan hd, zinc coated, No.6 x 3/8 in.	4	11		
26						
27	NP	.. BASE, assy. regulator	1	13-33	FV543317	
28	NP	... BRACKET AND RESISTANCE, assy	1	14-20	FV543318	
29	NP LEAD, ELECTRICAL	1	14	FV510841/2	
30	Y3/6145-99-943-4824 CABLE, ELECTRICAL, single, 40/0076 in., yellow	as reqd			
31	LV6MT4/2590-99-882-0001 TERMINAL LUG	1		5459-224	
32	LV6MT4/5940-99-881-3018 TERMINAL LUG, brass, tin plated, BA, No.2	1		5393A-17	
33	LV6MT4/5905-99-405-0674 RESISTANCE, REGULATOR, 12 ohms	3	15	5576/137AN	
34	LV6MT4/5905-99-401-5090 RESISTANCE, REGULATOR, 0.5 ohms	1	16	5576/137A7	
35	LV6MT4/5905-99-401-5099 RESISTANCE, REGULATOR, 80 ohms	1	17	5576/137S	
36	LV6MT4/5970-99-821-0287 INSULATOR, BUSHING, plastics, 6 mm od x 8 mm lg	5		FV543318/10	
37	LV6MT4/5970-99-821-0288 INSULATOR, BUSHING, plastics, 6 mm od x 16 mm lg	1		FV543318/11	
38	G1/5310-99-915-0628	... WASHER, LOCK, steel, single coil, sq section, cadmium plated, 5/32 in.	5	18		
39	G1/5310-99-946-5182	... WASHER, FLAT, steel, zinc coated, 5/32 in.	5	19		
40	G1/5310-99-941-9113	... NUT, PLAIN, HEXAGON, BA, brass, No.4	10	20		
41	LV6MT4/2920-99-881-8216	.. CHOKE, assy	1	21	FV543322	
42	G1/5310-99-941-2506	.. NUT, PLAIN, HEXAGON, UNC, steel, zinc coated, No.6	2	22		
43	G1/5310-99-915-0628	.. WASHER, LOCK, steel, single coil, sq section, cadmium plated, 5/32 in.	2			
44	NP	.. LEAD, ELECTRICAL	1		FV543316/1	
45	Y3/6145-99-100-4628	... CABLE, ELECTRICAL, 40/0076 in., blue	as reqd			
46	LV6MT4/5940-99-881-9051	... TERMINAL LUG	1		Y5459-194	
47	LV6MT4/5940-99-881-3018	... TERMINAL LUG, brass, tin plated, BA, No.2	1		5393A/17	
48	NP	.. LEAD, ELECTRICAL	1		FV543316/2	
49	Y3/6145-99-100-4628	... CABLE, ELECTRICAL, 40/0076 in., blue	as reqd			
50	LV6MT4/5940-99-881-9051	... TERMINAL LUG, brass, tin plated, 1/8 in.	1		Y5459-194	
51	LV6MT4/5940-99-881-3018	... TERMINAL LUG, brass, tin plated, BA, No.2	1		5393A/17	
52	NP	.. CAPACITOR, assy	1	23	FV510867	
53	LV6MT4/5910-99-881-3024	... CAPACITOR, FIXED, METALLIZED, PAPER DIELECTRIC	1		Z6090-18	

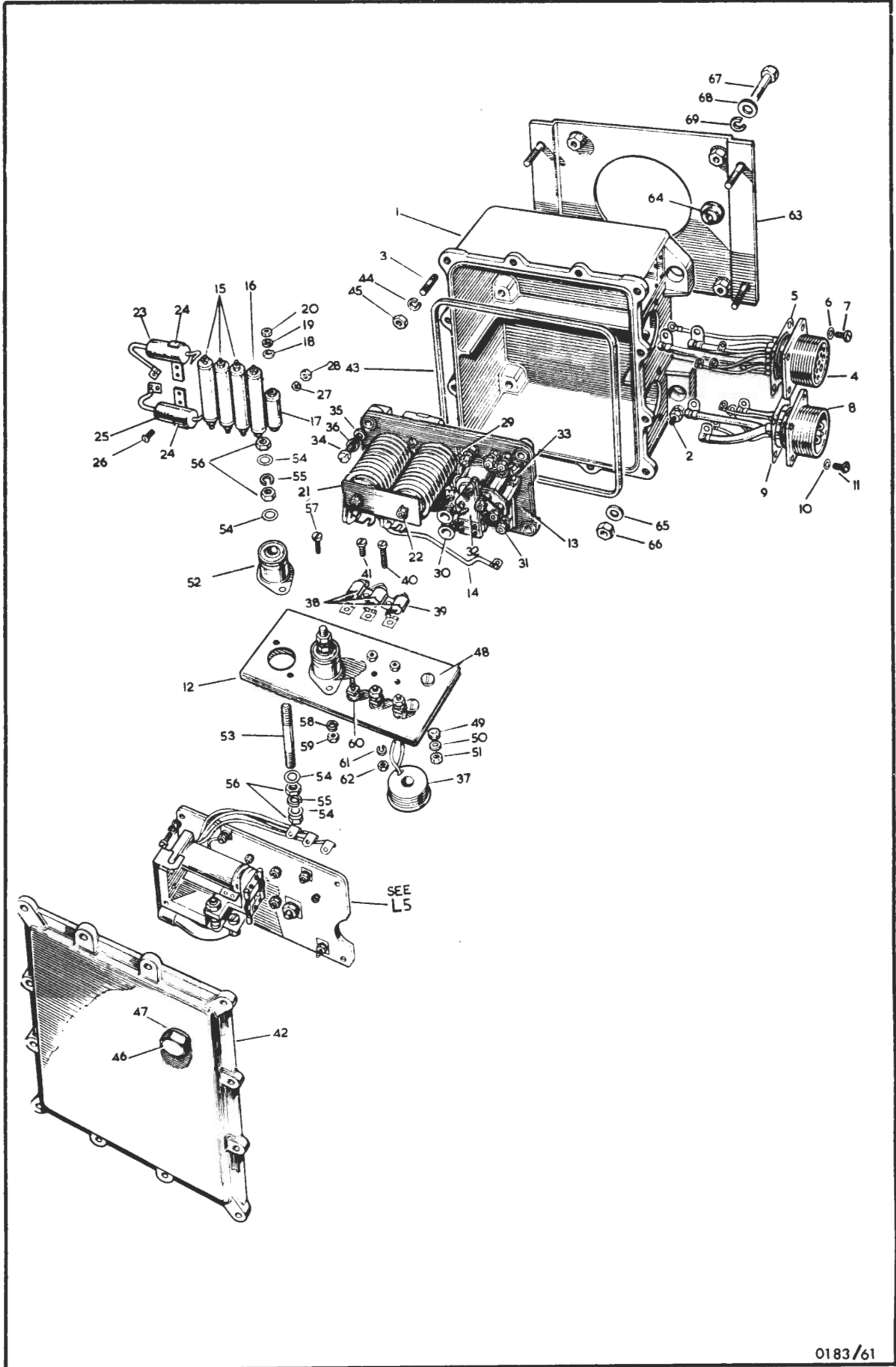
GENERATOR PANEL No.9 Mk3



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT -- 24V -- contd		L4		
2		. PANEL, GENERATOR, No.9, Mk 3, 24V -- contd				
3		.. BASE, assy, regulator -- contd				
4		... CAPACITOR, assy -- contd				
5	LV6MT4/5940-99-801-7493 TERMINAL LUG, brass, tin plated, BA, No.2	1		5459/228A	
6	Z2/5910-99-913-2815 INSULATING SLEEVING, ELECTRICAL, 1 mm bore	as reqd			
7	LV6MT4/5340-99-821-0289	... STRAP, RETAINING	2	24	FV510846	
8	LV6MT4/5910-99-808-5416	... CAPACITOR, FIXED, METALLIZED, PAPER DIELECTRIC	1	25	FV580869	
9	G1/5305-99-945-1989	... SCREW, MACHINE, UNC, steel, fillister hd, cadmium plated, No.6 x 3/8 in.	4	26		
10	G1/5310-99-941-6660	... WASHER, LOCK, steel, cadmium plated, 5/32 in.	4	27		
11	G1/5310-99-941-9542	... NUT, PLAIN, HEXAGON, UNC, steel, cadmium plated, No.6	4	28		
12	LV6MT4/2920-99-821-0290	... CONNECTOR: capacitor to choke	1		FV580557	
13	LV6MT4/2920-99-821-0291	... CONNECTOR: capacitor to choke	1		FV510845	
14	LV6MT4/2920-99-821-0292	... CONNECTOR: capacitor to choke	1		FV570397	
15	LV6MT4/5940-99-821-0293	... TERMINAL POST, choke	2		FV510847	
16	G1/5310-99-947-5629	... WASHER, FLAT, steel, 1/4 in.	2			
17	G1/5310-99-941-6654	... WASHER, LOCK, steel, single coil, cadmium plated, 1/4 in.	6			
18	G1/5310-99-941-8898	... NUT, PLAIN, HEXAGON, UNF, tin plated, 1/4 in.	6			
19	LV6MT4/5940-99-881-3018	... TERMINAL LUG, brass, tin plated, BA, No.2	2	29	5393/17	Fixing terminal lugs
20	G1/5310-99-941-9402	... WASHER, FLAT, steel, 3/16 in.	3			
21	G1/5310-99-941-6643	... WASHER, LOCK, steel, single coil, cadmium plated, 3/16 in.	3			
22	G1/5310-99-945-1992	... NUT, PLAIN, HEXAGON, UNF, brass, No.10				Choke to base assy
23	LV6MT4/5950-99-804-1928	... INDICATOR, RADIO, FREQUENCY	2	30	5843/54	
24	G1/5305-99-101-2360	... SCREW, MACHINE, BA, brass, fillister hd, No.6 x 9/16 in.	2			
25	G1/5310-99-941-7951	... WASHER, FLAT, steel, BA, No.5	2			
26	G1/5310-99-941-6641	... WASHER, LOCK, steel, single coil, cadmium plated, BA, No.6	2			
27	G1/5310-99-941-9114	... NUT, PLAIN, HEXAGON, BA, brass, tin plated, No.6	2			
28	LV6MT4/5307-99-805-1308	... STUD, SHOULDERED, UNF, brass, No.10 x 1-1/8 in. lg	3	31	6084/37	
29	G1/5310-99-941-9402	... WASHER, FLAT, steel, 3/16 in.	3			
30	G1/5310-99-941-6643	... WASHER, LOCK, steel, single coil, cadmium plated, 3/16 in.	3			
31	G1/5310-99-945-1992	... NUT, PLAIN, HEXAGON, UNF, brass, nickel plated, No.10	3			
32	LV6MT4/2920-99-881-9681	... REGULATOR, N66 type	1	32	1868660	
33	G1/5305-99-941-7933	... SCREW, MACHINE, BA, steel, fillister hd, cadmium plated, No.2 x 7/16 in.	2			
34	G1/5310-99-941-9402	... WASHER, FLAT, steel, 3/16 in.	2			
35	G1/5310-99-941-6643	... WASHER, LOCK, steel, single coil, cadmium plated, 3/16 in.	2			
36	LV6MT4/5910-99-911-5407	... CAPACITOR, FIXED, CERAMIC DIELECTRIC	2		FV543317/ 22	
37	LV6MT4/5940-99-821-0294	... TERMINAL, SCREWED HEAD, brass	1		FV445996	
38	G1/5310-99-941-9402	... WASHER, FLAT, steel, 3/16 in.	1			
39	G1/5310-99-941-6643	... WASHER, LOCK, steel, single coil, cadmium plated, 3/16 in.	2			
40	G1/5310-99-945-1992	... NUT, PLAIN, HEXAGON, UNF, brass, nickel plated, No.10	2			
41	LV6MT4/5940-99-881-9051	... TERMINAL LUG, tin plated, 1/8 in.	4		75459/194	
42	G1/5305-99-101-2360	... SCREW, MACHINE, BA, brass, fillister hd, No.6 x 9/16 in.	1			
43	G1/5310-99-941-7951	... WASHER, FLAT, steel, BA, No.6	1			
44	G1/5310-99-941-6641	... WASHER, LOCK, steel, single coil, cadmium plated, BA, No.6	2			
45	G1/5310-99-941-9114	... NUT, PLAIN, HEXAGON, BA, brass, tin plated, No.6	2			
46	G1/5310-99-941-9402	... WASHER, FLAT, steel, 3/16 in.	3			
47	G1/5310-99-941-6643	... WASHER, LOCK, steel, single coil, cadmium plated, 3/16 in.	5			
48	G1/5310-99-945-1992	... NUT, PLAIN, HEXAGON, UNF, brass, nickel plated, No.10	5			
49	Z2/5905-99-011-3252	... RESISTOR, FIXED, WIRE WOUND, 750 ohms	1	33		
50	LV6MT4/5940-99-801-7493	... TERMINAL LUG, brass, tin plated, BA, No.2	2		5459/228A	
51	G1/5305-99-913-5870	... SCREW, MACHINE, UNC, brass, pan hd, tin plated, No.6 x 3/8 in.	2			
52	G1/5310-99-100-6553	... WASHER, LOCK, steel, cadmium plated, 5/32 in.	2			
53	G1/5310-99-946-5182	... WASHER, FLAT, brass, tin plated, 5/32 in.	1			

L4

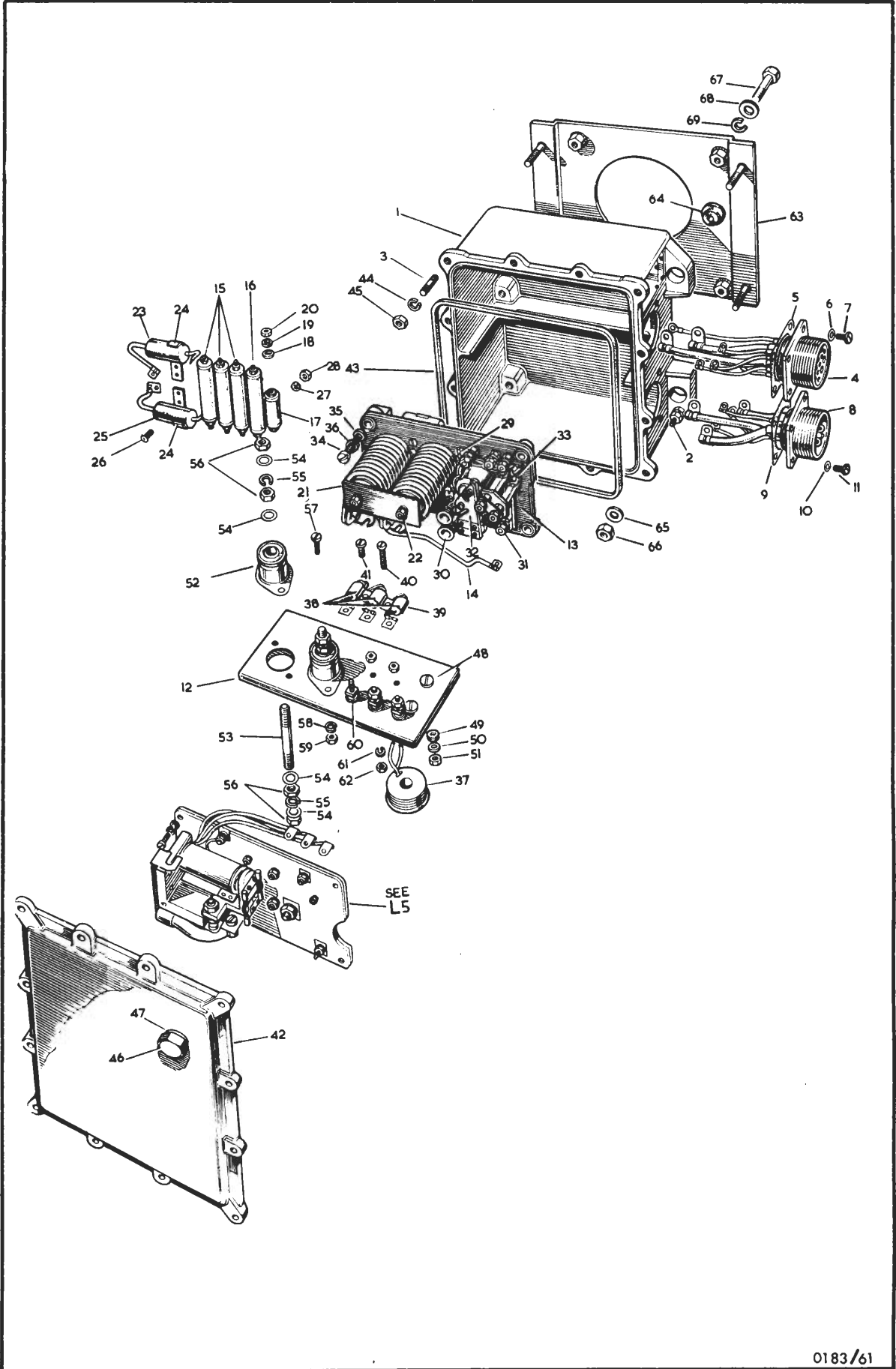
GENERATOR PANEL No.9 Mk3



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 24V - contd		L4		
2		.. PANEL, GENERATOR, No.9, Mk3, 24V - contd				
3		.. BASE, assy, regulator - contd				
4	G1/5305-99-941-2302	... SCREW, MACHINE, UNC, steel, fillister hd, cadmium plated, No.4 x 1/2 in.	1			
5	G1/5310-99-940-3515	... WASHER, FLAT, steel, cadmium plated, BA, No.6	1			
6	G1/5310-99-941-6641	... WASHER, LOCK, steel, single coil, cadmium plated, BA, No.6	1			
7	G1/5310-99-941-9541	... NUT, PLAIN, HEXAGON, UNC, steel, cadmium plated, No.4	1			
8	Y3/5940-99-943-9209	... TERMINAL LUG, brass, tin plated, BA, No.6	1			
9	G1/5305-99-121-1774	... SCREW, MACHINE, BA, brass, ch hd, No.6 x 3/16 in.	1			
10	G1/5310-99-941-6641	... WASHER, LOCK, steel, single coil, cadmium plated, BA, No.6	1			
11	G1/5305-99-941-2340	.. SCREW, MACHINE, UNF, steel, cadmium plated, No.10 x 1-3/4 in.	1	34		
12	G1/5310-99-915-7972	.. WASHER, FLAT, steel, cadmium plated, 3/16 in.	3	35		
13	G1/5310-99-941-6653	.. WASHER, LOCK, steel, split helical ring, 3/16 in.	4	36		
14	LV6MT4/6150-99-821-0295	.. LEAD, ELECTRICAL	1		FV580516	
15	LV6MT4/5950-99-805-1620	.. BOBBIN, choke, assy	1	37	X5674A/12C	
16	LV6MT4/5910-99-829-1969	.. CAPACITOR, assy; c/w terminal	3	38	FV636074	
17	LV6MT4/5910-99-951-2468	... CAPACITOR, 1 uf, 150dc, 17537 type	3		6046/12	
18	LV6MT4/5940-99-801-7493	... TERMINAL LUG, brass, tin plated, BA, No.2	2		5459/228A	
19	Z2/5970-99-913-2815	... INSULATION, SLEEVING, ELECTRICAL, 1 mm bore	as reqd			
20	LV6MT4/5340-99-829-1968	.. STRAP, RETAINING, brass, tin plated, triple grip, 9/32 in. dia, 2-7/32 in. lg, 1/2 in. w	1		FV636073	Capacitor
21	G1/5305-99-121-1725	.. SCREW, MACHINE, BA, brass, ch hd, No.2 x 1 in.	1	40		
22	G1/5305-99-121-1719	.. SCREW, MACHINE, BA, brass, ch hd, No.2 x 1/2 in.	1	41		
23	G1/5310-99-941-9402	.. WASHER, FLAT, steel, BA, No.2	2			
24	G1/5310-99-941-6653	.. WASHER, LOCK, steel, split helical ring, 3/16 in.	2			
25	G1/5310-99-120-2134	.. NUT, PLAIN, HEXAGON, BA, brass, tin plated, No.2	2			
26	LV6MT4/2920-99-804-0673	.. SEAL, RUBBER, STRIP	1	43	5915/46	
27	G1/5310-99-944-0548	.. WASHER, LOCK, steel, single coil, cadmium plated, 1/4 in.	12	44		
28	G1/5310-99-941-0924	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	12	45		
29	LV6MT4/4730-99-805-2984	.. PLUG, SCREWED, BSP, steel, hex hd, zinc coated, 1/8 in. dia x 9/16 in. lg	1	46	5876/54	
30	G1/5310-99-913-3207	.. WASHER, FLAT, aluminium, 3/8 in.	1	47		
31	G1/5305-99-121-1719	.. SCREW, MACHINE, BA, brass, ch hd, No.2 x 1/2 in.	7	48		
32	G1/5310-99-941-6653	.. WASHER, LOCK, steel, split helical ring 3/16 in.	8	49		
33	G1/5310-99-124-3091	.. NUT, PLAIN, HEXAGON, BA, brass, tin plated, No.2	8	50		
34	G1/5310-99-120-2134	.. NUT, PLAIN, HEXAGON, BA, brass, tin plated, No.2	8	51		
35	LV6MT4/5910-99-805-6351	.. CAPACITOR, FIXED, METALLIZED, PAPER DIELECTRIC, 0.5uF	2	52	5915-45	
36	G1/5310-99-945-3987	.. WASHER, FLAT, brass, tin plated, 1/4 in.	4	54		
37	G1/5310-99-941-6654	.. WASHER, LOCK, steel, single coil, sq section, 1/4 in.	4	55		
38	G1/5310-99-944-2240	.. NUT, PLAIN, HEXAGON, BA, brass, No.0	8	56		
39	G1/5305-99-121-1719	.. SCREW, MACHINE, BA, brass, ch hd, No.2 x 1/2 in.	4	57		
40	G1/5310-99-941-6653	.. WASHER, LOCK, steel, split helical ring 3/16 in.	4	58		
41	G1/5310-99-120-2134	.. NUT, PLAIN, HEXAGON, BA, brass, tin plated, No.2	4	59		
42	LV6MT4/5970-99-808-5414	.. INSULATOR, BUSHING, glass laminated, 1/2 in. od x 9/16 in. lg	6	60	FV510862	
43	G1/5310-99-915-7972	.. WASHER, FLAT, steel, cadmium plated, 3/16 in.	6			
44	G1/5310-99-941-6653	.. WASHER, LOCK, steel, split helical ring 3/16 in.	9	61		
45	G1/5310-99-945-1992	.. NUT, PLAIN, HEXAGON, UNF, brass, tin plated, No.10	9	62		
46	LV6MT4/5940-99-801-7493	.. TERMINAL LUG, brass, tin plated, BA, No.2	2		5459/228A	Choke bobbin leads
47	LV6MT4/5305-99-828-2105	.. SCREW, MACHINE, ISO, steel, hex hd, zinc coated, 6 mm x 1 mm	2		NSS0/1121	
48	G1/5310-99-944-0548	.. WASHER, LOCK, steel, single coil, cadmium plated, 1/4 in.	2			

L4

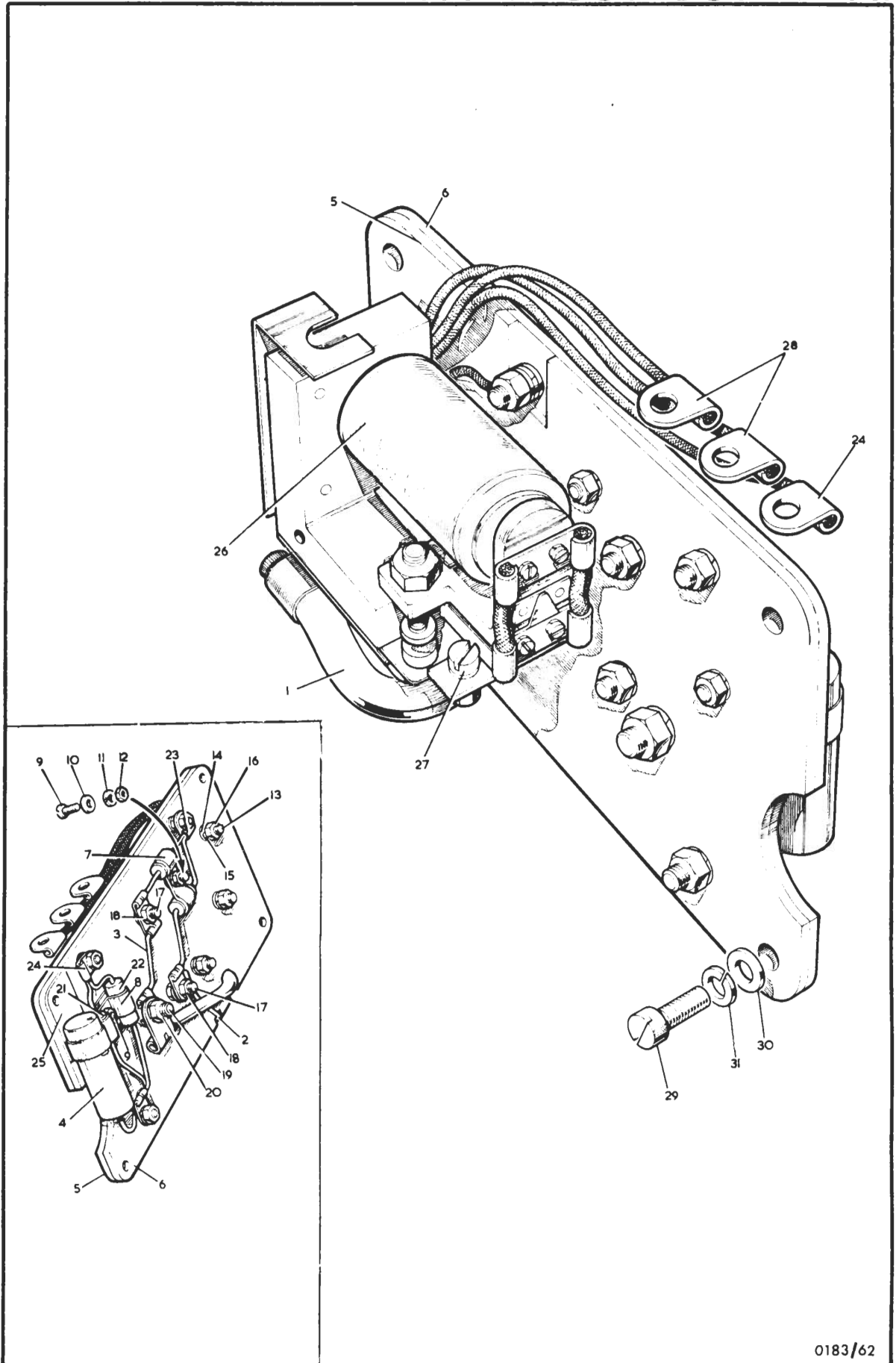
GENERATOR PANEL No.9 Mk3



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT – 24V – contd		L4		
2		. PANEL, GENERATOR, No.9, Mk 3, 24V – contd				
3	LV7RU/2590-99-874-0680	.. MOUNTING BRACKET, GENERATOR PANEL	1	63	337759	
4	LV7RU/5340-99-874-1853	.. BUSH, MOUNTING: generator panel to mtg bracket	4	64	545145	
5	G1/5310-99-941-8921	.. WASHER, FLAT, steel, cadmium plated, 1/4 in.	4	65		
6	G1/5310-99-941-0924	.. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	4	66		
7	G1/5305-99-941-0512	.. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 5/8 in.	4	67		} Mtg bracket to body
8	G1/5310-99-941-7072	.. WASHER, FLAT, steel, cadmium plated, 1/4 in.	4	68		
9	G1/5310-99-941-6654	.. WASHER, LOCK, steel, single coil, sq section, 1/4 in.	4	69		

L5

GENERATOR PANEL CUT-OUT RELAY



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		ELECTRICAL EQUIPMENT - 24V - contd		15		
2		. PANEL, GENERATOR - No. 9, Mk 3, 24V - contd				
3	LV6MT4/2920-99-881-8218	.. REGULATOR, ENGINE GENERATOR	1	1-27	FV580507	
4	NP	... LEAD, ELECTRICAL	1	1	FV580508	
5	Y3/6145-99-945-5074 CABLE, ELECTRICAL, Unipren 50	as reqd			
6	LV6MT4/5940-99-881-3028 TERMINAL LUG, brass, tin plated, BA, No.2	1		5459/208F	
7	NP	... LEAD, ELECTRICAL	1	2	FV580556/1	
8	Y3/6145-99-100-4628 CABLE, ELECTRICAL, Unipren 6	as reqd			
9	LV6MT4/5940-99-881-3018 TERMINAL LUG, brass, tin plated, BA, No.2	1		6002/19	
10	LV6MT4/5940-99-881-3019 TERMINAL LUG, brass, tin plated, BA, No.2	1		5393A/17	
11	NP	... LEAD, ELECTRICAL	1	3	5393A/17C	
12	Y3/6145-99-100-4628 CABLE, ELECTRICAL, Unipren 6	as reqd		FV580556/2	
13	LV6MT4/5940-99-881-3018 TERMINAL LUG, brass, tin plated, BA, No.2	1		5393A/17	
14	LV6MT4/5940-99-881-3019 TERMINAL LUG, brass, tin plated, BA, No.2	1		5393A/17C	
15	NP	... CAPACITOR, assy	1	4	FV580925	
16	LV6MT4/5910-99-881-3024 CAPACITOR, FIXED, METALLIZED, PAPER DIELECTRIC	1		Z6090-18	
17	LV6MT4/5940-99-881-3018 TERMINAL LUG, brass, tin plated, BA, No.2	1		5393A/17	
18	G1/5305-99-941-2313	... SCREW, MACHINE, UNC, steel, fillister hd, cadmium plated, No.6 x 1/2 in.	2	9		
19	G1/5310-99-941-8563	... WASHER, FLAT, steel, zinc coated, No.3 BA	2	10		
20	G1/5310-99-100-6553	... WASHER, LOCK, steel, single coil, cadmium plated, 5/32 in.	2	11		
21	G1/5310-99-941-2406	... NUT, PLAIN, HEXAGON, UNC, steel, zinc coated, No.6	2	12		
22	G1/5310-99-941-6867	... WASHER, FLAT, BA, No.2	3	14		
23	G1/5310-99-941-6653	... WASHER, LOCK, steel, split helical ring, 3/16 in.	3	15		
24	G1/5310-99-101-2385	... NUT, PLAIN, HEXAGON, BA, steel, tin plated, No.2	3	16		
25	G1/5310-99-120-2134	... NUT, PLAIN, HEXAGON, BA, brass, tin plated, No.2	5	18		
26	G1/5310-99-941-6867	... WASHER, FLAT, steel, BA, No.2	5			
27	G1/5310-99-941-6653	... WASHER, LOCK, steel, split helical ring, 3/16 in.	5			
28	G1/5310-99-941-8567	... WASHER, FLAT, steel, 1/4 in.	1		FV580507/57	
29	G1/5310-99-941-6654	... WASHER, LOCK, steel, single coil, cadmium plated, 1/4 in.	1			
30	G1/5310-99-941-8898	... NUT, PLAIN, HEXAGON, UNF, brass, tin plated, 1/4 in.	1	20		
31	LV6MT4/2920-99-881-8218	... RELAY, BCK, 102 type	1		FV580507/22	
32	LV6MT4/2920-99-881-9925	... DIODE, CONTROL BOX	3	21	49453	
33	Z2/5905-99-011-7886	... RESISTOR, FIXED, WIRE WOUND, 240 ohms	1	22		
34	LV6MT4/5940-99-881-3018	... TERMINAL LUG, brass, tin plated, BA, No.2	5	23	5393A/17	
35	LV6MT4/5940-99-881-3019	... TERMINAL LUG, brass, tin plated, BA, No.2	2	24	5393A/17C	
36	LV6MT4/2920-99-821-0296	... BRACKET, capacitor	1	25	FV580928	
37	G1/5305-99-121-1719	... SCREW, MACHINE, BA, brass, ch hd, No.2 x 1/2 in.	1	27		
38	G1/5305-99-941-2336	.. SCREW, MACHINE, UNF, steel, fillister hd, cadmium plated, No.10 x 5/8 in.	4	29		
39	G1/5310-99-915-7972	.. WASHER, FLAT, steel, cadmium plated, 3/16 in.	4	30		
40	G1/5310-99-941-6653	.. WASHER, LOCK, steel, split helical ring, 3/16 in.	4	31		
41	G1/5306-99-122-8099	. BOLT, MACHINE, SI, metric, steel, 6 mm x 35 mm lg	4			
42	LV7RU/5340-99-874-1853	. BUSHING, RUBBER	8		545145	
43	G1/5310-99-134-1989	. WASHER, FLAT, steel, 7/16 in.	4			
44	G1/5310-99-122-5295	. NUT, PLAIN, HEXAGON, SI, metric, steel, 6 mm	4			
45	LV6MT4/2590-99-820-7561	. LEAD, ELECTRICAL, bonded	1		54952865	
46	G1/5305-99-122-5365	. SCREW, MACHINE, SI, metric, steel, 8 mm x 16 mm	1			
47	G1/5310-99-135-9302	. WASHER, LOCK, steel, 8 mm	1			
48	LV7RU/5310-99-137-6774	. WASHER, FLAT, steel, 8 mm	1			
49	G1/5310-99-122-5296	. NUT, PLAIN, HEXAGON, SI, metric, steel, 8 mm	1			

GROUP

M

RADIO ACCOMMODATION EQUIPMENT

RADIO ACCOMMODATION EQUIPMENT

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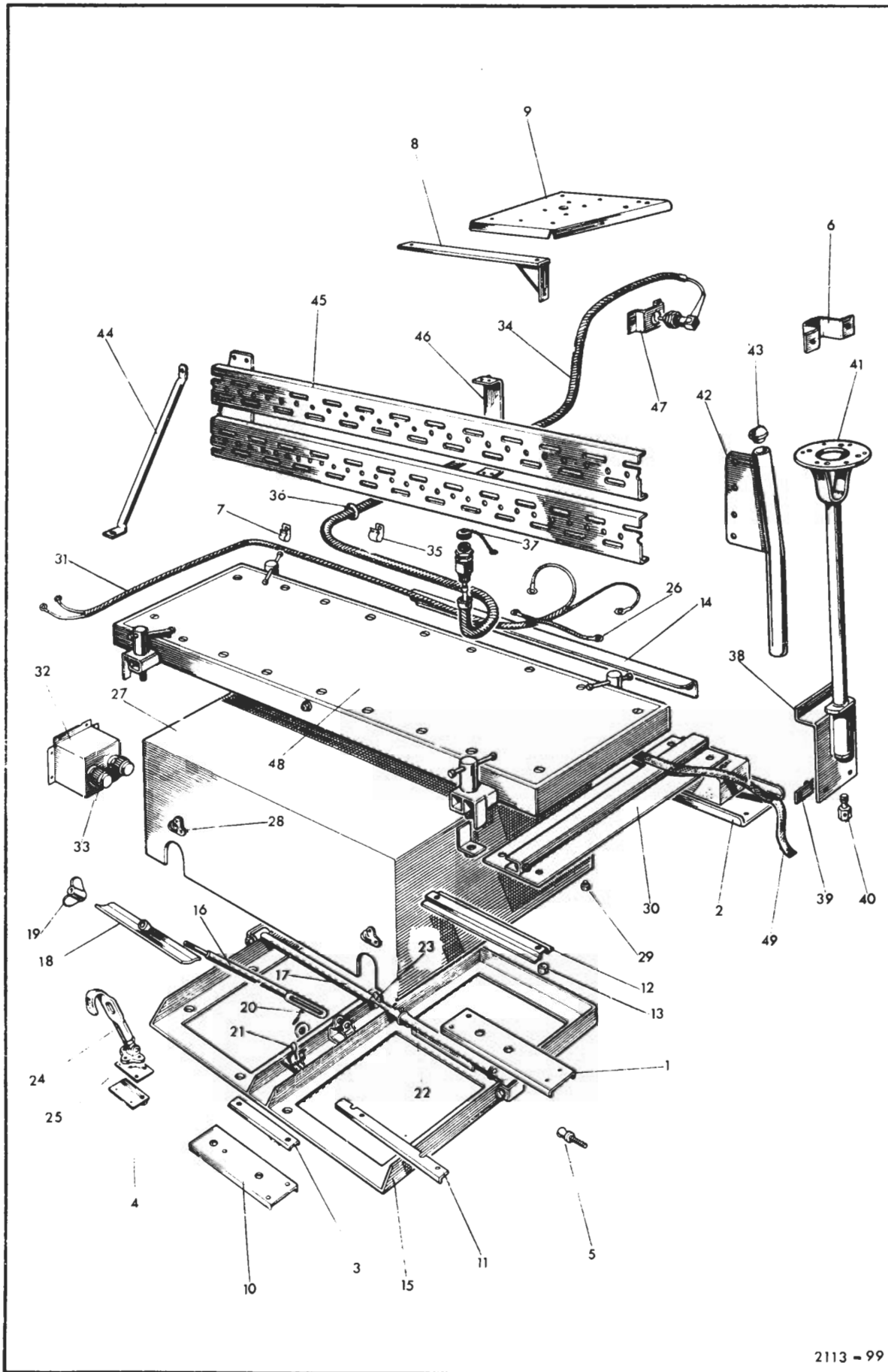
LIST OF ILLUSTRATIONS

(NOTE: THE TEXT DOES NOT NECESSARILY INCLUDE ALL THE ITEMS REFERENCED)

	Plate
RADIO ACCOMMODATION EQUIPMENT	M1

M1

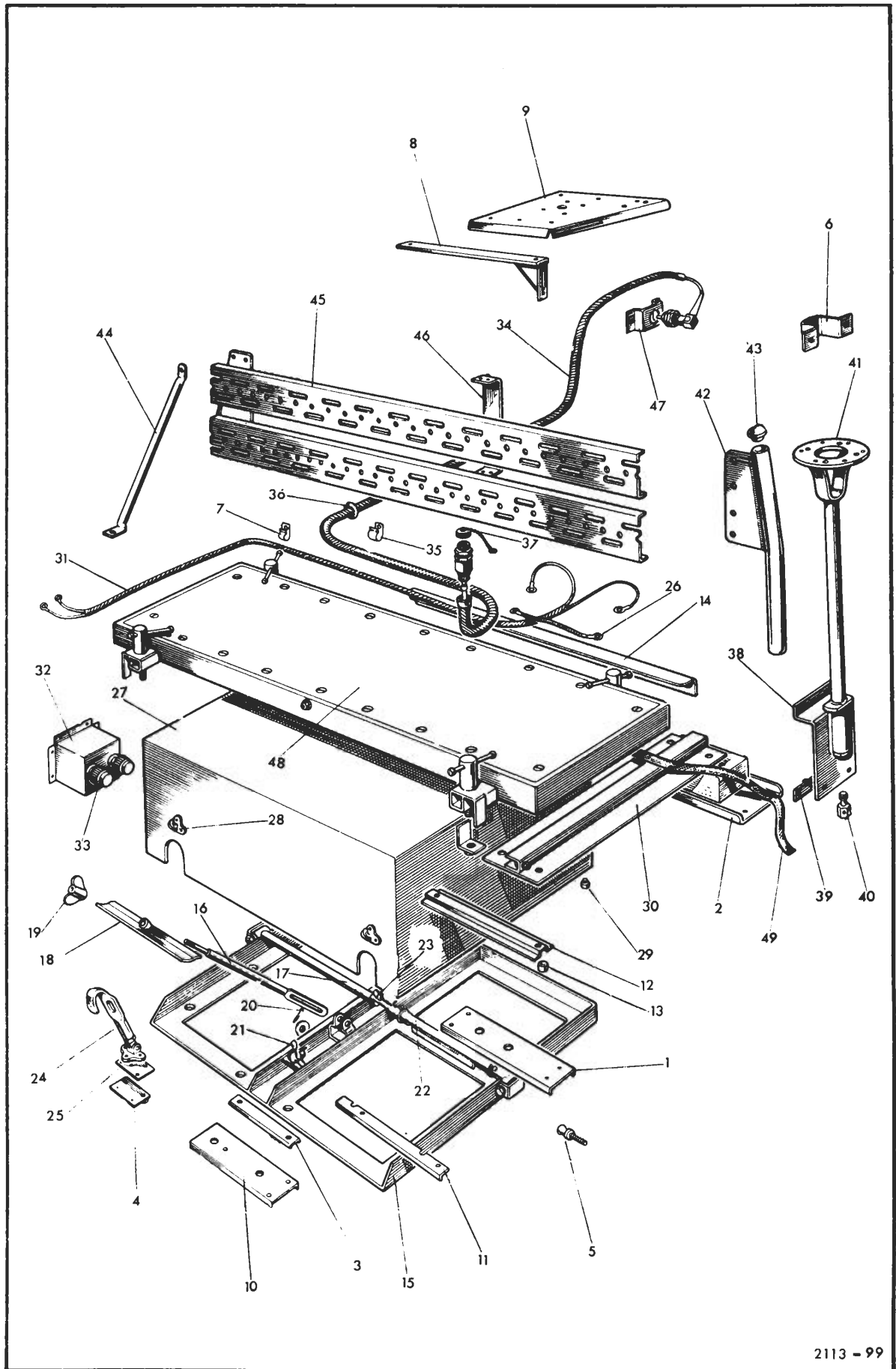
RADIO ACCOMMODATION EQUIPMENT



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		RADIO ACCOMMODATION EQUIPMENT --		M1		
2	LV7RU/2590-99-850-1391	. SUPPORT CHANNEL, WIRELESS TABLE	2	1	336389	
3	LV7RU/2510-99-845-0455	. SUPPORT CHANNEL, WIRELESS TABLE, wheel arch	4	2	336733	
4	G1/5320-99-120-9002	. RIVET, BLIND, aluminium, universal hd, 3/16 in. x 9/16 in.	16		78410	Channel to wheel arch
5	LV7RU/2540-99-845-0191	. PLATE, NUT, BATTERY FRAME	4	3	336358	
6	LV7RU/2540-99-845-0454	. PLATE, NUT, BATTERY COVER	2	4	336437	
7	G1/5320-99-970-3518	. RIVET, BLIND, aluminium, universal hd, 3/16 in. x 7/16 in.	12			Nut plate to floor
8	LV7RU/5325-99-805-4996	. STUD, SNAP FASTENER, steel, zinc coated, 1/2 in., seat retaining strap	6	5	348430	
9	G1/5305-99-941-9086	. SCREW, MACHINE, BA, steel, flat fillister hd, slot drive, cadmium plated, No.2 x 1 in.	6			Studs, and aerial re- inforcement plates to wings
10	G1/5310-99-941-6866	. WASHER, FLAT, steel, No.2 BA	6			
11	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	6			
12	G1/5310-99-941-7070	. NUT, PLAIN, HEXAGON, BA, steel, No.2	6			
13	LV7RU/2590-99-850-1371	. BRACKET, CABLE UNION	2	6	334838	
14	G1/5305-99-914-6221	. SCREW, MACHINE, UNF, steel, No.10 x 5/8 in.	4			
15	G1/5310-99-941-6866	. WASHER, FLAT, steel, No.2 BA	4			
16	G1/5310-99-944-0547	. WASHER, LOCK	4			
17	LV7RU/5320-99-805-6857	. RIVET, TUBULAR, THREADED, UNF, aluminium, No.10 x 0.472 in. lg	4		532848	
18	LV6MT4/5340-99-828-4174	. CLAMP, LOOP	11	7	51101266	Aerial leads
19	G1/5305-99-914-6221	. SCREW, MACHINE, UNF, steel, zinc coated, No.10 x 5/8 in.	10			Clips to body
20	G1/5310-99-941-6866	. WASHER, FLAT, steel, No.2 BA	10			
21	G1/5310-99-944-0547	. WASHER, LOCK	10			
22	LV7RU/5320-99-805-6857	. RIVET, TUBULAR, THREADED, UNF, aluminium, No.10 x 0.472 in. lg	10		532848	
23	LV6MT4/5340-99-101-0493	. CLAMP, LOOP, brass, 3/4 in. id; 5/32 in. dia hole	2			lh side member Bulkhead
24	LV6MT4/5340-99-805-0919	. CLAMP, LOOP, steel, 1/2 in.	6		187048	
25	G1/5305-99-914-6221	. SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No.10 x 5/8 in.	4			Clips to side member & bulkhead
26	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No.2 BA	4			
27	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	6			
28	LV7RU/5310-99-845-0246	. NUT, PLAIN, HEXAGON, UNF, steel, No.10	8		257023	
29	G1/5305-99-124-8120	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, cadmium plated, No.10 x 5/8 in.	7			
30	LV7RU/5305-99-137-9230	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, zinc coated, No.8 x 5/8 in. lg	2		78136	
31	LV7RU/2540-99-874-1172	. SUPPORT, AERIAL, rh	1		338897	Aerial support to wings
32	LV7RU/2540-99-874-1173	. SUPPORT, AERIAL, lh	1	8	338898	
33	G1/5320-99-970-3518	. RIVET, BLIND, aluminium, universal hd, 3/16 in. x 7/16 in.	13			
34	LV7RU/2590-99-845-0248	. STIFFENER, LONGITUDINAL, front, steel, 13-1/4 in. lg, 2-1/4 in. w, 1/4 in. thk	2	10	336517	
35	LV7RU/2590-99-845-0249	. STIFFENER, LONGITUDINAL, rh	1	11	336518	
36	LV7RU/2590-99-845-0250	. STIFFENER, LONGITUDINAL, lh	1		336519	
37	G1/5320-99-970-3510	. RIVET, BLIND, aluminium, universal hd, 3/16 in. x 7/16 in.	10		78248	Stiffeners to wheel arch
38	LV7RU/2510-99-844-9783	. STIFFENER, WHEEL BOX ARCH, alloy, 1-3/4 in. w, 3/4 in. h, 12 in. lg	6	12	334776	
39	LV7RU/5340-99-844-9790	. SPACER, SLEEVE, steel, 19/32 in. id, 3/4 in. od, 3/4 in. lg	12	13	334897	Stiffener to wheel arch

M1

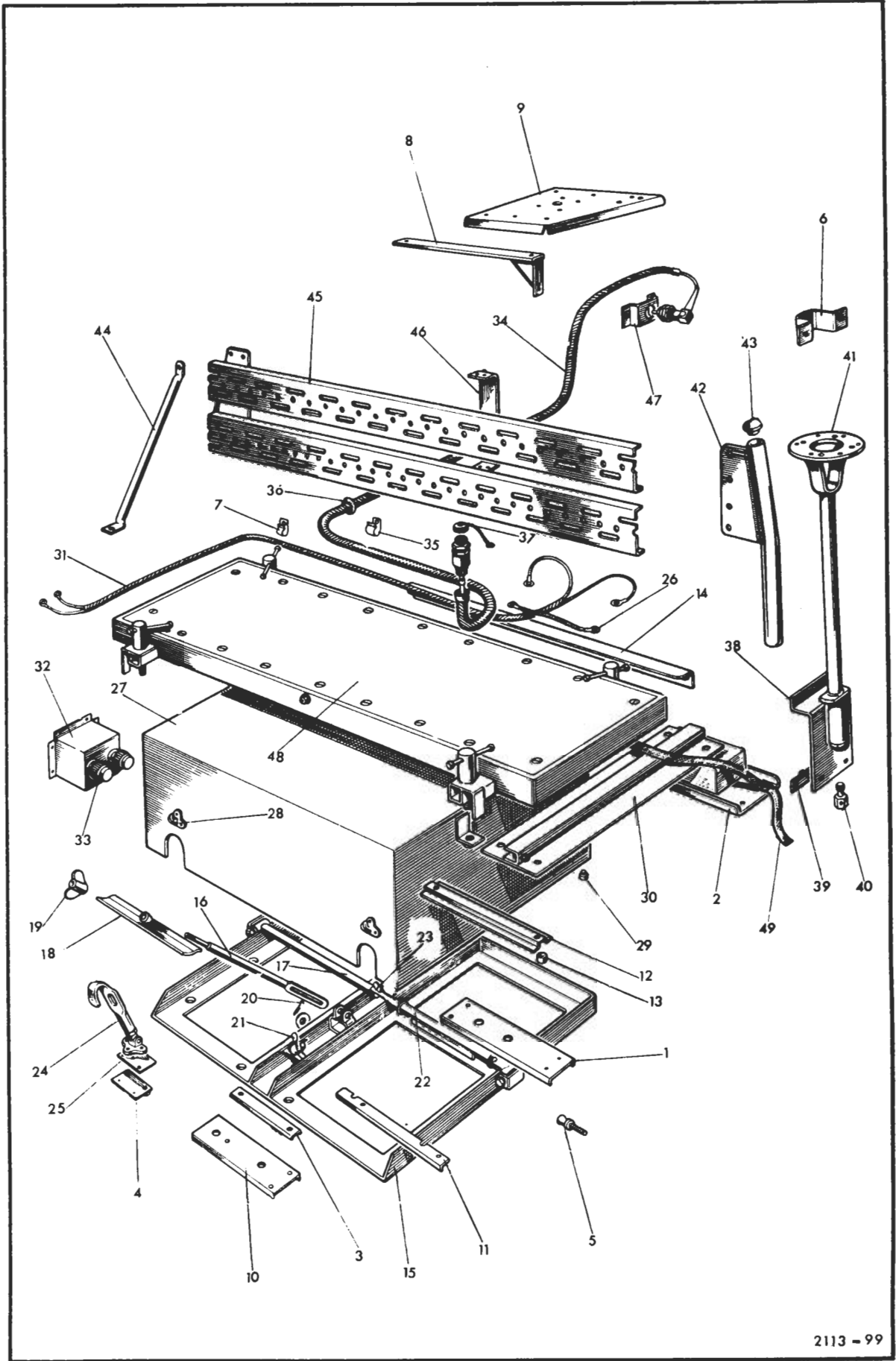
RADIO ACCOMMODATION EQUIPMENT



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		RADIO ACCOMMODATION EQUIPMENT – contd		M1		
2	G1/5306-99-941-0285	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-3/4 in.	12			Spacers
3	G1/5310-99-120-4032	. WASHER, FLAT, steel, zinc coated, 1/4 in.	24			
4	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, 1/4 in.	12			
5	G1/5310-99-804-7941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	12			
6	LV7RU/2540-99-845-0230	. ANGLE PROTECTION SHIELD, upper	2		336754	
7	LV7RU/2540-99-845-0231	. ANGLE PROTECTION SHIELD, lower	2		336755	
8	LV7RU/2590-99-845-0253	. PANEL, PROTECTION SHIELD	2		336756	
9	G1/5305-99-121-3928	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, cadmium plated, No.6 x 3/8 in.	6			Panel to angles
10	G1/5305-99-941-8907	. SCREW, MACHINE, BA, steel, flat fillister hd, slot drive, cadmium plated, No.2 x 1/2 in.	4			Angles to wheel arch
11	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No.2 BA	4			
12	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	4			
13	G1/5310-99-941-7070	. NUT, PLAIN, HEXAGON, BA, steel, No.2	4			
14	LV7RU/2540-99-850-1983	. ANGLE, RETAINING, BATTERY COVER, alloy, 18-3/8 in. lg, 7/8 in. h, 1-1/8 in. w	1	14	336515	Angles to bulkhead
15	G1/5320-99-970-3518	. RIVET, BLIND, aluminium, universal hd, 3/16 in. x 7/16 in.	3			
16	LV7RU/2540-99-811-7106	. RETAINER, BATTERY	1	15	348891	
17	LV7RU/5340-99-850-1466	. EYEBOLT, battery clamp	1	16	334806	
18	G1/5306-99-941-0936	. BOLT, MACHINE, UNF, steel, hex hd, cadmium plated, 1/4 in. x 1 in.	2			
19	LV7RU/5310-99-850-1948	. WASHER, FLAT, steel, 1/4 in.	2		3821	
20	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	4			
21	LV7RU/2540-99-850-1465	. ROD, STOP, BATTERY	2	17	334803	
22	G1/5306-99-941-0285	. BOLT, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 1-3/4 in.	2			Stop rod to frame
23	LV7RU/5310-99-850-1948	. WASHER, FLAT, steel, 1/4 in.	2		3821	
24	G1/5310-99-136-5125	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	2			
25	LV7RU/2540-99-874-1825	. RETAINER, BATTERY, steel, 24-5/8 in. lg	2	18	337902	
26	G1/5310-99-941-3221	. NUT, PLAIN, WING, UNF, steel, 3/8 in.	6	19		Clip to battery frame
27	LV7RU/5315-99-849-8614	. PIN, STRAIGHT, HEADED, steel, flat hd, zinc coated, 5/16 in. dia, 11/16 in. lg	4	20		
28	G1/5310-99-956-1786	. WASHER, FLAT, steel, 5/16 in.	4			
29	G1/5310-99-941-6655	. WASHER, LOCK, steel, split, helical ring, 5/16 in.	4			
30	G1/5315-99-944-0176	. PIN, COTTER, SPLIT, steel, phosphated, 3/32 in. x 7/8 in.	4			
31	LV7RU/2540-99-850-1468	. CLIP, SPRING TENSION	2		334813	
32	G1/5320-99-970-3518	. RIVET, BLIND, aluminium, universal hd, 3/16 in. x 7/16 in.	2			
33	LV7RU/2540-99-850-1472	. BRACKET, HINGE, battery stop	1	22	336431	
34	G1/5310-99-941-8639	. WASHER, FLAT, steel, zinc coated, 5/8 in.	2			
35	G1/5315-99-944-0181	. PIN, COTTER, SPLIT, steel, phosphated, 1/8 in. x 3/4 in.	2			
36	LV7RU/2540-99-850-1471	. CLAMP, BATTERY STOP ROD	1	23	336419	
37	G1/5310-99-941-8877	. NUT, PLAIN, WING, UNF, steel, zinc coated, 1/4 in.	1			
38	G1/5305-99-941-1068	. SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, 1/4 in. x 3/4 in.	10			

M1

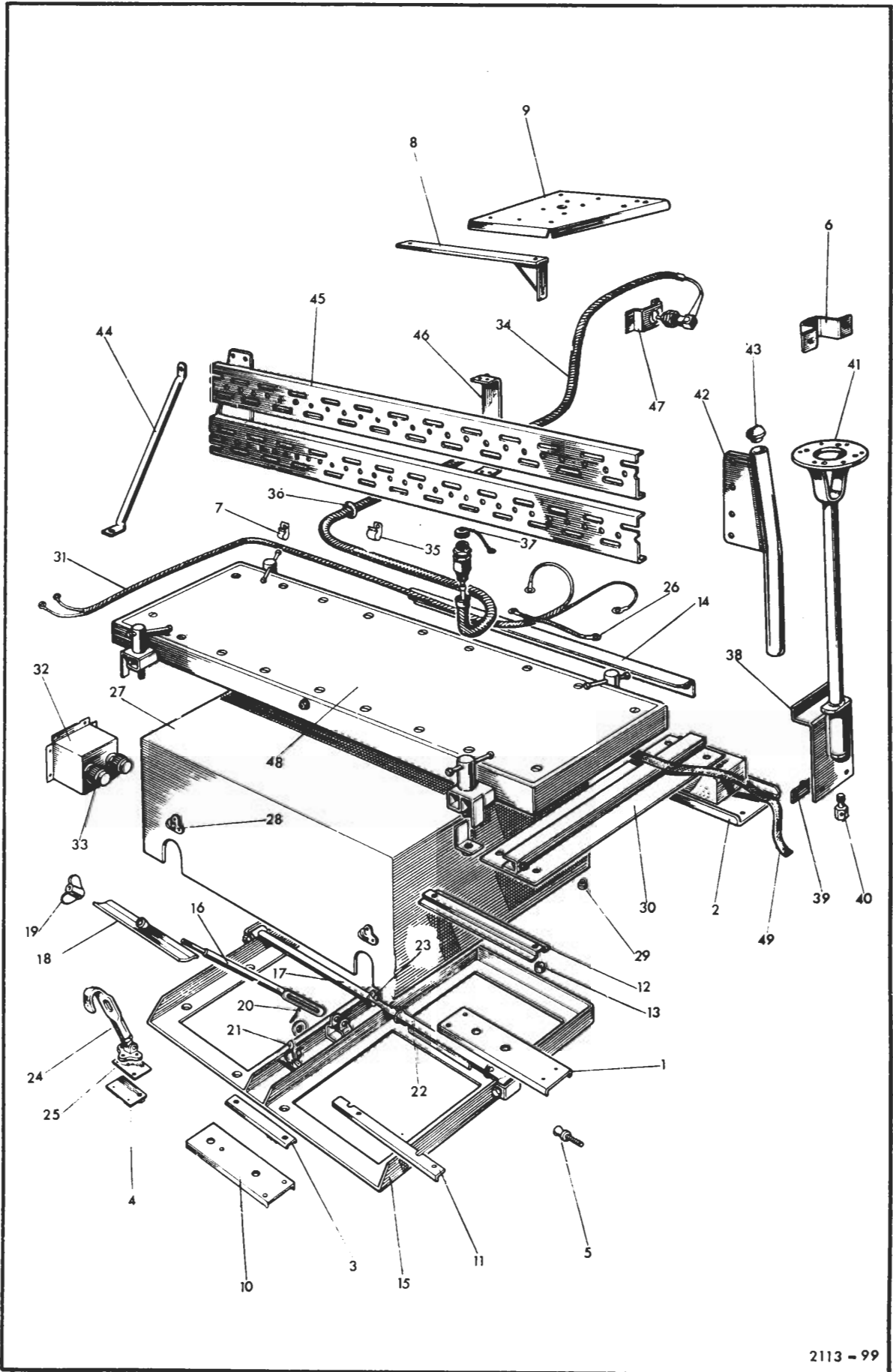
RADIO ACCOMMODATION EQUIPMENT



Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		RADIO ACCOMMODATION EQUIPMENT – contd		M1		
2	LV7RU/5310-99-849-8705	. WASHER, FLAT, steel, cadmium plated, 1/4 in.	10			
3	LV7RU/2540-99-850-1364	. FASTENER, SPRING LOADED	2	24	334283	
4	LV7RU/2540-99-845-0462	. PLATE, MOUNTING, BATTERY COVER FASTENER, steel, 1-3/16 in. x 1-7/8 in. h, x 7/16 in. thk	2	25	336439	
5	G1/5305-99-941-0512	. SCREW, MACHINE, UNF, hex hd, zinc coated, 1/4 in. x 5/8 in.	4			
6	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, zinc coated, 1/4 in.	4			
7	LV7RU/5320-99-845-0241	. RIVET: catch to plate	6		78461	
8	LV6MT4/6140-99-803-4364	. BATTERY, SECONDARY, dry charged	2			
9	LV6MT4/6140-99-828-0874	. CABLE, ELECTRICAL, radio battery link	1	26	54950621	
10	LV7RU/5940-99-820-7566	. TERMINAL LUG, neg, battery cable link	2		531588	
11	LV6MT4/5940-99-805-1311	. TERMINAL LUG, pos, battery cable link	2		1.045.14.01	
12	LV7RU/2540-99-850-1469	. COVER, BATTERY BOX	1	27	334901	
13	G1/5305-99-121-3928	. SCREW, TAPPING, THREAD FORMING, steel pan hd, slot drive, cadmium plated, No.6 x 3/8 in.	21			Insulation strips
14	LV7RU/2540-99-850-1363	. CLIP, SPRING LOADED FASTENER, battery cover	2	28	336282	Clips
15	LV7RU/5320-99-845-0240	. RIVET, BLIND, aluminium, 5/32 in. x 3/8 in.	6		78460	
16	LV7RU/5340-99-849-9905	. BUMPER, RUBBER, 1-1/16 in. dia, 3/8 in. lg	2	29	304347	Rubber bumper
17	G1/5305-99-120-0047	. SCREW, MACHINE, BA, steel, flat fillister hd, slotted, cadmium plated, No.2 x 3/4 in.	2			Rubber bumper
18	G1/5310-99-941-8179	. WASHER, FLAT, steel, No.2 BA	2			Rubber bumper
19	G1/5310-99-944-0547	. WASHER, LOCK, steel, 3/16 in.	2			
20	G1/5310-99-941-7070	. NUT, PLAIN, HEXAGON, BA, steel, No.2	2			
21	LV6MT4/6140-99-828-0875	. WIRING HARNESS: battery to shunt box	1	31	54950618	
22	LV6MT4/5340-99-805-0911	. CLAMP, LOOP, steel, 1 in. id	6		187012	Cable to bulkhead
23	G1/5305-99-914-6221	. SCREW, MACHINE, UNF, steel, cadmium plated, No.10 x 5/8 in.	6			
24	G1/5310-99-941-6866	. WASHER, FLAT, steel, No.2 BA	6			
25	G1/5310-99-944-0547	. WASHER, LOCK	6			
26	LV7RU/2590-99-850-1390	. BRACKET, MOUNTING, battery cables	1	32	531604	
27	LV7RU/2590-99-844-9733	. BLOCK, TERMINAL	2	33	510185	
28	G1/5305-99-946-2344	. SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No.10 x 1/2 in.	6			Bracket to bulkhead
29	G1/5310-99-944-0547	. WASHER, LOCK, steel, 3/16 in.	6			
30	G1/5310-99-941-2419	. NUT, PLAIN, HEXAGON, UNF, steel, No.10	6			
31	LV7RU/2590-99-850-1504	. LEAD, ANTENNA, rh & lh	2	34	530045	
32	LV6MT4/5340-99-805-0919	. CLAMP, LOOP, steel, 1/2 in.	15	35	187048	Cables to side member, bulkhead, & wing stiffeners
33	LV6MT4/5340-99-101-0493	. CLAMP, LOOP, brass, 3/4 in. id; 5/32 in. dia hole	2			
34	G1/5305-99-914-6221	. SCREW, MACHINE, UNF, steel, hex hd, cadmium plated, No.10 x 5/8 in.	4			Cable clips
35	G1/5310-99-941-6866	. WASHER, FLAT, steel, cadmium plated, No.2 BA	4			
36	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	6			
37	LV7RU/5310-99-845-0246	. NUT, PLAIN, HEXAGON, UNF, steel, No.10	8			
38	G1/5305-99-124-8120	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, slot drive, zinc coated, No.10 x 5/8 in.	7			
39	G1/5305-99-137-9230	. SCREW, TAPPING, THREAD FORMING, steel, pan hd, zinc coated, No.8 x 3/8 in.	2			

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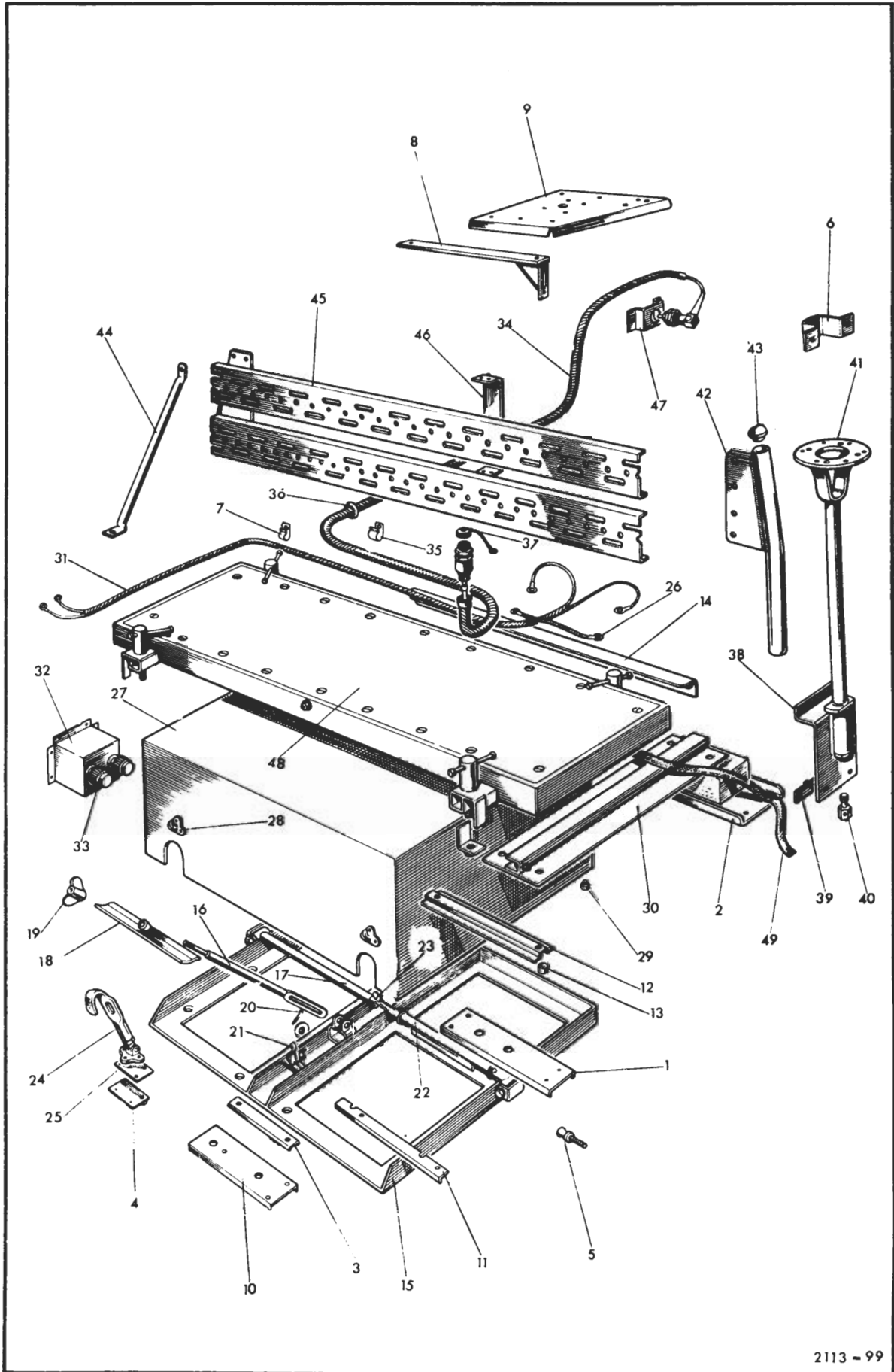
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Item No.	Catalogue Number	Item Name or Designation	No. Off	Plate Ref.	Drawing/ Part No.	Remarks
1		RADIO ACCOMMODATION EQUIPMENT – contd			M1	
2	LV6MT4/5325-99-804-8114	. GROMMET, RUBBER, aerial leads through bulkhead	2	36	859856	Chain to cap
3	LV7RU/2510-99-844-9738	. CAP, PROTECTIVE, AERIAL LEAD	2	37	531504	
4	LV6MT3/5305-99-803-3320	. SCREW, MACHINE, BA. brass, csk hd, slotted, chromium plated, No.4 x 37/64 in. lg	2		571475	
5	G1/5310-99-941-6869	. WASHER, FLAT, steel, cadmium plated, No.4 BA	2			
6	G1/5310-99-941-8919	. NUT, SELF-LOCKING, CLINCH, BA, steel, cadmium plated, No.4	2			
7	Z42/5985-99-949-3507	. BRACKET, AERIAL SUPPORT	2	38	334825	
8	LV7RU/2590-99-850-1368	. PLATE, SECURING, AERIAL SUPPORT BRACKET	4	39	334814	
9	LV7RU/5310-99-850-1948	. WASHER, FLAT, steel, 1/4 in.	8		3821	
10	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, 1/4 in.	8			Aerial support bracket
11	G1/5306-99-941-0936	. BOLT, MACHINE, UNF, steel, hex hd, cadmium plated, 1/4 in. x 1 in. lg	4			
12	G1/5305-99-941-0279	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 1/4 in. x 7/8	4			
13	G1/5320-99-970-3518	. RIVET, BLIND, aluminium, universal hd, 3/16 in. x 7/16 in.	4			
14	LV7RU/2510-99-844-9730	. PIN, SECURING, AERIAL SUPPORT	2	40	334830	
15	LV7RU/2590-99-850-1370	. COLUMN ASSEMBLY, AERIAL SUPPORT	2	41	334831	
16	LV7RU/2540-99-874-1399	. TUBE, SUPPORT, EQUIPMENT RACK, rh	1	42	339466	Cts A to F
17	LV7RU/2540-99-874-1400	. TUBE, SUPPORT, EQUIPMENT RACK, lh	1		339467	
18	LV7RU/2590-99-828-0876	. TUBE, SUPPORT, EQUIPMENT RACK, rh	1		396108	Cts G to T
19	LV7RU/2590-99-828-0877	. TUBE, SUPPORT, EQUIPMENT RACK, lh	1		396109	
20	LV7RU/5340-99-824-3328	. PLUG, PROTECTIVE, DUST AND MOISTURE SEAL	2	43	548386	
21	LV7RU/2540-99-850-1366	. STAY, EQUIPMENT RACK, steel, 16-1/8 in. x 14-1/32 in. x 1 in.	2	44	334785	
22	G1/5305-99-941-0526	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, 5/16 in. x 7/8 in.	6			Stay to rack support & body
23	G1/5310-99-941-8608	. WASHER, FLAT, steel, 5/16 in.	6			
24	G1/5310-99-120-1027	. WASHER, LOCK, steel, 5/16 in.	5			
25	G1/5310-99-419-8880	. WASHER, LOCK, steel, flat int, cadmium plated, 5/16 in.	1			
26	LV7RU/5310-99-845-0217	. NUT, PLAIN, CLINCH	6			
27	G1/5305-99-941-0285	. BOLT, MACHINE, UNF, steel, 1/4 in. x 1-3/4 in.	2			
28	LV7RU/5310-99-850-1948	. WASHER, FLAT, steel, 1/4 in.	2		3821	
29	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, 1/4 in.	2			
30	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	2			
31	LV7RU/2540-99-850-1367	. ANGLE, PERFORATED, EQUIPMENT RACK	2	45	334788	
32	G1/5305-99-941-0513	. SCREW, MACHINE, UNF, steel, 1/4 in. x 3/4 in.	8			Angle to rack support
33	LV7RU/5310-99-850-1948	. WASHER, FLAT, steel, 1/4 in.	16		3821	
34	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, 1/4 in.	8			
35	G1/5310-99-120-9941	. NUT, PLAIN, HEXAGON, UNF, steel, 1/4 in.	8			
36	LV7RU/2540-99-850-1372	. TIE BAR, EQUIPMENT RACK, 7-3/8 in. x 2-1/4 in. x 1-1/2 in.	1	46	334898	
37	LV7RU/2540-99-827-5425	. CHANNEL, EQUIPMENT RACK, steel, 12 SWG, 7-1/4 in. lg, 3 in. w, 1 in. h: w/8 holes 5/16 in. dia	1		396112	

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RADIO ACCOMMODATION EQUIPMENT



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1		RADIO ACCOMMODATION EQUIPMENT – contd		M1		
2	G1/5305-99-941-0513	. SCREW, MACHINE, UNF, steel, hex hd, 1/4 in. x 3/4 in.	6		3821	} Rack support to angle
3	LV7RU/5310-99-850-1948	. WASHER, FLAT, steel, 1/4 in.	6			
4	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, 1/4 in.	6			
5	G1/5310-99-804-7941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	6			
6	LV6MT4/2540-99-825-5820	. LEAD, ELECTRICAL	1	49	54952866	
7	LV6MT4/2540-99-825-5821	. LEAD, ELECTRICAL	2		54952864	
8	G1/5305-99-941-6190	. SCREW, MACHINE, UNF, steel, hex hd, zinc coated, No.10 x 1/2 in.	4		} RTC0615	} Bonding leads to runners & rearbody
9	LV7RU/5310-99-844-9660	. WASHER, FLAT, steel, No.2 BA	8			
10	G1/5310-99-941-6653	. WASHER, LOCK, steel, split helical ring, 3/16 in.	4			
11	LV7RU/5310-99-845-0246	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, No.10	4		257023	
12	G1/5305-99-941-0513	. SCREW, MACHINE, UNF, steel, hex hd, 1/4 in. x 3/4 in.	2		} 3821	} Bonding leads to chassis
13	LV7RU/5310-99-850-1948	. WASHER, FLAT, steel, 1/4 in.	2			
14	G1/5310-99-941-6654	. WASHER, LOCK, steel, split helical ring, 1/4 in.	2			
15	G1/5310-99-804-7941	. NUT, PLAIN, HEXAGON, UNF, steel, zinc coated, 1/4 in.	2			
16	LV7RU/5340-99-828-0878	. PLUG, PROTECTIVE, DUST AND MOISTURE SEAL, plastics, 3/8 in. dia flange, 5/32 in. od; 2 BA thd	2		338002	
17	LV7RU/5340-99-805-4997	. PLUG, PROTECTIVE, DUST AND MOISTURE SEAL, 1/2 in. hole, 29/32 in. dia	2		338015	
18	LV7RU/5340-99-810-8172	. PLUG, PROTECTIVE, DUST AND MOISTURE SEAL, 3/8 in. hole, 0.781 in. dia	4		338013	
19	LV7RU/5340-99-873-8089	. PLUG, PROTECTIVE, DUST AND MOISTURE SEAL, 1/4 in. hole, 19/32 in. dia	2		338012	

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